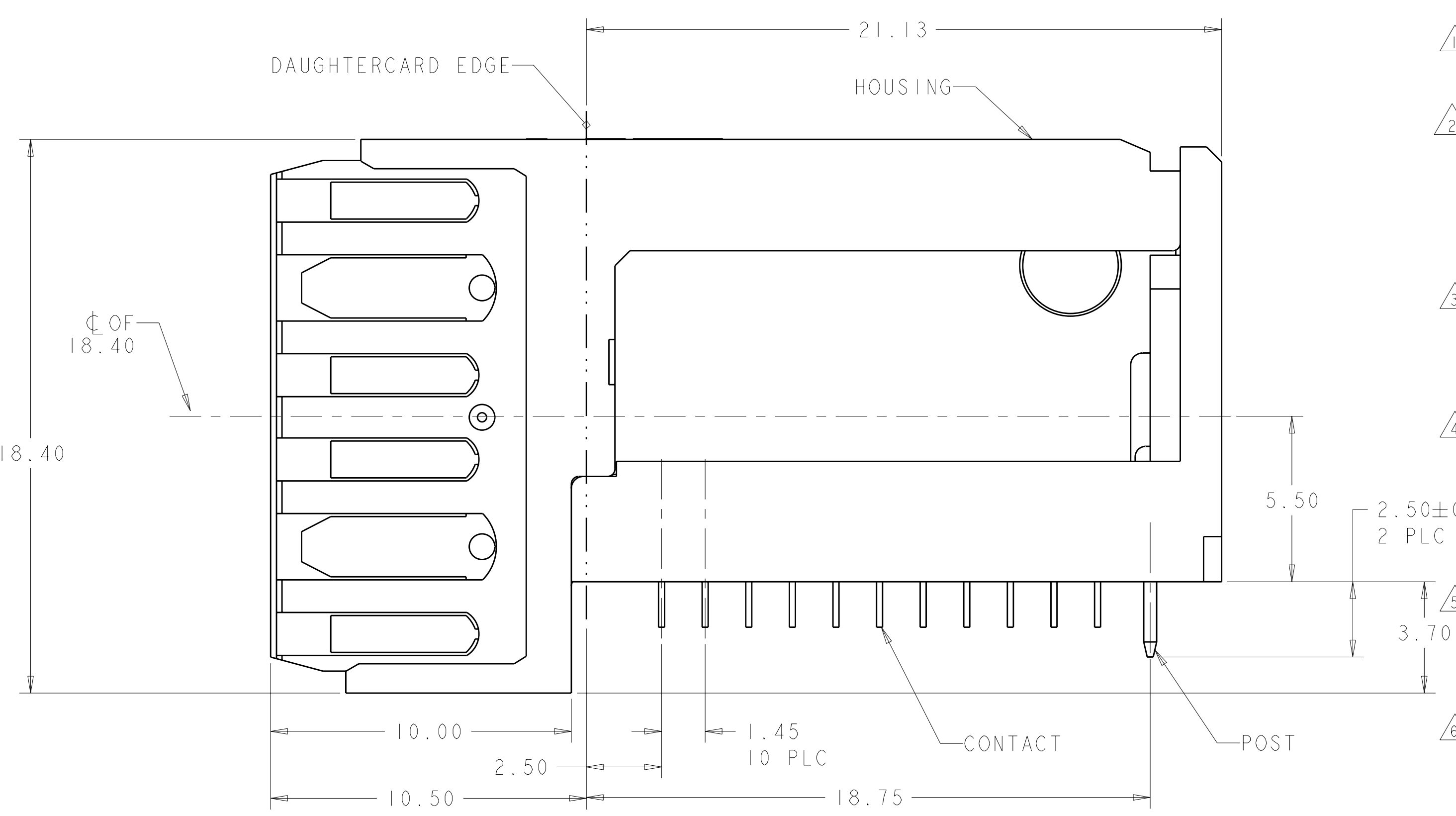
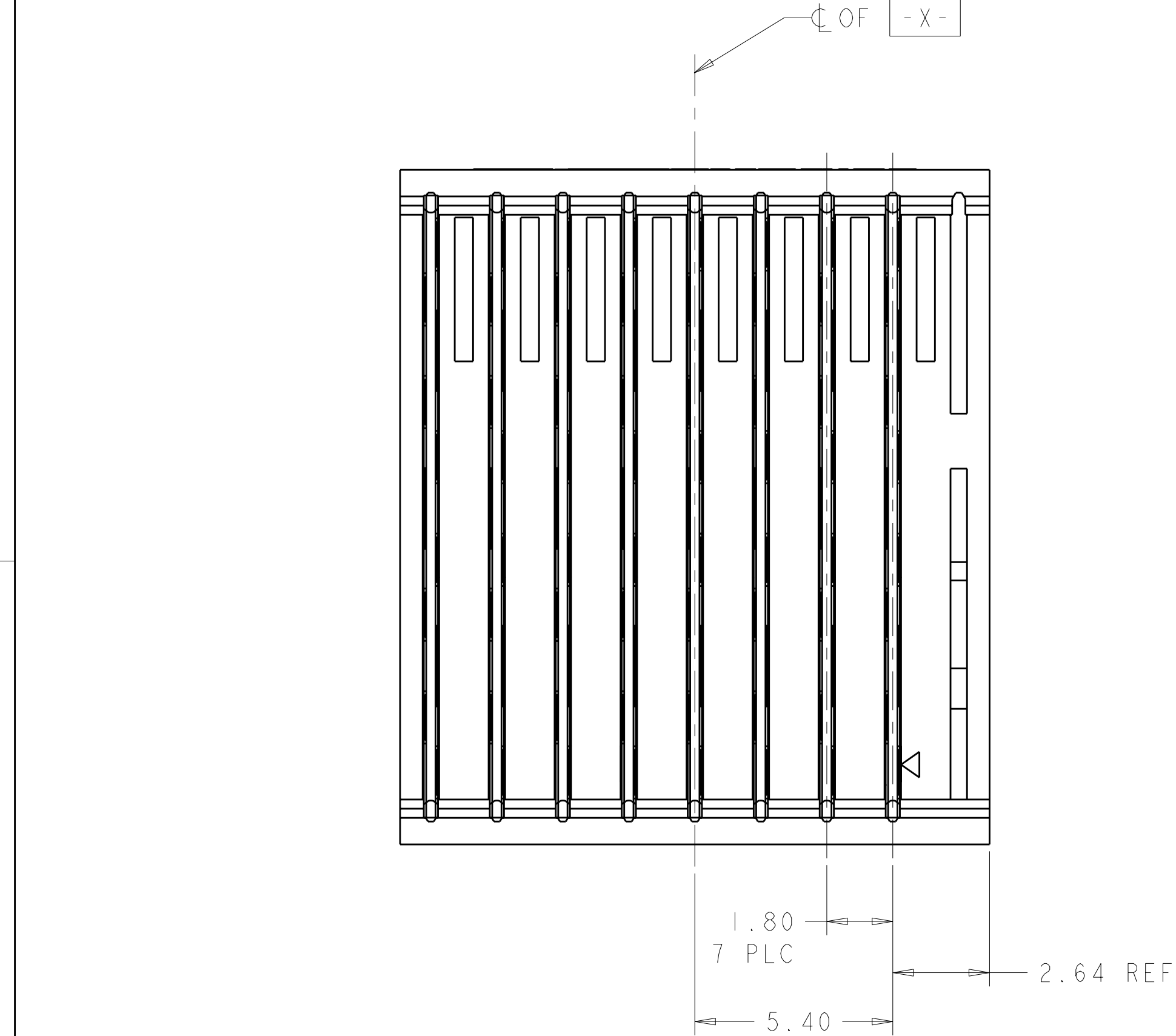
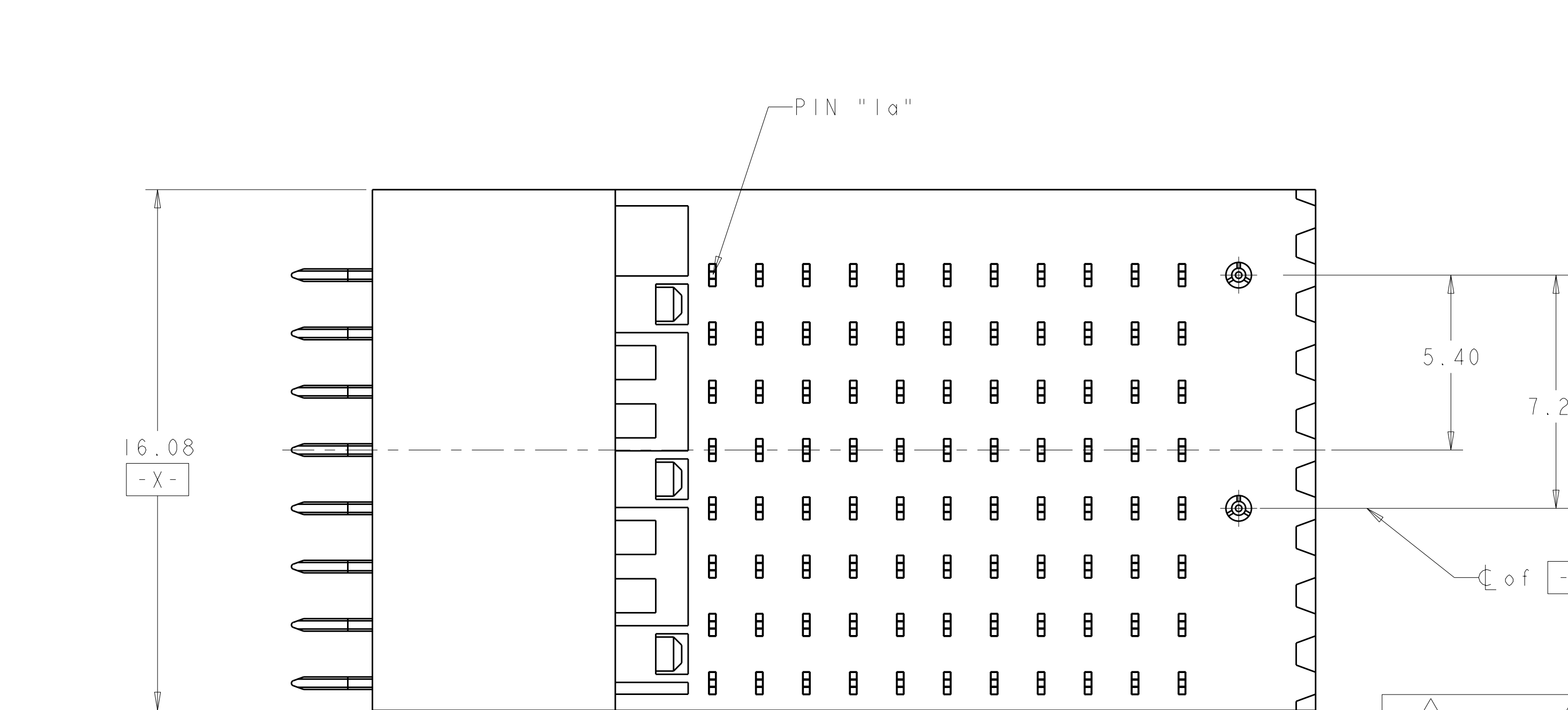
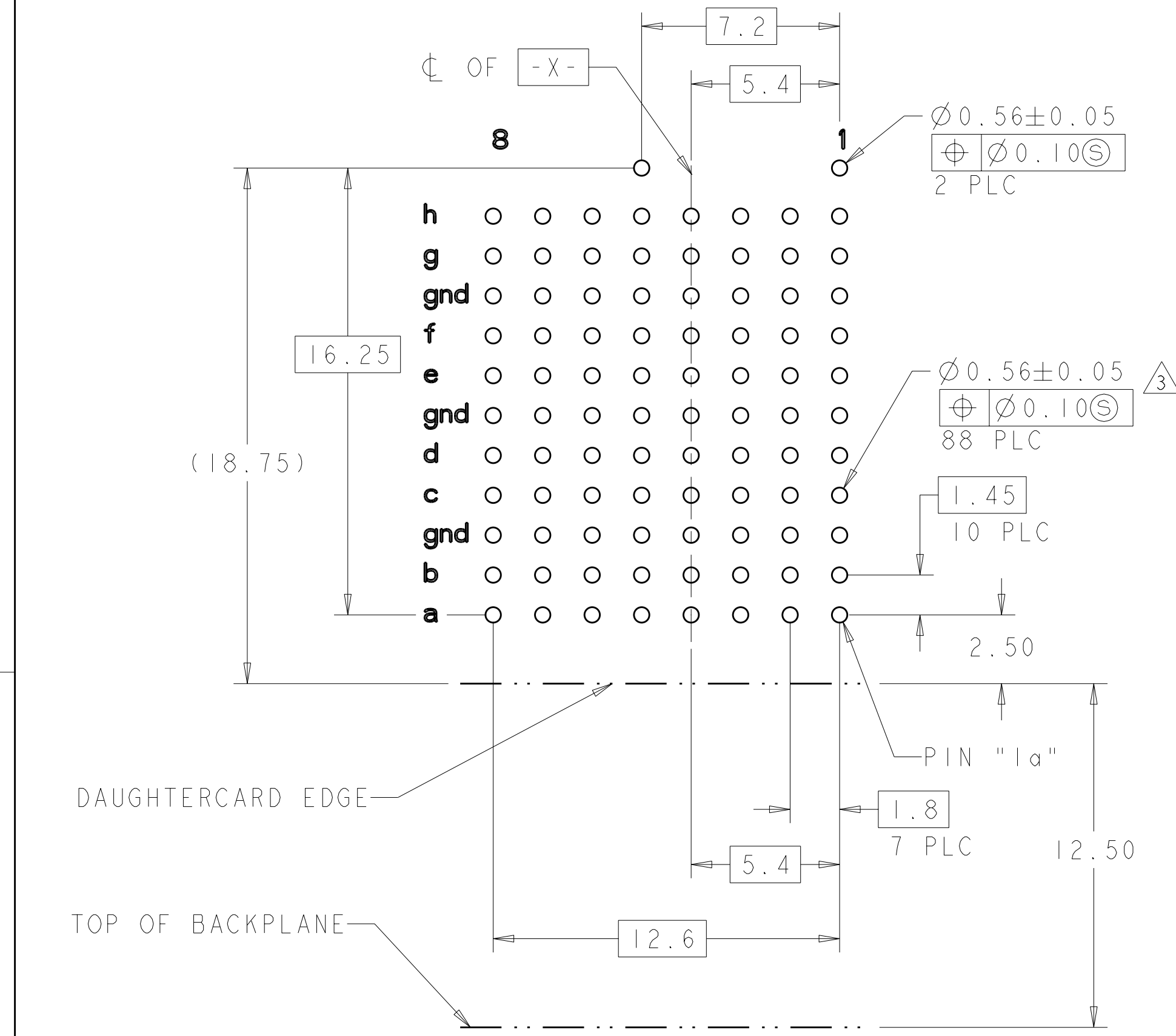


LOC		DIST		REVISIONS			
AD	00	P	LYR	DESCRIPTION	DATE	DWN	APVD
		A		EC 0S12-0341-04	29JUL2004	BW	GG
		A1		REVISED PER ECO-09-025699	27JAN10	KK	HMR



- △ HOUSING: LCP, UL94V-0, BLACK.
CONTACT: PHOSPHOR BRONZE.
POST: BRASS WIRE.
- △ 2 CONTACT: 0.76 μm GOLD PER ASTM B 488 IN CONTACT AREA,
1.27 μm MIN TIN-LEAD
ON PCB TAIL,
