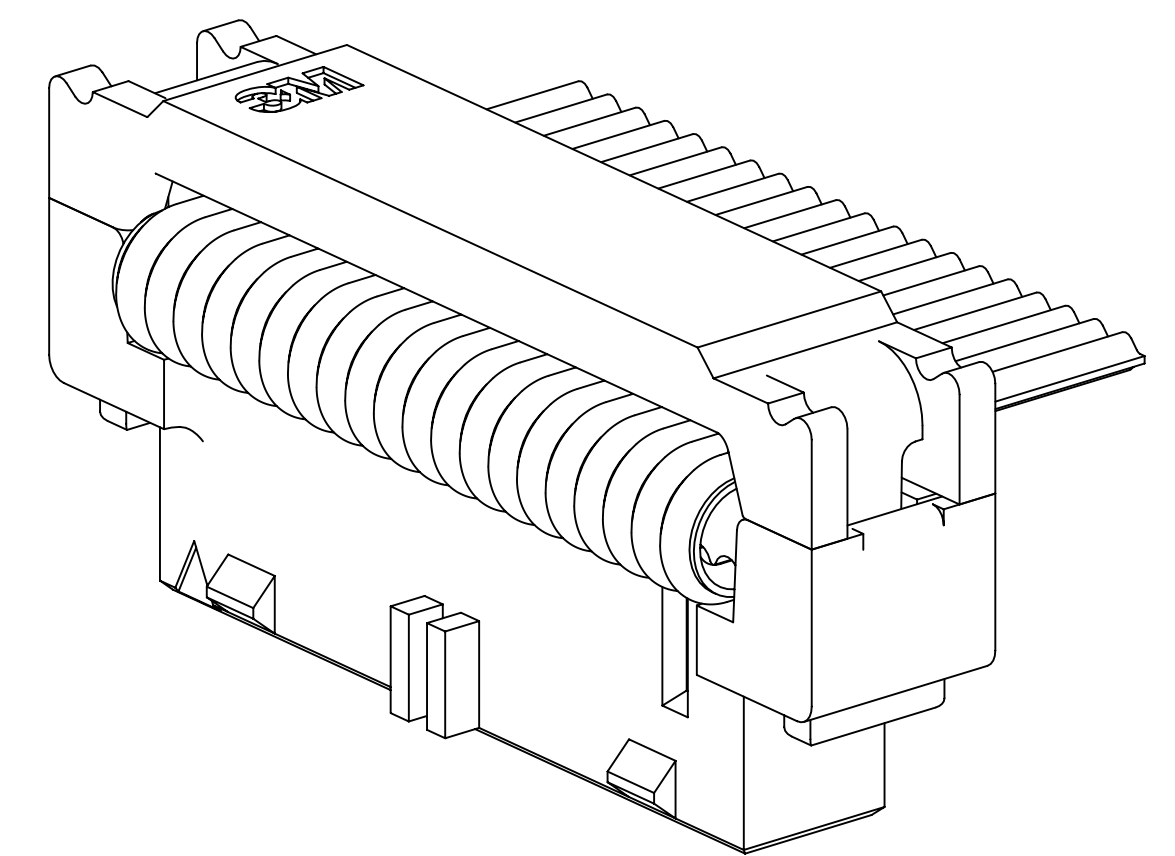
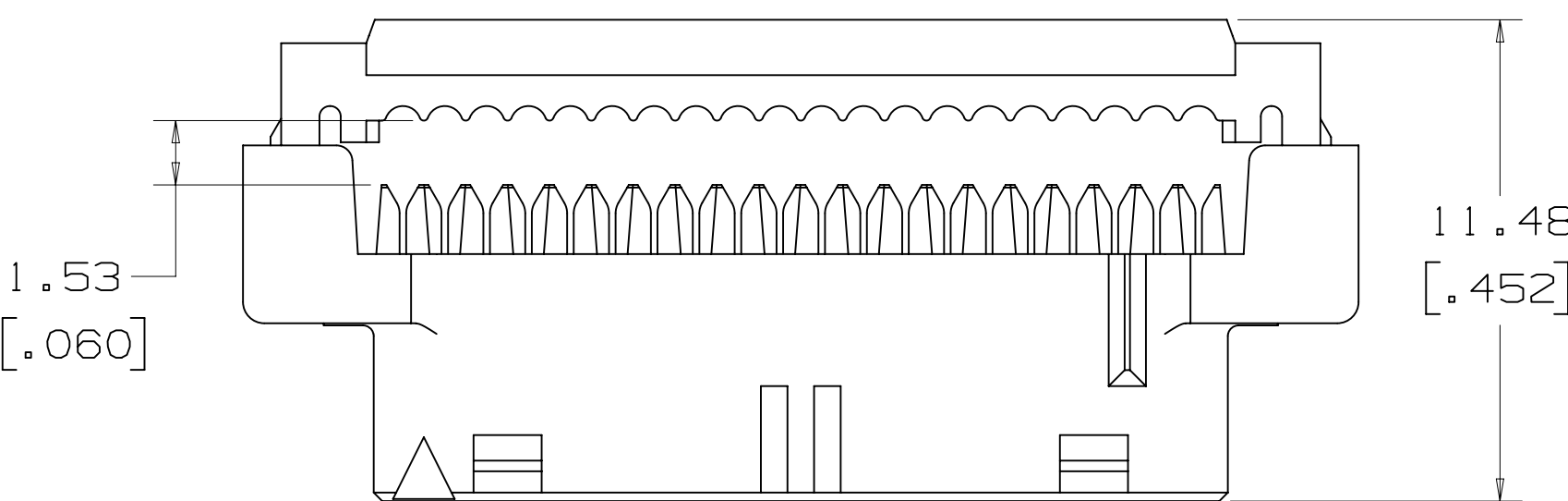
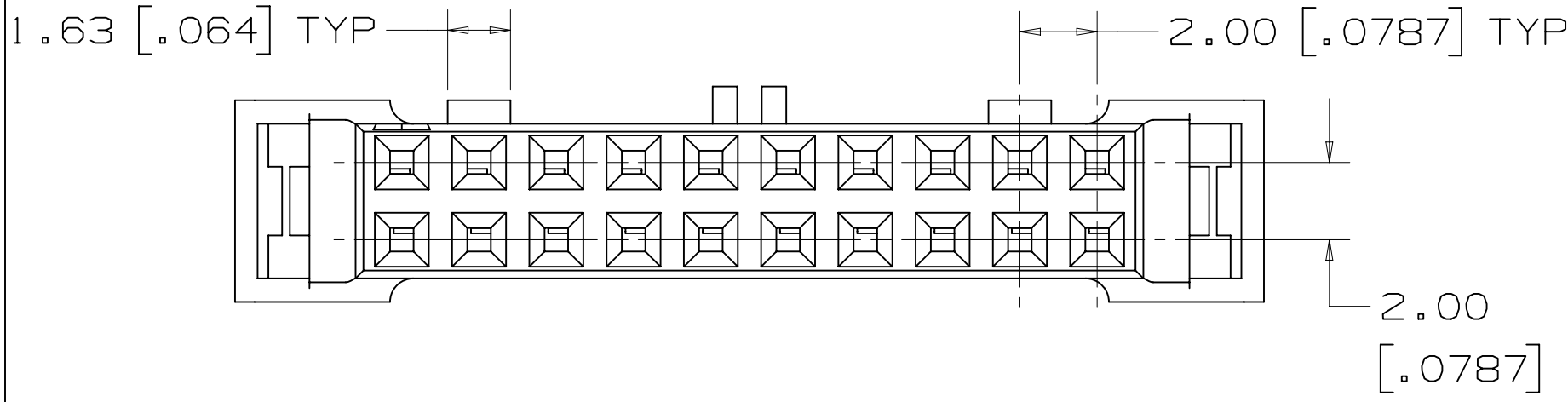
