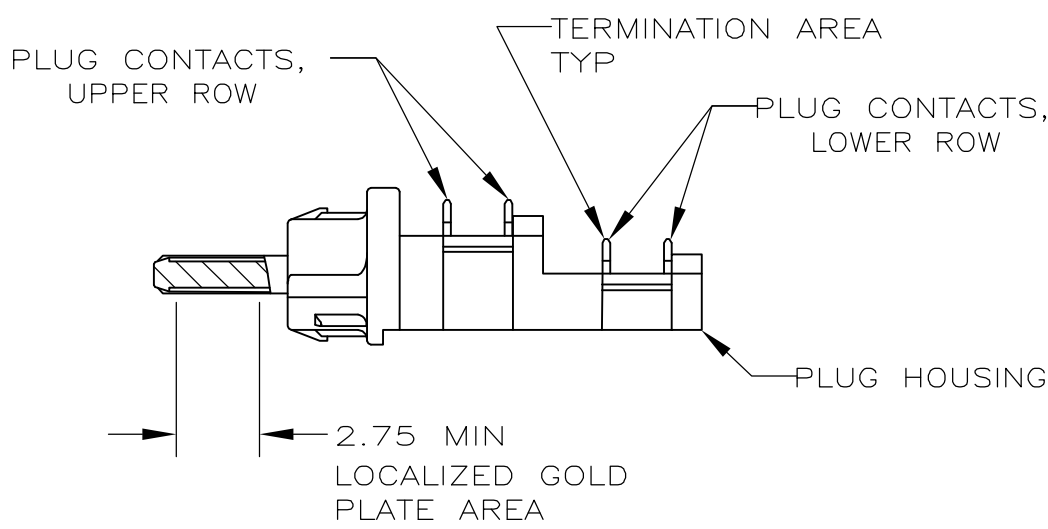
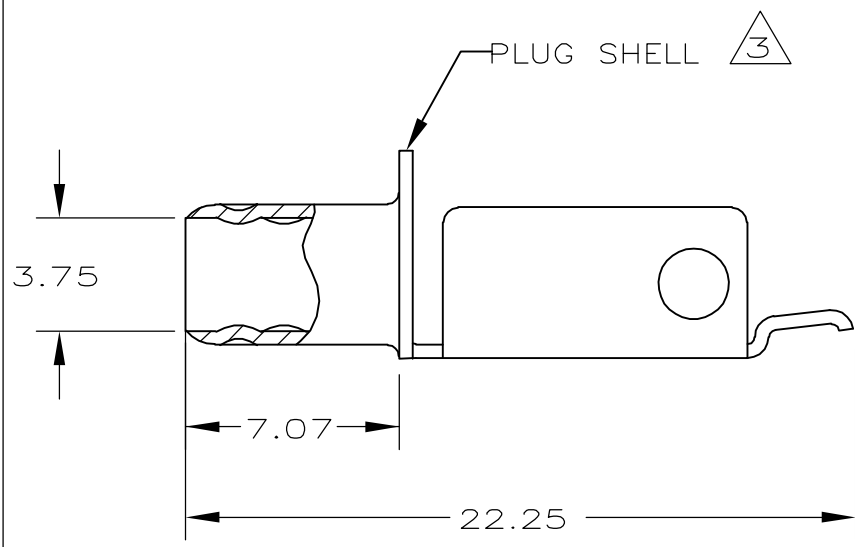
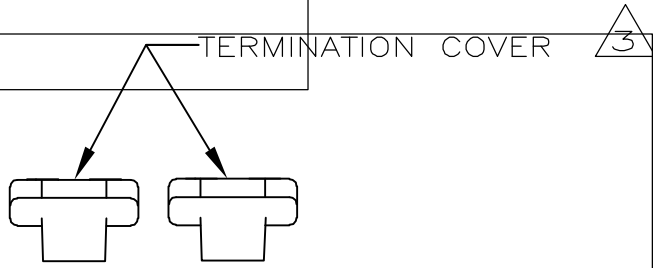
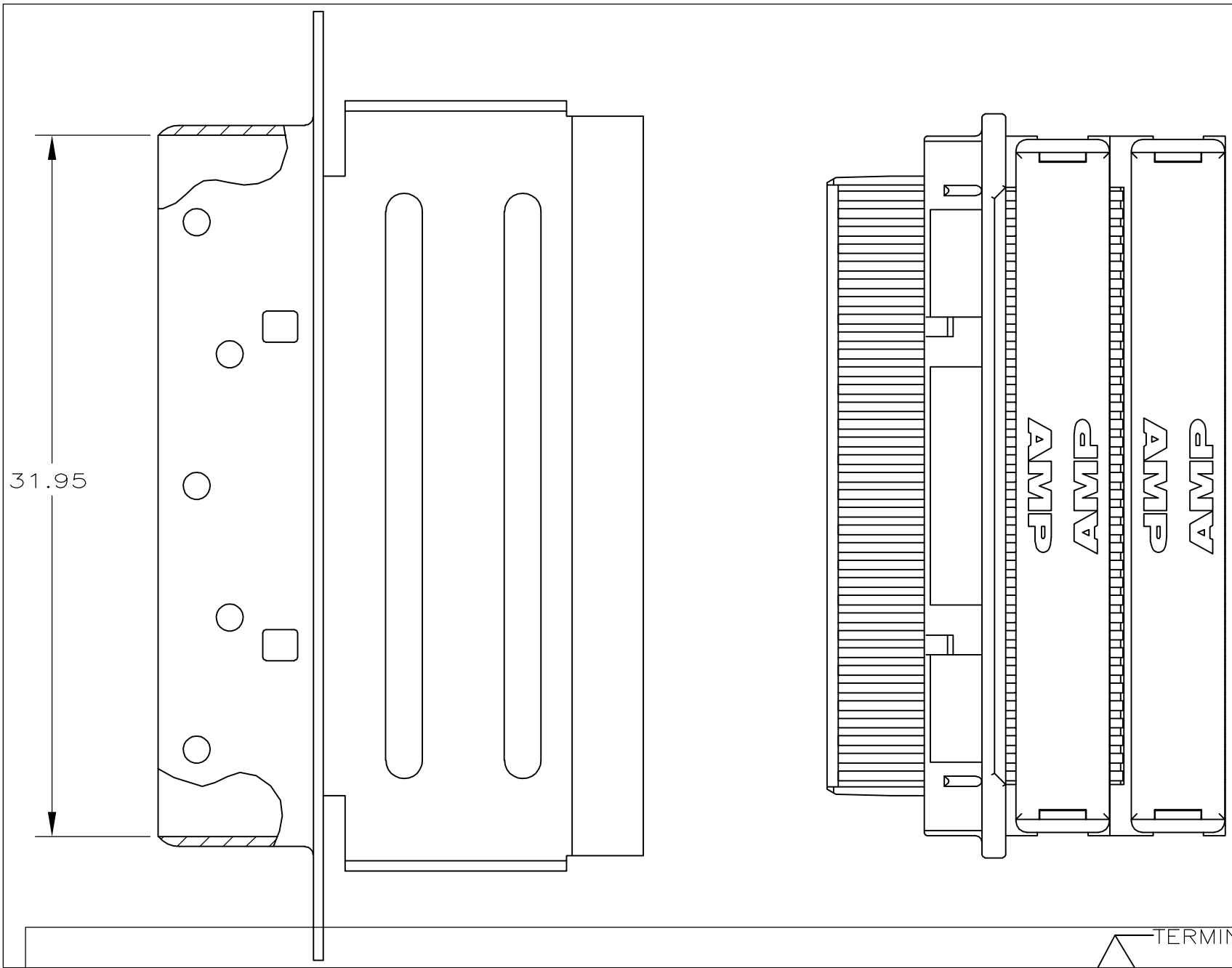
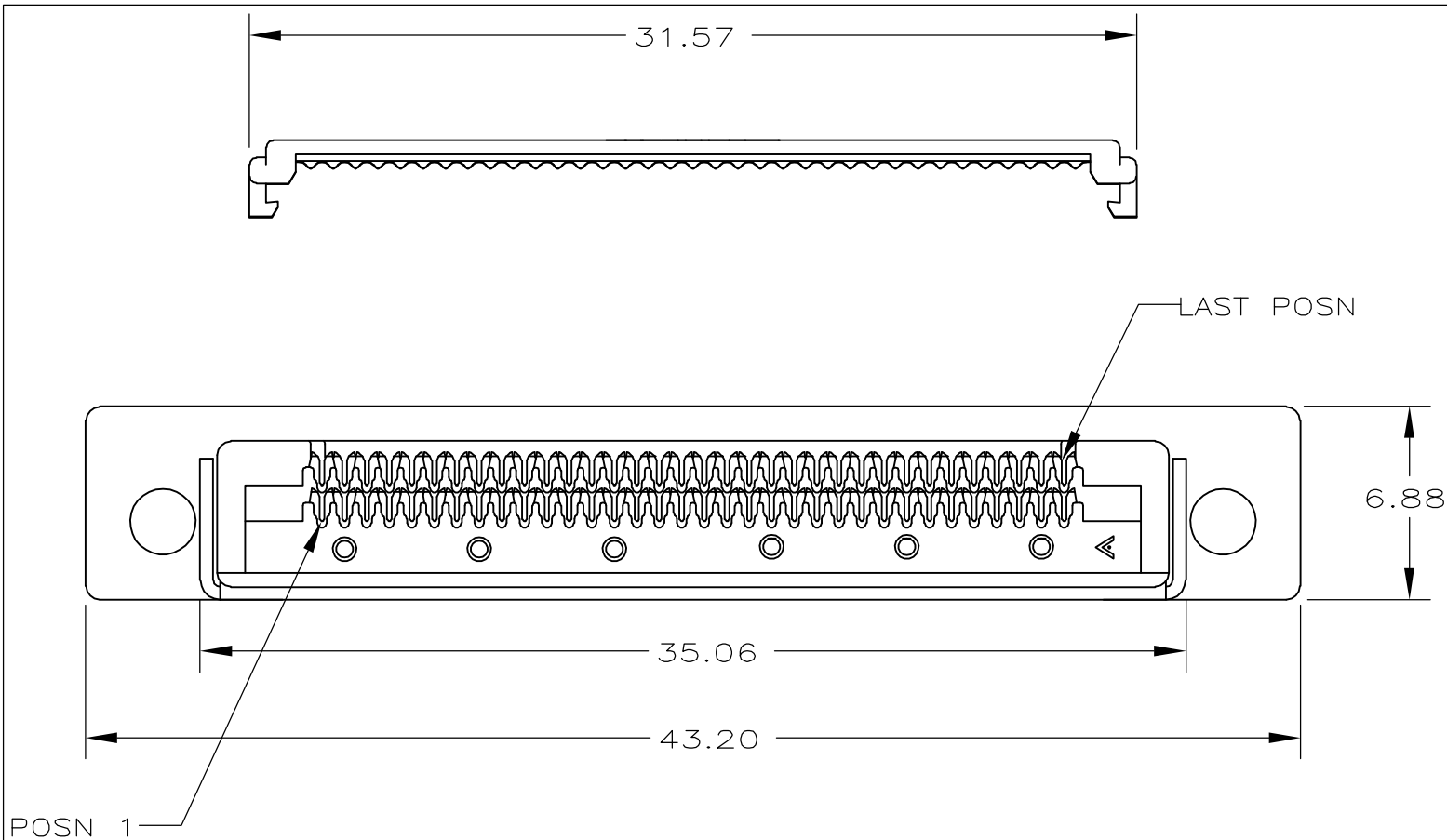


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		C1	REVISED PER ECO-06-012000	24AUG06	JRP	SS



- 1 MATERIAL:
PLUG CONTACTS - PHOSPHOR BRONZE.
PLUG SHELL - CARBON STEEL.
PLUG HOUSING - LCP, NATURAL, RATED UL 94V-0.
TERMINATION COVERS - LCP, BLACK, RATED UL 94V-0.
