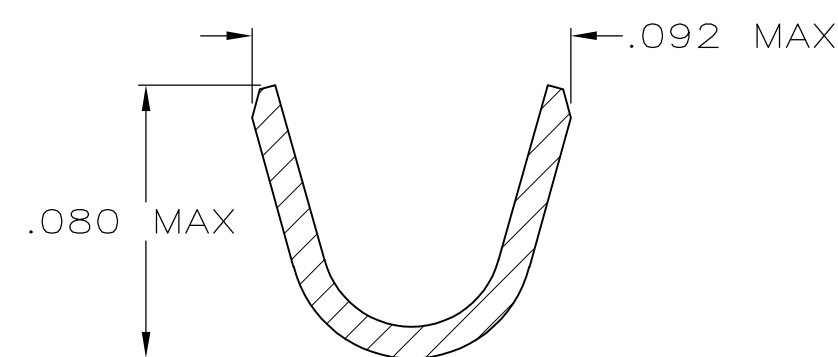
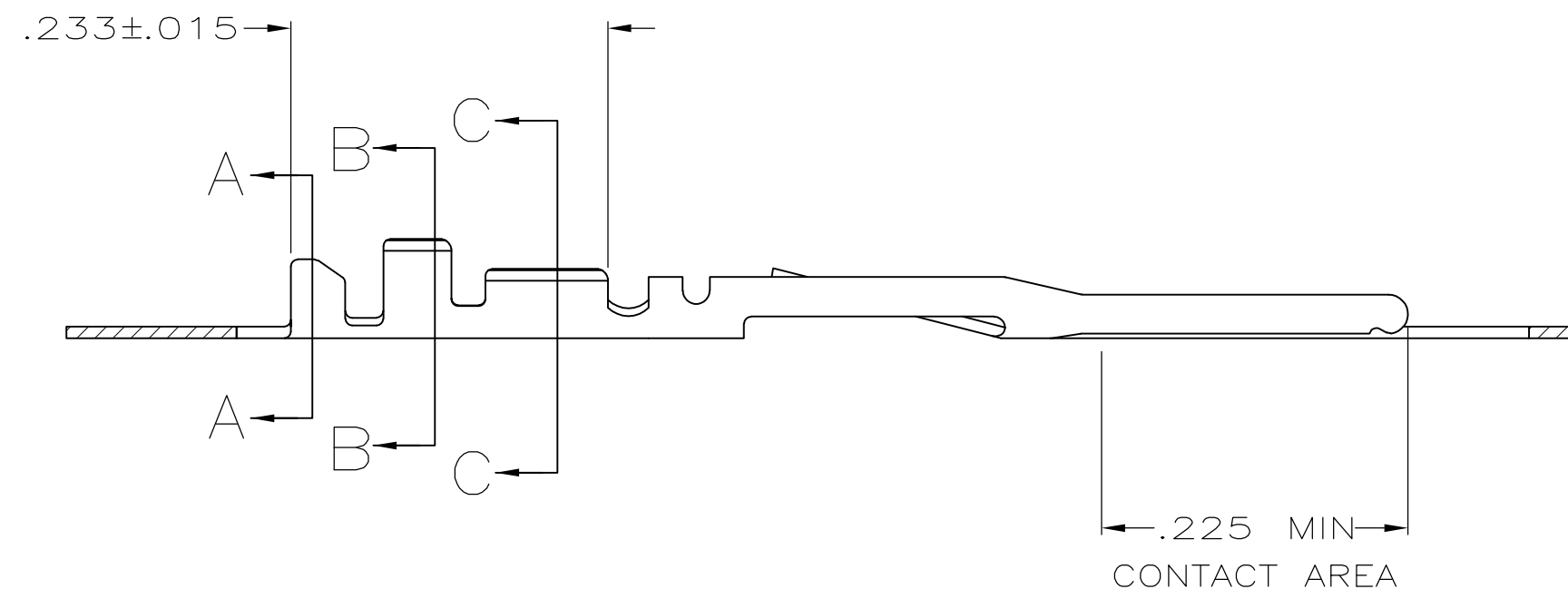