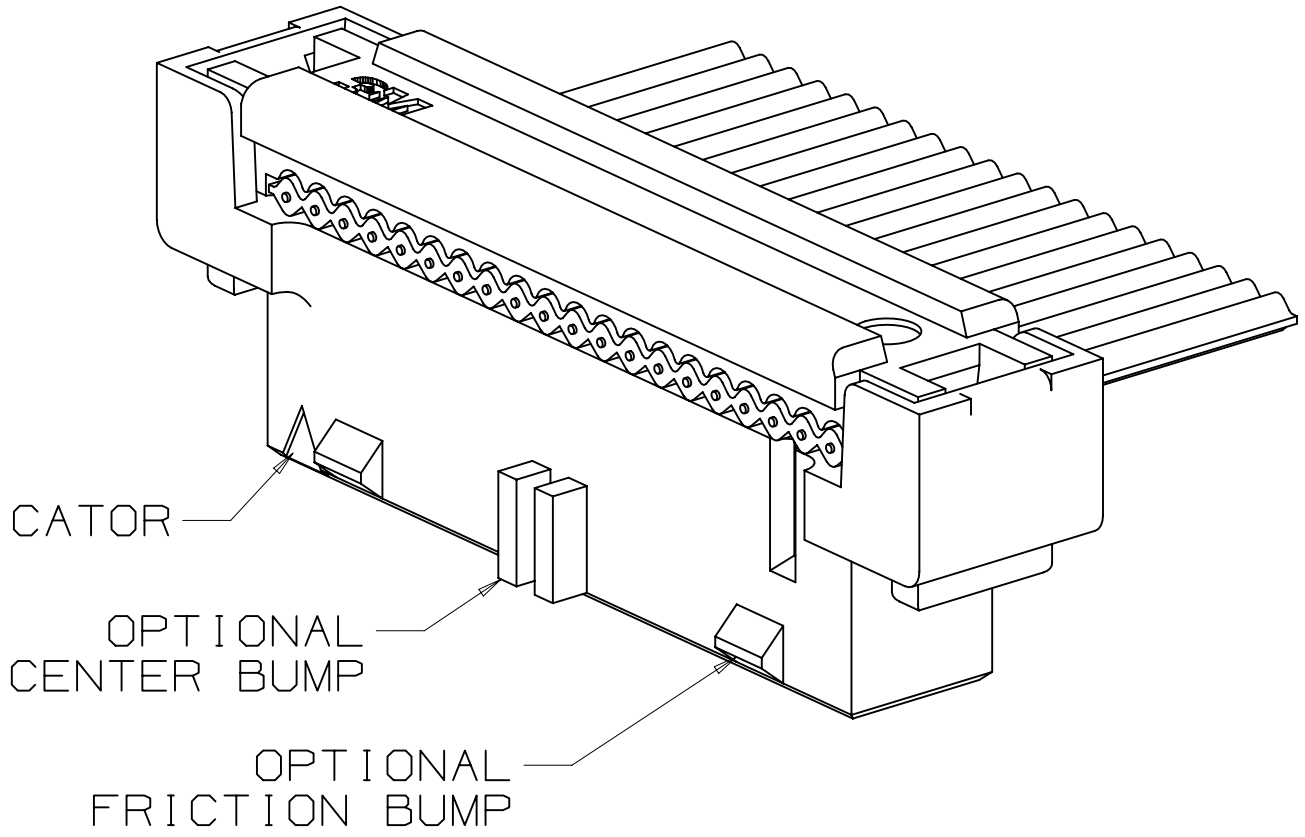
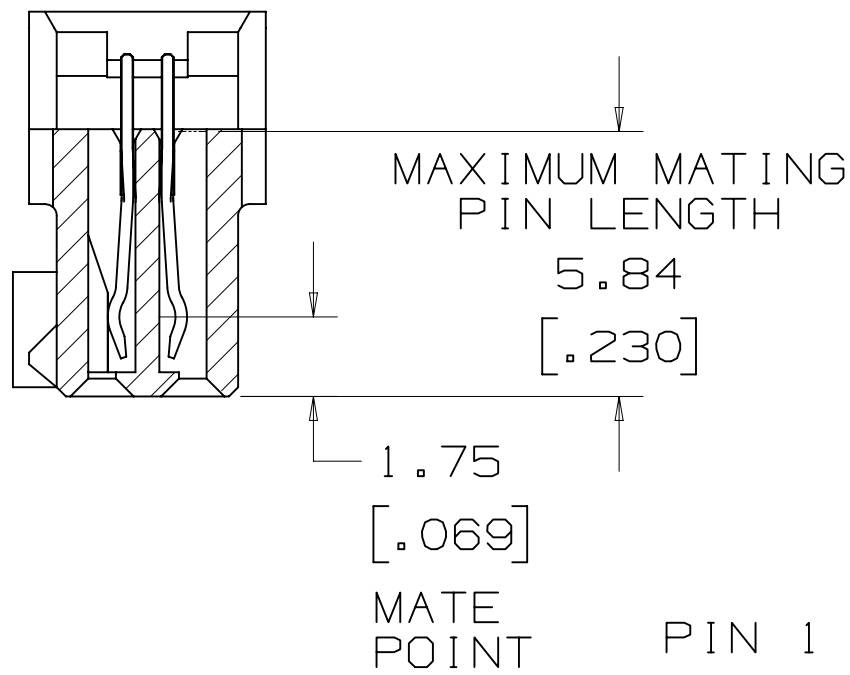
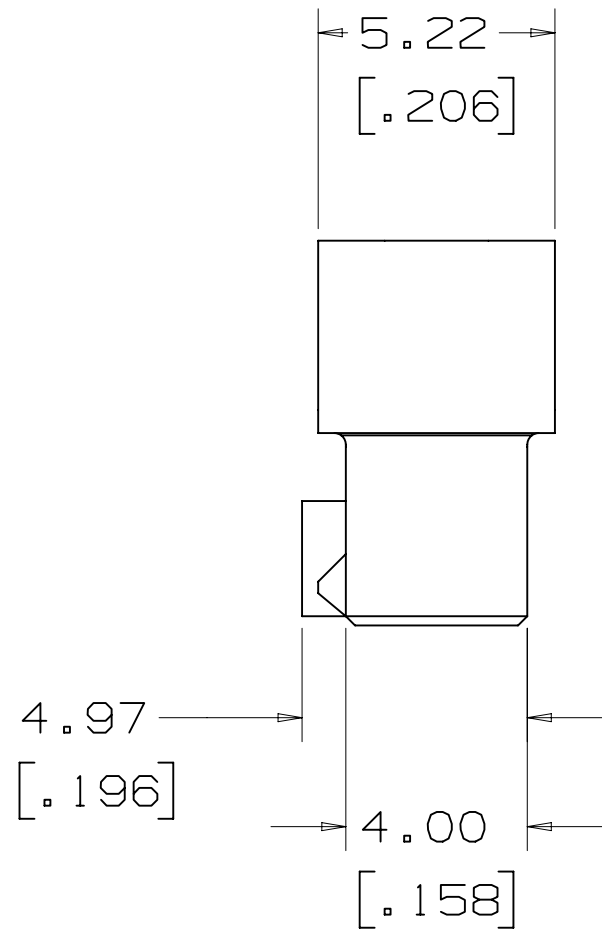
