

4

3

2

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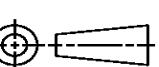
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				P LTR DESCRIPTION DATE DWN APVD			
				C1	ECR-13-019318	10JAN2014	RS LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2151267-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1528315
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1528315

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R.SHEN		 TE Connectivity FINE ADJ SIDE FD HD-I APPL	
DIMENSIONS:		CHK L.J.ZHANG			
		APVD U.GUO			
0 PLC ±		PRODUCT SPEC			
1 PLC ±		APPLICATION SPEC			
2 PLC ±		NAME			
3 PLC ±		FINE ADJ SIDE FD HD-I APPL			
4 PLC ±		SIZE A3		RESTRICTED TO	
ANGLES ±		CAGE CODE C- 1528315			
MATERIAL		DRAWING NO			
FINISH		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	
				SHEET 1 OF 2 REV C1	

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LOC	QTY	REV	DESCRIPTION	DATE	DNN	APVD
A	66	C	ECR-11-018513	9-2011	RS	SX

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528315-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528315-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528315-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528315-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528315-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528315-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528315-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS

TERMINAL NAME: TAB 2.8 X 0.8

CRIMP SIZE TYPE RANGE

WIRE 2.03 [.080 IN] F 0.50 - 1.00mm²

INSUL 2.54 [.100 IN] 0 1.40-2.00 [.055-.079 IN]

WIRE STRIP LENGTH APPL INSTRUCTION
3.90-4.50 [.154-.177 IN] 408-8322 & 408-8490

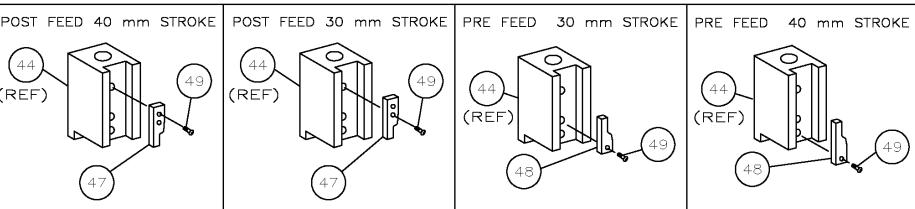
TERMINAL FEED
APPL SPEC 114-18051 14.50 [.571 IN]

TERMINALS APPLIED

962841	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
-	-	-	-	-	-
WIRE SIZE mm ² AWG	CRIMP HEIGHT *	REF SETTING *			
1.00mm ²	1.20 ±0.05 [.047 ±.002 IN]	B 9			
0.75mm ²	1.18 ±0.05 [.046 ±.002 IN]	C 7			
0.50mm ²	1.15 ±0.05 [.045 ±.002 IN]	D 4			
-	-	-			
-	-	-			
-	-	-			
-	-	-			
-	-	-			
SET UP GAGE 458637-3	LAYOUT L1426105				

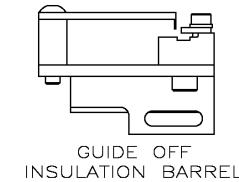
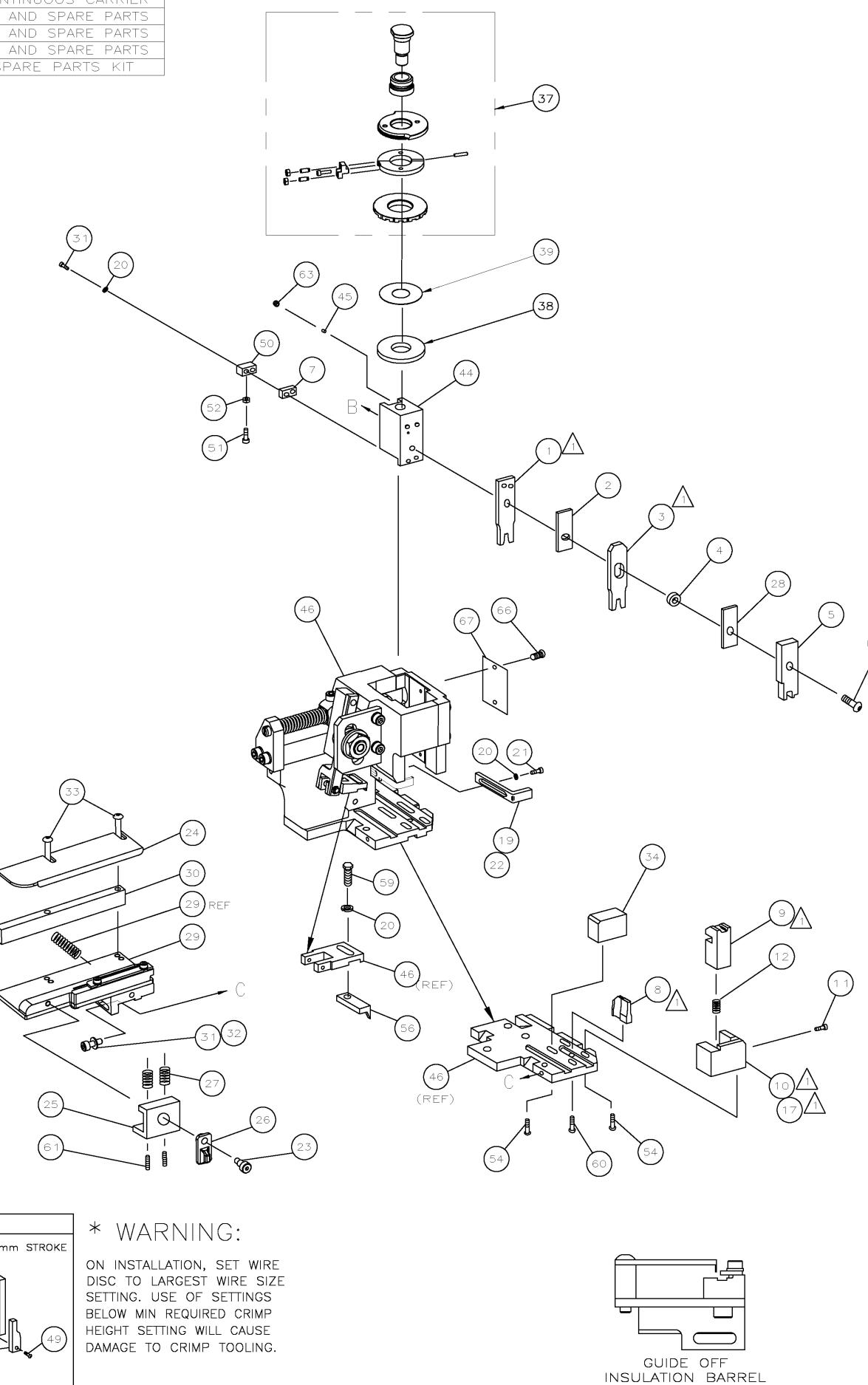
1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

VIEW B ROTATED 180°



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



THIS DRAWING IS A CONTROLLED DOCUMENT.		090CT03	TE CONNECTIVITY
DIMENSIONS: INCHES		0.000	090CT03
0 PLU		± .000	0.000
1 PLU		± .000	0.000
2 PLU		± .000	0.000
3 PLU		± .000	0.000
ANGLES		± .000	0.000
PRODUCT SPEC		APVD	
APPLICATION SPEC		F- BACKHURST	
MATERIAL		FINISH	NAME
-		-	FINE ADJ SIDE FD HD-I APPL
WEIGHT		SIZE CAGE CODE DRAWING NO RESTRICTED TO	
A1 00779 C-1528315		CUSTOMER DRAWING	
SCALE		1 OF 1 REV C	