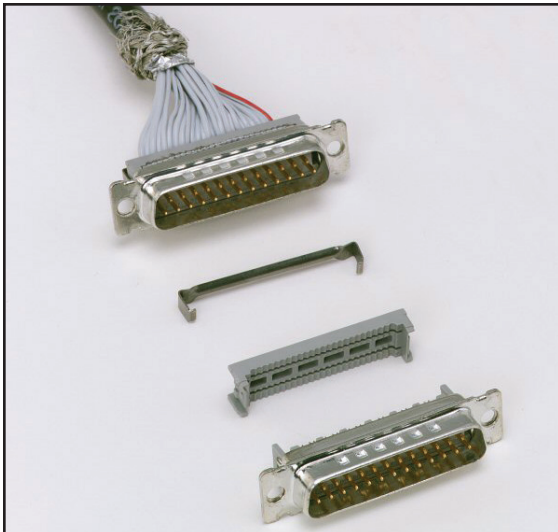


3M™ D Sub Plug

Plug Connector

8200 Series



- Available in either open or closed end cover
- Available with dimples to aid in EMI/ESD protection
- Improved metal strain relief hooks directly to metal shell
- Low profile
- Four mounting options
- RoHS Compliant. See the Regulatory Information Appendix (RIA) in the "RoHS Compliance" section of www.3Mconnectors.com for compliance information (RIA E1 and C1 apply).

Date Modified: September 17, 2013

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Physical

Insulation:

Material: Glass Filled Polyester (PBT)

Flammability: UL 94V-0

Color: Gray

Contact:

Material: Copper Alloy

Plating:

Underplating: 100 μ " [2.54 μ m] Nickel

Wiping Area: 30 μ " [0.76 μ m] Gold

Shell Material: Steel

Plating: Tin

Strain Relief Material: Stainless Steel .016 [0.40] Thick

Wire Accommodation: 26 and 28 AWG Solid or Stranded

Marking: 3M Logo and Contact Position Numbers

Electrical

Current Rating: 1 A

Insulation Resistance: $> 1 \times 10^9 \Omega$ at 500 V_{DC}

Withstanding Voltage: 1000 V_{RMS} at Sea Level

Environmental

Temperature Rating: -55°C to +105°C

UL File No.: E68080



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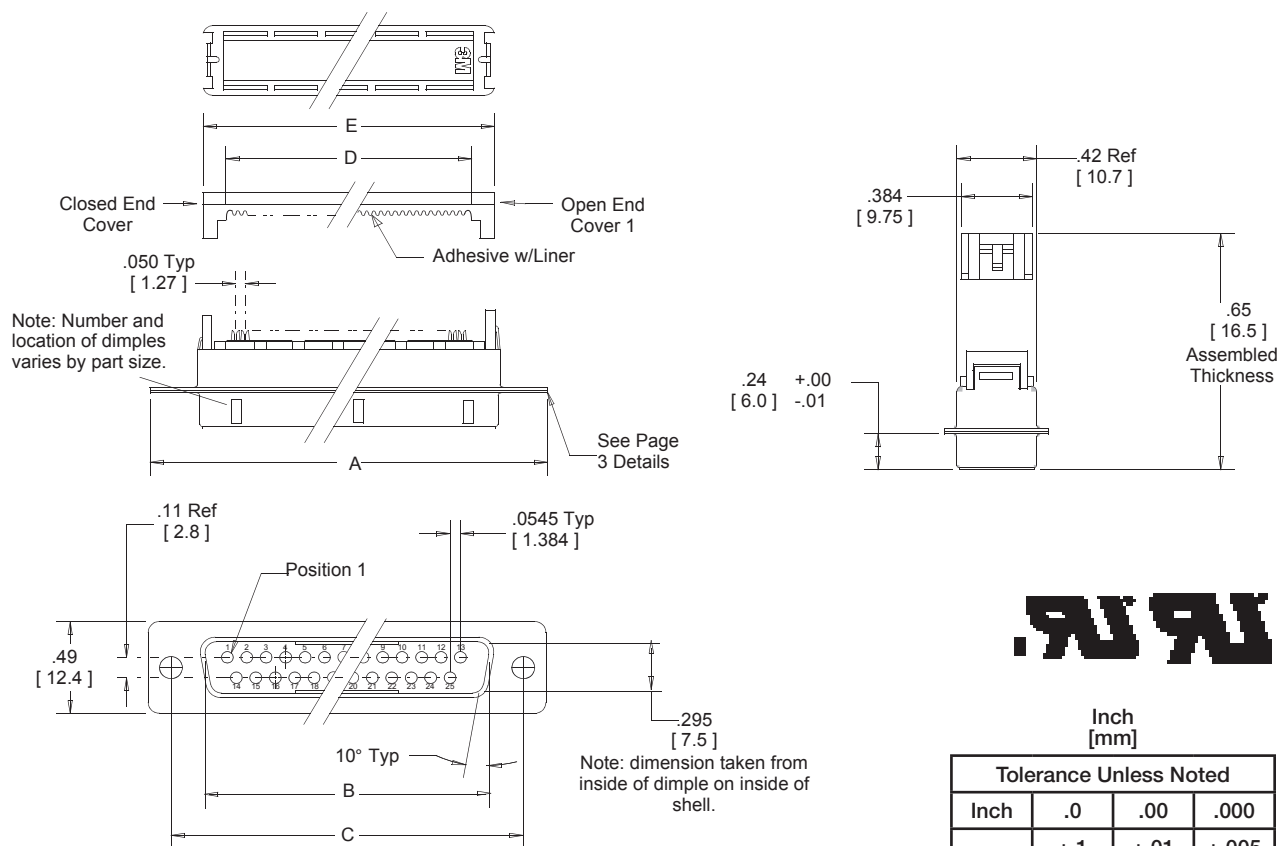
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800-225-5373