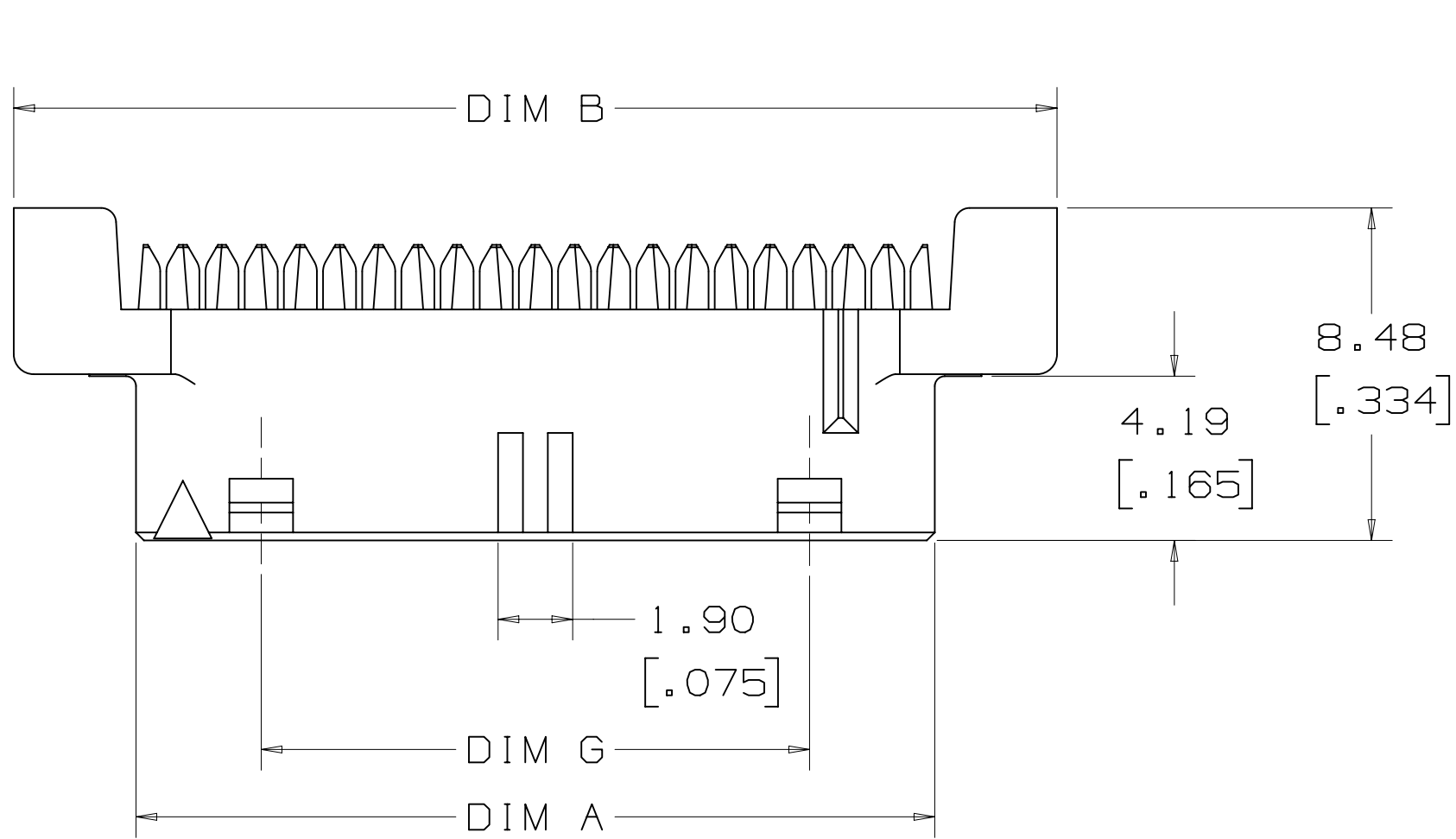
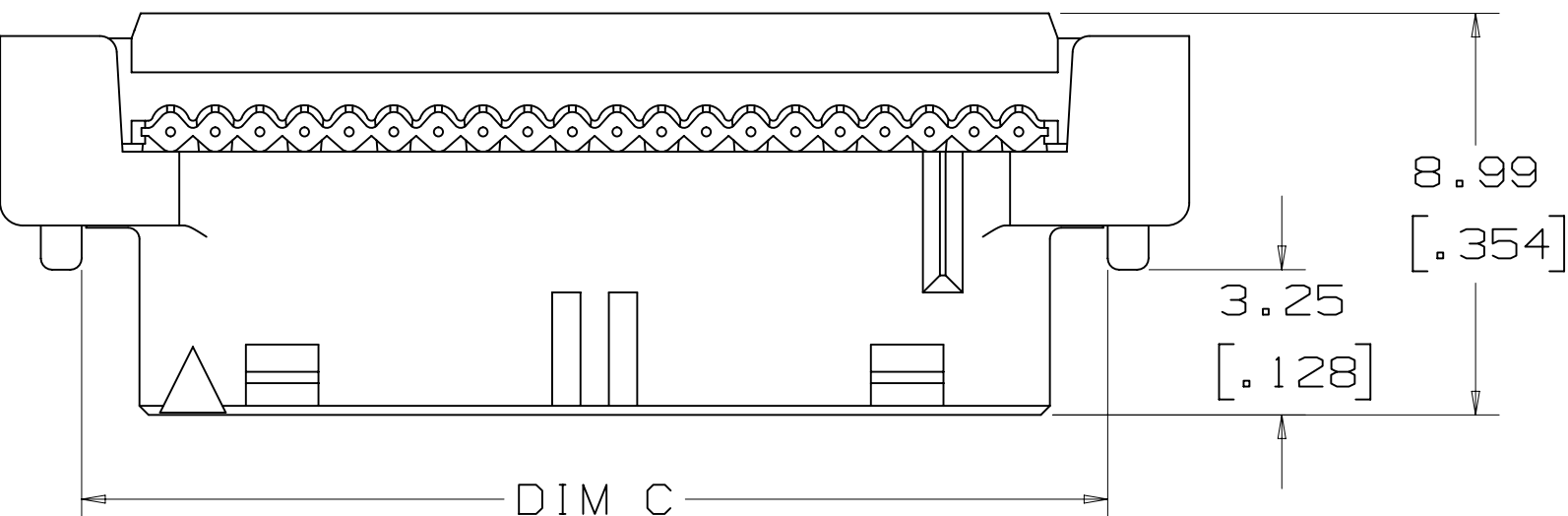
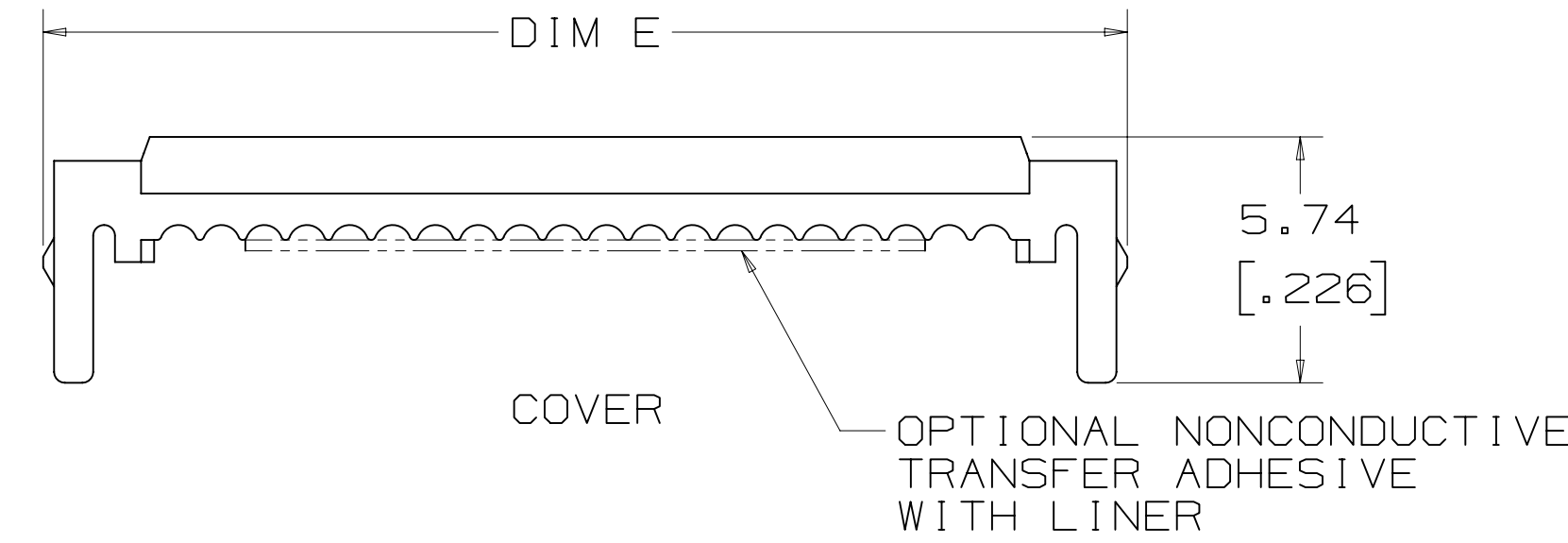


