

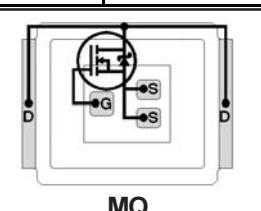
International Rectifier

PD - 94365E

IRF6604

HEXFET® Power MOSFET

V_{DSS}	R_{DS(on)} max	Q_g
30V	11.5mΩ@V _{GS} = 7.0V	17nC
	13mΩ@V _{GS} = 4.5V	




- Application Specific MOSFETs
- Ideal for CPU Core DC-DC Converters
- Low Conduction Losses
- Low Switching Losses
- Low Profile (<0.7 mm)
- Dual Sided Cooling Compatible
- Compatible with existing Surface Mount Techniques

Applicable DirectFET Outline and Substrate Outline (see p.9,10 for details)

SQ	SX	ST	MQ	MX	MT			
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Description

The IRF6604 combines the latest HEXFET® Power MOSFET Silicon technology with the advanced DirectFET™ packaging to achieve the lowest on-state resistance charge product in a package that has the footprint of an SO-8 and only 0.7 mm profile. The DirectFET package is compatible with existing layout geometries used in power applications, PCB assembly equipment and vapor phase, infra-red or convection soldering techniques, when application note AN-1035 is followed regarding the manufacturing methods and process. The DirectFET package allows dual sided cooling to maximize thermal transfer in power systems, IMPROVING previous best thermal resistance by 80%.

The IRF6604 balances both low resistance and low charge along with ultra low package inductance to reduce both conduction and switching losses. The reduced total losses make this product ideal for high efficiency DC-DC converters that power the latest generation of processors operating at higher frequencies. The IRF6604 has been optimized for parameters that are critical in synchronous buck converters including R_{ds(on)} and gate charge to minimize losses in the control FET socket.

Absolute Maximum Ratings

	Parameter	Max.	Units
V _{DS}	Drain-to-Source Voltage	30	V
V _{GS}	Gate-to-Source Voltage	±12	
I _D @ T _C = 25°C	Continuous Drain Current, V _{GS} @ 7.0V	49	A
I _D @ T _A = 25°C	Continuous Drain Current, V _{GS} @ 7.0V	12	
I _D @ T _A = 70°C	Continuous Drain Current, V _{GS} @ 7.0V	9.2	
I _{DM}	Pulsed Drain Current ①	92	
P _D @ T _A = 25°C	Power Dissipation ⑤	2.3	W
P _D @ T _A = 70°C	Power Dissipation ⑤	1.5	
P _D @ T _C = 25°C	Power Dissipation	42	
	Linear Derating Factor	0.018	W/°C
T _J	Operating Junction and		
T _{STG}	Storage Temperature Range	-40 to + 150	°C

Thermal Resistance

	Parameter	Typ.	Max.	Units
R _{θJA}	Junction-to-Ambient ④⑧	—	55	°C/W
R _{θJA}	Junction-to-Ambient ⑤⑧	12.5	—	
R _{θJA}	Junction-to-Ambient ⑥⑧	20	—	
R _{θJC}	Junction-to-Case ⑦⑧	—	3.0	
R _{θJ-PCB}	Junction-to-PCB Mounted	1.0	—	

Notes ① through ⑧ are on page 11
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Static @ $T_J = 25^\circ\text{C}$ (unless otherwise specified)

	Parameter	Min.	Typ.	Max.	Units	Conditions
BV_{DSS}	Drain-to-Source Breakdown Voltage	30	—	—	V	$V_{\text{GS}} = 0\text{V}$, $I_D = 250\mu\text{A}$
$\Delta \text{BV}_{\text{DSS}}/\Delta T_J$	Breakdown Voltage Temp. Coefficient	—	27	—	$\text{mV}/^\circ\text{C}$	Reference to 25°C , $I_D = 1\text{mA}$
$R_{\text{DS(on)}}$	Static Drain-to-Source On-Resistance	—	9.0	11.5	$\text{m}\Omega$	$V_{\text{GS}} = 7.0\text{V}$, $I_D = 12\text{A}$ ③
		—	10	13		$V_{\text{GS}} = 4.5\text{V}$, $I_D = 9.6\text{A}$ ③
		—	—	—		
$V_{\text{GS(th)}}$	Gate Threshold Voltage	1.3	—	2.1	V	$V_{\text{DS}} = V_{\text{GS}}$, $I_D = 250\mu\text{A}$
$\Delta V_{\text{GS(th)}}/\Delta T_J$	Gate Threshold Voltage Coefficient	—	-4.5	—	$\text{mV}/^\circ\text{C}$	
I_{DSS}	Drain-to-Source Leakage Current	—	—	30	μA	$V_{\text{DS}} = 24\text{V}$, $V_{\text{GS}} = 0\text{V}$
		—	—	50	μA	$V_{\text{DS}} = 30\text{V}$, $V_{\text{GS}} = 0\text{V}$
		—	—	100		$V_{\text{DS}} = 24\text{V}$, $V_{\text{GS}} = 0\text{V}$, $T_J = 125^\circ\text{C}$
I_{GSS}	Gate-to-Source Forward Leakage	—	—	100	nA	$V_{\text{GS}} = 12\text{V}$
	Gate-to-Source Reverse Leakage	—	—	-100		$V_{\text{GS}} = -12\text{V}$
g_{fs}	Forward Transconductance	38	—	—	S	$V_{\text{DS}} = 15\text{V}$, $I_D = 9.6\text{A}$
Q_g	Total Gate Charge	—	17	26	nC	See Fig. 16
Q_{gs1}	Pre-V _{th} Gate-to-Source Charge	—	4.1	—		
Q_{gs2}	Post-V _{th} Gate-to-Source Charge	—	1.0	—		
Q_{gd}	Gate-to-Drain Charge	—	6.3	—		
Q_{godr}	Gate Charge Overdrive	—	5.6	—		
Q_{sw}	Switch Charge ($Q_{\text{gs2}} + Q_{\text{gd}}$)	—	7.3	—		
Q_{oss}	Output Charge	—	9.5	—	nC	$V_{\text{DS}} = 16\text{V}$, $V_{\text{GS}} = 0\text{V}$
R_G	Gate Resistance	—	1.1	2.0	Ω	
$t_{\text{d(on)}}$	Turn-On Delay Time	—	11	—	ns	$V_{\text{DD}} = 15\text{V}$, $V_{\text{GS}} = 4.5\text{V}$ ③
t_r	Rise Time	—	4.3	—		$I_D = 9.6\text{A}$
$t_{\text{d(off)}}$	Turn-Off Delay Time	—	18	—		Clamped Inductive Load
t_f	Fall Time	—	25	—	pF	$V_{\text{GS}} = 0\text{V}$ $V_{\text{DS}} = 15\text{V}$ $f = 1.0\text{MHz}$
C_{iss}	Input Capacitance	—	2270	—		
C_{oss}	Output Capacitance	—	420	—		
C_{rss}	Reverse Transfer Capacitance	—	190	—		

