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bq24004/5/6 Dual-Cell Li-Ion Charger With Integrated FET in TSSOP-20 Package EVM

User's Guide

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Read This First

About This Manual

This user's guide describes the bq24004/5/6 evaluation module (SLUP051). The SLUP051 conveniently evaluates a linear Li-ion charge-management solution that uses the bq24004/5/6. This guide describes a complete de-signed-and-tested charger, which delivers up to 1.0 A of continuous-charge current for two-cell applications.

How to Use This Manual

This document contains the following chapters:

❏ Chapter 1—Introduction

❏ Chapter 2—Test Summary

❏ Chapter 3—Physical Layouts

❏ Chapter 4—Bill of Materials

❏ Appendix A—Schematic

Related Documentation From Texas Instruments

❏ bq24004, bq24005, bq24006 data sheet, literature number SLUS476

Trademarks

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Introduction

This user's guide describes the bq24004/5/6 evaluation module (SLUP051). The SLUP051 conveniently evaluates a linear Li-ion charge-management solution for battery-pack applications that uses the bq24004/5/6. This guide describes a complete designed-and-tested charger, which delivers up to 1.0 A of continuous-charge current.

1.1 Background

The bq24004/5/6 series ICs are advanced Li-Ion linear charge management devices for highly integrated and space-limited applications. They combine high-accuracy current and voltage regulation; FET pass-transistor and reverse-blocking Schottky; battery conditioning, temperature, or input-power monitoring; charge termination; charge-status indication; and charge timer in a small, 20-lead TSSOP PowerPAD package.

The bq24004/5/6 continuously measures battery temperature using an external thermistor. For safety reasons, the bq24004/5/6 inhibits charge until the battery temperature is within the user-defined thresholds. Alternatively, the user can monitor the input voltage to qualify charge. The bq24004/5/6 series then charge the battery in three phases: preconditioning, constant current and constant voltage. If the battery voltage is below the internal low-voltage threshold, the bq24004/5/6 uses trickle-charge to condition the battery. A preconditioning timer is provided for additional safety. Following pre-conditioning, the bq24004/5/6 applies a constant-charge current to the battery. An external sense-resistor sets the magnitude of the current. The constant-current phase is maintained until the battery reaches the charge-regulation voltage. The bq24004/5/6 then transitions to the constant voltage phase. The user can configure the device for cells with either coke or graphite anodes.

Charge is terminated by either of the following methods:

❏ Maximum time
❏ Minimum current detection plus 23-minute timeout

1.2 Performance Specification Summary

This section summarizes the performance specifications of the bq24004/5/6 EVM. Table 1–1 gives the performance specifications of the hubs.

The bq24004/5/6 automatically restarts the charge if the battery voltage falls below an internal recharge threshold.

Table 1–1. Performance Specification Summary (Two Cell)

Specification		Test Conditions	Min	Typ	Max	Units
Input dc voltage, V_{DC}			9.1	9.5	†	V
Battery charge current, I_{CHG}			0.9	1	1.1	A
Battery voltage regulation, V_{REG}		J6 set to V_{CC}	8.35	8.40	8.45	V
		J6 set to GND	8.15	8.20	8.25	
Therm fault	High, T_{BATMAX}	J2 set to Therm	43	48	53	°C
	Low, T_{BATMIN}	J2 set to Therm	0	5	10	
APG (user defined, see data sheet)		J2 set to APG		‡		
Power dissipation, P_D		$(V_I\text{-}V_O) \times I_{load}$			2.3	W

† V_I, for a 2-cell, should not exceed 9.1 VDC for the 1-A charge rate and 10.6 V for the 0.5-A charge rate. (V_I is the input voltage to the bq2400x IC, pins 2 and 3. The power supply source voltage, at J1, is 0.1 V larger than V_I because of the regulated voltage drop across the current sense resistor, during constant current regulation.)

‡ If J2 is set to APG, then the chip is disabled when the input is outside of this range: 4.02 V±0.07 V and 10.76 V ±0.09 V.

Test Summary

This chapter shows the test setups used, and the tests performed, in designing the bq24004/5/6 EVM.

2.1 Setup

The bq24004/5/6 EVM board requires a dc power source 9–10VDC, ≥ 1.1 A or equivalent to provide input power and a dual-cell lithium-ion or lithium-polymer battery to charge. Adjust the power supply for 9.1 ±0.1 VDC and set the current limit to 1.3 A ±0.2 A. Power down the supply.