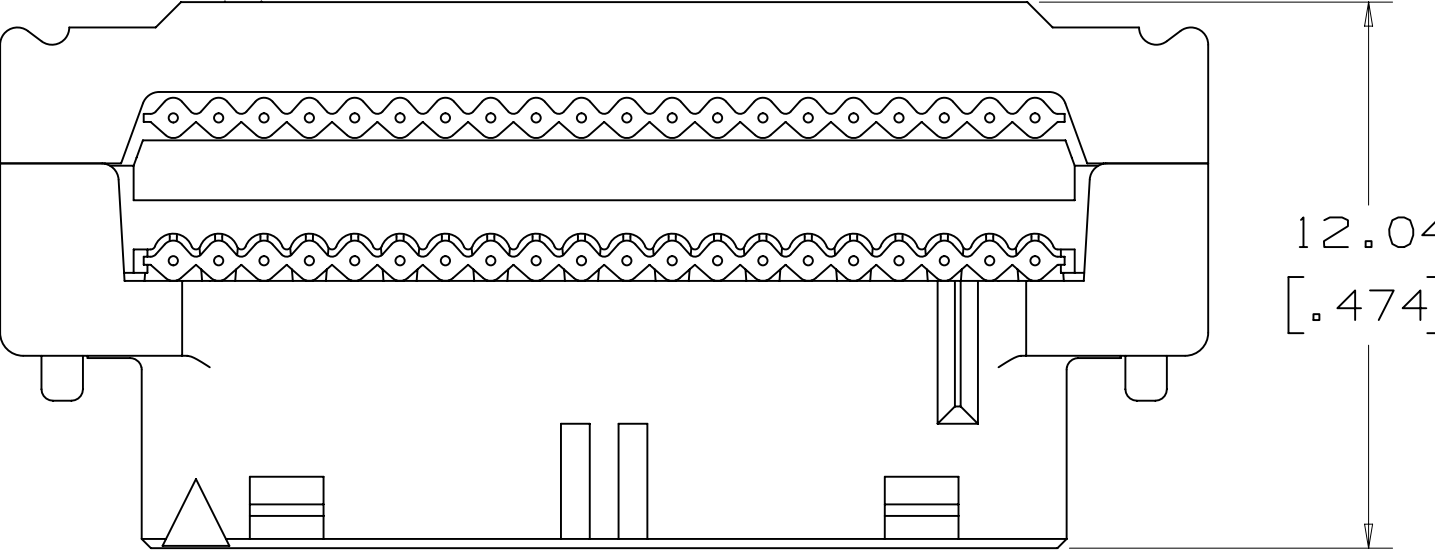
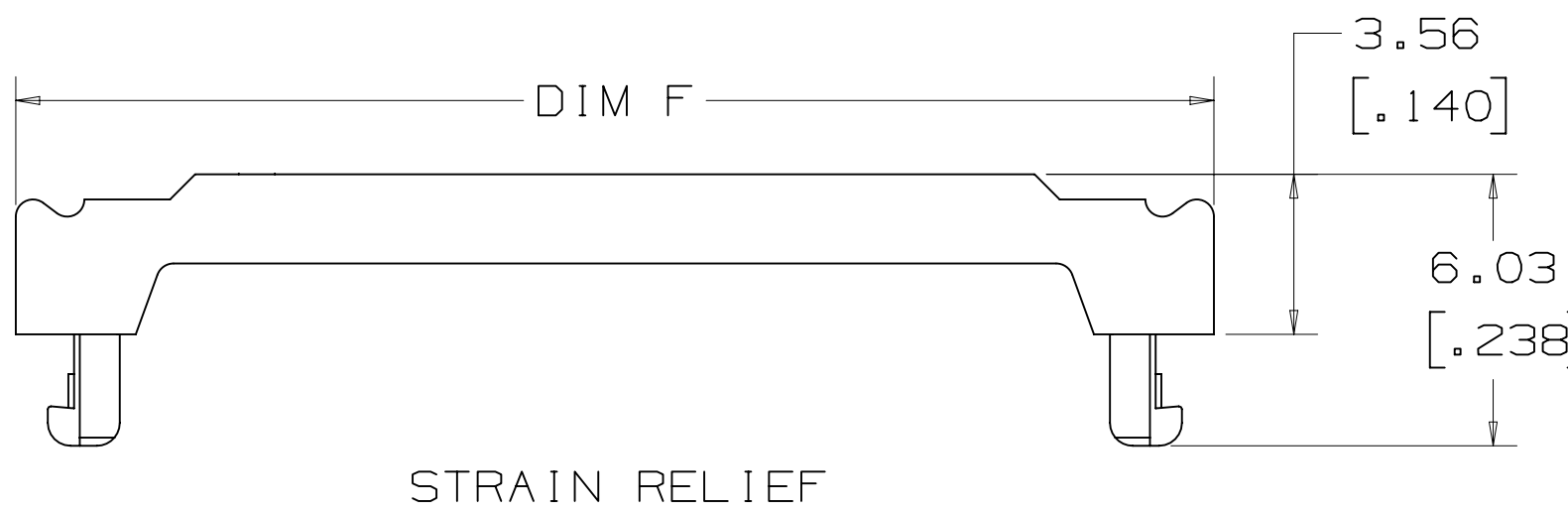
3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series