Avalanche Characteristics

	Parameter	Typ.	Max.	Units
E_{AS}	Single Pulse Avalanche Energy ②	—	32	mJ
I_{AR}	Avalanche Current ①	—	9.6	A
E_{AR}	Repetitive Avalanche Energy ①	—	0.23	mJ

Diode Characteristics

	Parameter	Min.	Typ.	Max.	Units	Conditions
I_s	Continuous Source Current (Body Diode)	—	—	42	A	MOSFET symbol showing the integral reverse p-n junction diode.
	Pulsed Source Current (Body Diode) ①	—	—	92		
	Diode Forward Voltage	—	0.94	1.2	V	$T_J = 25^\circ\text{C}$, $I_S = 9.6\text{A}$, $V_{\text{GS}} = 0\text{V}$ ③
t_{rr}	Reverse Recovery Time	—	31	47	ns	$T_J = 25^\circ\text{C}$, $I_F = 9.6\text{A}$
Q_{rr}	Reverse Recovery Charge	—	26	39	nC	$di/dt = 100\text{A}/\mu\text{s}$ ③

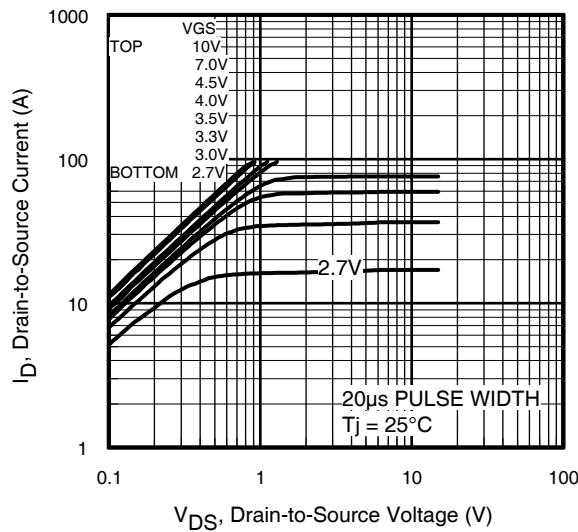


Fig 1. Typical Output Characteristics

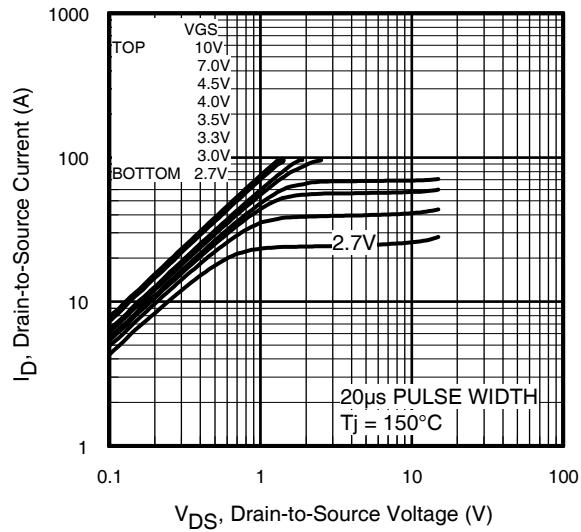


Fig 2. Typical Output Characteristics

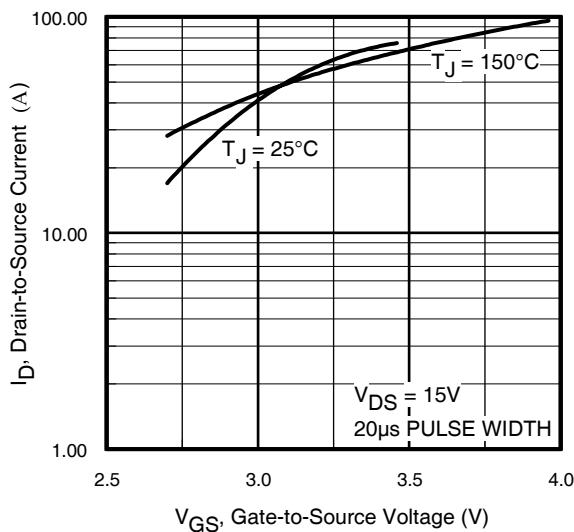


Fig 3. Typical Transfer Characteristics

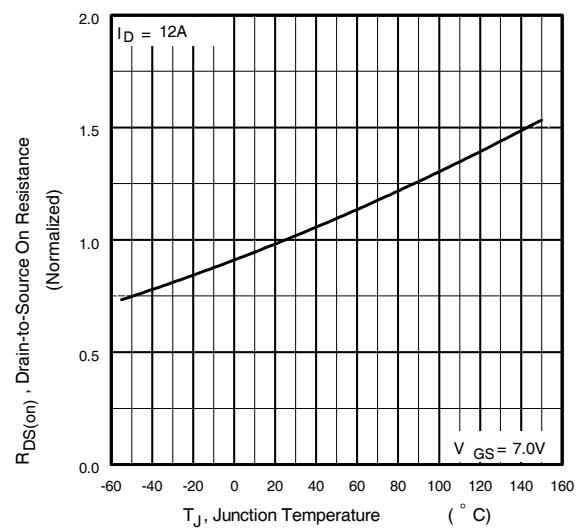


Fig 4. Normalized On-Resistance
Vs. Temperature

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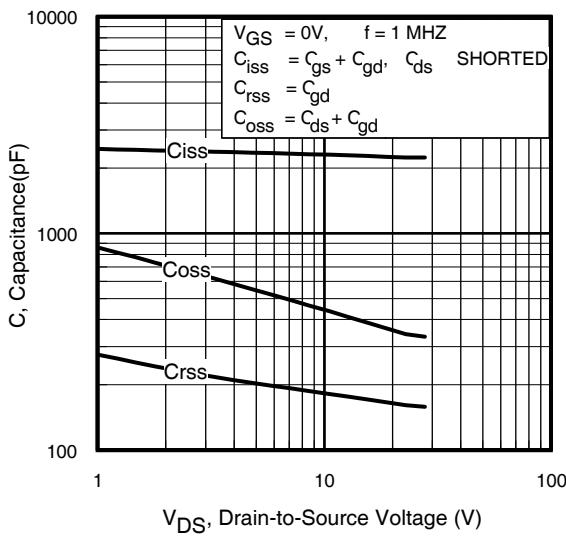


