

PRODUCT NO	POL. POS	STYLE	REMARKS	PLATING	DESCRIPTION	REV
-94279-X04			OBsolete	0	0.38um PdNi with Au FLASH OVER Ni	G
-94279-X02			OBsolete	1	0.76um PdNi with Au FLASH OVER Ni	H
-94279-X03			OBsolete	2	0.38um Au OVER Ni	J
-94279-X04			OBsolete	3	0.76um Au OVER Ni	K
-94279-X05			OBsolete			L
94279-X06	23, 24	WITHOUT KEYING WALL	LEADFREE			
-94279-X07			OBsolete			
-94279-X08			OBsolete			

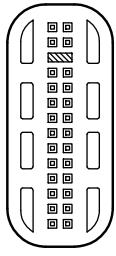
NOTES :

1. MATERIAL :
 - BODY - RADEL R5100-BK-937, UL94V-0, COLOUR: BLACK
 - PINS - PHOSPHOR BRONZE
 - PLATING - REFER TABLE

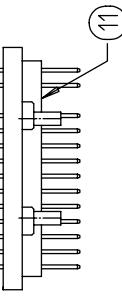
PRODUCT DESCRIPTION CODE :

XXXXXX - X XX
 BASE P/N —————— TERMINAL PLATING
 (REFER TO TABLE)

2. PIN RETENTION IS 6 POUND MIN IN EITHER DIRECTION
3. LEAK RATE FOR THE INTERFACE BETWEEN PINS AND HOUSING SHALL BE SEALED.
4. OPERATING TEMPERATURE RANGE 0° TO 80°C
5. THIS SURFACE TO BE FREE FROM EJECTOR PIN MARKS, KNIT LINES AND SINK MARKS.



STYLE : WITHOUT KEYING WALL



A
 A —————— PLATING
 0.38um PdNi with Au FLASH OVER Ni

6. ALL FLASH SHALL BE REMOVED FROM MOLDED HEADER
7. PINS TO BE MOLDED IN PLACE
8. 0.25mm MAXIMUM SINK ALLOWED IN THIS AREA
9. DRAFT ANGLE OF 7° MAXIMUM PERMITTED ON THIS OUTSIDE KEYING WALL SURFACE
10. O-RING ALLOWED ON THIS SURFACE TO MAINTAIN FLATNESS.
11. SITE-CODE & CAVITY NOS. TO BE IN THIS AREA FOR -X03 AND HIGHER DASH-NOS.
12. NO VISIBLE CONTAMINATION UNDER 3X MAGNIFICATION.

GEN. TOLERANCES	DO NOT SCALE DNG.	DESCRIPTION
XX / XX = ±0.25/0.01 XXX / XXX = ±0.13/0.005 ANGLES = ±3°	————— 	2X14 POL.
DRAWN CHECKED APPROVED	JPEH JPEH JOEY NG	26APR.01 05AUG.04 05AUG.04
		BASE PLATE HEADER PRODUCT NO. 94279 SCALE SHT 2 OF 2

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