PREASSEMBLED HEIGHT WITH COVER



ASSEMBLED HEIGHT WITH COVER



ASSEMBLED HEIGHT WITH COVER AND STRAIN RELIEF

PERFORMANCE [7] [8]	
CURRENT:	1.25 A, ALL LINES ENERGIZED 2.75 A, 6 LINES ENERGIZED 4.75 A, 1 LINE ENERGIZED
INSULATION RESISTANCE:	>1X10 ⁹ OHMS AT 500 VDC
WITHSTANDING VOLTAGE:	500 VACrms AT SEA LEVEL
TEMPERATURE RATING:	-55°C TO +105°C

DESIGN REFERENCE		NEXT ASSEMBLY	
DESIGN CODES		DRY CODES	
DIVISION		DIVISION CODE	
DO NOT SCALE DRAWING	SCALE 6-1	TOLERANCES EXCEPT AS NOTED	
THIRD ANGLE PROJECTION		INCHES	
INTERPRET PER ASME Y14.5 - 1994		MILLIMETERS	
MAX SURFACE ROUGHNESS			
125 / ALL SURFACES			
MARKED ONLY			
ANGLES ±1°			

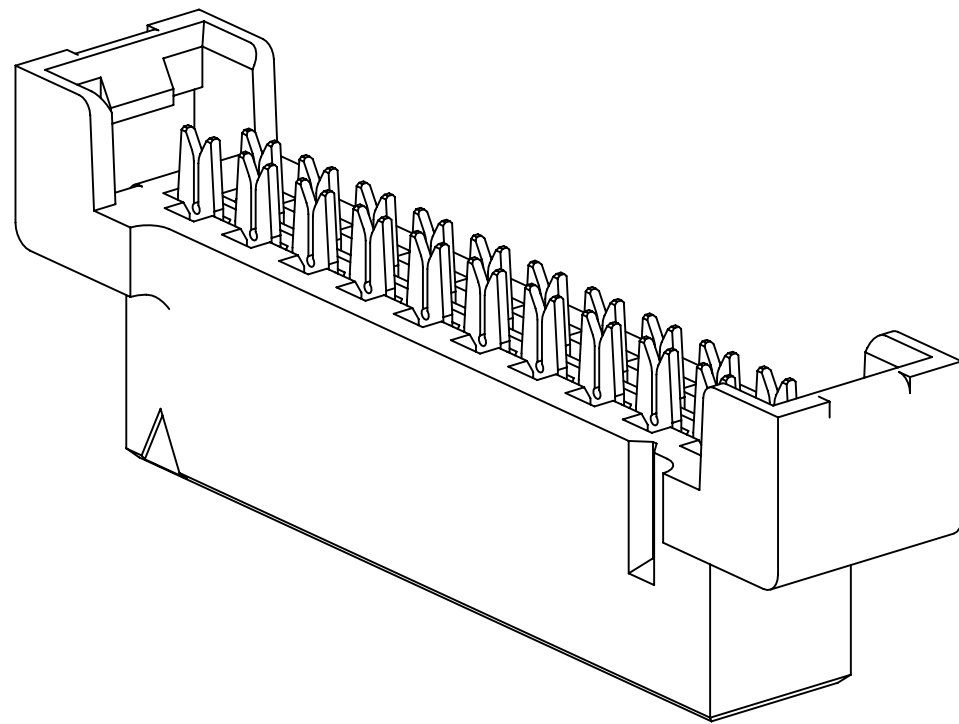
METRIC [ENGLISH]
cALUS
UL FILE NO: E68080

- NOTES
- MATERIAL:
BODY: HIGH TEMP GLASS FILLED POLYESTER, GRAY UL94V-0
CONTACTS: COPPER ALLOY
 - PLATING:
2.03-3.81 μ m [80-150 μ in]
NICKEL UNDERPLATE
0.38 μ m [15 μ in] OR
0.76 μ m [30 μ in] AVG
GOLD ON WIPING AREA.
 - RIBBON CABLE:
RECOMMENDED: 3M™ 3625 (28 AWG, 7 STRAND).
 - APPLICATION TOOLS:
3460 PRESS (OR EQUIVALENT)
3443-119 LOCATOR PLATE,
3442-9 PLATEN
SEE 3M INSTRUCTION SHEET 78-9101-2810-3.
 - MATES WITH 3M™ HEADERS 159 SERIES (REFERENCE 3M DRAWING 78-5100-2359-7). (0.51 mm [.020 in] SQ, CROWNED PINS).
 - SEE THE REGULATORY INFORMATION APPENDIX (RIA) IN THE "RoHS COMPLIANCE" SECTION OF WWW.3MCONNECTOR.COM FOR COMPLIANCE INFORMATION (RIA E1 & C1 APPLY).
 - FOR PRODUCT SPECIFICATIONS AND WARRANTY INFORMATION SEE 3M 78-5102-0078-1.
 - IN THE EVENT OF CONFLICT BETWEEN THIS DATA AND THAT CONTAINED IN THE PRODUCT SPECIFICATION, THE PRODUCT SPECIFICATION TAKES PRECEDENT.

