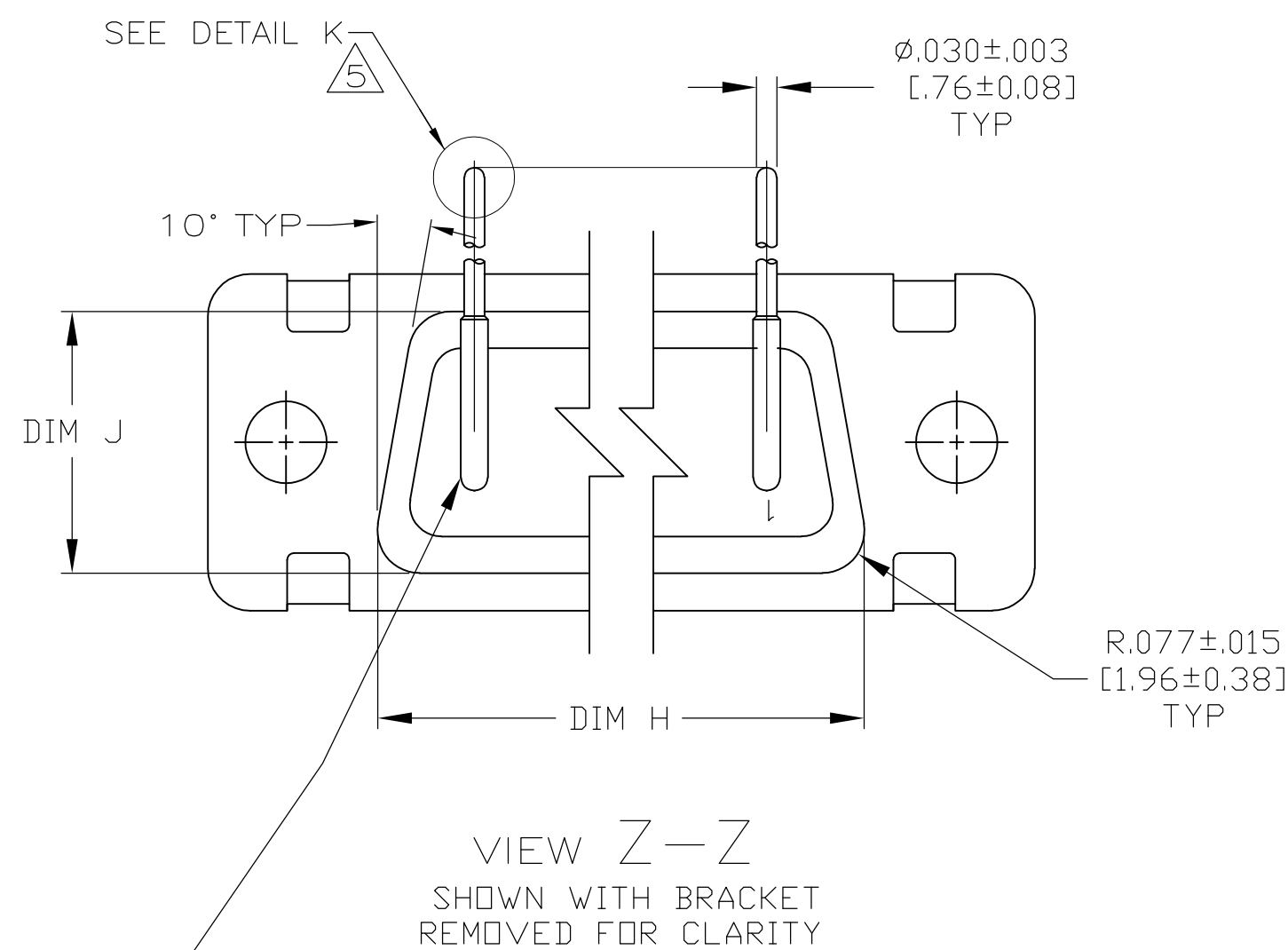
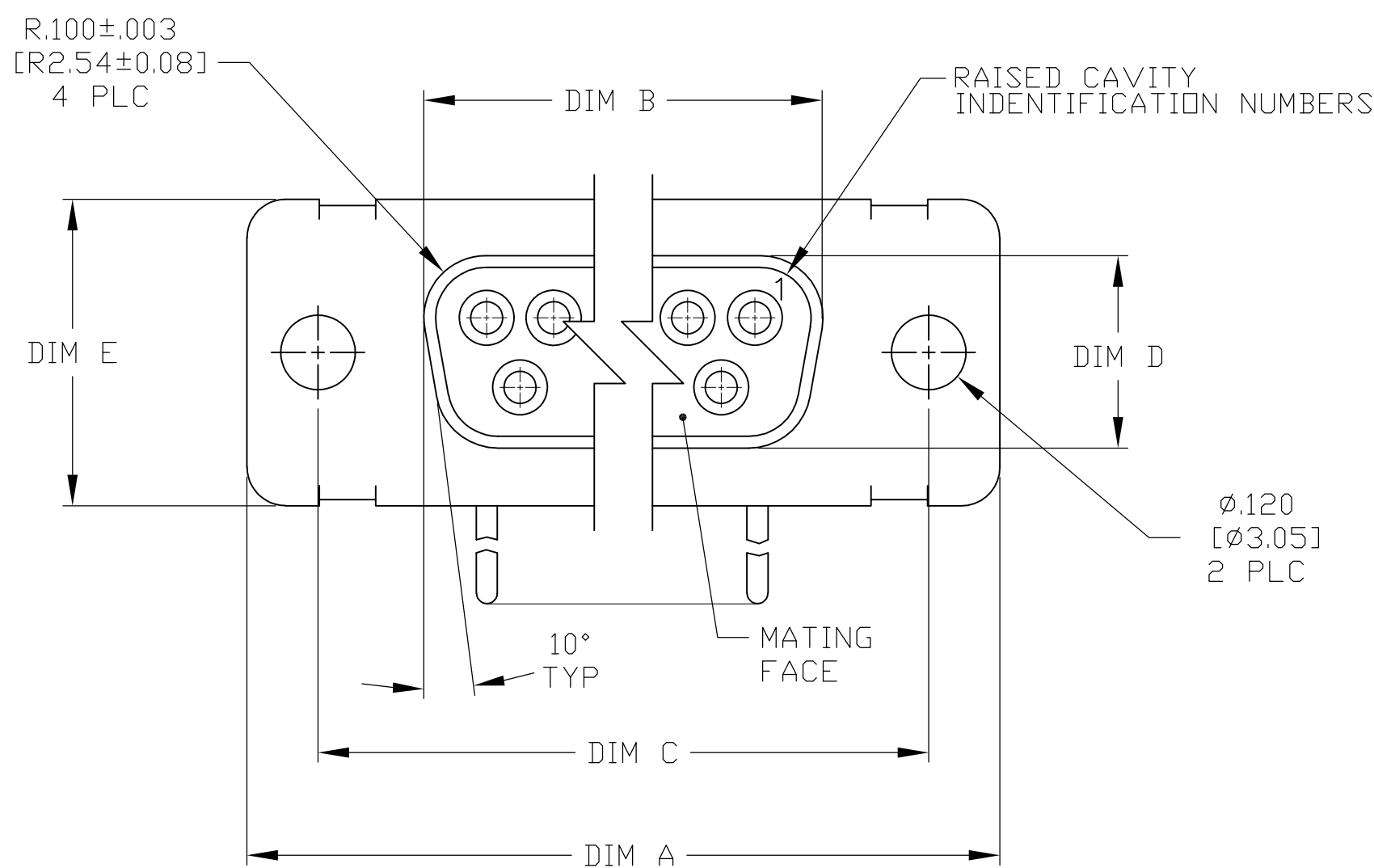
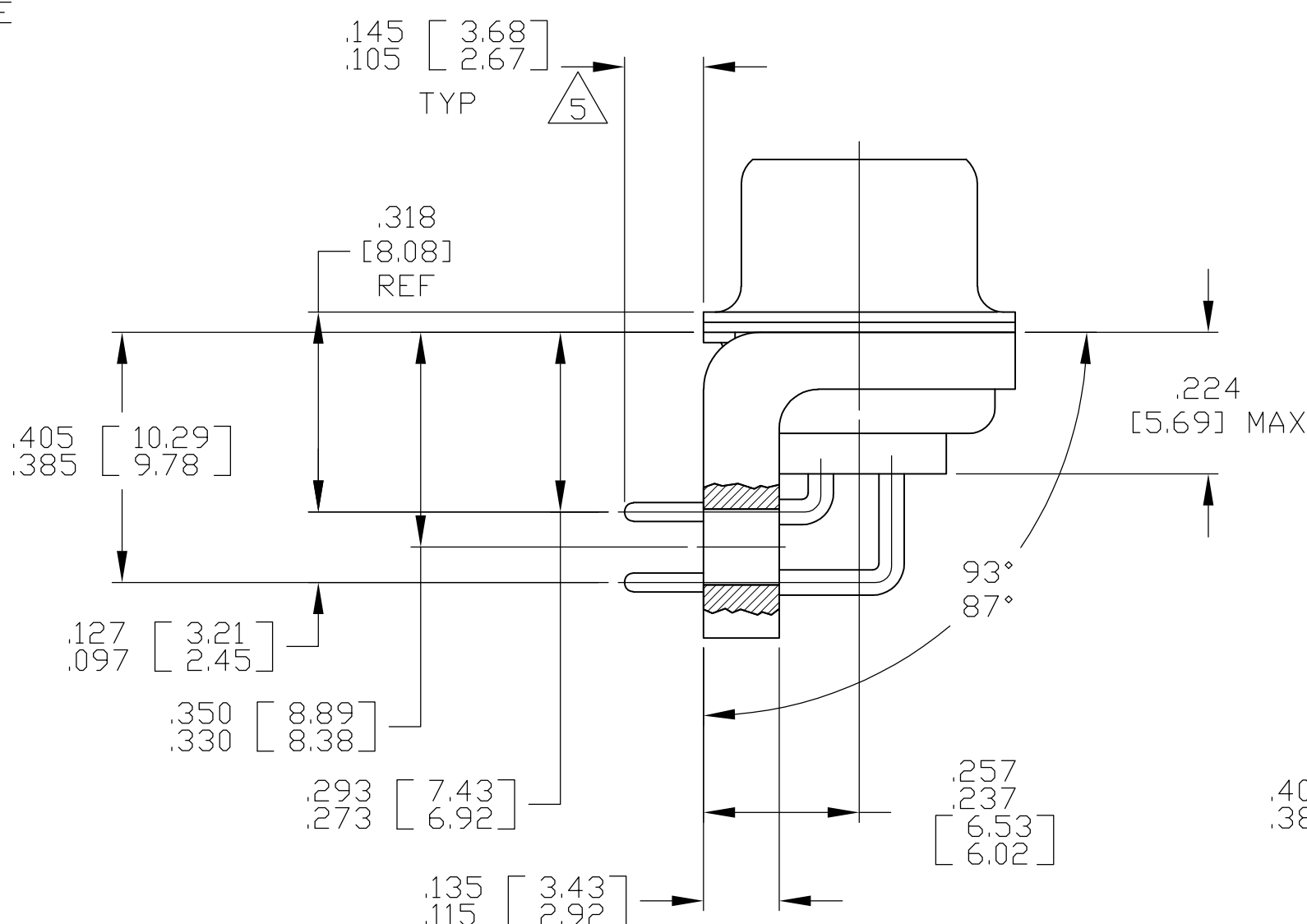
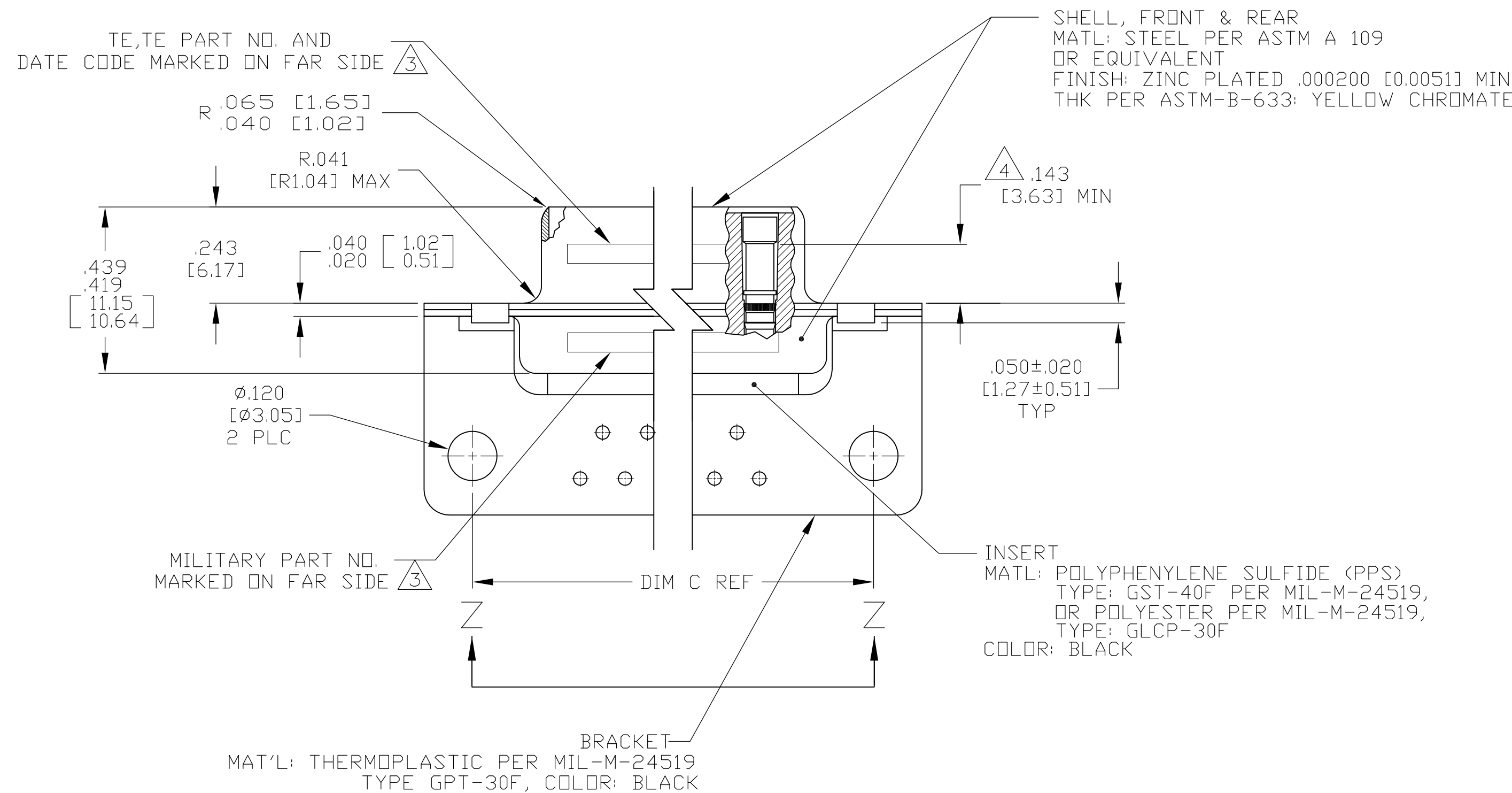
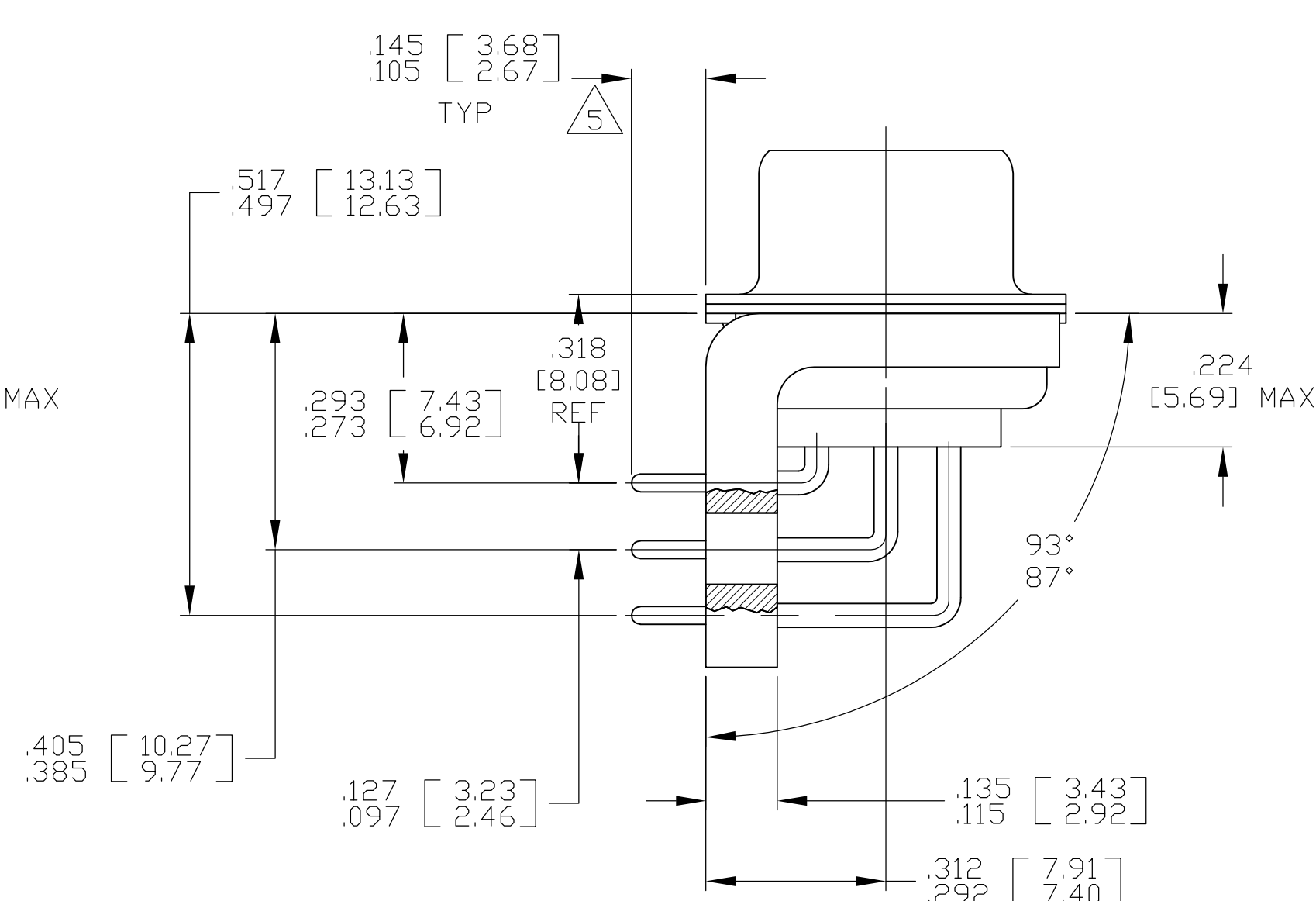




- CONTACT (QTY = NO. OF POSN)
MATERIAL: BRASS PER ASTM-B-16, OR BERYLLIUM
COPPER PER ASTM-B-194
FINISH: GOLD PER ASTM-B-488, TYPE II,
GRADE C, CLASS 1.27 IN CONTACT MATING AREA,
.000010 [.00003] MIN THK GOLD PER ASTM-B-488
OVER .000050 [.00013] MIN THK NICKEL
PER SAE-AMS-QQ-N-290 ON CONTACT BODY

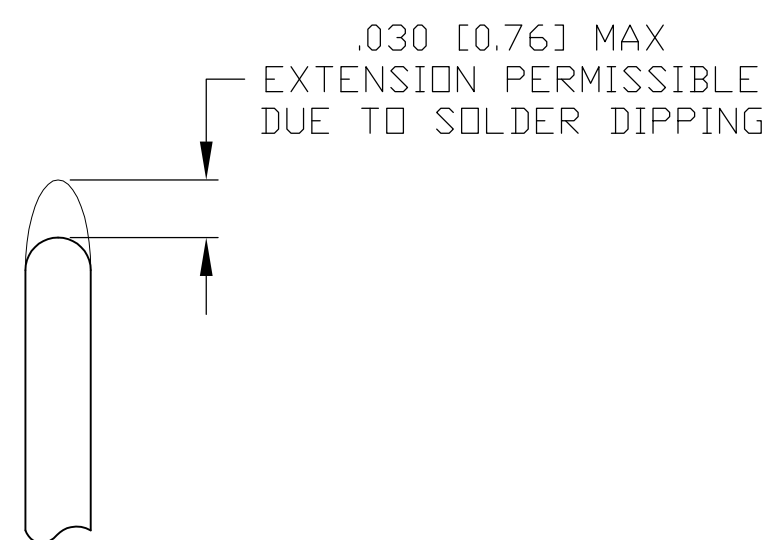


SHELL SIZES 1 THRU 4
CONTACT CONFIGURATION