Fig 5. Typical Capacitance Vs.
Drain-to-Source Voltage

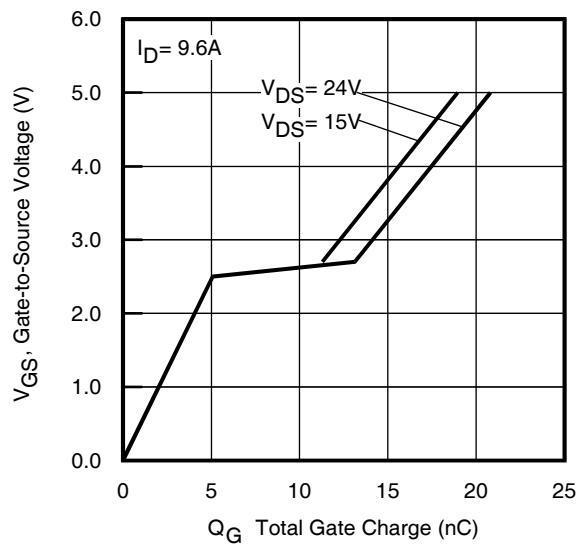


Fig 6. Typical Gate Charge Vs.
Gate-to-Source Voltage

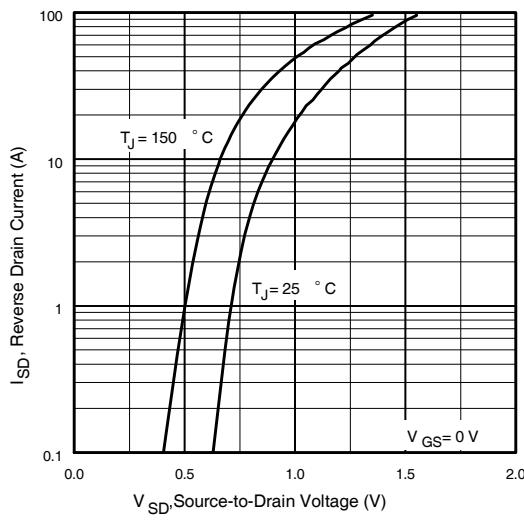


Fig 7. Typical Source-Drain Diode
Forward Voltage

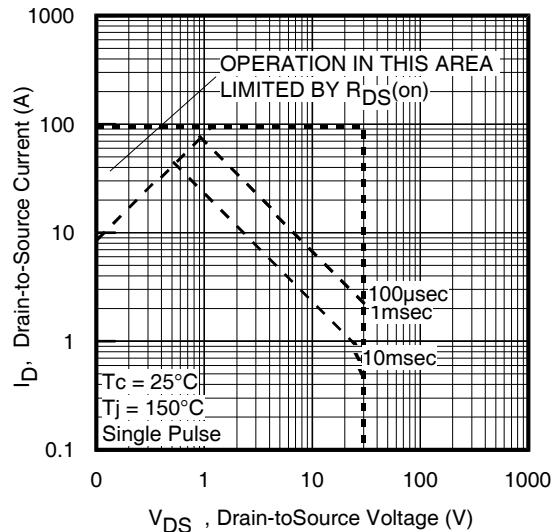


Fig 8. Maximum Safe Operating Area

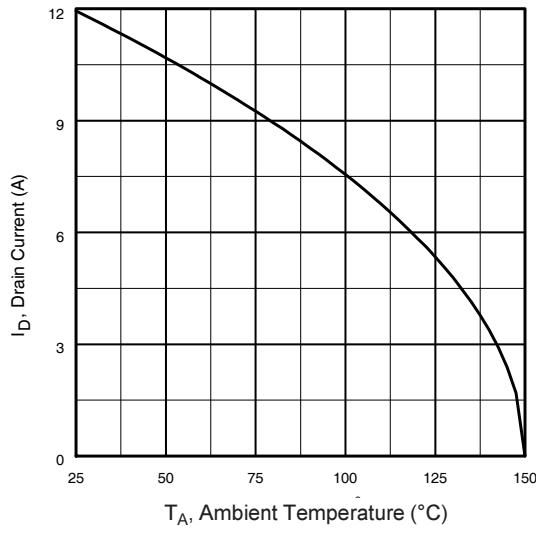