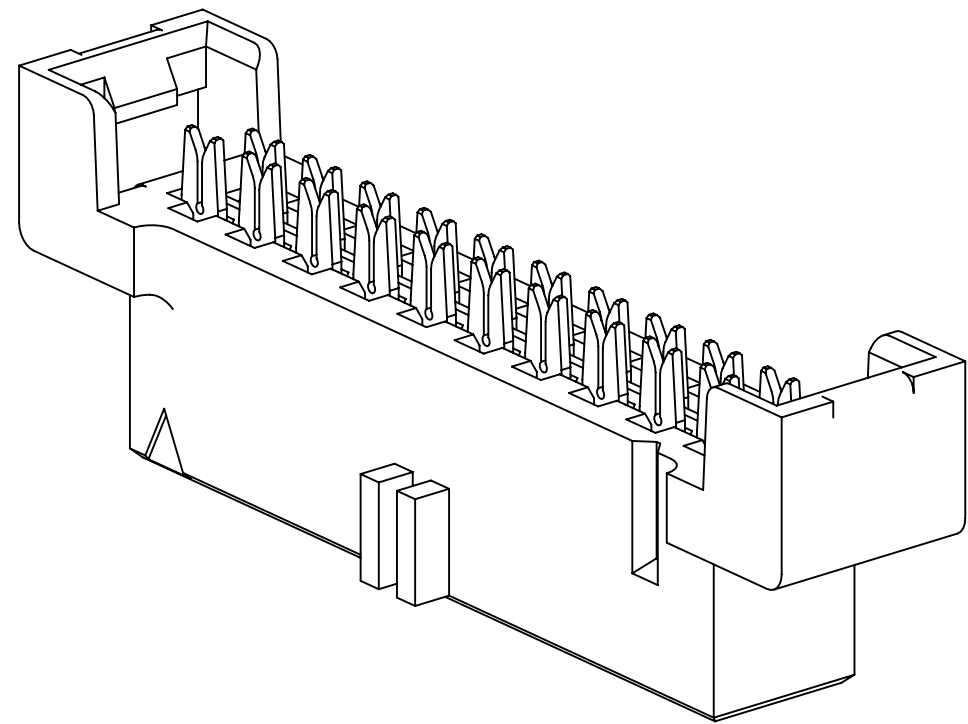
F	51692	DEC 16, 2013	SJS	SAN
E	41488	JUN 21, 2012	LDS	SAN
D	37252	NOV 04, 2011	LDS	SF
A	30741	OCT 28, 2010	LDS	SF
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
DRY	L. SCHMIDT	DATE JUL 23, 2010	MFG	DATE
CHKD		DATE	APPR	DATE
			S. FELDMAN	JUL 30, 2010
© 3M COPYRIGHT 2010				
This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
TITLE 3M RIBBON CABLE SOCKET 2 MM x 2 MM PITCH 158 SERIES				
CAGE NUMBER	SIZE	DRAWING NO.	REV.	
125	D	78-5100-2358-9	F	
MODEL	DET	LISTS	YES	NO
		SHT	1	OF 3

3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series

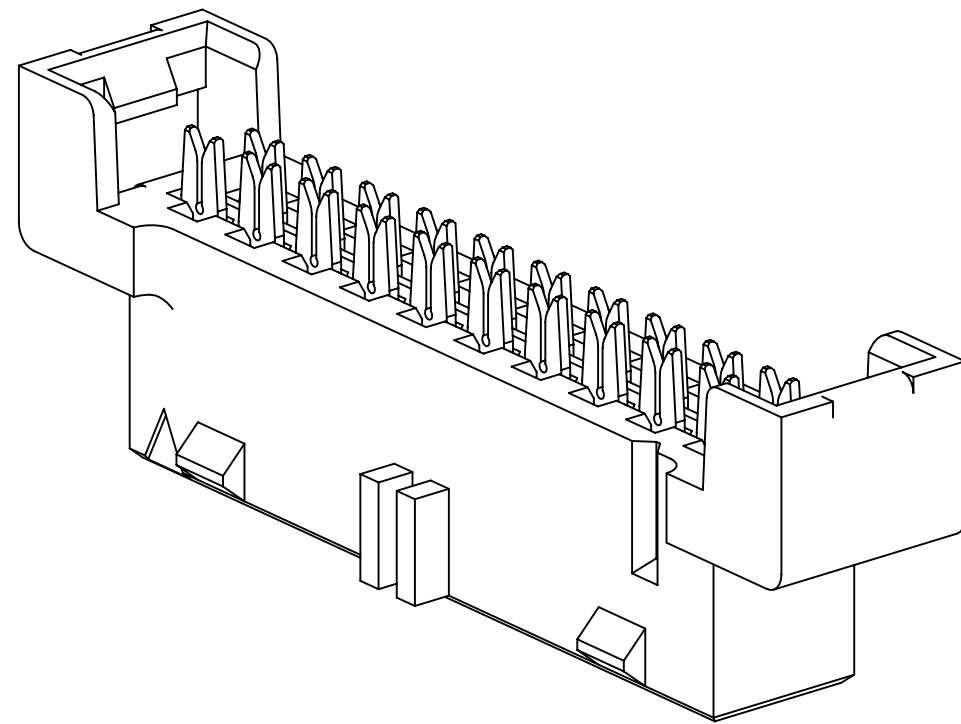
NUMBER OF POSITIONS	DIM A	DIM B	DIM C	DIM D	DIM E	DIM F	DIM G
6	6.39 [.252]	12.64 [.497]	8.98 [.354]	10.81 [.426]	11.32 [.446]	12.64 [.497]	N/A
8	8.39 [.330]	14.64 [.576]	10.98 [.432]	12.81 [.504]	13.32 [.524]	14.64 [.576]	N/A
10	10.39 [.409]	16.64 [.655]	12.98 [.511]	14.81 [.583]	15.32 [.603]	16.64 [.655]	N/A
12	12.39 [.488]	18.64 [.734]	14.98 [.590]	16.81 [.662]	17.32 [.682]	18.64 [.734]	N/A
14	14.39 [.567]	20.64 [.812]	16.98 [.669]	18.81 [.741]	19.32 [.761]	20.64 [.812]	8.00 [.315]
16	16.39 [.645]	22.64 [.891]	18.98 [.747]	20.81 [.819]	21.32 [.839]	22.64 [.891]	10.00 [.394]
20	20.39 [.803]	26.64 [1.049]	22.98 [.905]	24.81 [.977]	25.32 [.997]	26.64 [1.049]	14.00 [.551]
22	22.39 [.882]	28.64 [1.127]	24.98 [.984]	26.81 [1.056]	27.32 [1.076]	28.64 [1.127]	16.00 [.630]
24	24.39 [.960]	30.64 [1.206]	26.98 [1.062]	28.81 [1.134]	29.32 [1.154]	30.64 [1.206]	18.00 [.709]
26	26.39 [1.039]	32.64 [1.285]	28.98 [1.141]	30.81 [1.213]	31.32 [1.233]	32.64 [1.285]	20.00 [.787]
30	30.39 [1.197]	36.64 [1.442]	32.98 [1.299]	34.81 [1.371]	35.32 [1.391]	36.64 [1.442]	24.00 [.945]
34	34.39 [1.354]	40.64 [1.600]	36.98 [1.456]	38.81 [1.528]	39.32 [1.548]	40.64 [1.600]	28.00 [1.102]
40	40.39 [1.590]	46.64 [1.836]	42.98 [1.692]	44.81 [1.764]	45.32 [1.784]	46.64 [1.836]	34.00 [1.339]
44	44.39 [1.748]	50.64 [1.994]	46.98 [1.850]	48.81 [1.922]	49.32 [1.942]	50.64 [1.994]	38.00 [1.496]
50	50.39 [1.984]	56.64 [2.230]	52.98 [2.086]	54.81 [2.158]	55.32 [2.178]	56.64 [2.230]	44.00 [1.732]



