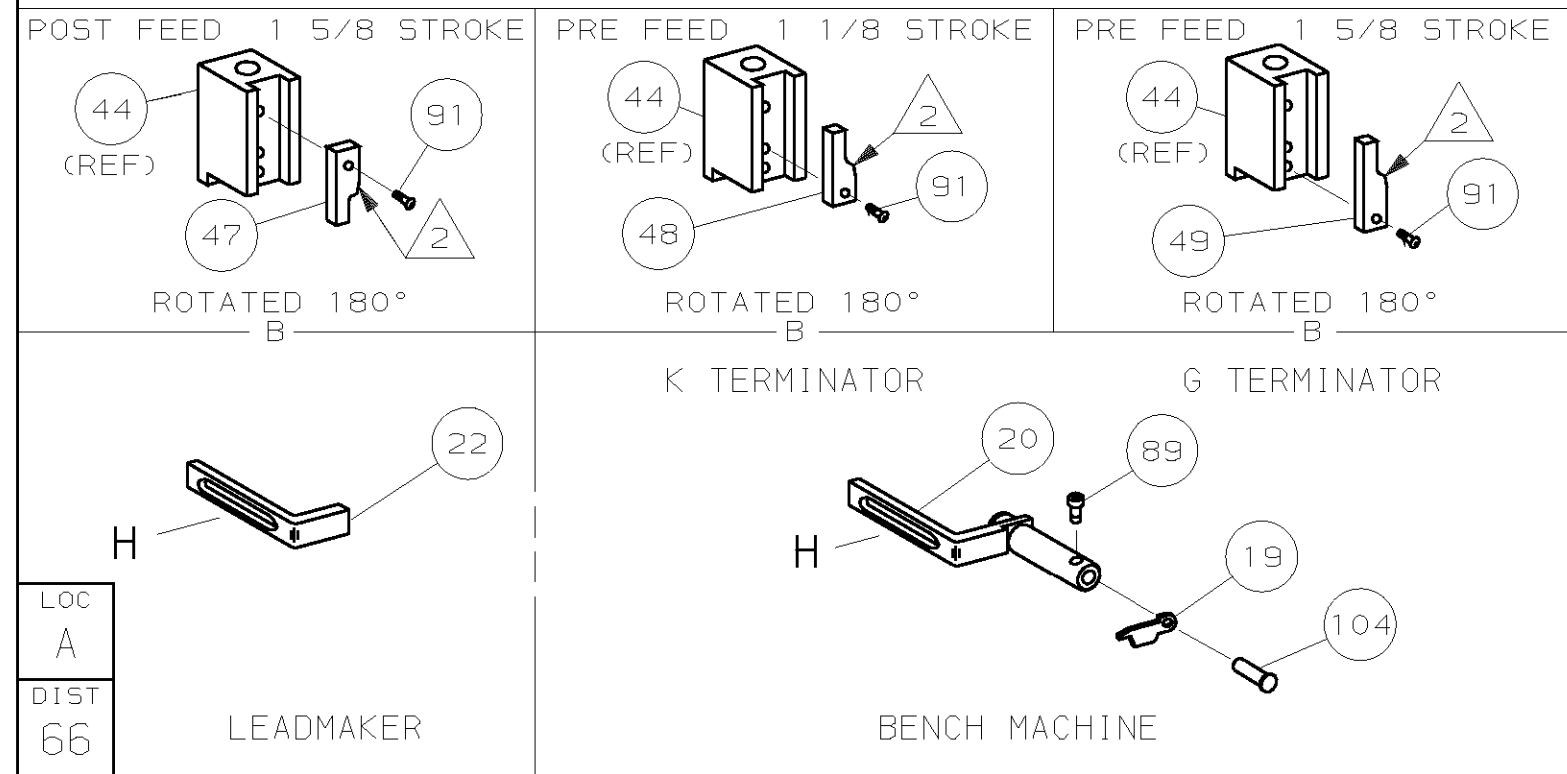
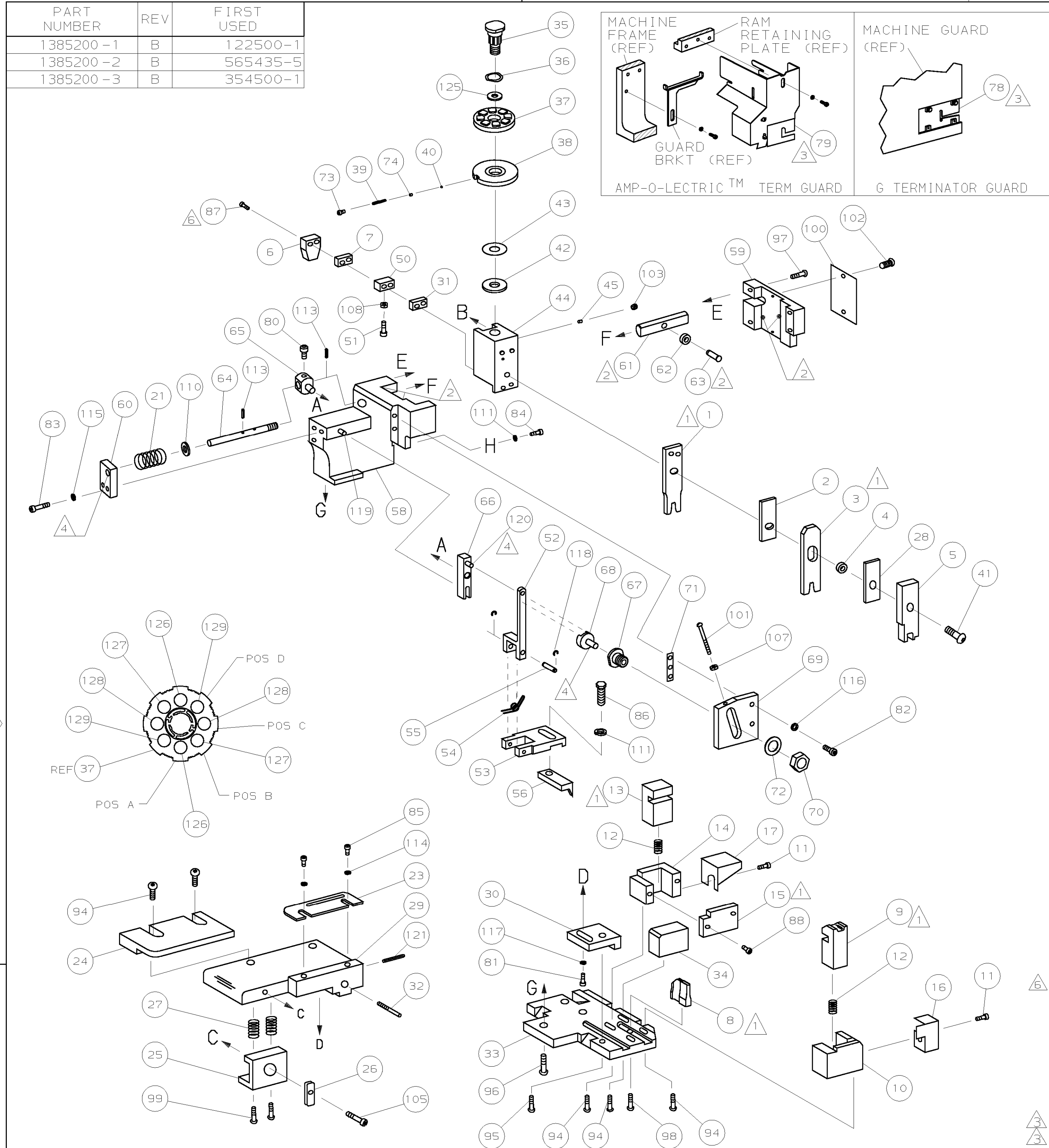


PART NUMBER	REV	FIRST USED
1385200-1	B	122500-1
1385200-2	B	565435-5
1385200-3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 GRIND .09±.01 FROM LENGTH OF SCREW BEFORE USING.

