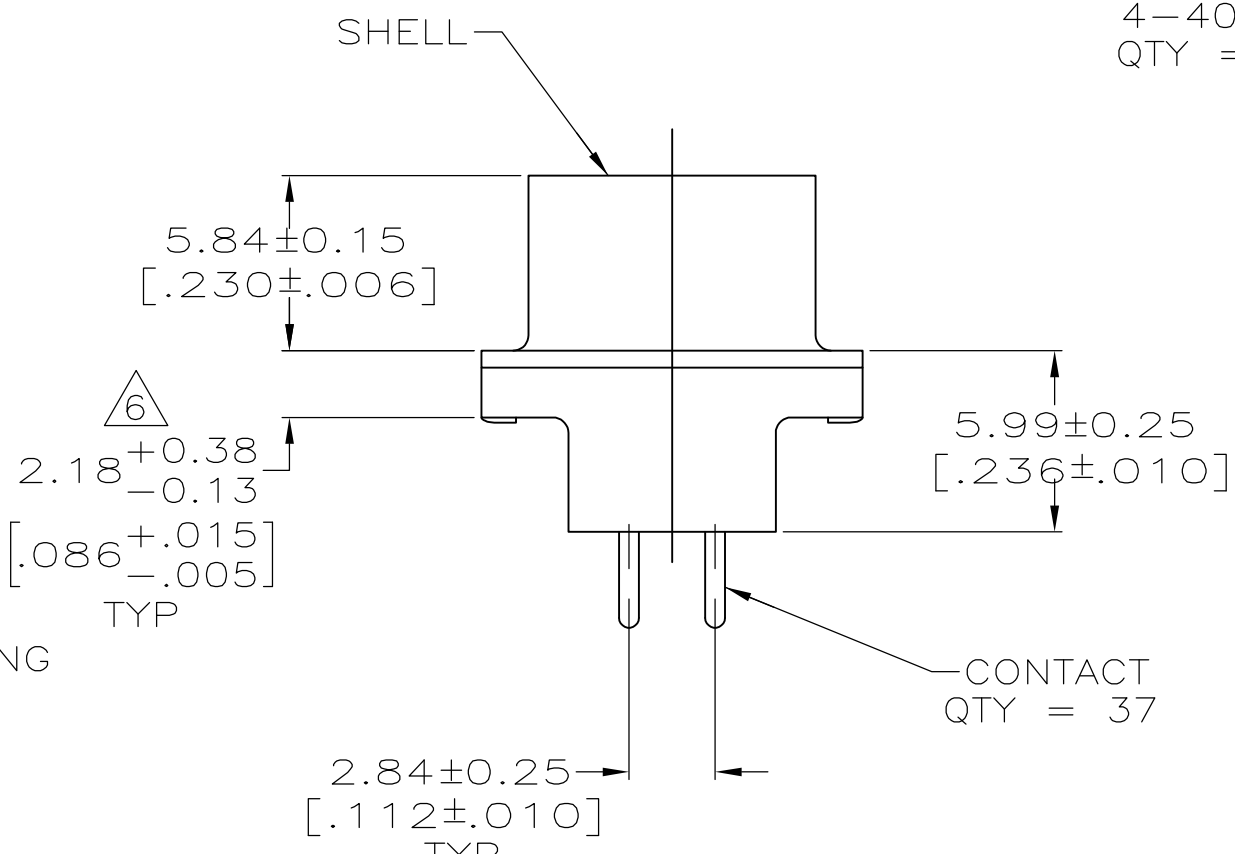
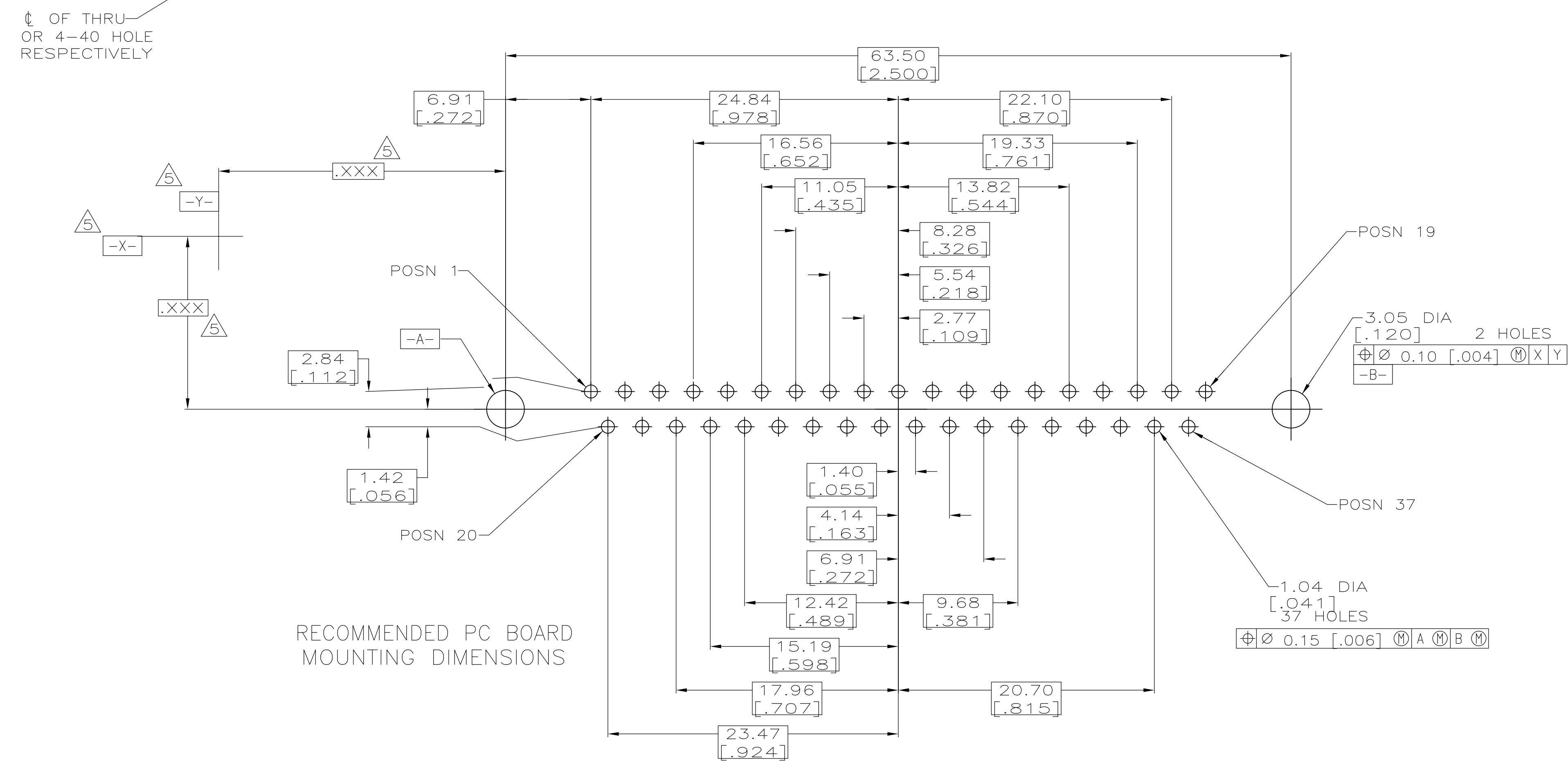
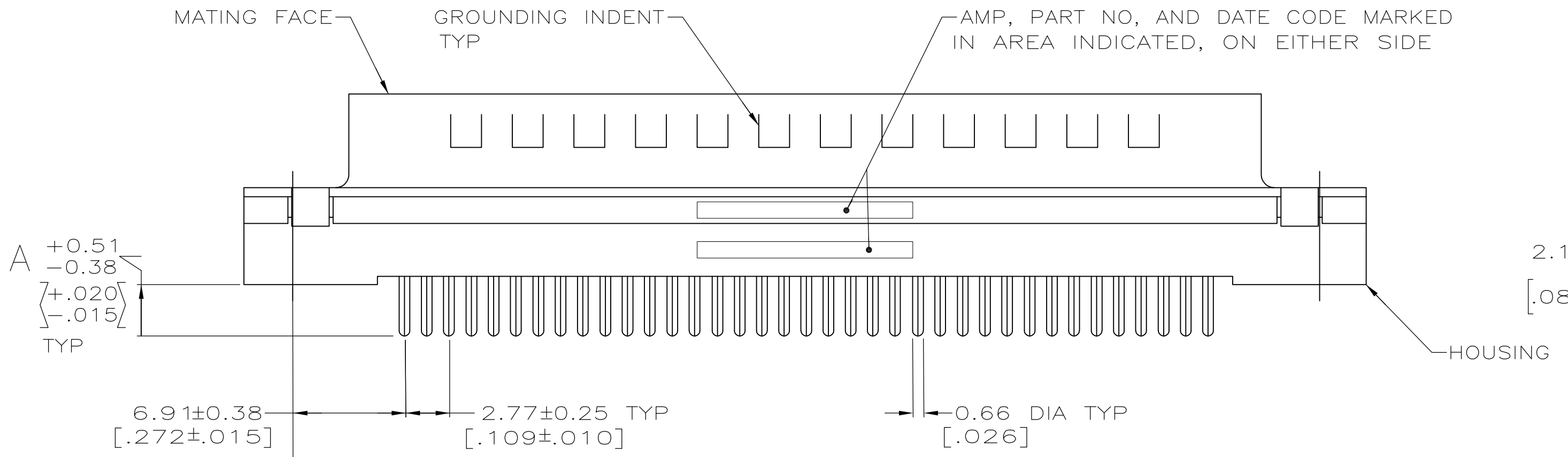
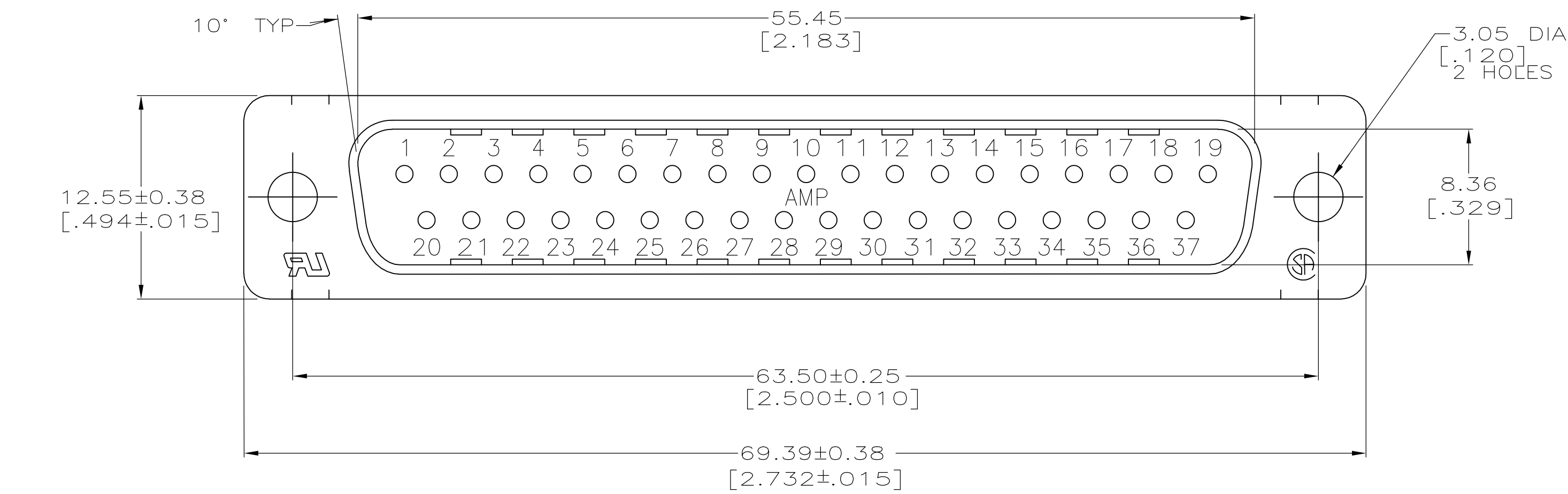


LOC		DIST		REVISIONS				
GP	00	P	LTR	DESCRIPTION		DATE	DWN	APVD
			L	REVISED PER ECO-09-024765		12JAN2010	CR	SB

- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED
CONTACTS: BRASS
SHELLS: CARBON STEEL
SCREWLOCK: ZINC
INSERT: BRASS
- 2 GOLD FLASH FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- 3 GOLD PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN GOLD IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
-OR-
