

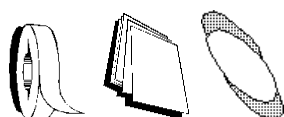
3M™ 618, 3M™ 622, 3M™ 625

Plastic and Lacquer Sanding Papers

Construction

<i>Backing:</i>	A-Paper (3M 618, 3M 622) C-Paper (3M 625)
<i>Bonding:</i>	Resin bond (3M 618, 3M 625) Hide glue (3M 622)
<i>Mineral:</i>	Silicon Carbide
<i>Coating:</i>	Open coat
<i>Grit range:</i>	P80 - P320, P400, P500 (3M 618) P80 - P400 (3M 622, 3M 625)
<i>Max. working width :</i>	1380 mm
<i>Unique Features:</i>	Anti-Loading supersize Fre-Cut™

Available Forms



Features	Advantages	Benefits
Silicon Carbide mineral	Very sharp grit	Aggressive cut with a fine finish
Fre-Cut™ supersize	Higher loading resistance	Long lasting
A / C-Paper	Flexible backings	Long lasting, especially for hand-sanding operations

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Application area:

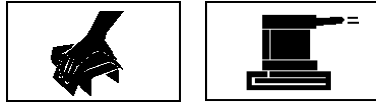
Materials

Lacquers, plastics, primer coats, filler and lacquer sanding and/or intermediate sanding on Nitro-lacquers, DD- and acid-hardened lacquers.

Workpieces

Furniture, ornaments, frames, fillers, moldings, profiles.

Power Tools



Safety Notice



Certification

3M production plants are ISO 9002 certified.

Important Notice:

All represented statements depict 3M's personal experience. Please determine the applicability of this particular product to your specific requirements prior to use. All questions regarding liability and warranty for this product are regulated in accordance with 3M's General Terms & Conditions, unless superceded by local statute.



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