TERMINAL NAME: TERMINAL									
AMP PN		MFR PN		SMEC TERMINAL AMP CRIMP SPECS					
286897-1		2010320		PAD LTR	CRIMP HEIGHT			WIRE SIZE	
				A	.059±.002 [1.5±0.05mm]			1.5mm ²	
				B	.055±.002 [1.4±0.05mm]			1mm ²	
				C	.051±.002 [1.3±0.05mm]			0.75mm ²	
				D	.048±.002 [1.23±0.05mm]			0.5mm ²	
				CRIMP	SIZE		TYPE	RANGE	
				WIRE	.090 [2.29mm]		F	0.5-1.5mm ²	
				INSUL	.110 [2.79mm]		F	1.7-2.4mm	
WIRE STRIP LENGTH .156-.188		TERM APPL SPEC NONE		FEED .394	APPL INSTRUCTION 408-8040		SET UP GAGE 458637-1	LAYOU L2463	
2	2	2	-	C	3-354779-6	PIN, WIRE DISC (.3170)D	129		
2	2	2	-	C	3-354779-0	PIN, WIRE DISC (.3140)C	128		
2	2	2	-	C	2-354779-2	PIN, WIRE DISC (.3100)B	127		
2	2	2	-	C	1-354779-6	PIN, WIRE DISC (.3070)A	126		
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125		
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124		
1	1	1	-	-	4088040	SF APPL INST 408-8040	123		
							122		
1	1	1	-	A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121		
1	1	1	-	A	1-21030-1	PIN,DOWEL (ø.187x.50)LEVER	120		
1	1	1	-	A	1-21030-6	PIN,DOWEL (ø.187x1.25)HOUSING	119		
1	1	1	-	A	21045-3	RING,RET "C"(ø.187)FD FING PIN	118		
1	1	1	-	A	21024-5	WASHER, LOCK (#10)ADJ BLOCK	117		
1	1	1	-	A	21024-5	WASHER,LOCK (#10)ADJ PLATE	116		
1	1	1	-	A	21024-5	WASHER,LOCK (#10)FEED GDE ROD	115		
2	2	2	-	A	21024-2	WASHER,LOCK (#4)FRONT STP GUIDE	114		
1	1	1	-	A	5-21028-1	PIN,SLT SPR(ø.125x.50)ADJ ROD	113		
							112		
2	2	2	-	A	21024-4	WASHER,LOCK (#8)STRIPPER	111		
1	1	1	-	A	21899-4	WASHER,FLAT (ø5/16)SCREW ADJ	110		
							109		
1	1	1	-	A	21018-5	NUT,HEX (NO.6)HOLDDOWN	108		
1	1	1	-	A	21068-5	NUT,HEX (6-32)FEED ADJ	107		
							106		
1	1	1	-	A	22353-8	SCR,SHLD (ø.187x.25)DRAG LEVER	105		
1	1	-	-	A	992031-1	PIN, CLEVIS	104		
1	1	1	-	A	21009-2	SCR,SKT SET (1/4-20x.25 LW)RAM	103		
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19)ID PLATE	102		
1	1	1	-	A	6-23715-5	SCR,PAN HD (6-32x1.50)FEED ADJ	101		
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100		
2	2	2	-	A	3-21002-0	SCR,BHC (10-32x.88)DRAG	99		
1	1	1	-	A	22733-8	SCR,BHC (8-32x.38 LW)ANVIL	98		
1	1	1	-	A	2-21002-9	SCR,BHC (10-32x.75)CAP	97		
1	1	1	-	A	2-22733-8	SCR,BHC (1/4-20x.62)HOUSING	96		
1	1	1	-	A	2-21002-7	SCR,BHC (10-32x.50)SG ADJ BLOCK	95		
8	8	8	-	A	2-21002-2	SCR,BHC (8-32x.50)TERM H DWN	94		
							93		
							92		
1	1	1	-	A	1-21002-7	SCR,BHC (6-32x.38)CAM	91		
							90		
1	1	-	-	A	7-21000-9	SCR,SHC (4-40x.19)STRIPPER	89		
2	2	2	-	A	1-21000-9	SCR,SHC (6-32x.38)R SHEAR PLATE	88		
2	2	2	-	A	8-21002-9	SCR,SHC (8-32x1.25)DEP-HOLD	87		
1	1	1	-	A	2-22603-0	SCR,HEX HD (8-32x.31)FEED FINGER	86		
2	2	2	-	A	1-21000-3	SCR,SHC (4-40x.25)F ST GUIDE	85		
1	1	1	-	A	2-21000-7	SCR,SHC (8-32x.50)STRIPPER	84		
1	1	1	-	A	3-21000-7	SCR,SHC (10-32x.75)FEED ROD GD	83		
1	1	1	-	A	3-21000-6	SCR,SHC (10-32x.62)FD ADJ BLK	82		
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)SG ADJ BL	81		
1	1	1	-	A	3-21000-4	SCR,SHC (10-32x.38)PIVOT BLK	80		
-	1	-	-	B	455749-1	GUARD, WINDOW	79		
1	-	-	-	B	679532-1	INSERT, GUARD	78		
							77		
							76		
							75		
1	1	1	-	A	690603-1	SPRING, ASSIST	74		
1	1	1	-	A	23030-1	SCR,SHC (6-32x.25 SL)INS DISC	73		
1	1	1	-	A	458109-1	WASHER, SPECIAL	72		
1	1	1	-	A	690517-1	SPACER	71		
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION			ITEM NO
QTY RECD PER ASSY				PARTS LIST					

