

4

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2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

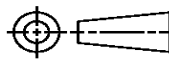
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1530011-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1530011-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1530011-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1530011-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1530011-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1530011-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1530011-7	A	-	-	-	SPARE PARTS KIT

D

CRIMP DATA MOLEX TERMINAL MOLEX CRIMP SPECS			
TERMINAL NAME: 4.2MM PITCH MINI-FIT TERMINAL			
CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [.055 IN]	F	24-18 AWG
INSUL	3.05 [.120 IN]	F	3.10 MAX [.122 IN MAX]
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.00-3.51 [.118-.138 IN]		408-8322 & 408-8490	
TERMINAL	-	-	FEED
APPL SPEC	CS-5556/5558	-	11.05 [.435 IN]

C

TERMINALS APPLIED				
MFR PT. NO.	AMP PT. NO.	MFR PT. NO.	AMP PT. NO.	-
PINS		RECEPTS		-
39-00-0040	286611-1	39-00-0038	286603-1	-
39-00-0061	286611-2	39-00-0055	286603-2	-
39-00-0053	286611-3	39-00-0207	286603-3	-
39-00-0120	286611-4	39-00-0163	286603-4	-
39-00-0126	286611-5	39-00-0059	286603-5	-
39-00-0219	286611-6	39-00-0153	286603-6	-
44478-1111	286611-7	39-00-0181	286603-7	-
		39-00-0213	286603-8	-
		44476-1111	286603-9	-

B

WIRE SIZE	CRIMP HEIGHT	REF SETTING
mm ² AWG	*	
18	1.17 ±0.05 [.046 ±.002 IN]	A6
0.75mm ²	1.04 ±0.05 [.041 ±.002 IN]	B6
20 AWG or 0.5mm ²	0.99 ±0.05 [.039 ±.002 IN]	C0
22	0.89 ±0.05 [.035 ±.002 IN]	C7
24	0.84 ±0.05 [.033 ±.002 IN]	D0
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

SET UP GAGE	LAYOUT
458637-3	-

-
- RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

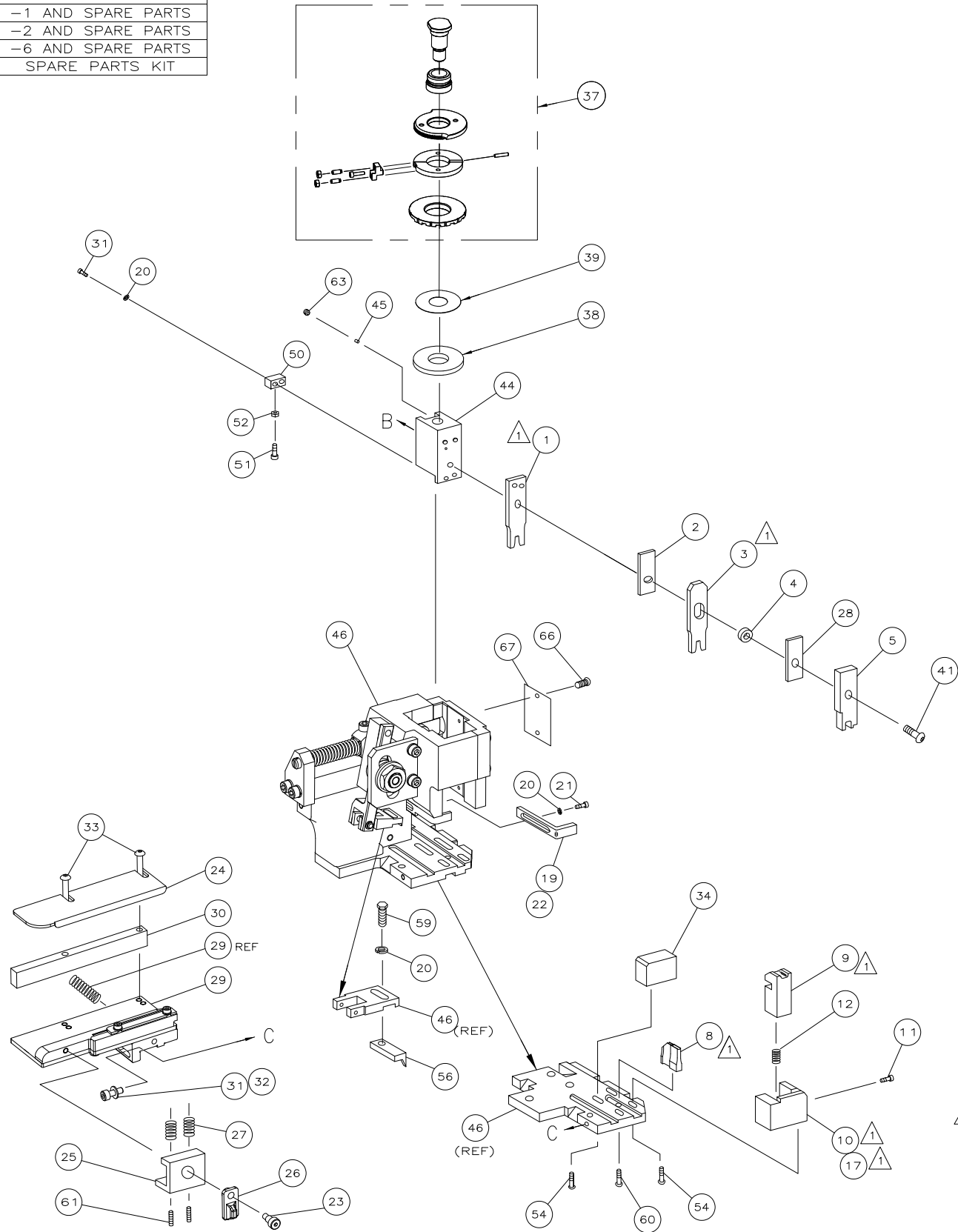
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

A

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



C

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-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY									
PARTS LIST									
THIS DRAWING IS A CONTROLLED DOCUMENT.									
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