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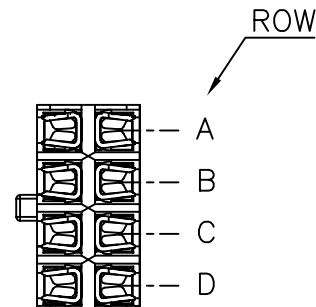
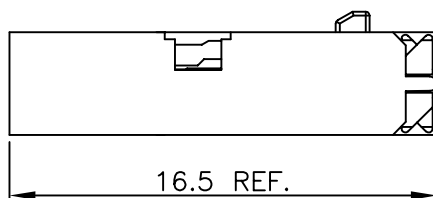
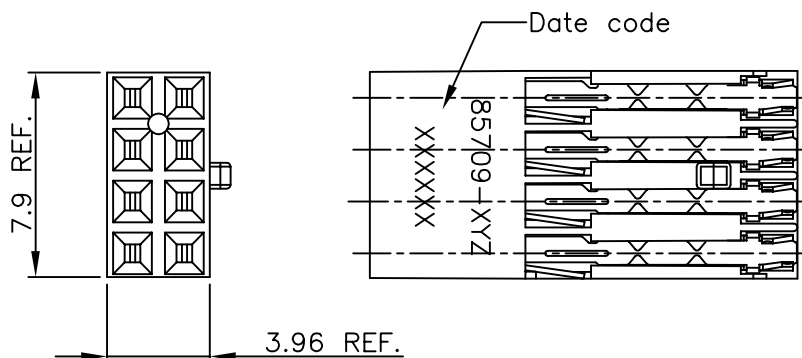
PRODUCT NUMBER

85709-X1Y

COPPER WIRE SIZE
PLATING

X	PLATING
1	0.8 ?m GOLD
2	2.0 ?m GOLD
3	1.3 ?m GOLD
9	0.8 ?m GXT

Y	COPPER WIRE SIZE
1	26 TO 24 GAGE
2	30 TO 28 GAGE



NOTES:

- SEE APPLICATION SPECIFICATION GES-20-002 FOR INSTRUCTIONS ON WIRE INSERTION AND ASSEMBLY OF COMPONENTS FOR CONNECTORS USING THESE SUB-ASSEMBLIES.
- MATERIAL:
 - INSULATORS - GLASS FILLED 612 POLYAMIDE
 - CONTACTS - PHOSHOR BRONZE
 - SOLDER FINISH ON IDC DIMPLES

mat'l. code				tolerances unless otherwise specified			CUSTOMER COPY		 ELECTRONICS www.fciconnect.com	
ltr	ecn no	dr	date	linear			projection 	title 2x4 pos.ass'y SPECIAL INSULATOR		
A	SW9030	VIB	990610							
B	B20054	RR	020308	angles				product family Metral (tm) code size dwg no 213		
				dr	VISSCHERS IB	990610	scale 5:1	A3 85709 sheet 1 of 1		
				enrg	H v WOENSEL	990610				
				chr	H v WOENSEL	990610				
				appd	H v WOENSEL	990610				
sheet index	revision sheet	B 1								