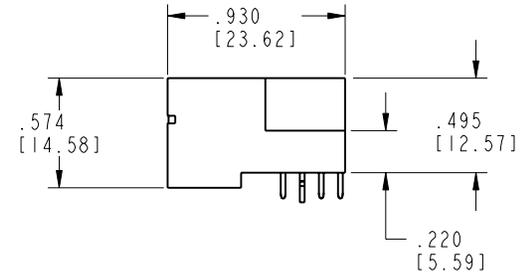
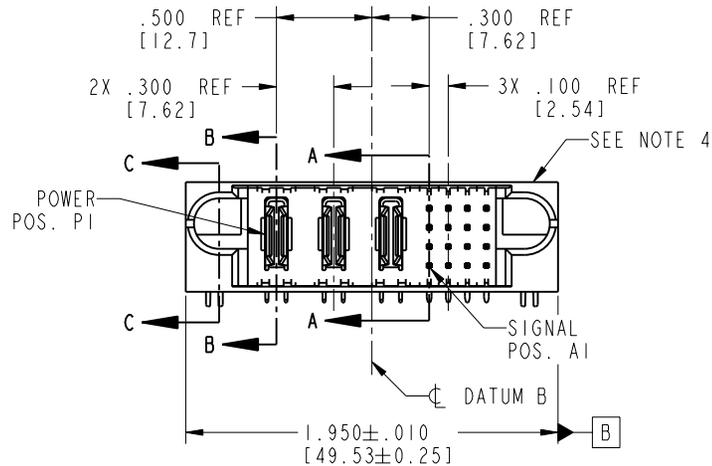
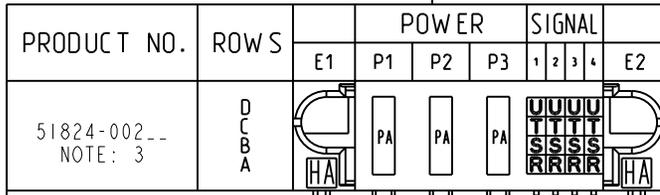


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CODE	DIM "M" MATING LENGTH	CONTACT TYPE
R	.270 [6.86]	SIGNAL
S	.270 [6.86]	SIGNAL
T	.270 [6.86]	SIGNAL
U	.270 [6.86]	SIGNAL
PA	N/A [N/A]	POWER
HA	N/A [N/A]	HOLD-DOWN

mat'l code SEE NOTE 2				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
ltr	ecn no.	dr	date	linear	projection	COPY			
A	V03-1259	TAB	11/26/03	.XX±.01/0.X±0.3	 INCH/MM	title		3P + 16S RIGHT ANGLE SOLDER HEADER	
B	DG05-0572	JMG	01/04/06	.XXX±.005/0.XX±0.13		product family			code
				angles	scale 1:1	size		sheet	
				dr		PwrBlade		213	
				engr		dwg no		1 of 4	
				chr		A 51824-002			
				appd					
sheet index		revision sheet		B B B B					
		1 2 3 4							