Fig 9. Maximum Drain Current Vs.
 Ambient Temperature

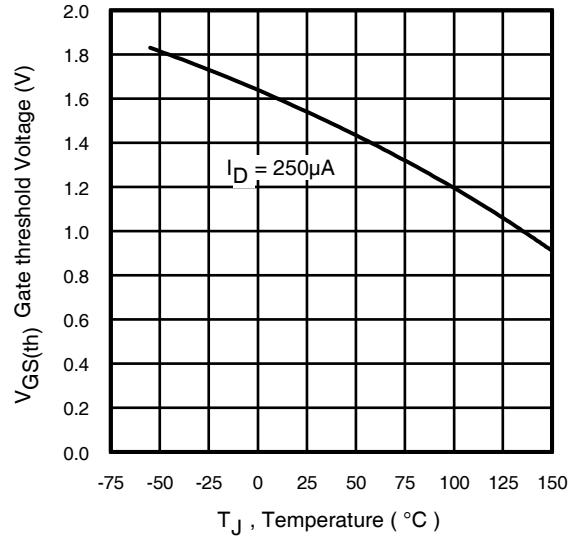


Fig 10. Threshold Voltage Vs. Temperature

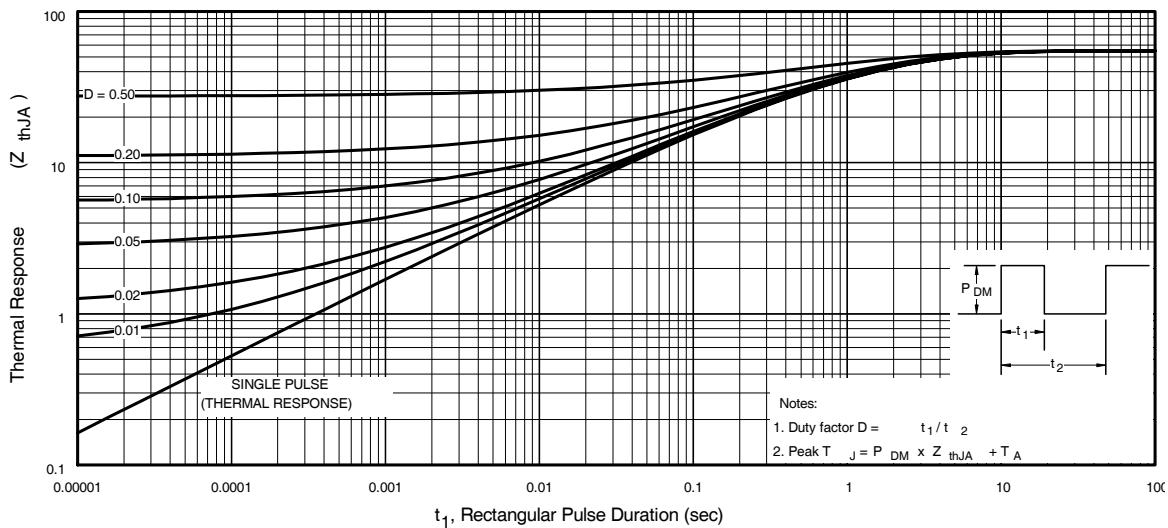


Fig 11. Maximum Effective Transient Thermal Impedance, Junction-to-Ambient

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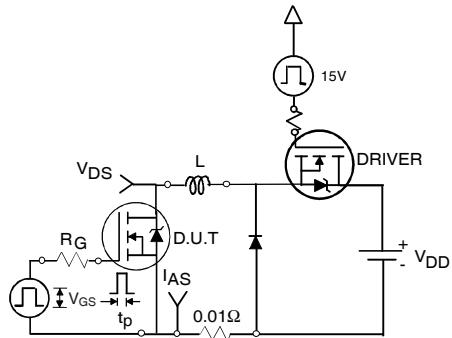


