

REFERENCE SPECIFICATIONS

-NFC 93425 (in compliance with HE 507)

PHYSICAL CHARACTERISTICS

-INSULATOR MATERIAL: THERMOPLASTIC ,UL94V0

-CONTACT MATERIAL: BRASS

-ACCESSORIES: BRASS

-SHELLS: STEEL

ELECTRICAL CHARACTERISTICS

-NOMINAL CURRENT: 40A

-CONTACT RESISTANCE: <= 7.3 mOhms

-CONTACT/CONTACT : >=1000 V

-CONTACT/GROUND : >=1200 V

-INSULATION RESISTANCE: >=5000 MOhms

- CLIMATIC CATEGORY: 55/125/21

TEMPERATURE RANGE -55°C TO +125°C

DAMP HEAT STEADY STATE 21 DAYS

SALT SPRAY 24 HOURS

- RETENTION AGAINST TORQUE: - Threaded insert: 0.7 N.m minimum

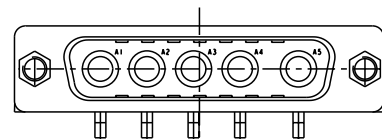
- Female screw : 0.5 N.m minimum

PRESS FIT PERFORMANCES

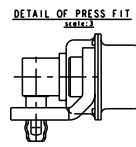
PRESS FIT CONTACTS	
INSERTION FORCE	<= 200 N
Average insertion 160N	
EXTRACTION FORCE	>= 30 N

NOTE RoHS INFORMATION

- The "LF" products meet european union Directives and other country regulations as described in GS-22-008.
- Termination plating spec:
 - Ni 1.27µm+Sn 0.5 to 1.5µ(pure bright)
- Active area plating spec:
 - Ni + Gold
- Shell plating : 2 to 4µm Cu + Ni + 3 to 10µm Sn(pure bright)
- Accessories: Sn pure bright + nickel
- Packaging spec: See GS-14-920



5W5 FOR EXAMPLE



Series

DBL5W5P80C5M40LF

Shell size: **E A B C**
(see sheet 3)

Front accessory definition
(see sheet 2)

blank :without accessory
L :threaded insert M3
O :threaded insert UNC 4-40
V :female screw UNC 4-40

Layout of contacts (see sheet 3)

Contacts

P :Pin

Termination type

80C Right angle/US foot print

Plating

5 200 matings/unmatings

6 500 matings/unmatings

PCB accessories definition(see sheet 2)

M Metal brackets

A Without accessory

Power contacts

40 :Fitted with power contacts 40 Amp.

