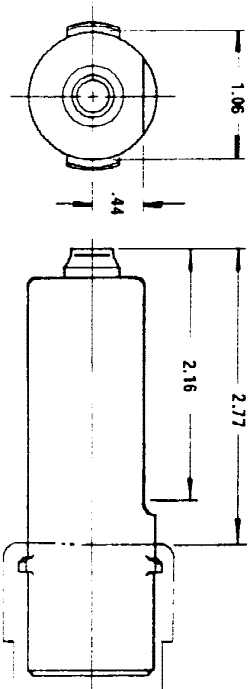


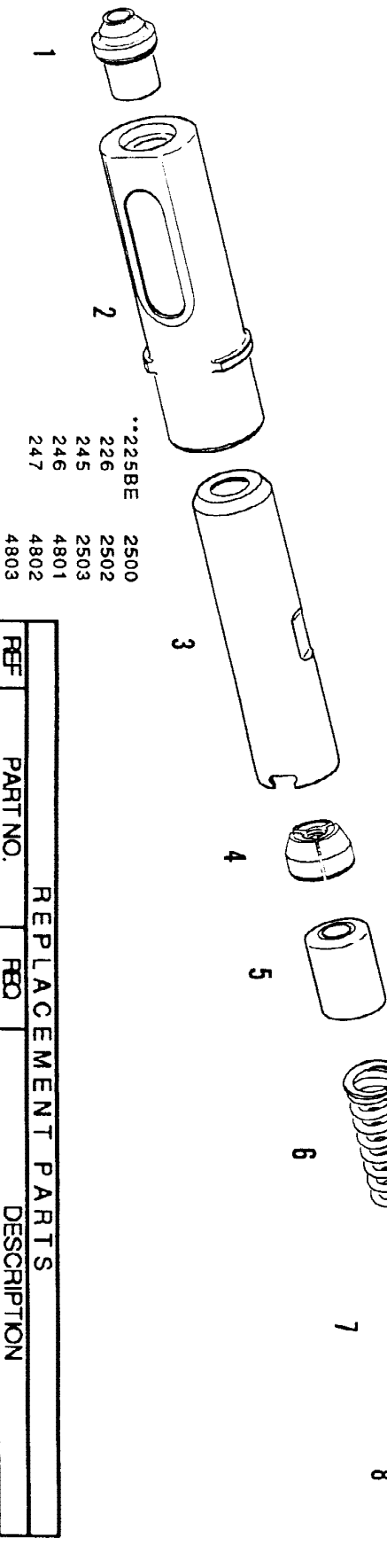


Alcoa Fastening
Systems

DATA SHEET



.44 in. = 11 mm
1.06 in. = 27 mm
2.16 in. = 55 mm
2.77 in. = 70 mm



**225BE 2500
226 2502
245 2503
246 4801
247 4802
4803

REPLACEMENT PARTS

REF	PART NO.	REQ	DESCRIPTION
1	109503	1	Anvil - Driving
2	109516	1	Holder - Anvil (incl. 1)
3	107630	1	Collet
4	102683	1	Jaws marked DW
5	107447	1	Follower
6	109737	1	Spring
7	84454	1	Sleeve
8	89795	1	Lock Collar
9	89298	1	Shim
	107629	1	Collet Assembly (inc. 3 - 9)

SEE OTHER SIDE FOR NOTES AND ASSEMBLY INSTRUCTIONS

99-823

NOSE ASSEMBLY

Alcoa Fastening Systems

Commercial Products

1 Corporate Drive - Kingston, NY 12401

TYPE: UNIMATIC, Blind Bolt

FOR: U10, MS90353; MS90354

TOOL: **

PRODUCT

REVISION: 1-74

REVISED: 9/19/01