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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852734-1		A	122500-1	LEADMAKER	AIR FEED	CUTS CARRIER		
1852734-2		A	565435-5	BENCH MODEL K	AIR FEED	CUTS CARRIER		
1852734-3		A	354500-1	BENCH MODEL G	AIR FEED	CUTS CARRIER		
1852734-6		A	122500-1	LEADMAKER	AIR FEED	CONTINUOUS CARRIER		
7-1852734-7		A	-	-	-	SPARE PARTS		

△ RECOMMENDED SPARE PARTS

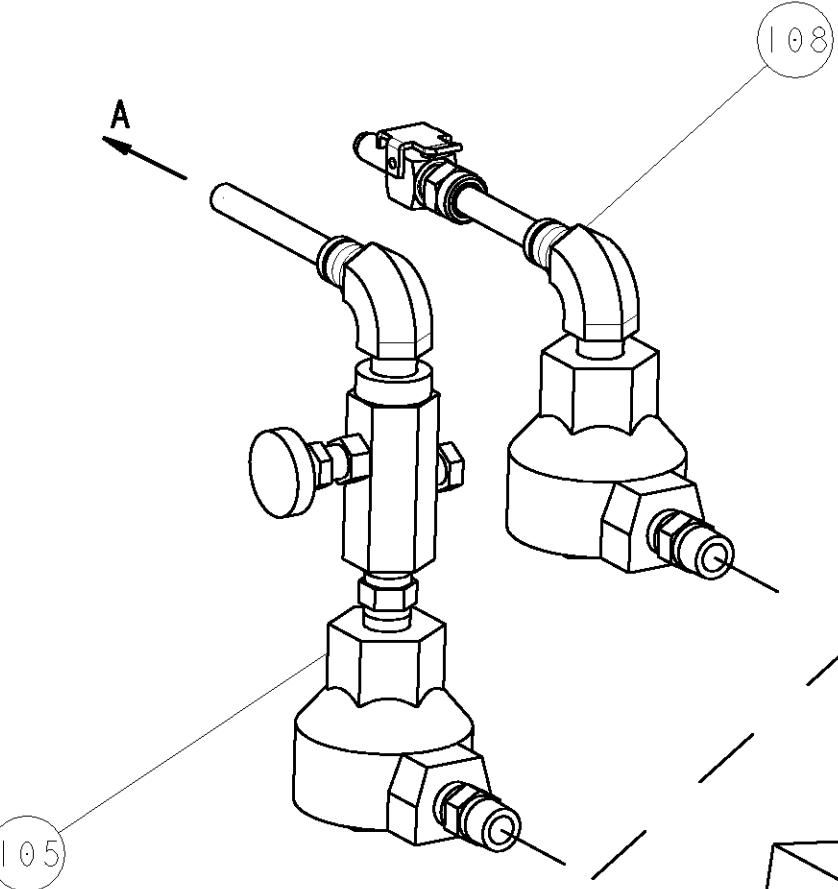
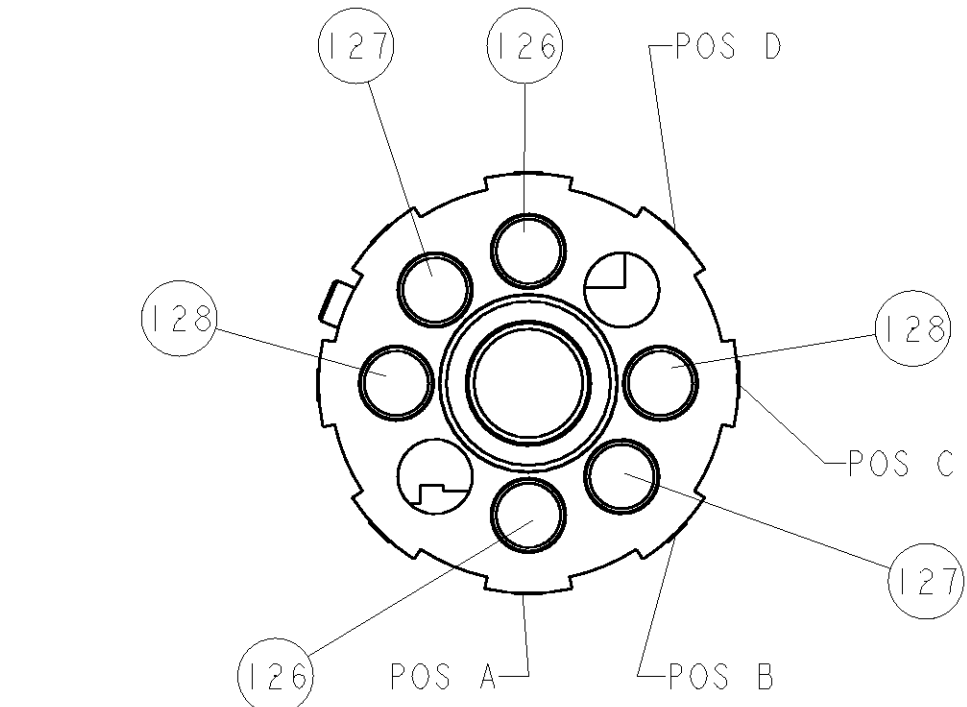
△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