See note RoHS

TABLE 1:PCB HOLE DIAMETERS

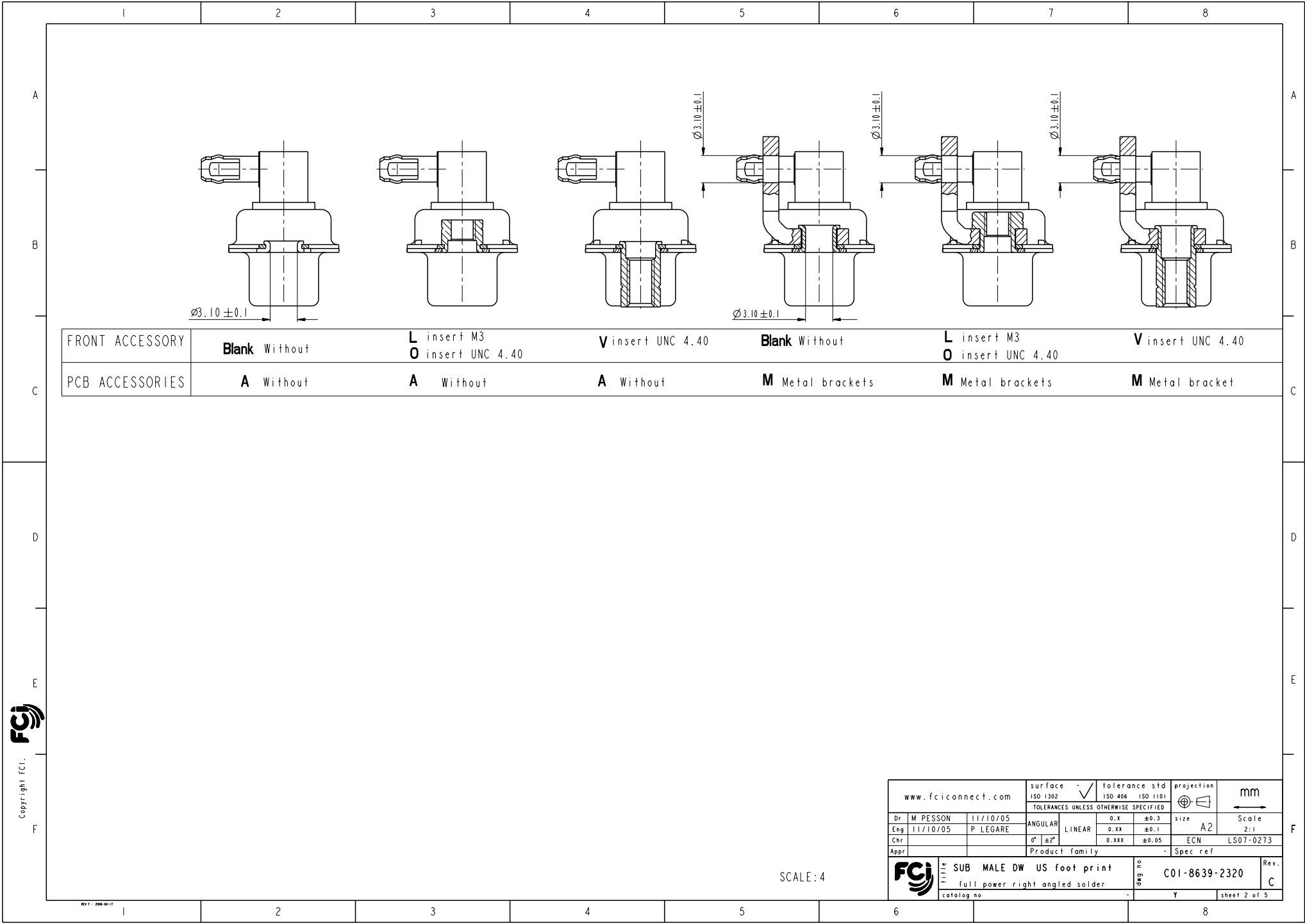
P.C.B HOLE DEFINITION (NOTE 1 AND 2)	SnPb holes for CONTACTS		Sn holes for CONTACTS		holes ACCESSORIES ø3.10±0.10
	DRILL DIAMETER	ø3.22 REF(NOTE 3)	DRILL DIAMETER	ø3.22 REF(NOTE 3)	
	DRILLED HOLE	ø3.19-3.25	DRILLED HOLE	ø3.19-3.25	
	COPPER PLATING	25µ MINI (RECOMMENDED 50µ MAXI)	COPPER PLATING	25µ MINI (RECOMMENDED 50µ MAXI)	
	TIN-LEAD PLATING	15µ MAXI (RECOMMENDED 5µ MINI)	TIN-LEAD PLATING	15µ MAXI (RECOMMENDED 5µ MINI)	
	TIN PLATING		TIN PLATING	0.8 to 1,2µ	
	FINISH HOLE (AFTER REFLOW)	ø 3.02-3.20	FINISH HOLE (AFTER REFLOW)	ø3.08-3.20	

NOTE-1:THESE DIMENSIONS MUST BE RESPECT TO SECURE PRESS-FIT PIN PERFORMANCES.

NOTE-2: ACCORDING TO IEC-352-5 SPEC.