- 2 PLATING:
PLUG CONTACTS - 0.76μm MINIMUM GOLD PLATE IN LOCALIZED GOLD PLATE AREA, 1.27μm MINIMUM TIN-LEAD PLATE IN TERMINATION AREA, ALL OVER 1.27μm MINIMUM NICKEL.
PLUG SHELL - 5.08μm MINIMUM NICKEL OVER 1.27μm MINIMUM COPPER.
- 3 TERMINATION COVERS AND PLUG SHELL ARE PACKAGED UNASSEMBLED.
4. RECOMMENDED WIRE: 30 AWG WITH A 0.56-0.64 INSULATION DIAMETER, WIRE MUST BE APPROVED BY AMP ENGINEERING.



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN T.SHUEY 08MAR05	tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608			
DIMENSIONS: mm		CHK J.GERACE 08MAR05				
		APVD M.WALMSLEY 08MAR05	NAME PLUG KIT, UNASSEMBLED, 68 POSN, CHAMP 0.8MM OFFSET CABLE CONNECTOR			
		PRODUCT SPEC 108-1471	SIZE A2			
MATERIAL 1		APPLICATION SPEC -	CAGE CODE 00779		DRAWING NO C=787775	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 2		WEIGHT -	RESTRICTED TO -		SCALE 4:1	
		CUSTOMER DRAWING		SHEET 1 OF 1		REV C1