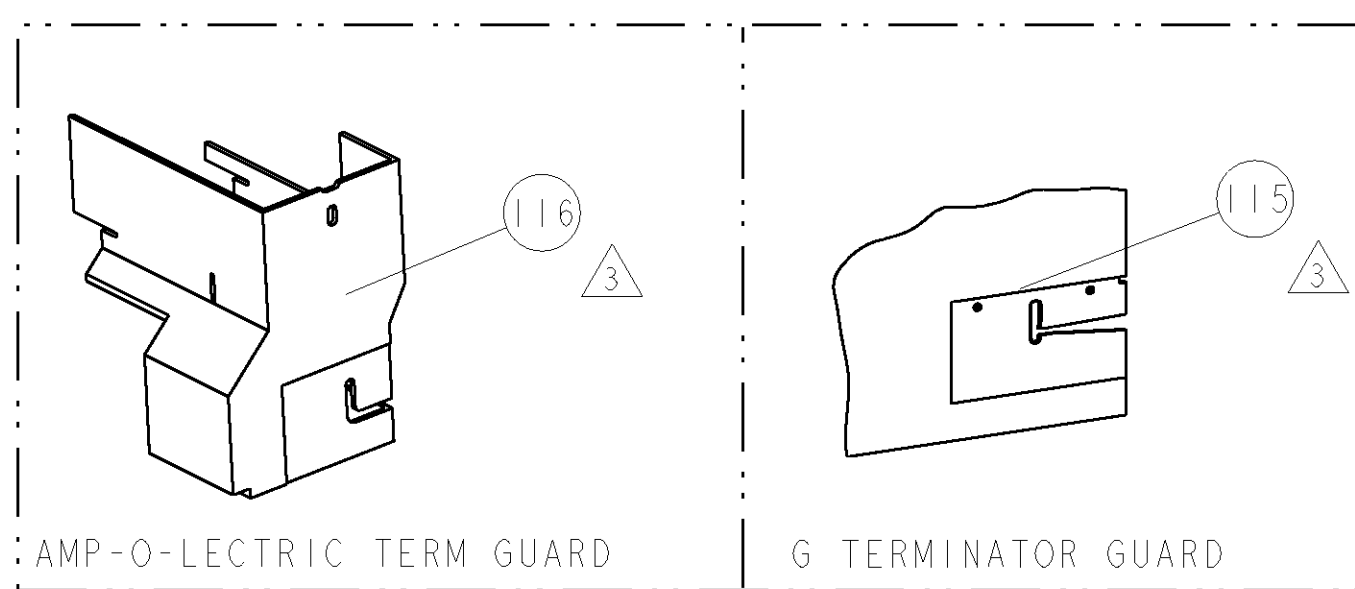
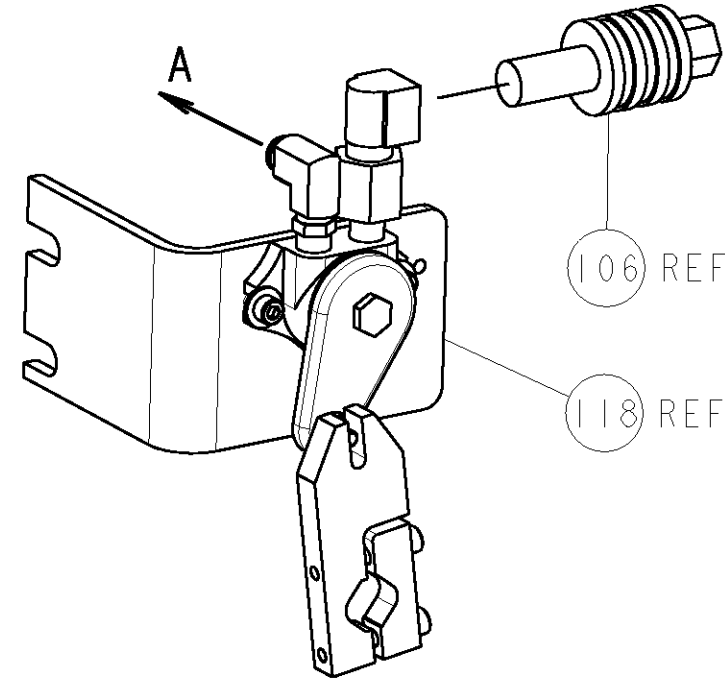
△ INSULATION RANGE:

3.68-5.33mm - USE ITEM 3 PN 1213077-7 ("F" TYPE)

5.34-7.37mm - USE ITEM 15 PN 2-1633510-9 ("O" TYPE)



AIR FEED VALVE ASM (-2 ONLY)

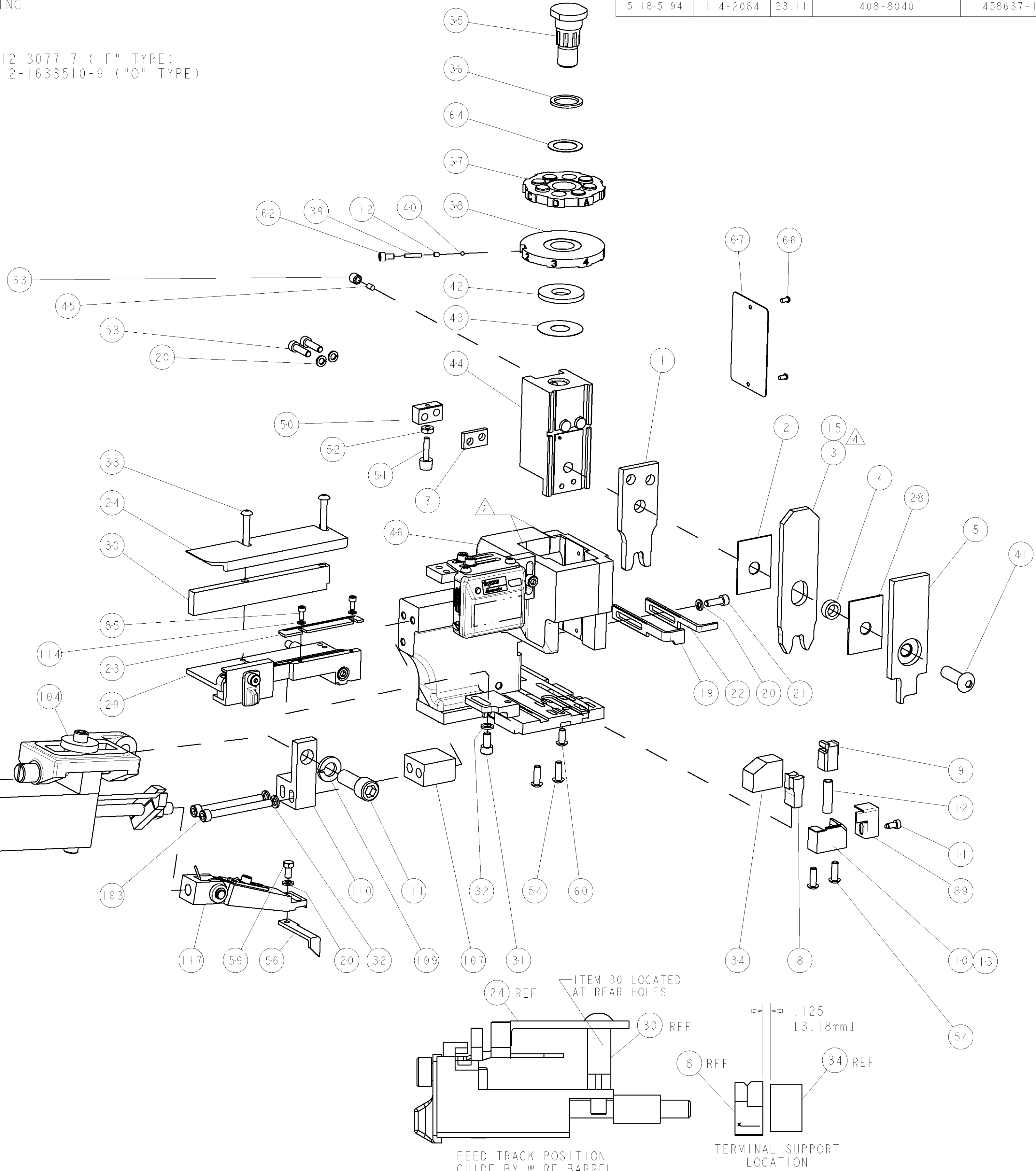


AMP-O-LECTRIC TERM GUARD

G TERMINATOR GUARD

TERMINAL NAME: RING

TE PN	-	TE TERMINAL - TE CRIMP SPECS			
61866	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	4.72mm+.05/- .05 [.186+.002/- .002]	6AWG	
-	-	B	4.17mm+.05/- .05 [.164+.002/- .002]	8AWG	
-	-	C	3.76mm+.05/- .05 [.148+.002/- .002]	10AWG	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	7.11mm [.280]	F	10-6 AWG
-	-	INSUL	8.64mm [.340]	F	Ø3.683 - 7.366
WIRE STRIP LENGTH 5.18-5.94	TERM APPL SPEC 114-2084	FEED 23.11	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