NOTE-3: MAJOR REQUIREMENT FOR PRESS FIT PIN PERFORMANCE

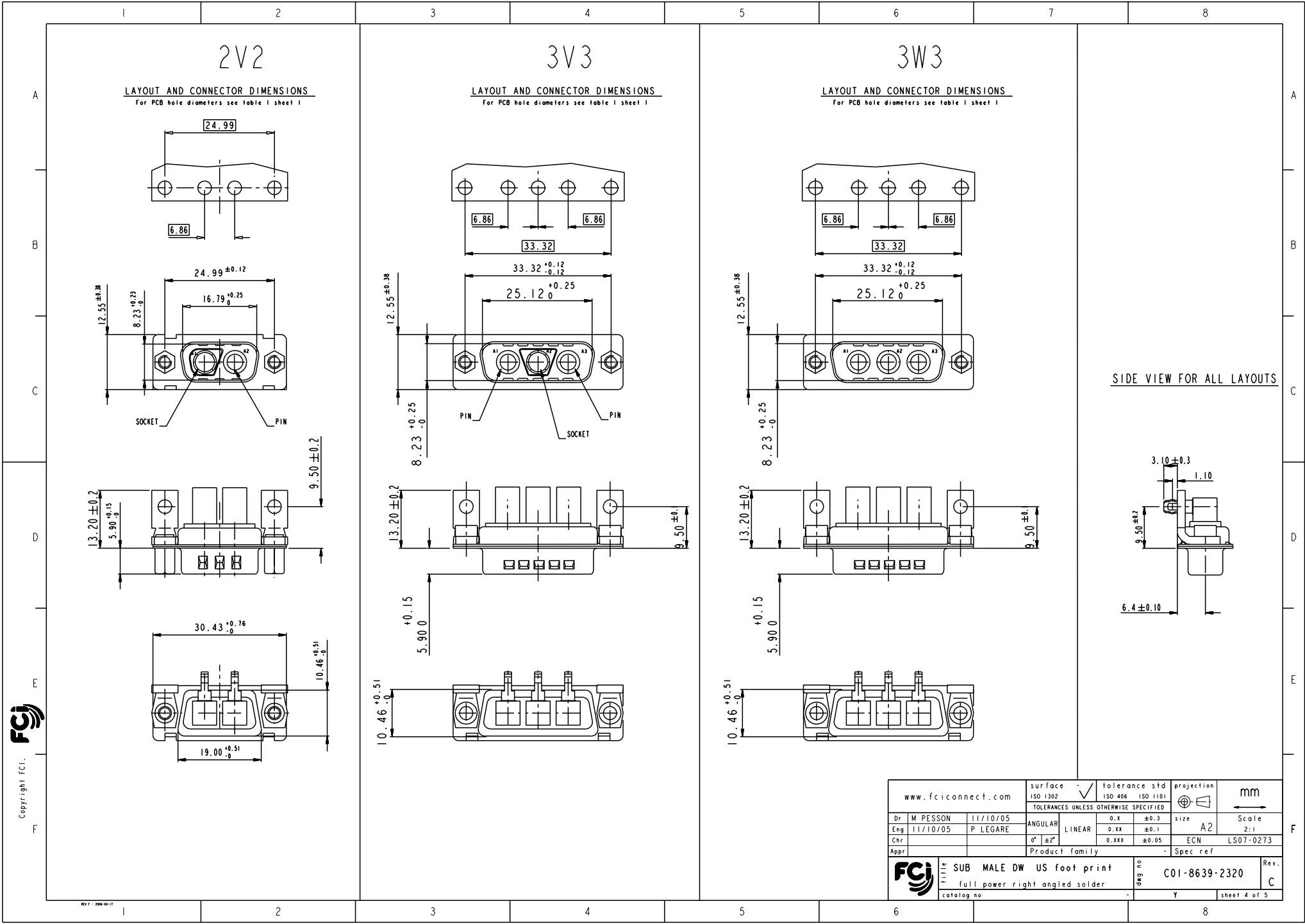
www.fciconnect.com				surface - ☒ tolerance std ISO 1302 ISO 406 ISO 1101		projection 		mm 			
TOLERANCES UNLESS OTHERWISE SPECIFIED											
Dr M PESSON 11/10/05				ANGULAR		0.X ±0.3		size A2			
Eng 11/10/05 P LEGARE				LINEAR		0.XX ±0.1		Scale 2:1			
Chr				Ø ±z"		0.XXX ±0.05		ECN LS07-0273			
Appr				Product family						- Spec ref	
				title SUB MALE DW US foot print		day no C01-8639-2320		Rev. C			
				full power right angled solder							
catalog no						Y		sheet 1 of 5			