> **Note:**
>
> bq24005/6 ICs can be evaluated by replacing reference designator U1 with the desired version. Refer to the IC data sheet for the correct status display and the BOM for the correct status components (D1, D2, U2, J6).

The test setup connections and jumper setting selections are listed below.

2.1.1 I/O Connections

Jack	Connect to:
J1 – VCC	Power source positive output
J1 – DC–	Power source negative output
J7 – BAT+	Positive lead of dual lithium-ion cell
J7 – BAT–	Negative lead of dual lithium-ion cell
J7 – VSENSE	Tie to battery's positive terminal
J8 – THERM	Tie to thermistor lead in battery pack
J8 – DC–	Tie to other thermistor lead (may be same wire as BAT–)

2.1.2 Jumper-Selectable Configuration (Factory Set to Bold Selections)

Jumper	Selection
J2	Adapter power good (APG) or battery thermistor, **APG**/THRM
J3	Enable, **on** or off
J4	Regulation voltage per cell, **4.2 V** or 4.1 V
J5	Timer, 3-hour (float, no jumper), **4.5-hour**, or 6-hour
J6	Stat2 green diode, jumper for bq24005/6

2.2 Test Procedures

2.2.1 For Two-Cell Applications

Set up the evaluation board as described above, by making the necessary I/O connections and jumper selections.

> **Note:**
>
> Before test and evaluation, it is important to verify that the maximum power dissipation on the IC is not exceeded. P_{max} = 2.3 W.

$$P_{diss,\ 2\ cell} = (V_I - 6.8\ V) \times I_{CHG} \qquad \text{where } V_I = V_{CC} - 0.1\ V$$

Note:

For the two-cell case, at 1-A charge rate, where the battery pack is at 6 V, the power dissipation is temporarily as high as 3.1 W until the pack charges to 6.8 V. This condition is fine for the short time (~1 min.) before the pack reaches 6.8 V.

Adjust the input power supply for 9.1 V. The red LED illuminates to indicate charging, unless there is a fault or the battery is fully charged.

The bq24004/5/6 enters preconditioning mode if the battery is below the LowV threshold. In this mode, the bq24004/5/6 trickle-charges with approximately 65 mA for approximately 23 minutes. If the battery does not reach the LowV threshold during this period, then the charge current is terminated and the bq24004/5/6 enters fault mode. The red LED flashes in fault mode. This feature may be tested by removing input power, replacing the battery with a 30–40-Ω resistor from BAT+ to DC–, and applying power (Vin) for more than 23 minutes. Fault mode is reset by toggling input power or enable pin.

Once the battery charges to the LowV-stop threshold, the battery enters fast-charge mode and charges at the programmed 1-A level. Program charge level may be changed by adjusting R3 $\left(R3 = \dfrac{0.10 \text{ V}}{I_{chg}} \right)$.

The battery remains at the fast-charge mode until either the selected time expires or the battery charges to the selected regulation voltage.

The time-out feature is tested by using a 25–28-Ω, 5-W resistor in place of the battery. Apply the resistor after the unit is powered.

If the battery discharges down to the HighV threshold, the charger starts fast charging. The refresh feature may be tested by charging a battery to completion (I_{term} + 23 minutes) and, without disconnecting the battery, installing a 8–10-Ω, 10-W resistor in parallel with the battery. The regulator should start charging once the HIGHV threshold is reached. Note: The battery is still charging for another 23 minutes after the LED turns off. If a load (>Iterm) is applied before the 23 minutes has timed out then the load resets the 23 minute timer.

The circuit has an overvoltage comparator for added protection. If the battery voltage exceeds this threshold for 330 ms, then the charger goes into fault mode. This may be tested by connecting an external power supply in place of the battery and adjusting the voltage above the threshold.

Physical Layouts

This chapter contains the board layout and assembly drawings for the SLUP051 board used for the bq24004/5/6 EVM.

Topic **Page**

3.1 Board Layout

Figure 3-1 shows the top layer of the SLUP051. Figure 3-2 shows the bottom layer. Figure 3-3 shows the SLUP051 top assembly view.

