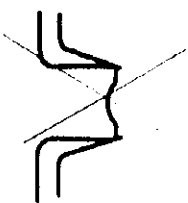


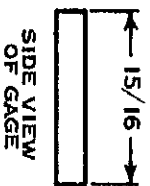
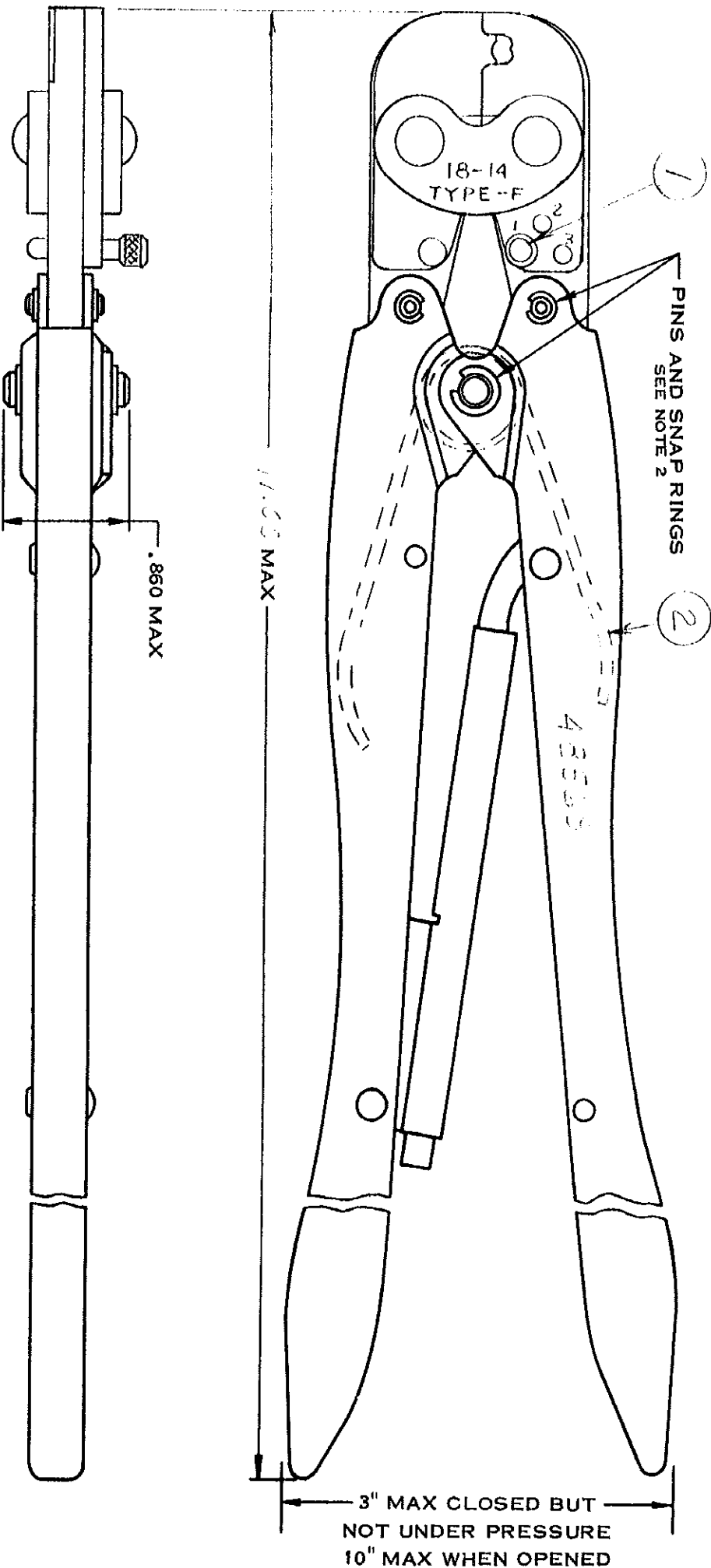
Handwritten 'M' mark

WIRE CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
18-14	—	—	—	.070 .064



INSULATION CRIMP				TERMINAL CRIMP HEIGHT
CRIMP SYMBOL	DIM	GO	NO GO	
—	#	#	#	#

- 1 CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE.
- 2 FOR REPLACEMENT OF PARTS SUCH AS PINS AND SNAP RINGS. ORDER REPAIR KIT NO. 125218-4.
- 3 FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS. TOOL IS TO BE RETURNED TO AMP INC. HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
- 4 FOR TOOL USAGE. SEE INSTRUCTION SHEET NO. 1614.
- 5 HAND TOOL CAN BE CHECKED BY MEASURING TERMINAL CRIMP HEIGHT.



SUGGESTED GAGE DESIGN

LTR	REVISION RECORD	DR	CHK	DATE	NUMBER
2-1	Loc M was A	18		8/1/78	48569
C	REOR ALN	18		10/27/78	

1	39304	500.13-741.E.E	2
1	39207	ALL-RELOCATED	1
NO REQ	NUMBER	NAME	ITEM NO.
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DR	A. J. Skupick 11/2/71		CUSTOMER COPY REFERENCE ONLY
GRK	S. S. S. 11/5/71		
DE			
MATERIAL-STEEL FINISH-BLACK OXIDE		AMP INCORPORATED HARRISBURG, PENNA.	
WEIGHT-1 LBS. 3 OZ.		CLASS	
WIRE - RANGE - INSULATION		TYPE	
TOLERANCE EXCEPT AS NOTED		SCALE	
NAME		LOC	
DOUBLE ACTION HAND TOOL		M B	
		NO 48569	
		REV 2-1	

Mouser Electronics

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