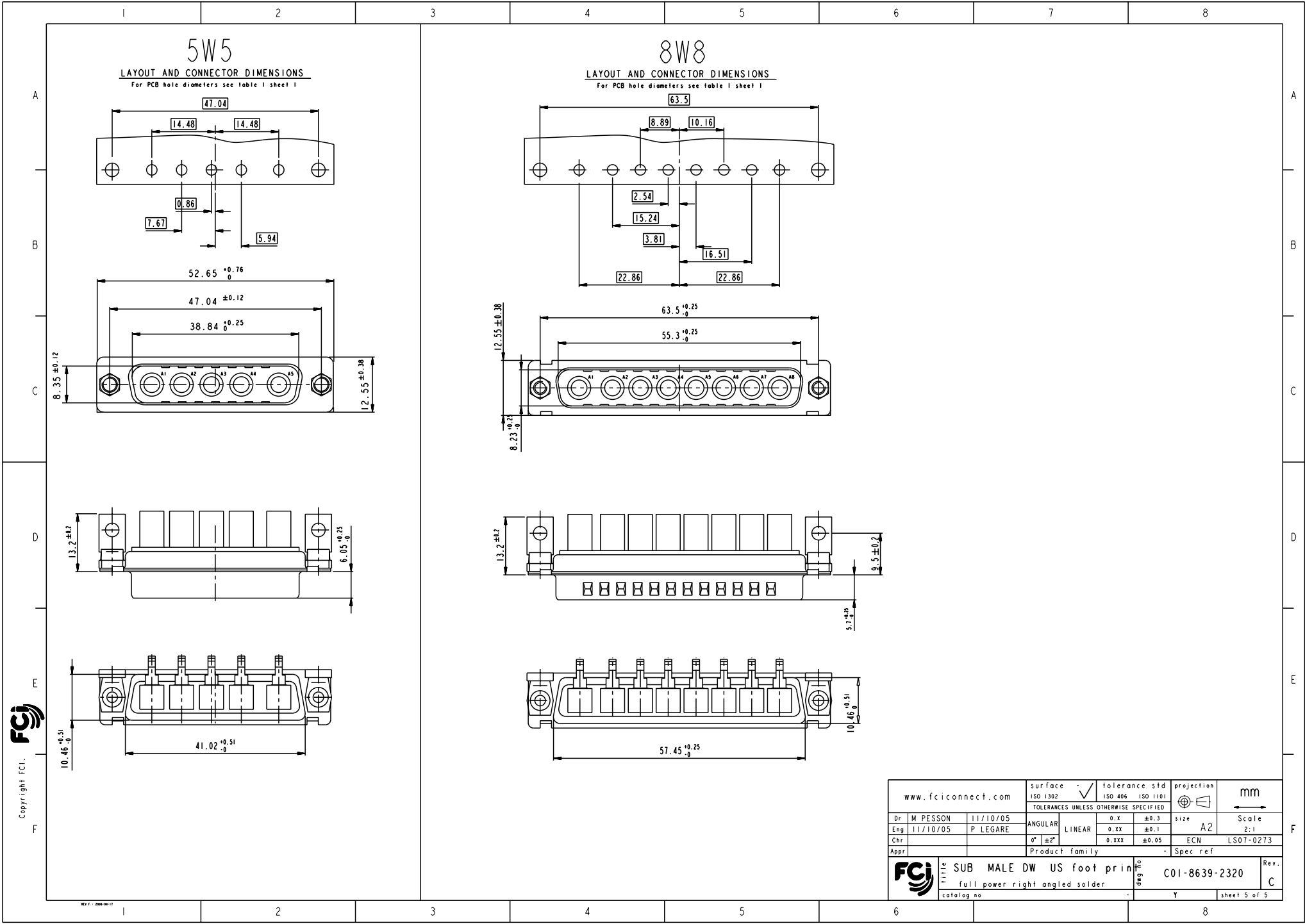


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www.fciconnect.com		surface ISO 1302	-	tolerance std ISO 406	ISO 1101	projection mm	mm
		TOLERANCES UNLESS OTHERWISE SPECIFIED					
Dr	M PESSON	11/10/05	ANGULAR	0.X	±0.3	size	A2
Eng	11/10/05	P LEGARE	LINEAR	0.XX	±0.1	Scale	2:1
Chr			0° ±2°	0.XXX	±0.05	ECN	LS07-0273
Appr			Product family	- Spec ref			
FCI		SUB MALE DW US foot print		deg no		C01-8639-2320	
		full power right angled solder		-		Y	
		catalog no				sheet 2 of 5	

SCALE: 4





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www.fciconnect.com		surface -  tolerance std ISO 1302 ISO 406 ISO 1101		projection 		mm 	
		TOLERANCES UNLESS OTHERWISE SPECIFIED					
Dr	M PESSON	11/10/05	ANGULAR	LINEAR	0.X ±0.3	size A2	Scale 2:1
Eng	11/10/05	P LEGARE			0.XX ±0.1		
Chr			0° ±2°		0.XXX ±0.05	ECN	LS07-0273
Appr			Product family		- Spec ref		
		SUB MALE DW US foot prin				C01-8639-2320	
		full power right angled solder				C	
catalog no				Y		sheet 5 of 5	