Fig 12a. Unclamped Inductive Test Circuit

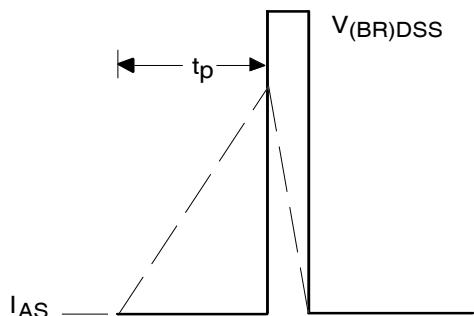


Fig 12b. Unclamped Inductive Waveforms

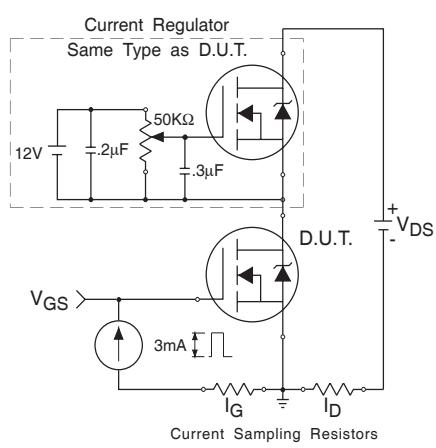


Fig 13. Gate Charge Test Circuit

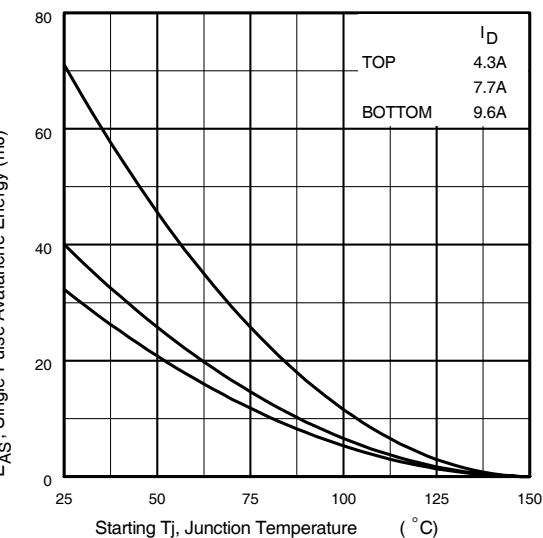


Fig 12c. Maximum Avalanche Energy Vs. Drain Current

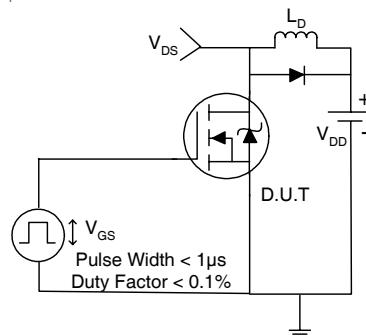


Fig 14a. Switching Time Test Circuit

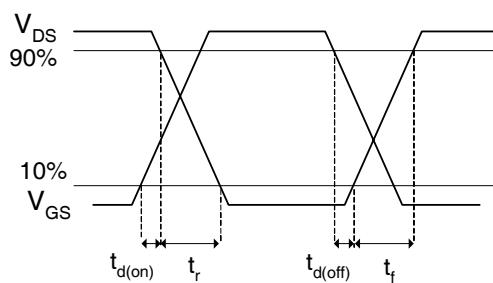


Fig 14b. Switching Time Waveforms

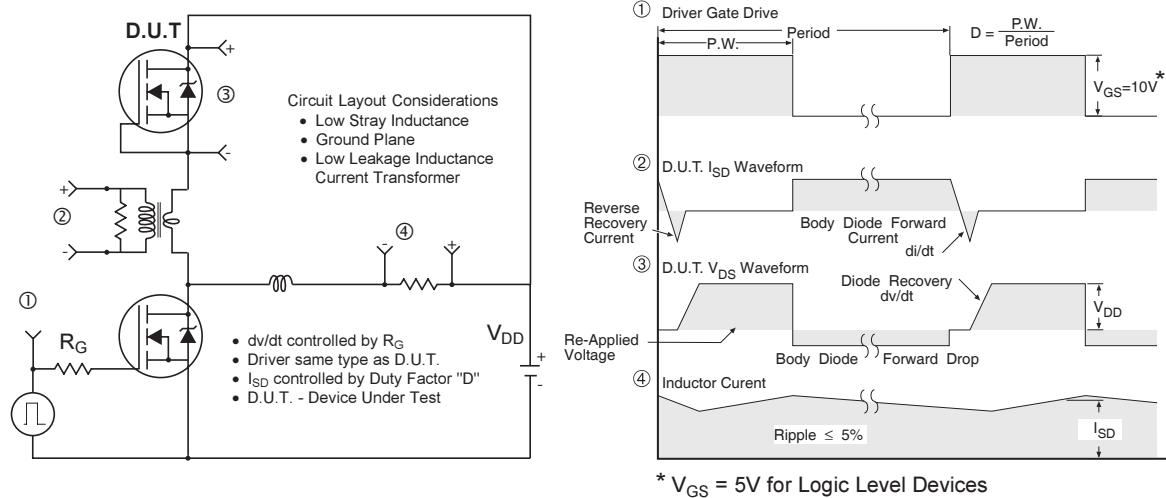


Fig 15. Peak Diode Recovery dv/dt Test Circuit for N-Channel HEXFET® Power MOSFETs