FEED TRACK POSITION GUIDE BY WIRE BARREL

TERMINAL SUPPORT LOCATION

LOC							DIST		REVISONS												
									P		LTR		DESCRIPTION			DATE		DWN		APVD	
A		66		A		RELEASED			11SEP2008		MEH		GB								
-	2	2	2	2	-	1-354779-9	PIN, WIRE DISC, .3085								128						
-	2	2	2	2	-	8-354778-4	PIN, WIRE DISC, .2915								127						
-	2	2	2	2	-	3-354778-3	PIN, WIRE DISC, .2660								126						
-	-	-	REF	-	-	692655-6	AIR FEED VALVE ASSEMBLY								118						
-	1	1	1	1	-	461062-1	FEED FINGER ASSEMBLY								117						
-	-	-	REF	-	-	455749-1	GUARD WINDOW								116						
-	-	REF	-	-	...	679532-1	INSERT, GUARD								115						
-	2	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4								114						
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR								113						
-	1	1	1	1	-	3-21001-5	SCR, SKT HD CAP 3/8-16 X 1.000								111						
-	1	1	1	1	-	459610-9	MOUNT, FEED BRACKET								110						
-	1	1	1	1	-	21024-8	WASHER, SPRG LOCK, REG 3/8								109						
-	1	1	-	1	-	692655-7	AIR FEED VALVE ASSEMBLY								108						
-	1	1	1	1	-	461690-1	SPACER, AIR FEED								107						
-	-	-	REF	-	-	24024-2	VALVE, SHUT OFF								106						
-	-	-	1	-	-	692655-5	AIR FEED VALVE ASSEMBLY								105						
-	1	1	1	1	-	461065-2	ASSEMBLY, AIR FEED								104						
-	2	2	2	2	-	4-21000-3	SCR, SKT HD CAP 10-32 X 2.000								103						
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP								89						
-	2	2	2	2	-	1-21000-3	SCR, SKT HD CAP 4-40 X .250								85						
-	1	1	1	1	-	4088040	SF APPL INST 408-8040								72						
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG								71						
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION								67						
-	2	2	2	2	-	21017-2	SCREW, DRIVE								66						
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION								64						
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250								63						
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25								62						
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375								60						
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312								59						
-	1	1	1	1	-	458537-2	PAWL, FEED								56						
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500								54						
-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625								53						
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32								52						
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN								51						
-	1	1	1	1	-	690753-1	SPACER, TONKER								50						
-	1	1	1	1	-	1633399-1	APPL., BASIC AIR FEED SUB ASSY								46						
-	1	1	1	1	-	690191-1	PLUG,NYLON								45						
-	1	1	1	1	-	2-819307-9	RAM, SIDE FEED								44						
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY								43						
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)								42						
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00								41						
-	1	1	1	1	-	23241-6	BALL, STEEL								40						
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION								39						
-	1	1	1	1	-	690142-1	DISC, INSULATION								38						
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY								37						
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION								36						
-	1	1	1	1	-	690212-1	POST, RAM								35						
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT								34						
-	2	2	2	2	-	8-21002-9	SCR, BTN SKT HD CAP 8-32 X 1.00								33						
-	3	3	3	3	-	21024-5	WASHER, SPRG LOCK, REG NO 10								32						
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375								31						
-	1	1	1	1	-	1-1320908-8	SPACER, STRIP GUIDE								30						
-	1	1	1	1	-	1-1633091-7	ASSEMBLY, STRIP GUIDE								29						
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER								28						
-	1	1	1	1	-	1320928-2	PLATE, STRIP GUIDE								24						
-	1	1	1	1	-	2-690438-2	FRONT STRIP GUIDE								23						
-	1	-	-	1	-	690472-2	STRIPPER								22						
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500								21						
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8								20						
-	-	1	1	-	-	691353-1	STRIPPER								19						
1	1	1	1	1	-	2-1633510-9	CRIMPER, INSULATION								15						
-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)								13						
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION								12						
-	1	1	1	1	-	690461-2	STOP, SHEAR								11						
-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT								10						
-	1	1	1	1	-	454276-5	FLOATING SHEAR, FRONT								9						
1	1	1	1	1	-	1633531-3	ANVIL, COMBINATION								8						
-	1	1	1	1	-	240641-5	SPACER								7						
-	-	-	-	-	...	-	-								6						
-	1	1	1	1	-	3-455889-9	DEPRESSOR, SHEAR								5						
-	1	1	1	1	-	238011-3	BLOCK, CRIMPER SPACER								4						
1	1	1	1	1	-	1213077-7	CRIMPER, INSULATION PREMIUM								3						
-	1	1	1	1	-	455888-7	SPACER, CRIMPER								2						
1	1	1	1	1	-	6-1673600-6	CRIMPER, WIRE								1						

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