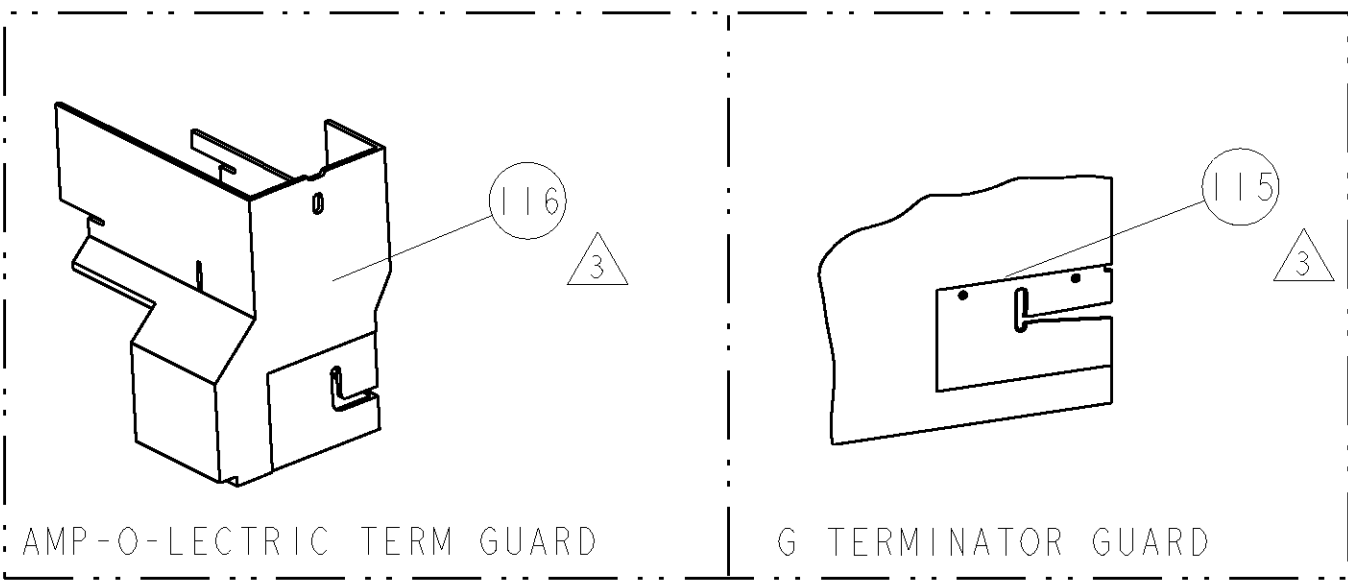


8			7		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852508-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852508-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852508-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
7-1852508-7	A	-	-	-	SPARE PARTS

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



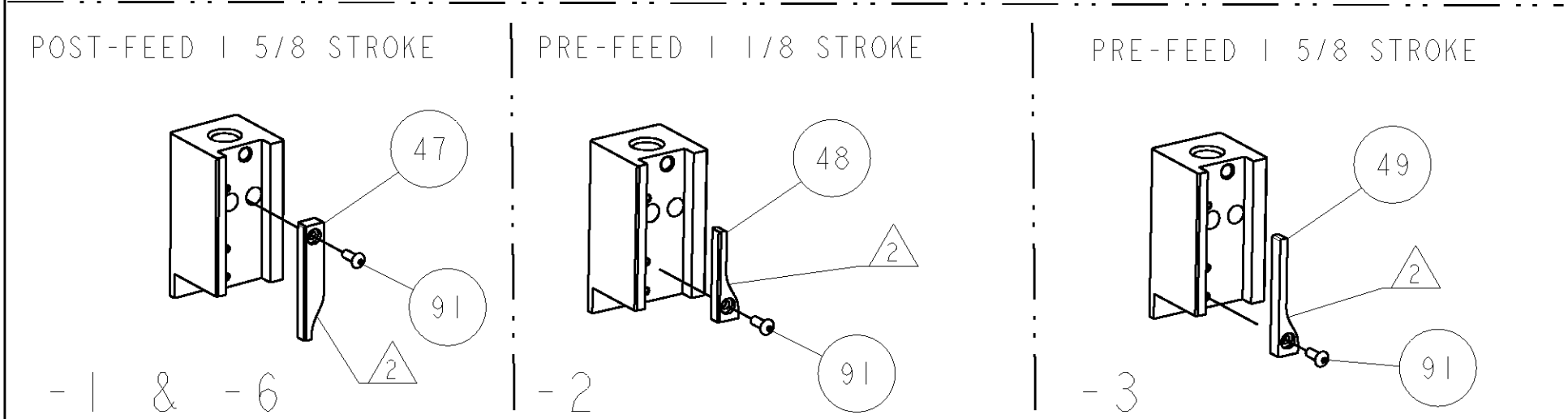
TERMINAL NAME: BOX RECEPTACLE					
TE PN	MANUF PN	ETCO TERMINAL - TE CRIMP SPECS			
1949420	50977				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.077±.002[1.95±0.05mm]	14AWG	
-	-	B	.067±.002[1.70±0.05mm]	16AWG	
-	-	C	.061±.002[1.54±0.05mm]	18AWG	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.100 [2.54mm]	F	18-14 AWG
-	-	INSUL	-	-	-
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
.225 - .240	NONE	.700	408-8040		458637-1