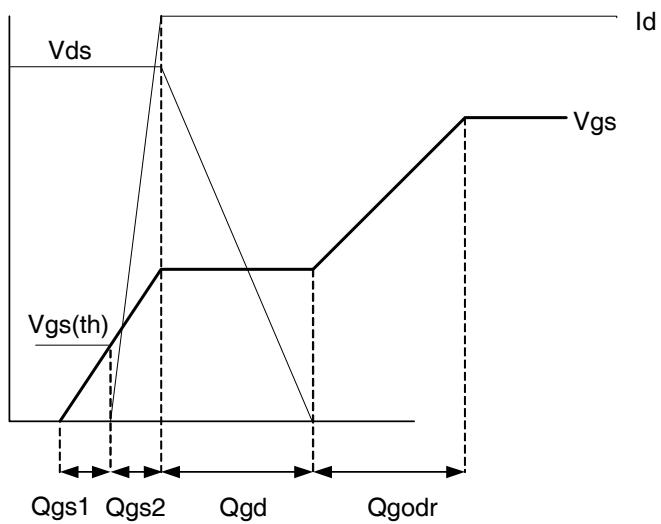


Fig 16. Gate Charge Waveform

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Power MOSFET Selection for Non-Isolated DC/DC Converters

Control FET

Special attention has been given to the power losses in the switching elements of the circuit - Q1 and Q2. Power losses in the high side switch Q1, also called the Control FET, are impacted by the $R_{ds(on)}$ of the MOSFET, but these conduction losses are only about one half of the total losses.

Power losses in the control switch Q1 are given by;

$$P_{loss} = P_{conduction} + P_{switching} + P_{drive} + P_{output}$$

This can be expanded and approximated by;

$$P_{loss} = \left(I_{rms}^2 \times R_{ds(on)} \right) + \left(I \times \frac{Q_{gd}}{i_g} \times V_{in} \times f \right) + \left(I \times \frac{Q_{gs2}}{i_g} \times V_{in} \times f \right) + \left(Q_g \times V_g \times f \right) + \left(\frac{Q_{oss}}{2} \times V_{in} \times f \right)$$

This simplified loss equation includes the terms Q_{gs2} and Q_{oss} which are new to Power MOSFET data sheets.

Q_{gs2} is a sub element of traditional gate-source charge that is included in all MOSFET data sheets. The importance of splitting this gate-source charge into two sub elements, Q_{gs1} and Q_{gs2} , can be seen from Fig 16.

Q_{gs2} indicates the charge that must be supplied by the gate driver between the time that the threshold voltage has been reached and the time the drain current rises to I_{dmax} at which time the drain voltage begins to change. Minimizing Q_{gs2} is a critical factor in reducing switching losses in Q1.

Q_{oss} is the charge that must be supplied to the output capacitance of the MOSFET during every switching cycle. Figure A shows how Q_{oss} is formed by the parallel combination of the voltage dependant (non-linear) capacitance's C_{ds} and C_{dg} when multiplied by the power supply input buss voltage.

Synchronous FET

The power loss equation for Q2 is approximated by;

$$P_{loss} = P_{conduction} + P_{drive} + P_{output}^* \\ P_{loss} = \left(I_{rms}^2 \times R_{ds(on)} \right) + \left(Q_g \times V_g \times f \right) + \left(\frac{Q_{oss}}{2} \times V_{in} \times f \right) + \left(Q_{rr} \times V_{in} \times f \right)$$

*dissipated primarily in Q1.

For the synchronous MOSFET Q2, $R_{ds(on)}$ is an important characteristic; however, once again the importance of gate charge must not be overlooked since it impacts three critical areas. Under light load the MOSFET must still be turned on and off by the control IC so the gate drive losses become much more significant. Secondly, the output charge Q_{oss} and reverse recovery charge Q_{rr} both generate losses that are transferred to Q1 and increase the dissipation in that device. Thirdly, gate charge will impact the MOSFETs' susceptibility to Cdv/dt turn on.

The drain of Q2 is connected to the switching node of the converter and therefore sees transitions between ground and V_{in} . As Q1 turns on and off there is a rate of change of drain voltage dV/dt which is capacitively coupled to the gate of Q2 and can induce a voltage spike on the gate that is sufficient to turn the MOSFET on, resulting in shoot-through current. The ratio of Q_{gd}/Q_{gs1} must be minimized to reduce the potential for Cdv/dt turn on.

