

Description

2 TO 7 POS. SPLASH PROOF CONNECTOR ASS'Y

1. SCOPE

This specification covers the materials and standard method of packaging for:
 2-3-4-5-7 pos. Splash Proof connectors without secondary lock for Junior Timer lanceless contacts (page 1).
 2-3-4-5-6-7 pos. Splash Proof connectors with secondary lock for Junior Power Timer contacts (pages 2 and 3).

2. MATERIALS

- 2.1 Carton box P/N 973057-4
- 2.2 Std. plastic bag P/N 782502-7 (and 782502-4 for 2 pos., Type "B" connectors)
- 2.3 Self-adhesive tape P/N 785077-1
- 2.4 Adhesive label P/N 740743-1

3. PACKAGING SEQUENCE

- 3.1 Place the quantities of connectors, listed in Table 1, 2, 3, into the bag and close it by hot welding.
- 3.2 Mark required information (Tyco P/N, Q.ty/bag according to Tables 1,2,3, and date code) on a label and place it in a proper location on the bag.
- 3.3 Place the bags into the carton box.
- 3.4 Close the lids of the carton box and secure them by a strip of self-adhesive tape.
- 3.5 Mark required information (Tyco P/N, Customer P/N, F.O., Q.ty/box according to Tables 1, 2, 3, and date code) on a label and place it in a proper location on the box.
- 3.6 The box is now ready for stock.
- 3.7 For a box composition, when shipped, follow instructions of AMP Spec. 107-253.

G	CHANGED CARTON BOX	M.P.	22/9/2008	M.G.	22/9/2008
F4	REVISED	M.G.	12/10/2006	R.M.	12/10/2006
F3	REVISED PER ET00-0034-04	P.Z.	20/02/2004	R.M.	20/02/2004
F2	REVISED PER ET00-0069-02	P.Z.	04/04/2002	R.M.	04/04/2002
F1	REVISED & REDRAWN (ET00-0042-00)	M.P.	24/02/2000	R.M.	24/02/2000
rev. letter	rev. Record	DR	Date	CHK	Date
DR.		DATE	APVD		DATE
A. FREGUGLIA		24/01/1997	C. TARTARI		24/01/1997

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Table 1

Tyco P/N	Description	Q.ty / bag.	No. Bags / box	Q.ty / box
281800 -1, -...	2 Pos. Type "B"	200*	8	1600
281844 -1, -...	2 Pos. Type "A"	400	4	1600
281802-1, -...	3 Pos. Type "A"	250	5	1250
281804-1, -...	4 Pos. Type "A"	250	4	1000
281806-1, -...	5 Pos. Type "A"	200	5	1000
281808-1, -...	7 Pos. Type "A"	200	3	600

Table 2

Tyco P/N	Description	Q.ty / bag	N° bag / box	Q.ty / box
282762-1 to -8	2 Pos. Type "A"	600	2	1200
282729-1 to -6	3 Pos. Type "A"	450	2	900
282943-1	3 Pos. Type "A" with special polarization	450	2	900
282764-1 to -3	4 Pos. Type "A"	200	4	800
282765-1	4 Pos. Type "A" with special polarization	200	4	800
282766-1, -2	5 Pos. Type "A"	150	4	600
282767-2	6 Pos. Type "A"	300	2	600
282768-1, -2	7 Pos. Type "A"	150	3	450
282956-1 to -8	2 Pos. Type "A" for Sensor-flat contact	600	2	1200
284504-1 to -8	2 Pos. Type "B" for Sensor-flat contact	150*	8	1200

* For bag P/N, see para. 2.2 on sheet. 1.

Table 3

Tyco P/N	Description	Q.ty / bag	N°bag / box	Q.ty / box
282189-1 to -8	2 Pos. Type "A"	600	2	1200
282680-1 282681-1 282682-1 282683-1 282684-1 282685-1	2 Pos. Type "A" with special polarization	600	2	1200
282190-1 to -8 282788-1 to -8	2 Pos. Type "B"	150 *	8	1200
282648-1	2 Pos. Type "B" with special polarization	150 *	8	1200
282191-1 to -6	3 Pos. Type "A"	450	2	900
282545-1 282651-1 282686-1 282687-1 282688-1 282689-1 282800-1	3 Pos. Type "A" with special polarization	450	2	900
282246-1	3 Pos. Water proof conn. for phase sensor	200	5	1000
282192-1 to -3	4 Pos. Type "A"	200	4	800
282342-1	4 Pos. Type "A" with special polarization	200	4	800
282996-1	4 Pos. Type "A" with special polarization	200	4	800
282193-1 to -2	5 Pos. Type "A"	150	4	600
282236-2	6 Pos. Type "A"	300	2	600
282194-1, -2	7 Pos. Type "A"	150	3	450

* For bag P/N, see para. 2.2 on sheet. 1.

4. SPECIAL PACKAGING FOR SEVERE SHIPPINGS

4.1 SCOPE

Following instructions covers the material and standard method of packaging for following P/Ns:

2-282189-1; 2-282682-1 (2 pos. Type "A")
2-282191-1 (3 pos. Type "A")

4.2 MATERIALS

- 4.2.1 Carton box P/N 973057-4
- 4.2.2 Std. plastic bag P/N 782502-7
- 4.2.3 Air-pad 32x38cm P/N 298160-1
- 4.2.4 Carton spacer P/N 782506-2
- 4.2.5 Self-adhesive tape P/N 785077-1
- 4.2.6 Adhesive label P/N 740743-1

4.3. PACKAGING SEQUENCE

- 4.3.1 Place a first Air-pad at the bottom of the box.
- 4.3.2 Put a first plastic bag (Q.ty/bag as per Table 4) on the Air-pad and a first carton Spacer on its top. On each bag a label with required information (Tyco P/N, Customer P/N, F.O., Q.ty/bag according to Table 4, and date code) must be applied.
- 4.3.3 Put in sequence a second Air-pad, a second plastic bag and a second carton spacer.
- 4.3.4 Put in sequence a third Air-pad, a third plastic bag and a fourth Air-pad.
- 4.3.5 Close the lids of the carton box and secure them by a strip of self-adhesive tape.
- 4.3.6 Mark required information (Tyco P/N, Customer P/N, F.O., Q.ty/box according to Table 4 and date code) on a label and place it in proper location on the box.
- 4.3.7 The box is now ready for shipping.

Table 4

Tyco P/N	Description	Q.ty / bag.	No. Bags / box	Q.ty / box
2-282189-1	2 Pos. Type "A"	300	2	600
2-282682-1	2 Pos. Type "A"	300	2	600
2-282191-1	3 Pos. Type "A"	375	2	750