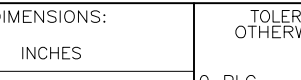


SHELL SIZE 5 CONTACT CONFIGURATION

.544 .524	[13.82 [13.31	2.188 2.168	[55.58 [55.07	.620 .590	[15.75 [14.99	.428 .418	[10.87 [10.62	2.411 2.401	[61.24 [60.99	2.069 2.059	[52.55 [52.30	2.650 2.620	[67.31 [66.55	MS18277-1	50	5	M24308/23-29Z	1757836-5	1-1757836-0 
.432 .412	[10.97 [10.46	2.282 2.262	[57.96 [57.45	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	2.505 2.495	[63.63 [63.37	2.164 2.154	[54.97 [54.71	2.744 2.714	[69.70 [68.94	MS18276-1	37	4	M24308/23-28Z	1757836-4	1757836-9 
.432 .412	[10.97 [10.46	1.635 1.615	[41.53 [41.02	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	1.857 1.847	[47.17 [46.91	1.516 1.506	[38.51 [38.25	2.103 2.073	[53.42 [52.65	MS18275-1	25	3	M24308/23-27Z	1757836-3	1757836-8 
.432 .412	[10.97 [10.46	1.093 1.073	[27.76 [27.25	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	1.317 1.307	[33.45 [33.20	.976 .966	[24.79 [24.54	1.556 1.526	[39.52 [38.76	MS18274-1	15	2	M24308/23-26Z	1757836-2	1757836-7 
.432 .412	[10.97 [10.46	.769 .749	[19.53 [19.02	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	.989 .979	[25.12 [24.87	.648 .638	[16.46 [16.21	1.228 1.198	[31.19 [30.43	MS18273-1	9	1	M24308/23-25Z	1757836-1	1757836-6 