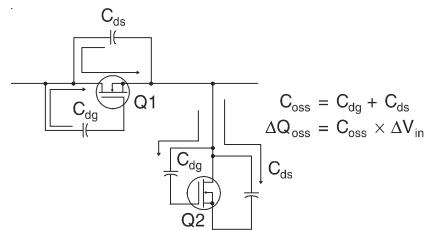
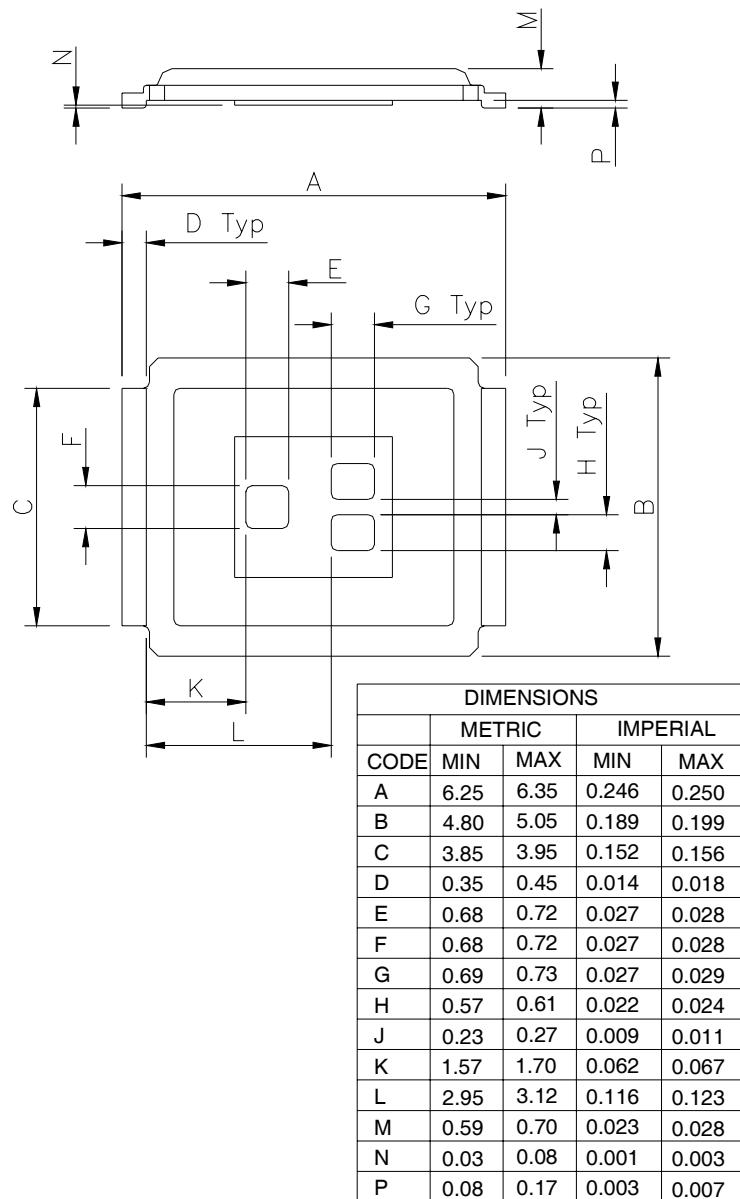


Figure A: Q_{oss} Characteristic

**DirectFET™ Outline Dimension, MQ Outline
 (Medium Size Can, Q-Designation).**

Please see DirectFET application note AN-1035 for all details regarding the assembly of DirectFET. This includes all recommendations for stencil and substrate designs.

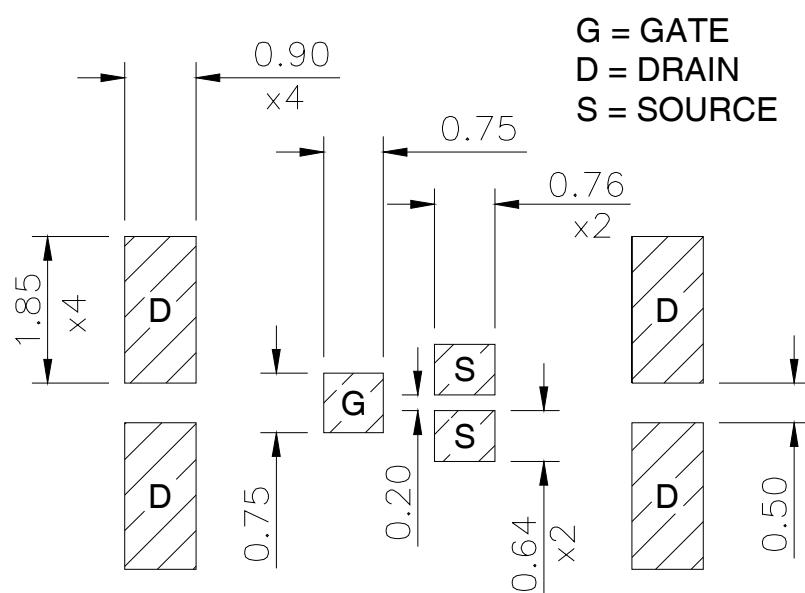
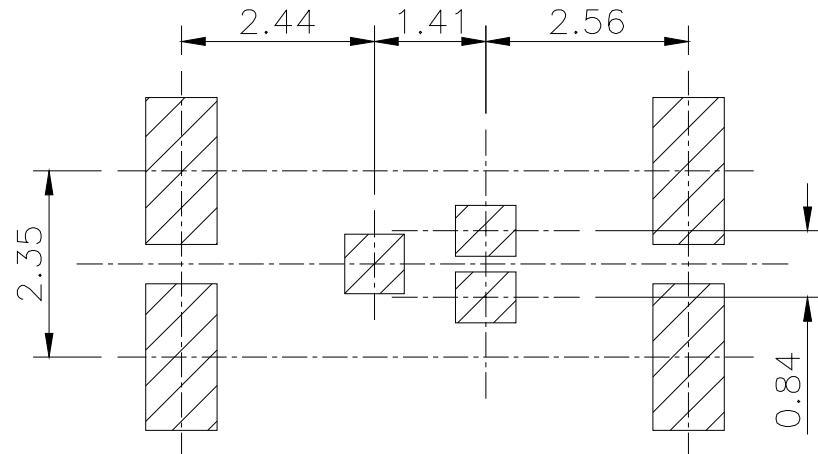


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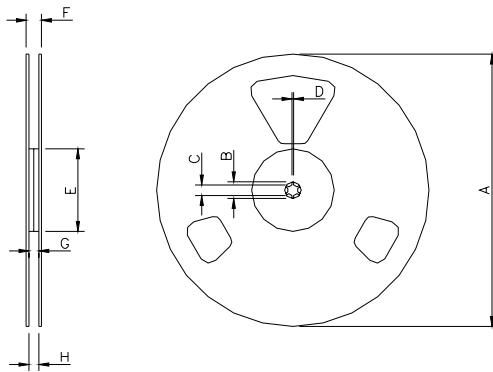
DirectFET™ Substrate and PCB Layout, MQ Outline (MediumSize Can, Q-Designation).

