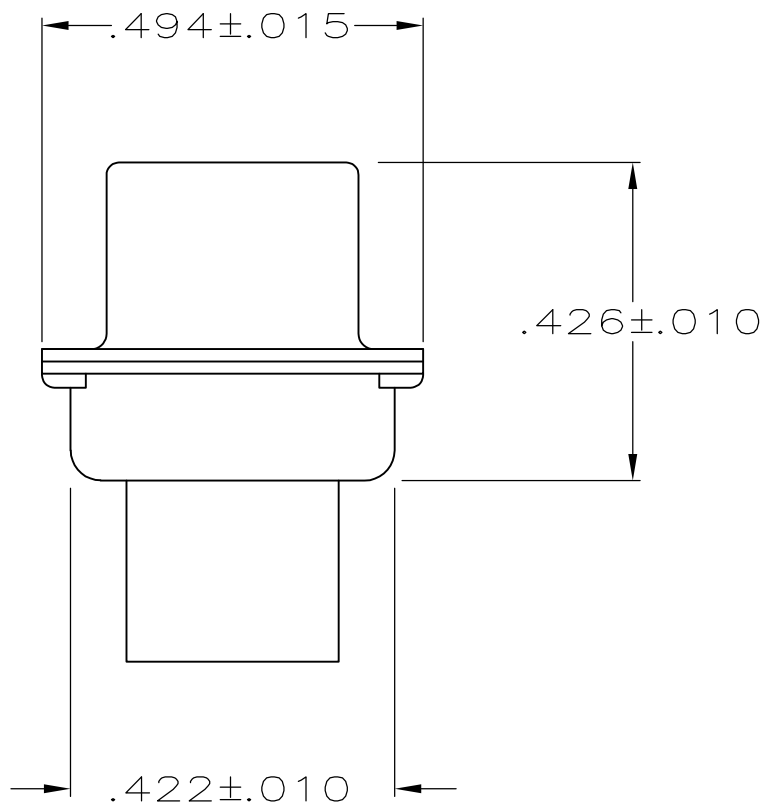
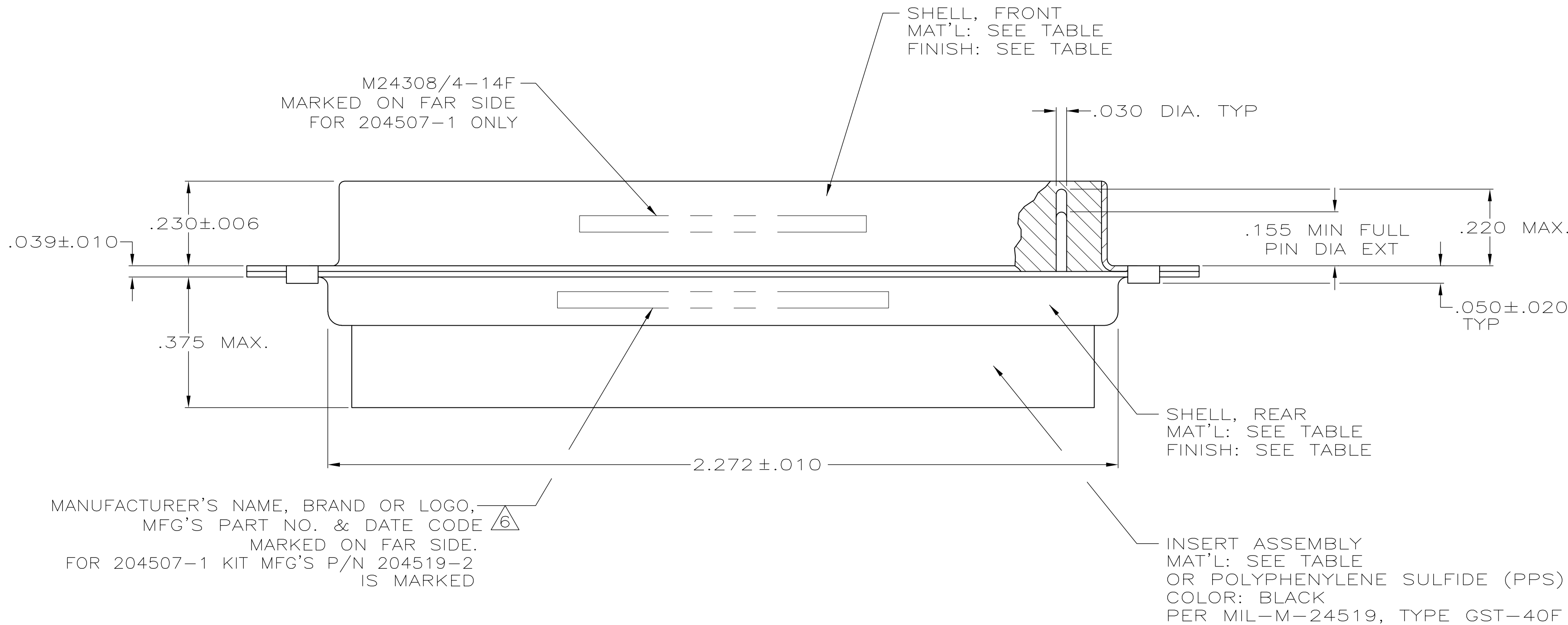
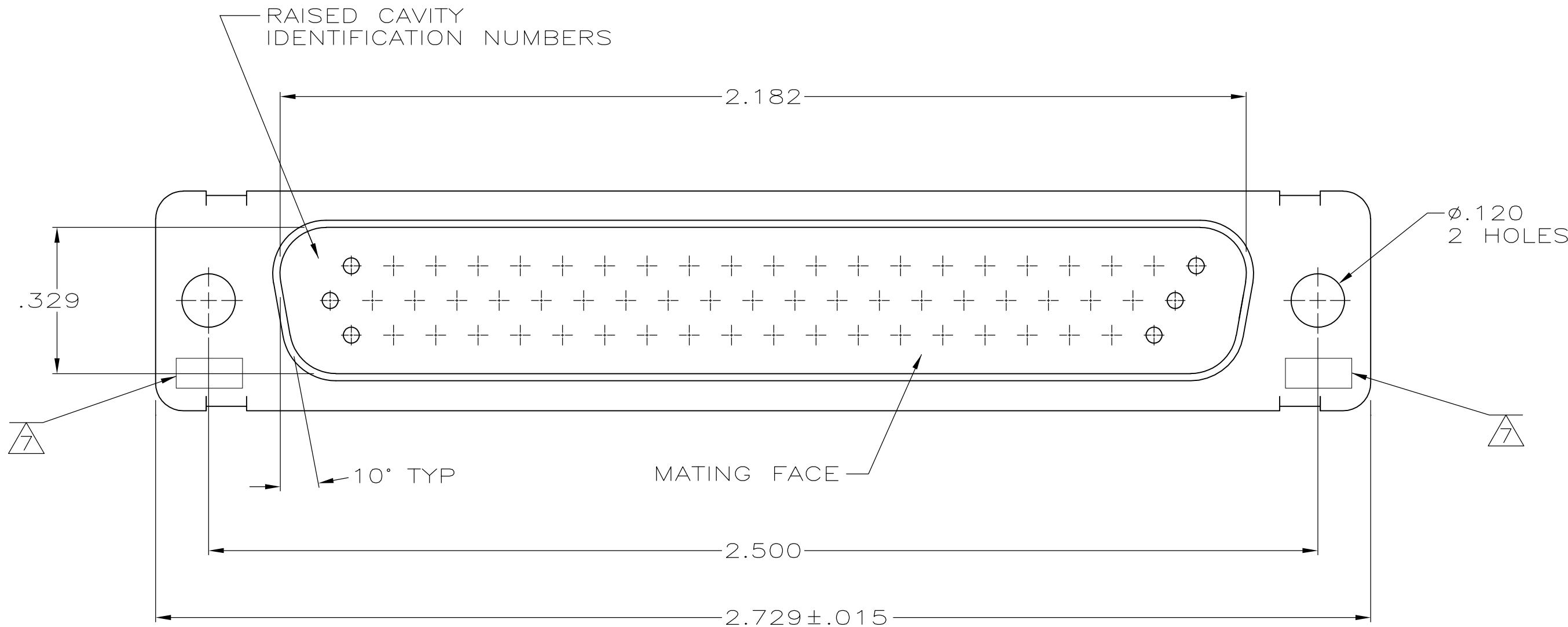