-1				LEADMAKER		MECH POST FEED			
-2				BENCH MODEL K		MECH PRE FEED			
-3				BENCH MODEL G		MECH PRE FEED			
1	1	1	1	-	B	22594-8	NUT, HEX (1/2-20)		70
1	1	1	1	-	B	240628-1	PLATE, ADJUSTMENT		69
1	1	1	1	-	B	240626-1	SHAFT, PIVOT		68
1	1	1	1	-	B	240633-1	BUSHING		67
1	1	1	1	-	A	455680-1	LEVER, INTERMEDIATE		66
1	1	1	1	-	B	240629-1	BLOCK, PIVOT		65
1	1	1	1	-	A	240632-2	SCREW, ADJ FEED ROD		64
1	1	1	1	-	B	240659-3	PIN, CAM ROLLER		63
1	1	1	1	-	B	240658-1	ROLLER, CAM		62
1	1	1	1	-	B	454398-2	ROD, FEED		61
1	1	1	1	-	A	454178-1	GUIDE, FEED ROD		60
1	1	1	1	-	C	454220-1	CAP, RAM		59
1	1	1	1	-	D	454485-1	HOUSING		58
									57
1	1	1	1	-	B	458537-2	PAWL, FEED		56
1	1	1	1	-	B	240624-1	PIN, FEED FINGER		55
1	1	1	1	-	B	691499-1	SPRING, FEED FINGER		54
1	1	1	1	-	B	690541-1	HOLDER, FEED FINGER		53
1	1	1	1	-	A	455679-2	LEVER, TERMINAL FEED ARM		52
1	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN		51
1	1	1	1	-	A	690753-1	SPACER, TONKER		50
1	-	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST		49
-	1	-	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST		48
-	-	1	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST		47
									46
1	1	1	1	-	A	690191-1	PLUG, NYLON		45
1	1	1	1	-	C	455673-1	RAM		44
1	1	1	1	-	A	690125-1	WASHER, LAMINATED		43
1	1	1	1	-	A	690124-1	WASHER, RAM		42
1	1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)		41
1	1	1	1	-	A	23241-6	BALL, STEEL		40
1	1	1	1	-	A	690170-1	SPRING, COMPRESSION		39
1	1	1	1	-	C	690142-1	DISC, INSULATION		38
1	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC		37
1	1	1	1	-	A	22480-5	WASHER, SPRING		36
1	1	1	1	-	B	690212-1	POST, RAM		35
1	1	1	1	-	B	690786-5	SUPPORT, TERMINAL		34
1	1	1	1	-	D	1-455675-0	PLATE, BASE		33
1	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT		32
1	1	1	1	-	C	2-240641-4	SPACER, HOLDDOWN		31
1	1	1	1	-	B	455689-1	BLOCK, STRIP GUIDE ADJ		30
1	1	1	1	-	C	458144-1	PLATE, STRIP GUIDE		29
1	1	1	1	-	C	1-455888-9	SPACER, FRONT SHEAR DEP		28
2	2	2	2	-	A	1-22284-0	SPRING, DRAG		27
1	1	1	1	-	B	240793-1	LEVER, DRAG RELEASE		26
1	1	1	1	-	B	240792-1	DRAG, TERMINAL		25
1	1	1	1	-	D	1-90765-9	GUIDE, STRIP (REAR)		24
1	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)		23
-	-	-	1	-	B	690472-2	STRIPPER		22
1	1	1	1	-	A	4-22284-9	SPRING, FEED RETURN		21
1	1	-	-	-	A	679218-1	STRIPPER WIRE STOP ASSY		20
1	1	-	-	-	B	458949-1	STRIPPER		19
									18
1	1	1	1	-	A	691668-1	GUARD, CHIP (REAR)		17
1	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT		16
1	1	1	1	-	B	1-690464-3	PLATE, SHEAR (REAR)		15
1	1	1	1	-	B	1-690462-3	HOLDER, SHEAR (REAR)		14
1	1	1	1	-	C	690463-1	SHEAR, FLOAT (REAR)		13
2	2	2	2	-	A	5-22280-0	SPRING, SHEAR		12
2	2	2	2	-	B	690461-1	STOP, SHEAR		11
1	1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)		10
1	1	1	1	-	C	454276-1	SHEAR, FLOAT (FRONT)		9
1	1	1	1	-	C	3-805887-2	ANVIL		8
1	1	1	1	-	C	6-240641-5	SPACER, DEPRESSOR (REAR)		7
1	1	1	1	-	A	1-690468-4	DEPRESSOR, SHEAR (REAR)		6
1	1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)		5
1	1	1	1	-	B	238011-7	SPACER, BLOCK CRIMPER		4
1	1	1	1	-	C	2-456134-2	CRIMPER, INSULATION		3
1	1	1	1	-	C	455888-6	SPACER, CRIMPER		2
1	1	1	1	-	C	3-456406-3	CRIMPER, WIRE		1
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION		ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									
QTY RECD PER ASSY					PARTS LIST				