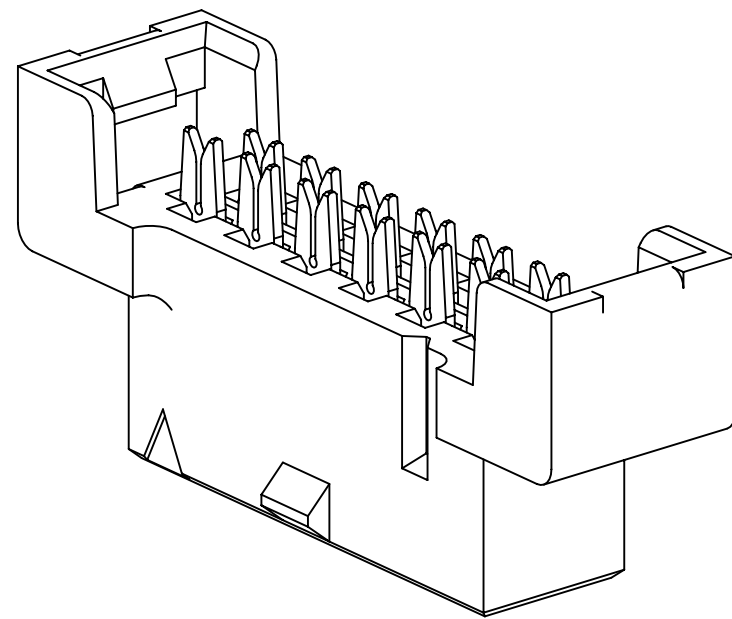
SOCKET WITHOUT OPTIONS
ALL POSITIONS



CENTER BUMP OPTION
ALL POSITIONS



CENTER BUMP WITH
FRICTION BUMP OPTION
14-50 POSITIONS



CENTER FRICTION BUMP OPTION
6-12 POSITIONS ONLY

ORDERING INFORMATION

TIER 1 - BEST
1581XX-1X00
TIER 1 = BEST
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 1 = ADHESIVE COVER
POLARIZATION/LATCHING
1 = WITH CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)

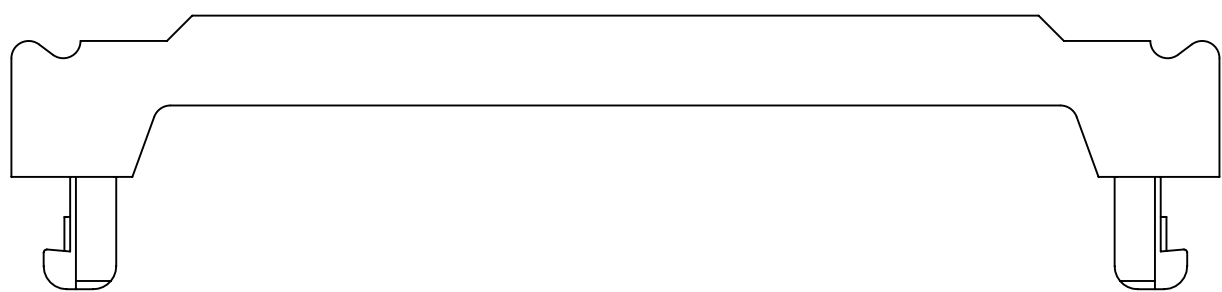
PLATING
BLANK = 0.76 μ m
[30 μ in] GOLD
PACKAGING
0 = TRAY

TIER 2 - BETTER
1582XX-0X20XX
TIER 2 = BETTER
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 0 = PREASSEMBLED COVER
POLARIZATION/LATCHING
0 = NO CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)
1 = WITH CENTER BUMP,
NO FRICTION BUMPS, (6-50 POS)
2 = WITH CENTER BUMP AND DUAL
FRICTION BUMPS (14-50 POS ONLY)
3 = WITH CENTRAL FRICTION BUMP,
NO CENTER BUMP (6-12 POS ONLY)

PLATING
BLANK = 0.76 μ m
[30 μ in] GOLD
15 = 0.38 μ m
[15 μ in] GOLD
PACKAGING
2 = SWORDS

TIER 3 - VALUE
1583XX-211015
TIER 3 = VALUE
POSITION COUNT (SEE TABLE)
PART CONFIGURATION 2 = SEPARATE COVER
POLARIZATION/LATCHING
1 = WITH CENTER BUMP,
NO FRICTION BUMPS (6-50 POS)

PLATING
15 = 0.38 μ m
[15 μ in] GOLD
PACKAGING
1 = BULK PACK



STRAIN RELIEF
3448-158XX
POSITION COUNT
(SEE TABLE)