3M™ D Sub Plug

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8200 Series

Contact Quantity	Dimensions						
	A	B	C	D	E	F ± .008	G
9	1.22 [30.9]	0.67 [16.9]	0.98 [25.0]	0.46 [11.75]	0.67 [16.92]	0.70 [17.9]	0.04 [1.0]
15	1.54 [39.2]	1.00 [25.4]	1.31 [33.3]	0.76 [19.4]	0.99 [25.2]	1.03 [26.1]	0.05 [1.2]
25	2.09 [53.0]	1.54 [39.1]	1.85 [47.0]	1.27 [32.2]	1.54 [39.0]	1.56 [39.7]	0.06 [1.4]
37	2.73 [69.4]	2.18 [55.43]	2.50 [63.5]	1.87 [47.6]	2.19 [55.56]	2.22 [56.3]	0.07 [1.8]



Tolerance Unless Noted			
Inch	.0	.00	.000
	±.1	±.01	±.005

[] Dimensions for Reference Only

Ordering Information

Connector
82XX - X00X

Contact Quantity

Cover Style:
6= Open Cover
7= Closed Cover
8=Open Cover,
WO Adhesive, Preassembled

Mounting Style:
0 = Ø .120 [3.05] (E1 & C1 Apply)
3 = 4-40 UNC (E5 & C3 Apply)
9 = Rivet Crimp (E1 & C1 Apply)

Strain Relief
(Order Separately)
3448 - 8DXXA

09 = 9 Position
15 = 15 Position
25 = 25 Position
37 = 37 Position

Assembly tools: 3M™ Press, 3640 (or equivalent), 3M™ Locator Plate, 3443-106N, 3M™ Platen, 3442-39N for (9 & 15 pos.) or 3442-41N for (25 & 37 pos.)

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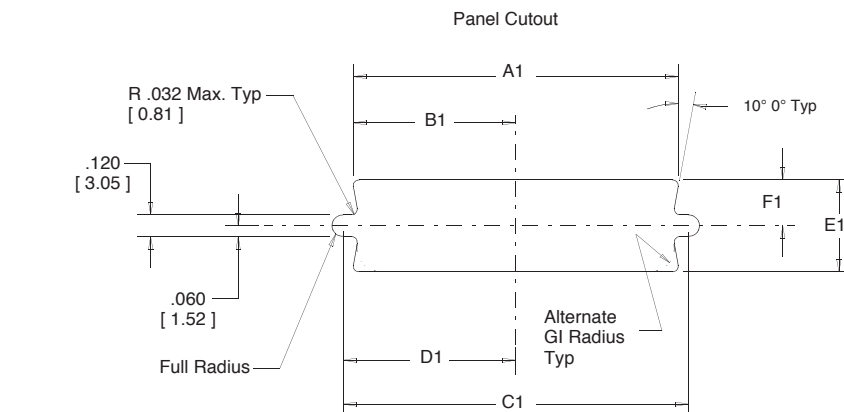
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3M™ D Sub Plug

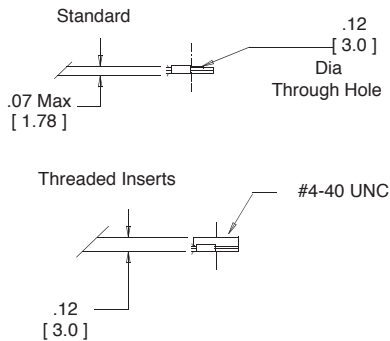
Plug Connector

8200 Series

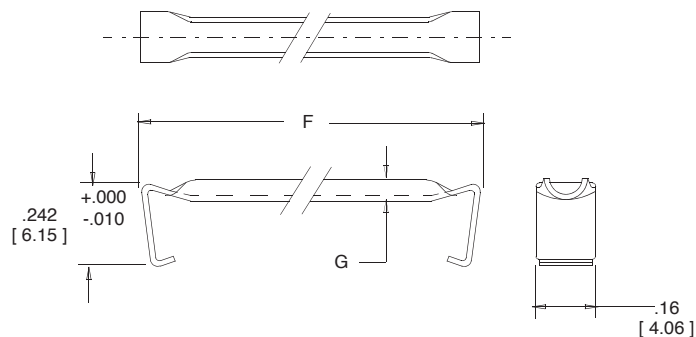
Mounting Method*	Contact Quantity	Dimensions						
		A1	B1	C1	D1	E1	F1	G1
Front	9	.87 [22.1]	.44 [11.2]	.98 [24.9]	.49 [12.5]	.51 [13.0]	.26 [6.6]	.12 [3.0]
	15	1.20 [30.5]	.60 [15.2]	1.31 [33.3]	.66 [16.8]			
	25	1.74 [44.2]	.87 [22.1]	1.85 [47.0]	.93 [23.6]			
	37	2.39 [60.7]	1.20 [30.5]	2.50 [63.5]	1.25 [31.8]			
Rear	9	0.81 [20.6]	.40 [10.2]	.98 [25.0]	.49 [12.5]	0.45 [11.4]	0.22 [5.6]	.12 [3.0]
	15	1.13 [28.7]	.57 [14.5]	1.31 [33.3]	.66 [16.8]			
	25	1.67 [42.4]	.84 [21.3]	1.85 [47.0]	.93 [23.6]			
	37	2.33 [59.2]	1.16 [29.5]	2.50 [63.5]	1.25 [31.8]			
Front Mount-The connector is mounted in front of the panel. Rear Mount-The connector is mounted behind the panel.								



Mounting Styles



Strain Relief (Order Separately) Material: Stainless Steel



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