cage code 22526

Pro/E

PDM: Rev:B

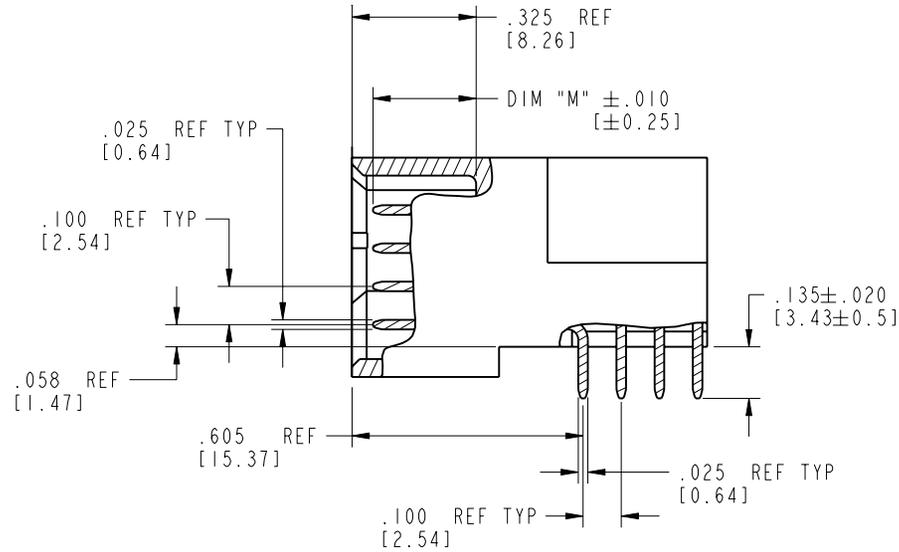
STATUS: Released

Printed: Dec 20, 2010

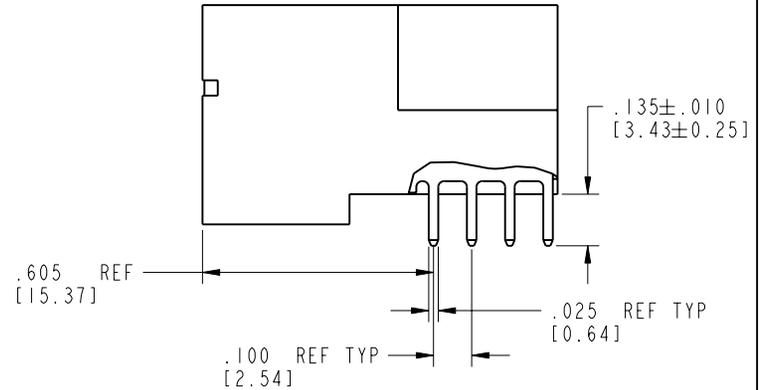
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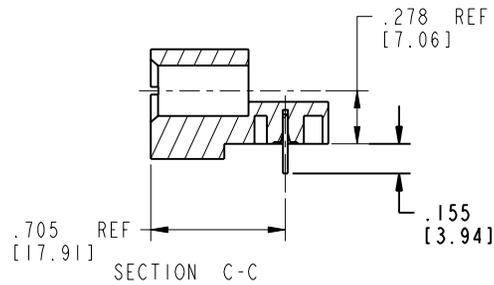
PRODUCT NUMBER  
51824-002--  
NOTE: 3



BROKEN-OUT SECTION A-A  
SCALE 2:1



BROKEN-OUT SECTION B-B  
SCALE 2:1



SECTION C-C

mat'l code		SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
lfr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY			
B				linear	.XXX±.005/0.XX±0.13	projection		title	3P + 16S
				angles	.XXX±.0020/0.XXX±0.051			RIGHT ANGLE SOLDER HEADER	
				dr	T. BRUNGARD 11/26/03	INCH/MM		product family	PwrBlade
				engr	M. GRAY 11/26/03	scale		code	213
				chr	M. GRAY 11/26/03	1:1		size	dwg no
				appd	M. GRAY 11/26/03			A	51824-002
sheet index	revision sheet							sheet	2 of 4