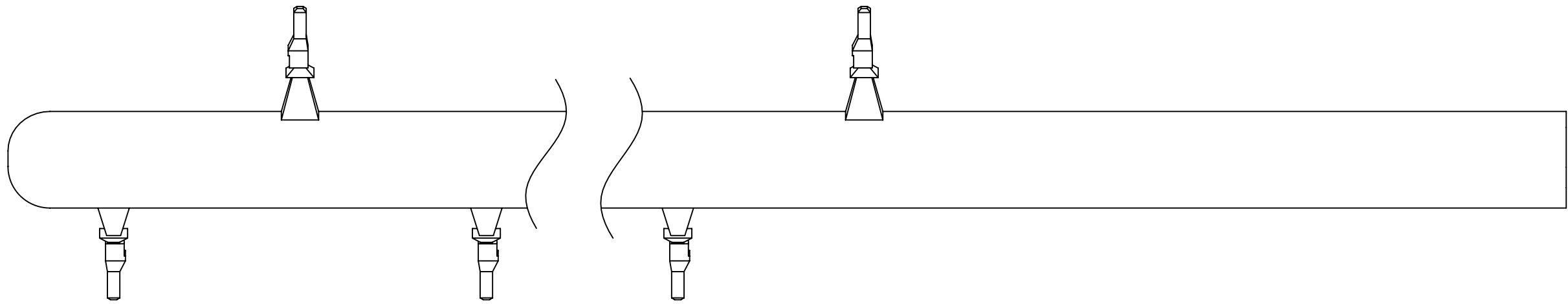
METRIC [ENGLISH]

DESIGN REFERENCE	NEXT ASSEMBLY	REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT	CHKD
3448-158XX		L. SCHMIDT		JUL 23, 2010		
DIVISION	DIVISION CODE	CHKD		DATE	DATE	DATE
DO NOT SCALE DRAWING	SCALE 6-1	TOLERANCES EXCEPT AS NOTED	INCHES			
			MILLIMETERS			
THIRD ANGLE PROJECTION	INTERPRET PER ASME Y14.5 - 1994		MAX SURFACE ROUGHNESS 125			
			ALL SURFACES MARKED ONLY			
TITILE			3M RIBBON CABLE SOCKET 2 MM x 2 MM PITCH 158 SERIES			
CAGE NUMBER			DRAWING NO. 78-5100-2358-9			
MODEL			REV. F			

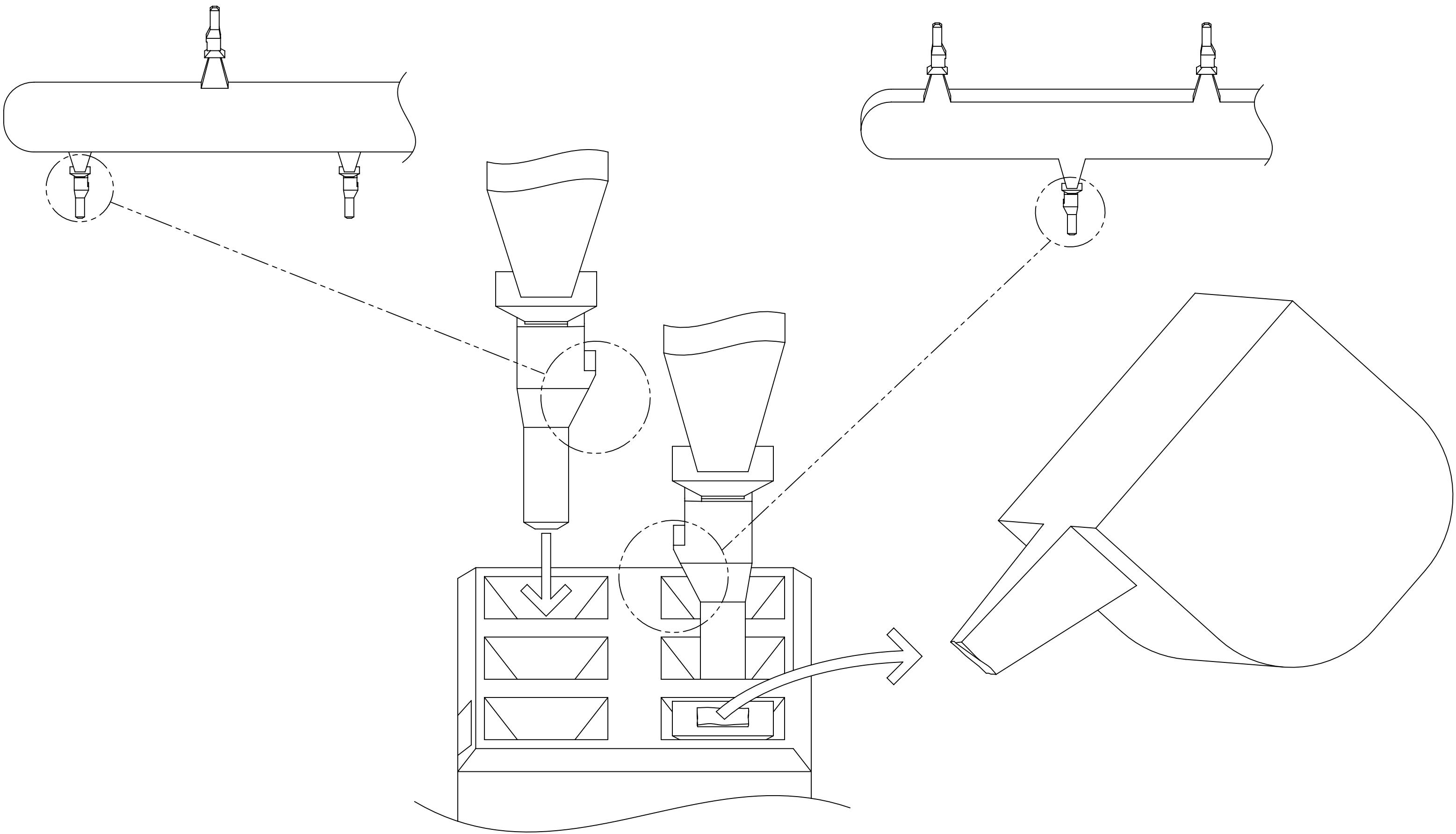
© 3M COPYR[IGHT] 2010
This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.

DET [] LISTS [] YES [] NO [] SHT 2 OF 3

3M™ Ribbon Cable Socket 2 mm X 2 mm Pitch 158 Series



POLARIZING KEY
3435-152200



POLARIZING KEY ORIENTATION AND INSTALLATION

RIBBON CABLE SOCKET ACCESSORIES

METRIC [ENGLISH]

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF CODES		DIV CODE		DRF	L. SCHMIDT	DATE	JUL 23,2010	MFG	DATE
DIVISION		DIVISION CODE		CHKD		DATE		APPR	DATE
								S. FELDMAN	JUL 30,2010
DO NOT SCALE DRAWING		SCALE 1 1		TOLERANCES EXCEPT AS NOTED		3M 3M Center St. Paul, MN 55144			
THIRD ANGLE PROJECTION		INCHES		MILLIMETERS		© 3M COPYRIGHT 2010 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.			
INTERPRET PER ASME Y14.5 - 1994		MAX SURFACE ROUGHNESS 125		ALL SURFACES MARKED ONLY		TITILE 3M RIBBON CABLE SOCKET 2 MM x 2 MM PITCH 158 SERIES			
CAGE NUMBER		SIZE		DRAWING NO.		REV.			
D		78-5100-2358-9		F					
MODEL		DET		YES		NO		SHT 3 OF 3	