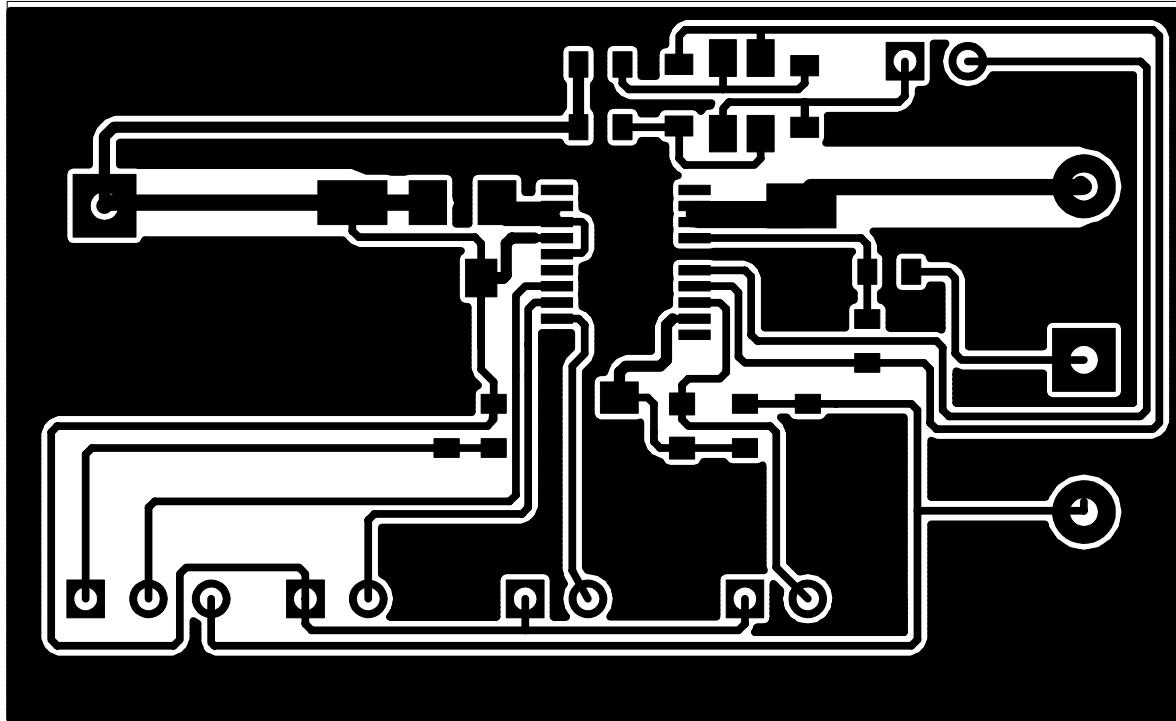*Figure 3–1. SLUP051 Board Layout Top Layer*