cage code 22526

Pro/E

PDM: Rev:B

STATUS: Released

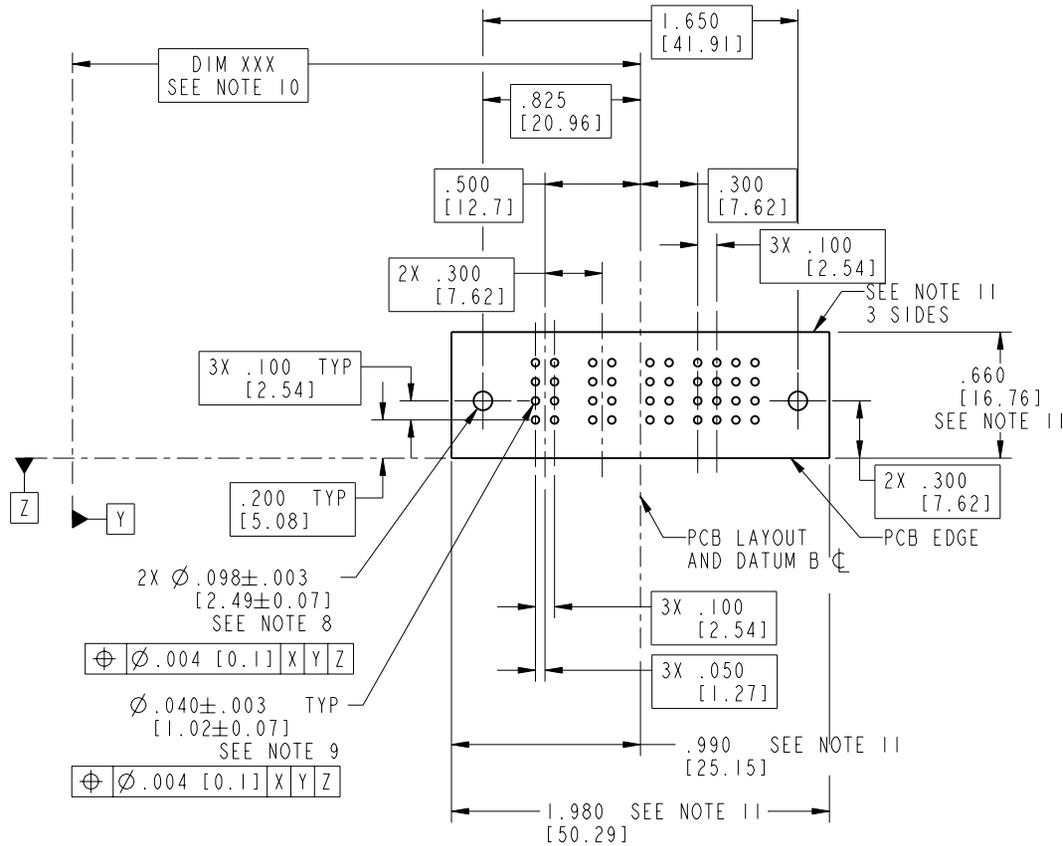
Printed: Dec 20, 2010

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**A**  
**FCI**

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PRODUCT NUMBER  
51824-002--  
NOTE: 3



RECOMMENDED PCB LAYOUT

mat'l code				SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		<b>A</b> <b>FCI</b> www.fciconnect.com		
lfr	ecr no.	dr	date	linear	.XX±.01/0.X±0.3		COPY		title 3P + 16S			
B					.XXX±.005/0.XX±0.13		projection		RIGHT ANGLE SOLDER HEADER			
					.XXX±.0020/0.XXX±0.051		INCH/MM		product family PwrBlade code 213			
					angles	0° ± 2°		scale		size dwg no 51824-002 sheet 3 of 4		
					dr	T. BRUNGARD	11/26/03	1:1				
				enrg	M. GRAY	11/26/03						
				chr	M. GRAY	11/26/03						
				appd	M. GRAY	11/26/03						
sheet index	revision sheet											

cage code 22526

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PRODUCT NUMBER

51824-002\_\_  
NOTE: 3

NOTES:

1. DIMENSIONS AND TOLERANCES ARE IN ACCORDANCE WITH ASME Y14.5M, 1994 UNLESS OTHERWISE SPECIFIED.

CONNECTOR NOTES:

- 2. HOUSING MATERIAL: UL 94 V-0 GLASS FILLED HIGH-TEMP THERMOPLASTIC  
POWER CONTACT MATERIAL: COPPER ALLOY  
SIGNAL PIN MATERIAL: COPPER ALLOY
- 3. 51824-002;51824-002LF;51824-002GLF PLATING SPEC. SEE PRINT:10064183
- 4. MANUFACTURER'S NAME, P/N, AND DATE CODE TO APPEAR ON THIS SURFACE.
- 5. PRODUCT SPECIFICATION GS-12-149.  
APPLICATION SPECIFICATION BUS-20-067.
- 6. PACKAGED IN TRAYS.

PCB NOTES:

- 7. ALL HOLE DIAMETERS ARE FINISHED HOLE SIZE.
- 8. MOUNTING HOLES, WHERE APPLICABLE, ARE UNPLATED.
- 9.  $\varnothing .0453 \pm .0010$  [1.151 $\pm$ 0.025] DRILLED HOLES PLATED WITH .0003 [0.008] MIN SnPb OVER .001 [0.03] TO .003 [0.08] Cu PLATING TO ACHIEVE  $\varnothing .040 \pm .003$  [1.02 $\pm$ .07] HOLE.
- 10. "DIM XXX" TO BE DETERMINED BY THE CUSTOMER.
- 11. CONNECTOR KEEP-OUT ZONE.

mat'l code		SEE NOTE 2		tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com	
lfr	ecn no.	dr	date	linear	.XX±.01/0.X±0.3	COPY			
B				projection	.XXX±.005/0.XX±0.13			title	3P + 16S
				angles	.XXX±.0020/0.XXX±0.051			RIGHT ANGLE SOLDER HEADER	
				dr	T. BRUNGARD 11/26/03	INCH/MM		product family	PwrBlade
				engr	M. GRAY 11/26/03			code	213
				chr	M. GRAY 11/26/03	scale		size	dwg no
				appd	M. GRAY 11/26/03	1:1		A	51824-002
sheet index	revision sheet							sheet	4 of 4

coge code 22526

Pro/E

PDM: Rev:B

STATUS: Released

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