.544 .524	[13.82 [13.31	2.188 2.168	[55.58 [55.07	.620 .590	[15.75 [14.99	.428 .418	[10.87 [10.62	2.411 2.401	[61.24 [60.99	2.069 2.059	[52.55 [52.30	2.650 2.620	[67.31 [66.55	MS18277-1	50	5	M24308/23-29Z	1757836-5	1757836-5
.432 .412	[10.97 [10.46	2.282 2.262	[57.96 [57.45	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	2.505 2.495	[63.63 [63.37	2.164 2.154	[54.97 [54.71	2.744 2.714	[69.70 [68.94	MS18276-1	37	4	M24308/23-28Z	1757836-4	1757836-4
.432 .412	[10.97 [10.46	1.635 1.615	[41.53 [41.02	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	1.857 1.847	[47.17 [46.91	1.516 1.506	[38.51 [38.25	2.103 2.073	[53.42 [52.65	MS18275-1	25	3	M24308/23-27Z	1757836-3	1757836-3
.432 .412	[10.97 [10.46	1.093 1.073	[27.76 [27.25	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	1.317 1.307	[33.45 [33.20	.976 .966	[24.79 [24.54	1.556 1.526	[39.52 [38.76	MS18274-1	15	2	M24308/23-26Z	1757836-2	1757836-2
.432 .412	[10.97 [10.46	.769 .749	[19.53 [19.02	.509 .479	[12.93 [12.17	.316 .306	[8.03 [7.77	.989 .979	[25.12 [24.87	.648 .638	[16.46 [16.21	1.228 1.198	[31.19 [30.43	MS18273-1	9	1	M24308/23-25Z	1757836-1	1757836-1
DIM J	DIM H	DIM E	DIM D	DIM C	DIM B	DIM A	INSERT ARRANGEMENT	NO OF POS	SHELL SIZE	MILITARY P/N ON CONNECTOR		TE P/N MARKED ON CONNECTOR		TE PART NO.					



DETAIL K 
SCALE 10:1
FOR 1757836-6 THRU -10 ONLY

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. C.C.THOMAS 3-22-06 EDR. D.MILLER 3-27-06		 TE Connectivity	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± -- 1 PLC ± -- 3 PLC ± .005 [0.13] 4 PLC ± .01 ANGLES ± 1°		NAME RECEPTACLE ASSEMBLY,AMPLIMITE,RT ANGLE, SERIES 109,SIZE 1 THRU 5	
		APD: D.MILLER 3-27-06 PRODUCT SPEC APPLICATION SPEC		SIZE A1 CAGE CODE 00779 DRAWING NO. C-1757836	
MATERIAL: SEE CALLOUTS		FINISH: SEE CALLOUTS		RESTRICTED TO:	
		WEIGHT: --		SCALE 4:1 SHEET 1 of 2 REV --	
		CUSTOMER DRAWING			