Please see DirectFET application note AN-1035 for all details regarding the assembly of DirectFET. This includes all recommendations for stencil and substrate designs.

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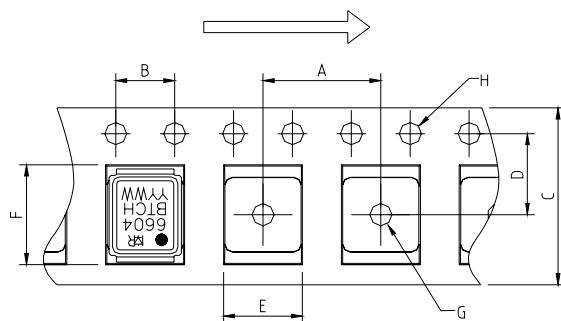
**DirectFET™ Tape & Reel Dimension
 (Showing component orientation).**



NOTE: Controlling dimensions in mm
 Std reel quantity is 4800 parts. (ordered as IRF6604). For 1000 parts on 7" reel,
 order IRF6604TR1

REEL DIMENSIONS								
STANDARD OPTION (QTY 4800)				TR1 OPTION (QTY 1000)				
CODE	METRIC	MIN	MAX	IMPERIAL	METRIC	MIN	MAX	
A	330.0	N.C.	12.992	N.C.	177.77	N.C.	6.9	N.C.
B	20.2	N.C.	0.795	N.C.	19.06	N.C.	0.75	N.C.
C	12.8	13.2	0.504	0.520	13.5	12.8	0.53	0.50
D	1.5	N.C.	0.059	N.C.	1.5	N.C.	0.059	N.C.
E	100.0	N.C.	3.937	N.C.	58.72	N.C.	2.31	N.C.
F	N.C.	18.4	N.C.	0.724	N.C.	13.50	N.C.	0.53
G	12.4	14.4	0.488	0.567	11.9	12.01	0.47	N.C.
H	11.9	15.4	0.469	0.606	11.9	12.01	0.47	N.C.

LOADED TAPE FEED DIRECTION

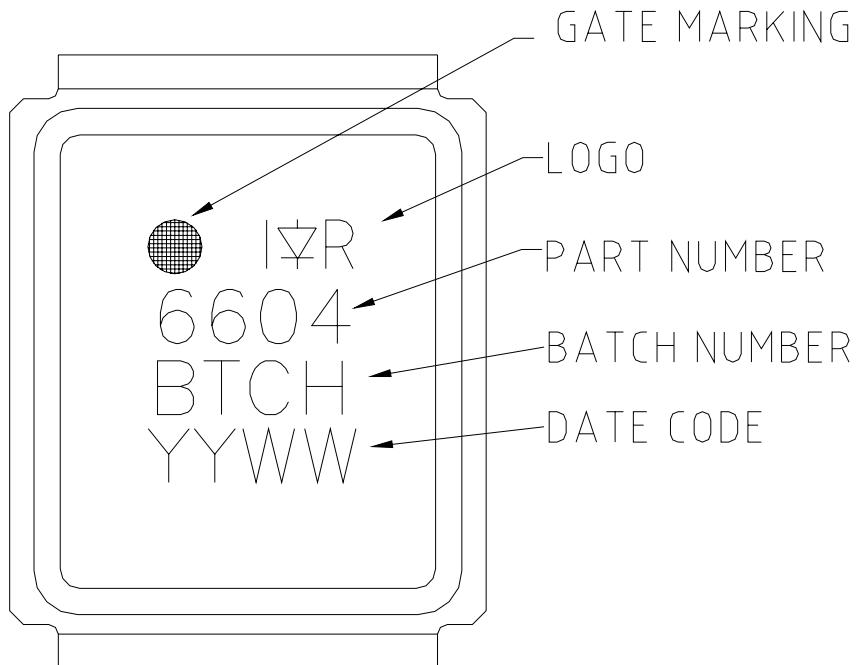


DIMENSIONS			
CODE	METRIC	MIN	MAX
A	7.90	8.10	0.311
B	3.90	4.10	0.154
C	11.90	12.30	0.469
D	5.45	5.55	0.215
E	5.10	5.30	0.201
F	6.50	6.70	0.256
G	1.50	N.C.	0.059
H	1.50	1.60	0.059
		0.063	

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DirectFET™ Part Marking



Notes:

- ① Repetitive rating; pulse width limited by max. junction temperature.
- ② Starting $T_J = 25^\circ\text{C}$, $L = 0.70\text{mH}$
 $R_G = 25\Omega$, $I_{AS} = 9.6\text{A}$.
- ③ Pulse width $\leq 400\mu\text{s}$; duty cycle $\leq 2\%$.
- ④ Surface mounted on 1 in. square Cu board.
- ⑤ Used double sided cooling, mounting pad.
- ⑥ Mounted on minimum footprint full size board with metalized back and with small clip heatsink.
- ⑦ T_C measured with thermal couple mounted to top (Drain) of part.
- ⑧ R_θ is measured at T_J of approximately 90°C .

Data and specifications subject to change without notice.
This product has been designed and qualified for the Consumer market.
Qualification Standards can be found on IR's Web site.

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Visit us at www.irf.com for sales contact information. 11/05

Note: For the most current drawings please refer to the IR website at:
<http://www.irf.com/package/>

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