GOLD FLASH OVER PALLADIUM NICKEL FOR A LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76μm [.000030] MIN PALLADIUM NICKEL IN MATED AREA, 2.54μm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL.
- 4 SHELLS: 5.08μm [.000200] MIN TIN OVER 2.54μm [.000100] MIN COPPER
CONTACTS: SEE TABLE
- 5 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMERS.
- 6 2.79[.110] MAX IN SHELL TAB CLINCH AREAS.



OBSOLETE	6.35	[.250]	4-40 SCREWLOCK (DETAIL E)	3	1-747375-8
OBSOLETE	6.35	[.250]	4-40 SCREWLOCK (DETAIL E)	2	1-747375-7
OBSOLETE	4.32	[.170]	4-40 SCREWLOCK (DETAIL E)	3	1-747375-6
OBSOLETE	4.32	[.170]	4-40 SCREWLOCK (DETAIL E)	2	1-747375-5
OBSOLETE	3.18	[.125]	4-40 SCREWLOCK (DETAIL E)	3	1-747375-4
SUPSD BY 747375-8	3.18	[.125]	4-40 SCREWLOCK (DETAIL E)	2	1-747375-3
OBSOLETE	6.35	[.250]	4-40 INSERT (DETAIL D)	3	1-747375-2
OBSOLETE	6.35	[.250]	4-40 INSERT (DETAIL D)	2	1-747375-1
SUPSD BY 747375-8	4.32	[.170]	4-40 INSERT (DETAIL D)	3	1-747375-0
OBSOLETE	4.32	[.170]	4-40 INSERT (DETAIL D)	2	747375-9
SUPSD BY 747375-8	3.18	[.125]	4-40 INSERT (DETAIL D)	3	747375-8
OBSOLETE	6.35	[.250]	-	3	747375-7
OBSOLETE	6.35	[.250]	-	2	747375-6
OBSOLETE	4.32	[.170]	-	3	747375-5
OBSOLETE	4.32	[.170]	-	2	747375-4
OBSOLETE	3.18	[.125]	-	3	747375-3
OBSOLETE	3.18	[.125]	-	2	747375-2
OBSOLETE	3.18	[.125]	-	2	747375-1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN McCLINTON 12/01/89	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK R. STONE 02/01/90	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPR C. ROHDE 2-02-90	PRODUCT SPEC	
0 PLC ± -		108-40025		
1 PLC ± -		APPLICATION SPEC		
2 PLC ± 0.13 [.005]		114-40023		
3 PLC ± -		SIZE		
4 PLC ± -		CAGE CODE		
ANGLES ± 2°		DRAWING NO		
FINISH		RESTRICTED TO		
MATERIAL		WEIGHT		
1		A1 00779 C=747375		
4		CUSTOMER DRAWING		
		SCALE 4:1		
		SHEET 1 of 1		
		REV L		