LOC		DIST		REV		DATE		DWN		APVD	
A		66		P	LTR	DESCRIPTION		DATE		DWN	
				A		RELEASED		13SEP2007		MEH	

3	-	2	2	2	-	5-354779-8	PIN, WIRE DISC, .3280	128
	-	2	2	2	-	4-354779-4	PIN, WIRE DISC, .3210	127
	-	2	2	2	-	1-354779-8	PIN, WIRE DISC, .3080	126
3	-	1	1	1	-	8-21000-7	SCR, SKT HD CAP 10-32 X 2.500	124
	-	-	REF	-	..	455749-1	GUARD WINDOW	116
	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	2	2	2	-	5-21006-6	SCR, SET, CUP POINT 10-32 X .750	99
	-	1	1	1	-	1-22281-8	SPRING, COMPRESSION	96
	-	2	2	2	-	1-21002-4	SCR, BTN SKT HD CAP 4-40 X .375	92
	-	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	88
	-	2	2	2	-	1-21000-4	SCR, SKT HD CAP 4-40 X .375	85
	-	1	1	1	-	21989-8	SCR, SKT HD SHLDR 3/16 DIA X .250	83
	-	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	-	2-694433-3	FEED PAWL	56
	-	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
	-	2	2	2	-	2-21002-3	SCR, BTN SKT HD CAP 8-32 X .625	52
	-	2	2	2	-	21024-2	WASHER, SPRG LOCK, REG NO 4	51
	-	1	1	1	-	1583893-3	HOLDER, SLUG BLADE	50
	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	-	455673-5	RAM, SIDE FEED	44
	-	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	-	690124-1	WASHER, RAM (.115)	42
	-	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	-	690223-2	SPACER, INS.	38
	-	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	-	1-189807-4	FENCE	34
	-	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	-	1-1633087-0	PLATE, STRIP GUIDE	29
	-	2	2	2	-	1-22282-3	SPRING, COMPRESSION	27
	-	1	1	1	-	240793-4	LEVER, DRAG RELEASE	26
	-	1	1	1	-	2-690754-6	DRAG, SPECIAL	25
	-	1	1	1	-	1633333-5	PLATE, SLOTTED STRIP GUIDE	24
	-	1	1	1	-	3-690487-2	GUIDE, FRONT STRIP	23
	-	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	2	2	2	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
1	-	1	1	-	-	1-456468-2	STRIPPER, SPECIAL	19
	-	1	1	1	-	1-1633124-4	PLATE, REAR SHEAR	15
	-	-	-	-	..	-	-	13
	-	-	-	-	..	-	-	12
	-	-	-	-	..	-	-	11
	-	-	-	-	..	-	-	10
	-	-	-	-	..	-	-	9
1	1	1	1	1	-	1633592-1	ANVIL, WIRE, CENTER CARRIER	8
	-	-	-	-	..	-	-	7
1	-	1	1	1	-	1633593-1	BLADE, SLUG	6
	-	1	1	1	-	2-240641-8	SPACER	5
	-	-	-	-	..	-	-	4
	-	-	-	-	..	-	-	3
1	1	1	1	1	-	1633588-2	CRIMPER, WIRE	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO

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DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		16AUG2007		Tyco Electronics		Tyco Electronics	
INCHES		9 PLC ±.01		CHK		16AUG2007		G. BAILEY		Harrisburg, PA 17105-3608	
1 PLC ±.01		2 PLC ±.01		APVD		16AUG2007		T. BENCHOFF		NAME	
3 PLC ±.001		4 PLC ±.0001		PRODUCT SPEC						SIDE FEED HDM APPLICATOR	
5 PLC ±.0001		FINISH		APPLICATION SPEC							
MATERIAL				WEIGHT				SIZE		CAGE CODE	
								A1		00779	
								CUSTOMER DRAWING		SCALE	
								3:5		SHEET	
								1		OF	
								REV		A	

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