OVER 1.27 μm MIN NICKEL PER
SAE AMS-QQ-N-290 OVER ALL.
POST: 1.27 μm MIN NICKEL.
- △ 3 MANUFACTURING TOLERANCE
FOR A Ø0.56±0.05 FINISHED HOLE.
DRILLED HOLE: Ø0.65±0.02
COPPER PLATE: 0.050-0.025
TIN/LEAD PLATE: 0.0124-0.0038
- △ 4 CONTACT: 0.76 μm GOLD PER ASTM B 488 IN CONTACT AREA,
1.27 μm MIN MATTE TIN PER ASTM B 545
ON PCB TAIL,
OVER 1.27 μm MIN NICKEL PER
SAE AMS-QQ-N-290 OVER ALL.
POST: 1.27 μm MIN NICKEL.
- △ 5 MANUFACTURING TOLERANCE FOR A
Ø 0.575 ±0.045 FINISHED HOLE WITHOUT
TIN LEAD PLATING:
DRILLED HOLE: Ø0.65 ±0.02
COPPER PLATING: 0.025 - 0.050
- △ 6 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING
PER D.RENAUD/D.SINISI



		4	5	DIFFERENTIAL, NONSEQUENTIAL	1410228-4
6	OBSOLETE	4	5	SINGLE END, NONSEQUENTIAL	1410228-3
		2	3	DIFFERENTIAL, NONSEQUENTIAL	1410228-2
6	OBSOLETE	2	3	SINGLE END, NONSEQUENTIAL	1410228-1
		CONTACT TAIL/ HOLE FINISH		DESCRIPTION	PART NUMBER

PC BOARD LAYOUT
(CONNECTOR SIDE)
SCALE 6:1

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN F. MORANA 05OCT2001		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
mm		9 PLC ± 2 PLC ±0.13 3 PLC ±0.013 4 PLC ± ANGLES ±1°		CHK D. DEFIBAUGH 23OCT2001		NAME RIGHT ANGLE, PLUG ASSEMBLY LEFT END, HALF, 20.3mm, MultiGig RT 1, DAUGHTERCARD CONNECTOR	
MATERIAL		FINISH		APVD F. P. MORANA 23OCT2001		SIZE 114-13056	
△ 1		△ 2		PRODUCT SPEC 108-2072		RESTRICTED TO	
				APPLICATION SPEC		CAGE CODE 00779	
				WEIGHT -		DRAWING NO 1410228	
				CUSTOMER DRAWING		SCALE 8:1	
						SHEET 1	
						OF 1	
						REV A1	