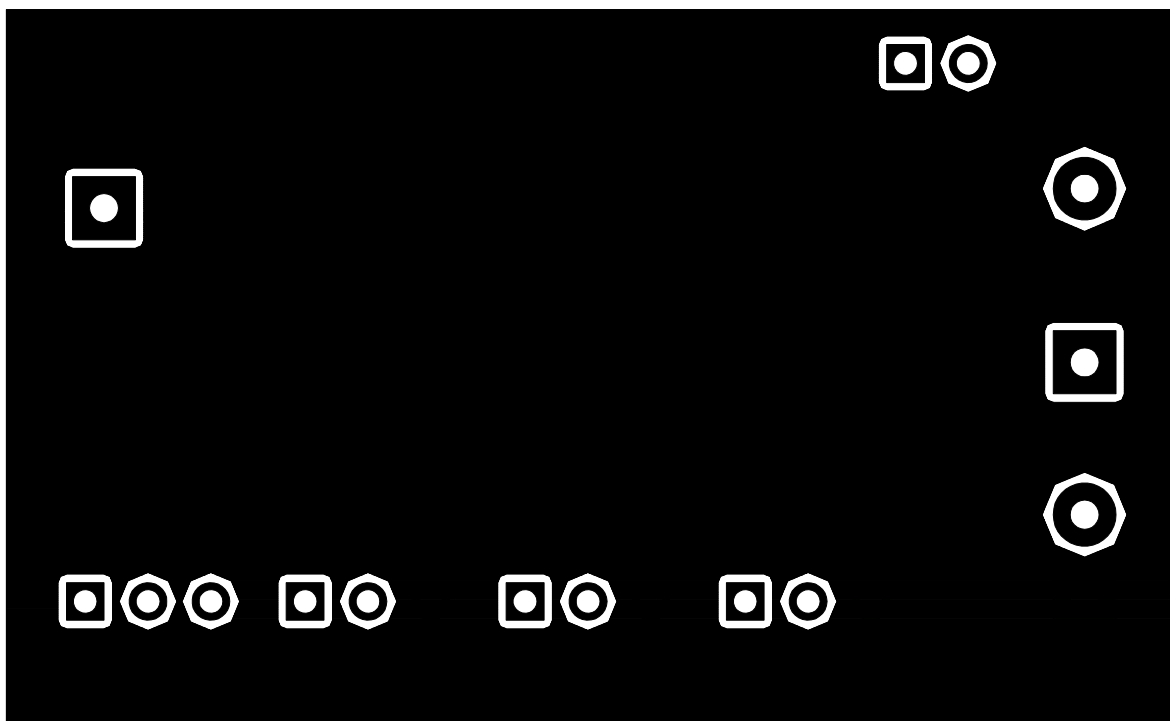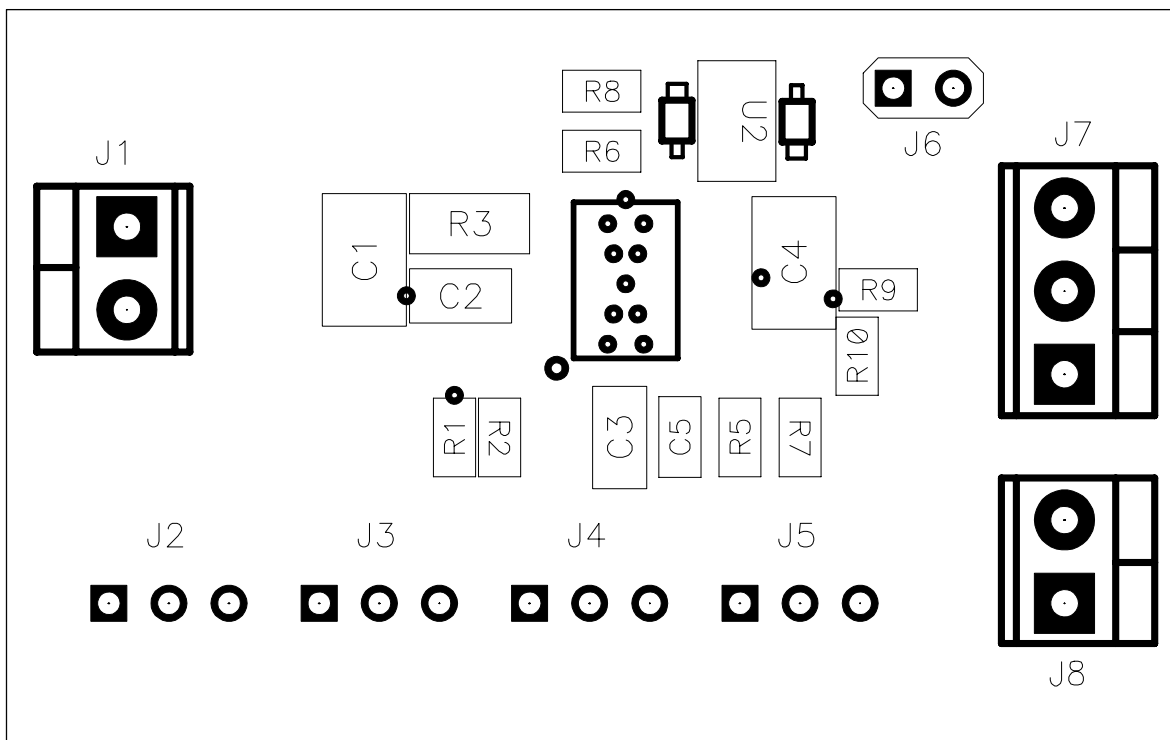*Figure 3–2. SLUP051 Board Layout Bottom Layer*

Figure 3–3. SLUP051 Top Assembly View

Bill of Materials

This chapter contains the bill of materials required for the bq24004/5/6 EVM. It also specifies the charge status configurations for the bq24004/5/6 ICs.

Topic **Page**

4.1 Bill of Materials

Table 4-1 lists materials required for the bq24004/5/6 EVM using the SLUP051 (PWB) baord..

