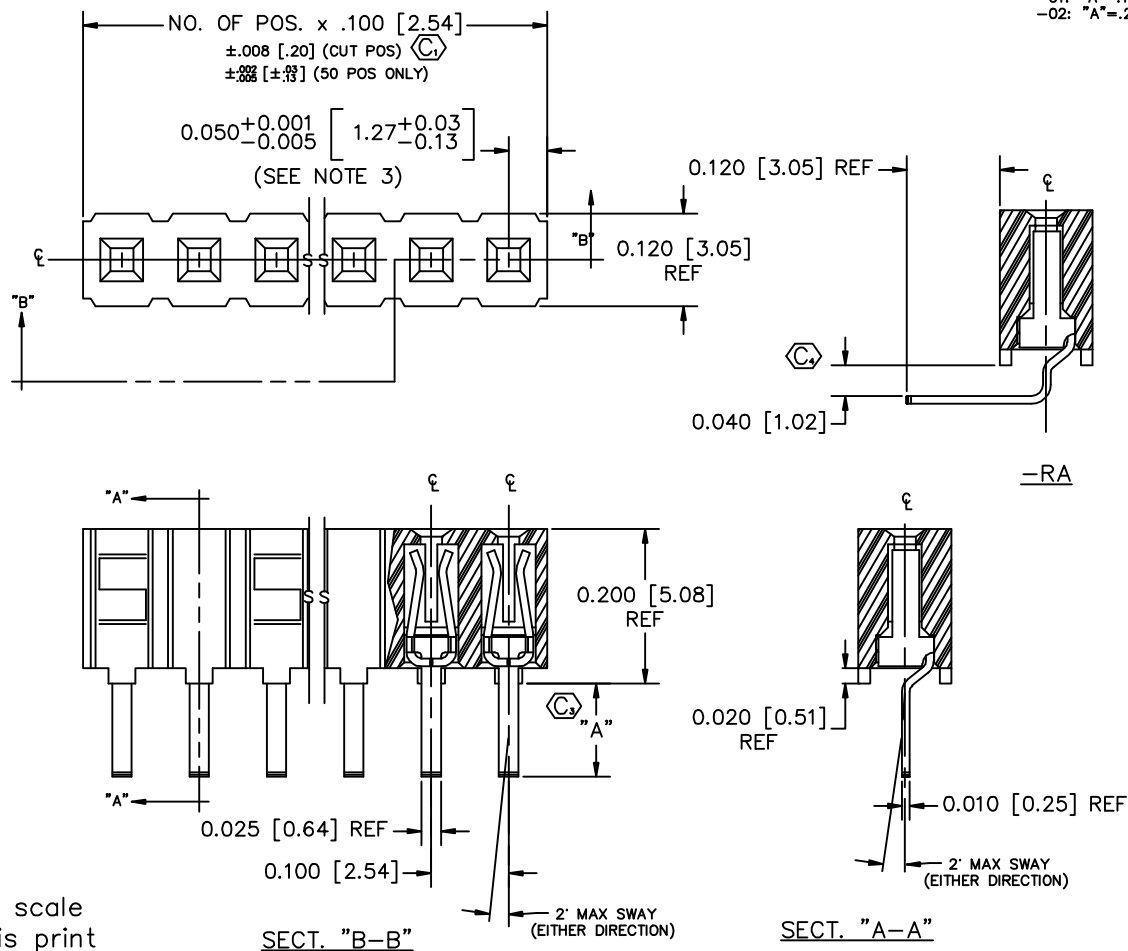


REV. X

NOTES:

- CONTACT RETENTION FORCE: 2 lbs
- MAX ALLOWABLE BOW: .006 [.15] IN/IN
- "END WALLS" AFTER CUTTING SHOULD BE $.015 \pm .001$ $.005$ $.38 \pm .03$ $.005$ $.13$.
- WHEN FILLING THE ASSEMBLY, ALL CONTACTS MUST BE FACING THE SAME DIRECTION.
- ($\odot$) REPRESENTS CRITICAL DIMENSION.
- CUT FLASH: .015 [.38] MAX WITH NO FLASH ALLOW IN HOLES.
- .003 [.08] MAX TERMINAL BURR.

Do not scale
from this print

PROPRIETARY NOTE

THIS DOCUMENT CONTAINS INFORMATION
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SAMTEC INC. AND SHALL NOT BE
REPRODUCED OR TRANSMITTED IN
ANY FORM OR BY ANY MEANS, ELECTRONIC
OR MECHANICAL, INCLUDING PHOTOCOPYING,
RECORDING, OR BY ANY INFORMATION
SYSTEMS WITHOUT THE EXPRESS
WRITTEN CONSENT OF SAMTEC INC.

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$ [.3] THREE PLACE DECIMALS $\pm .005$ [.13]
TWO PLACE DECIMALS $\pm .01$ [.3] FOUR PLACE DECIMALS $\pm .0020$ [.051]

ANGLES
 $\pm 2^\circ$

TITLE:

CLOSED ENTRY
SOCKET STRIP

DWG NO:

CES-1XX-XX-X-X-XX

SHEET 1 of 1

CES-1XX-XX-X-X-XX

POSITION SPECIFICATIONS

-01 THRU -50

CONTACT LEAD STYLE

-01: "A"=.128 [3.25] (USE C-45-01-X)
-02: "A"=.223 [5.66] (USE C-45-02-X)

OPTIONS

-RA: RIGHT ANGLE
(STYLE -02 ONLY)

ROW SPECIFICATION

-S: SINGLE
(USE CES-XX-S)

PLATING SPECIFICATIONS

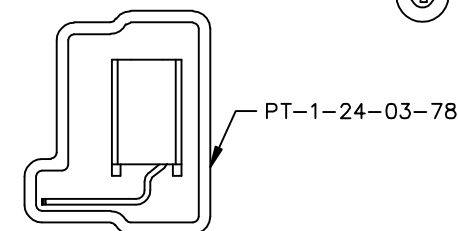
-T: TIN - SPECIFY -T IN CONTACT SUFFIX -X
-G: GOLD - SPECIFY -G IN CONTACT SUFFIX -X
-S: SELECTIVE - SPECIFY -S IN CONTACT SUFFIX -X
-F: FLASH GOLD - SPECIFY -F IN CONTACT SUFFIX -X
(AVAILABLE IN -01 LEAD STYLE ONLY)
-L: LIGHT SELECTIVE - SPECIFY -L IN CONTACT SUFFIX -X

PT-1-24-01-53

NOTE:
PINS TO ALL BE FACING
THE SAME DIRECTION

PACKAGING VIEW LEAD STYLE -01 & -02

SCALE: .75



PACKAGING VIEW LEAD STYLE -02-RA

SCALE: .75

PACKAGING TABLE (5 POS MIN)

LEAD STYLE	TUBE	PLUG
-01 & -02	PT-1-24-01-53	TP-24 (2)
-02-RA	PT-1-24-03-78	TP-09 (2)

MATERIAL:
GLASS FILLED POLYESTER
COLOR: BLACK

TERMINAL:
PHOS BRONZE

samtec

EXP/PROD/ASSEMBLY/100
CES-MKT

520 PARK EAST BLVD. NEW ALBANY, INDIANA 47150
PHONE (812) 944-6733 P.O. BOX 1147
CODE 55322

MADE BY: KOLB 12-6-89

CES-1XX-XX-X-X-XX
SHEET 1 of 1