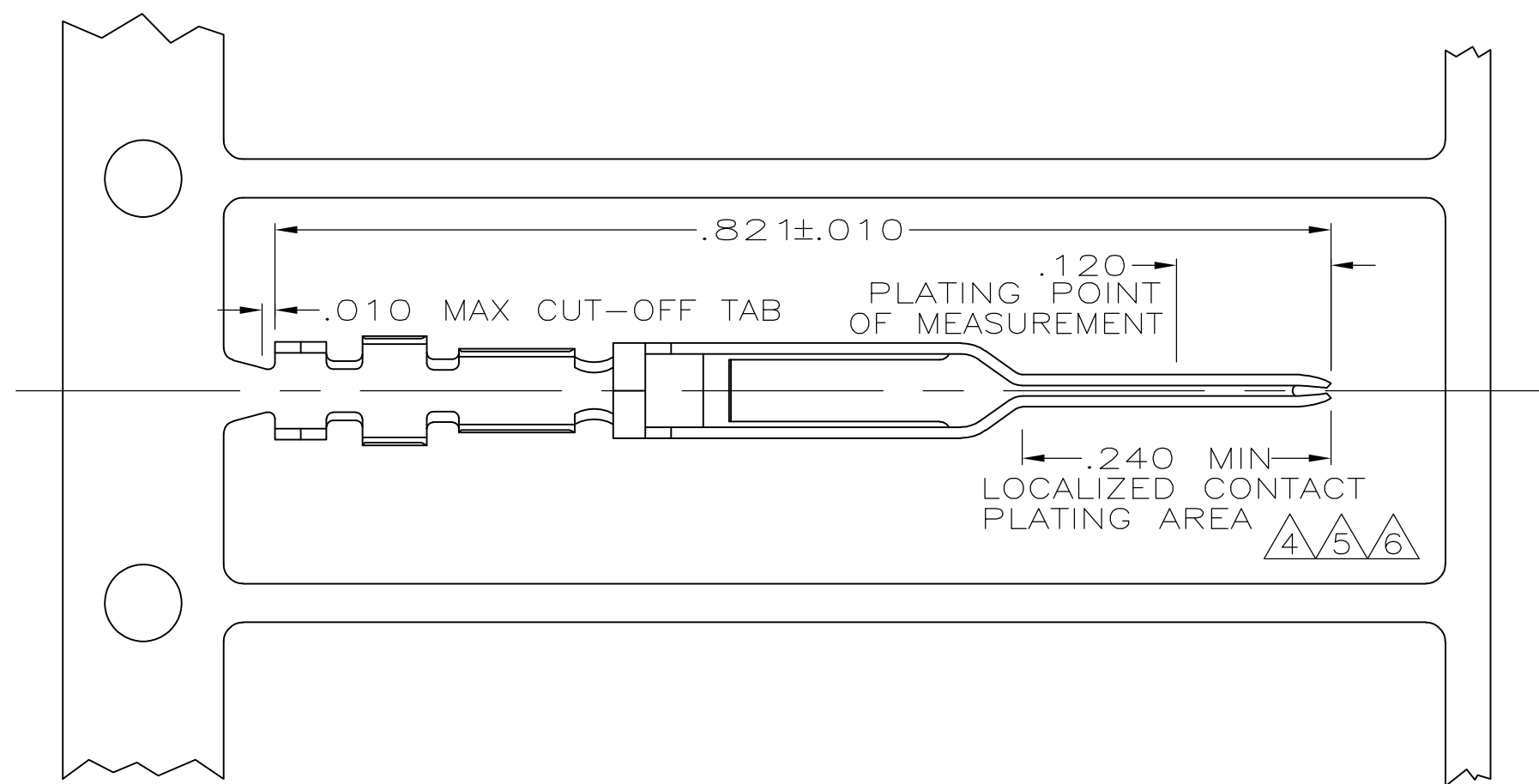
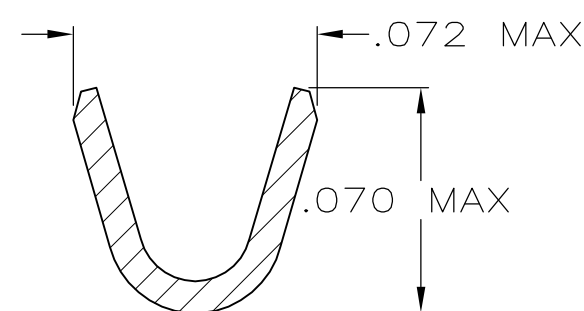