LOC		DIST		REVISIONS			
P	T	LTR	DESCRIPTION		DATE	DWN	APVD
			W	REVISED PER			
				ECO-15-016062	09NOV15	KG	CD

1. THIS PLUG IS DESIGNED TO CONFORM TO THE LATEST ISSUE OF MIL-C-24308.
2. MAX WIRE INSUL. TO BE USED WITH THIS PLUG IS .054 DIA.
3. METAL RETENTION CLIPS ARE INCLUDED IN INSERTS.
4. PACKAGE STAMPED M 24308/4-267F.
5. THIS PLUG WILL ACCEPT SIZE 22 PIN CONTACT M 39029/58-360 OR ANY TYCO HDD-22 PIN CONTACT
6. MFG'S PART NO. STAMPED ON CONNECTOR REPRESENTS KIT NUMBER WITH CONTACTS FOR 204507-1 ONLY.
7. UL/CSA DESIGNATION STAMPED IN THIS AREA, OPTIONAL.
8. P/N'S 204507-4, -5, & 5--4 HAVE GROUNDING INDENTS ON FRONT SHELL, NOT SHOWN ON DRAWING.
9. FINISH: BRIGHT TIN PER ASTM-B-545 .000400-.000550 THK OVER COPPER PER AMS2418, .000050 MIN THK.



8	BRIGHT TIN PER ASTM-B-545	STEEL, CLASS G	GST-40F PER MIL-M-24519	5-204507-4
	9	STEEL, CLASS G	GST-40F PER MIL-M-24519	204507-6
8	BRIGHT TIN PER ASTM-B-545	STEEL, CLASS G	GST-40F PER MIL-M-24519	204507-5
8		STEEL, CLASS G	GST-40F PER MIL-M-24519	204507-4
SUPSD BY 204507-1	CADMIUM PER QQ-P-416	STEEL, CLASS G	GST-40F PER MIL-M-24519	204507-3
SUPSD BY 206502-4	CADMIUM PER QQ-P-416	BRASS	GST-40F PER MIL-M-24519	204507-2
	CADMIUM PER QQ-P-416	STEEL, CLASS G	GST-40F PER MIL-M-24519	204507-1
	SHELL FINISH	SHELL MAT'L	INSERT MAT'L	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN C.C.THOMAS CHK F.C.BALLEW APVD F.C.BALLEW	01DEC87 25JAN88 25JAN88	 TE Connectivity		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	AMPLIMITE PLUG FOR PIN CONTACTS HI-DENSITY D CONNECTOR SIZE 4 (62 POSN) SERIES 90		
		0 PLC ± .005 1 PLC ± .005 2 PLC ± .005 3 PLC ± .005 4 PLC ± .005 ANGLES ± .030°					
MATERIAL SEE TABLE		FINISH SEE CALLOUTS	WEIGHT —	SIZE A1	CAGE CODE 00779	DRAWING NO C=204507	RESTRICTED TO —
CUSTOMER DRAWING				SCALE 4:1	SHEET 1 OF 1	REV W	