Table 4–1. bq24004/5/6 EVM (SLUP051) Bill of Materials

Item #	–001 bq24004	–002 bq24005	–003 bq24006	RefDes	Description	Size	MFR	Part Number
1	2	2	2	C1, C4	Capacitor, tantalum, 10-µF, 16 V	1210	Panasonic	ECS–T1CX106R
2	1	1	1	C2	Capacitor, ceramic, 0.1-µF, 16 V X7R	805	Panasonic	ECJ–2VB1C104K
3	1	1	1	C3	Capacitor, ceramic, 0.22-µF, 16 V X7R	805	Panasonic	ECJ–2VB1C224K
4	1	1	1	C5	Capacitor, ceramic, 10-pF, 50 V, NPO, 1%	603	Panasonic	ECJ–1VC1H100D
5	1	1	0	D1	LED, red, 20 mA maximum		Panasonic	LN1271R–(TR)
6	0	1	0	D2	LED, green, 20 mA maximum		Panasonic	D–LN1371G–(TR)
7	0	0	1	U2	LED, BiColor, red/green, 20 mA maximum		Chicago Miniature Lamp	CMD67–22SRUGC/TR8
8	2	2	2	J1, J10	Terminal block, 2 pin, 6 A, 3,5 mm	75525	OST	ED1514
9	4	4	4	J2, J3, J4, J5	Header, 3 pin, 100 mil spacing, (36-pin strip)	34100	Sullins	PTC36SAAN
10	0	1	1	J6	Header, 2 pin, 100 mil spacing, (36-pin strip)	23100	Sullins	PTC36SAAN
11	1	1	1	J7	Terminal block, 3 pin, 6 A, 3,5 mm	112625	OST	ED1515
12	1	1	1	R1	Resistor, chip, 51.1 kΩ, 1/16 W, 1%	603	Std	Std
13	1	1	1	R10	Resistor, chip, 10 MΩ, 1/16 W, 1%	603	Std	Std
14	1	1	1	R2	Resistor, chip, 316 kΩ, 1/16 W, 1%	603	Std	Std
15	1	1	1	R3	Resistor, chip, 0.1 Ω, 1/8 W	1206	Panasonic	ERJ–8RSJR10
16	1	1	1	R5	Resistor, chip, 18.7 kΩ, 1/16 W, 1%	603	Std	Std
17	2	2	2	R6, R8	Resistor, chip, 1 kΩ, 1/16 W, 1%	603	Std	Std
18	1	1	1	R7	Resistor, chip, 95.3 kΩ, 1/16 W, 1%	603	Std	Std
19	1	1	1	R9	Resistor, chip, 2 kΩ, 1/16 W, 1%	603	Std	Std
20	1	0	0	U1	IC, dual Li-ION, charger, 1 LED	20 pin TSSOP	TI	bq24004PWP
21	0	1	0	U1	IC, dual Li-ION, charger, 2 LED	20 pin TSSOP	TI	bq24005PWP
22	0	0	1	U1	IC, dual Li-ION, charger, bicolor LED	20 pin TSSOP	TI	bq24006PWP

*Table 4–1. bq24004/5/6 EVM (SLUP051) Bill of Materials (Continued)*

Item #	−001 bq24004	−002 bq24005	−003 bq24006	RefDes	Description	Size	MFR	Part Number
23	1	1	1	PWB	PWB, bq24004/5/6PWP (SLUP051)–EVM		TI	SLUP051 Rev. A
24	4	5	5	Shunts	Shunts for header – J2–J6, 4 to 5 shunts	0.1"	Sullins Electronics Corp.	SPC02SYAN

Assembly Note:

    1) Shunts to be applied to J2–APG, J3–ON, J4–4.2V, J5–4.5Hr, and J6 if required

Schematic
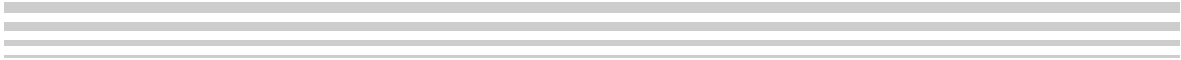
This chapter contains the schematic diagram for the EVM.

Figure A–1 shows the SLUP051 EVM schematic diagram.

Check BOM for correct component selection on
D1, D2, R6, R8, and U2 for IC selected.

"BAT–" is "DC–"