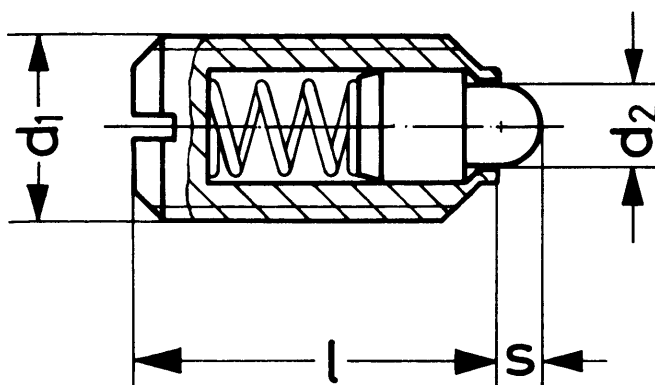


706 - 8001 / 8013 / 8025 / 8037 / 8049

707 - 3021 / 3033 / 3045 / 3057 / **SPRING PLUNGERS** with round-ended pin and slot

WIXROYD**3215**

- B** free-cutting steel, normal spring load (M 4-M24)
BS free-cutting steel, increased spring load (M 6-M24)
BN stainless steel, normal spring load (M 4-M24)
BNS stainless steel, increased spring load (M 6-M24)

**Material:**

Model B and BS: Free cutting steel
 Model BN and BNS: Stainless steel
 (including round-ended pin & spring)

Finish:

Free-cutting steel qualities blacked,
 thrust pin hardened. Type BS ball zinc
 coated yellow, Type BNS body tip
 marked yellow

Note:

These spring plungers may be used
 for location or for applying pressure or
 lifting off. The stainless steel qualities
 are heat-resistant up to 250°C

POSITION

Order No.				d ₁	d ₂	l	s	Type B and BN Pressure		Type BS and BNS Pressure		
Type B	BS	BN	BNS					initial N≈	final N≈	initial N≈	final N≈	
3215.W104	-	.W504	-	M 4	1,8	9	1,5	6	20	-	-	0,6
.W105	-	.W505	-	M 5	2,4	12	2,0	6	20	-	-	0,9
.W106	.W306	.W506	.W706	M 6	2,7	14		7	20	13	34	1,5
.W108	.W308	.W508	.W708	M 8	4,0	16	2,5	18	37	35	73	3,5
.W110	.W310	.W510	.W710	M10	4,5	19		21	45	35	83	7,0
.W112	.W312	.W512	.W712	M12	6,0	22	3,5	23	65	58	110	10,0
.W116	.W316	.W516	.W716	M16	8,5	24	4,5	44	95	58	155	24,0
.W120	.W320	.W520	.W720	M20	10,0	30	6,5	49	130	78	200	43,0
.W124	.W324	.W524	.W724	M24	12,0	34	8,0	70	158	98	240	70,0