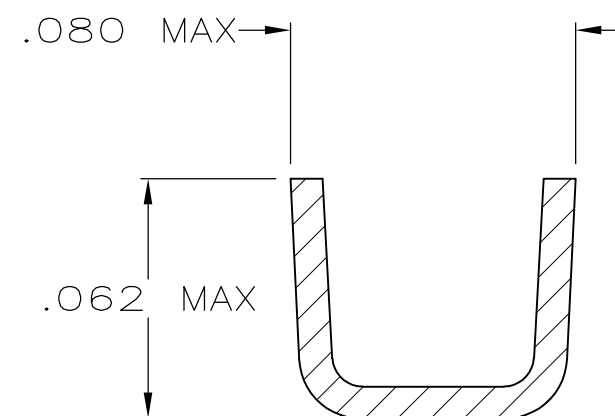
LOC	DIST	REVISIONS					
GP	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			AA	REVISED PER ECO-09-001588	08JUN2009	CJV	CWR



SECTION B-B
SCALE 20:1



SECTION C—C
SCALE 20:1



SECTION A—A
SCALE 20:1

- ① FOR STD APPLICATOR.
- ② FOR MINI APPLICATOR.
- ③ FINISH: .000100 MIN THK BRIGHT TIN LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- ④ FINISH: .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT,
—OR—
GOLD FLASH OVER PALLADIUM—NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑤ FINISH: .000030 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
—OR—
GOLD FLASH OVER PALLADIUM—NICKEL, .000030 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑥ FINISH: .000050 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
—OR—
GOLD FLASH OVER PALLADIUM—NICKEL, .000050 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑦ FINISH: .000030 THK GOLD ON ENTIRE CONTACT (EXCEPT .000003 PERMISSIBLE ON INTERIOR OF CONTACT NOSE) OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
8. FOR 22–26 AWG WIRE WITH AN INSULATION RANGE OF .040—.056 DIA.
- ⑨ OBSOLETE PART NO.
- ⑩ FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.

$\frac{10}{1}$	1-86561-0	$\frac{2}{9}$	1-86557-9
$\frac{7}{1}$	_____	$\frac{2}{9}$	1-86557-7
$\frac{3}{1}$	_____	$\frac{1}{9}$	1-86557-5
$\frac{3}{1}$	86561-9	$\frac{2}{9}$	1-86557-4
_____	_____	$\frac{1}{9}$	1-86557-3
$\frac{6}{1}$	_____	$\frac{1}{9}$	1-86557-2
$\frac{4}{1}$	_____	$\frac{1}{9}$	1-86557-1
$\frac{5}{1}$	_____	$\frac{1}{9}$	1-86557-0
_____	_____	$\frac{2}{9}$	86557-8
$\frac{6}{1}$	86561-7	$\frac{2}{9}$	86557-7
$\frac{4}{1}$	86561-6	$\frac{2}{9}$	86557-6
$\frac{5}{1}$	86561-4	$\frac{2}{9}$	86557-4
FINISH	LOOSE PIECE PART NO	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. GALLUCCI 6-27-89 CHK D.L. ROCKER 6-28-89 APVD G.D. MILLER 6-29-89		 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES 		TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± ± -		NAME CONTACT, PIN, .025 SQ ROUND WIRE, .100 CENTERLINE, FFC	
MATERIAL PHOS. BRONZE		FINISH SEE TABLE			
		WEIGHT -		SIZE A2	
		APPLICATION SPEC 114-16003		CAGE CODE 00779	
		CUSTOMER DRAWING		DRAWING NO C-86557	
				SCALE 8:1	
				SHEET 1 of 1	
				REV AA	