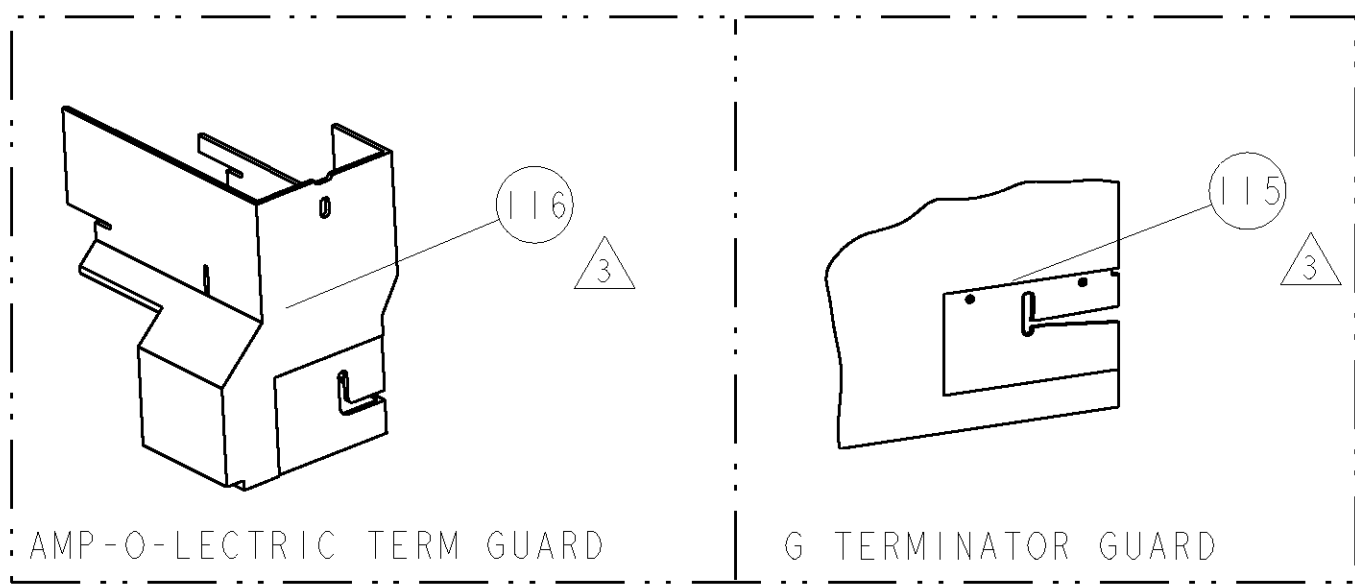


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855231-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855231-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855231-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855231-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855231-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TAXI				TERMINAL ACT 280					
TYCO PN	MFR PN	PACKARD TERMINAL - PACKARD CRIMP SPECS							
1949314-1	12186456								
-	-	CRIMP HEIGHT			WIRE SIZE		REF SETTING		
-	-	1.95±0.05mm[.077±.002]			3mm2		B6		
-	-	1.75±0.05mm[.069±.002]			2.5mm2		C8		
-	-	1.70±0.05mm[.067±.002]			2mm2		D2		
-	-	1.60±0.05mm[.063±.002]			1.5mm2		D8		
-	-	CRIMP	SIZE		TYPE	RANGE			
-	-								
-	-	WIRE	2.92mm [.115]	F	1.50mm-3.0mm				
-	-	INSUL	3.81mm [.150]	F	2.50-3.65				
WIRE STRIP LENGTH 4.93-5.31	TERM APPL SPEC NONE	FEED 15.88mm	APPLICATOR INSTRUCTIONS 408-8040			SET UP GAGE 458637-1			

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