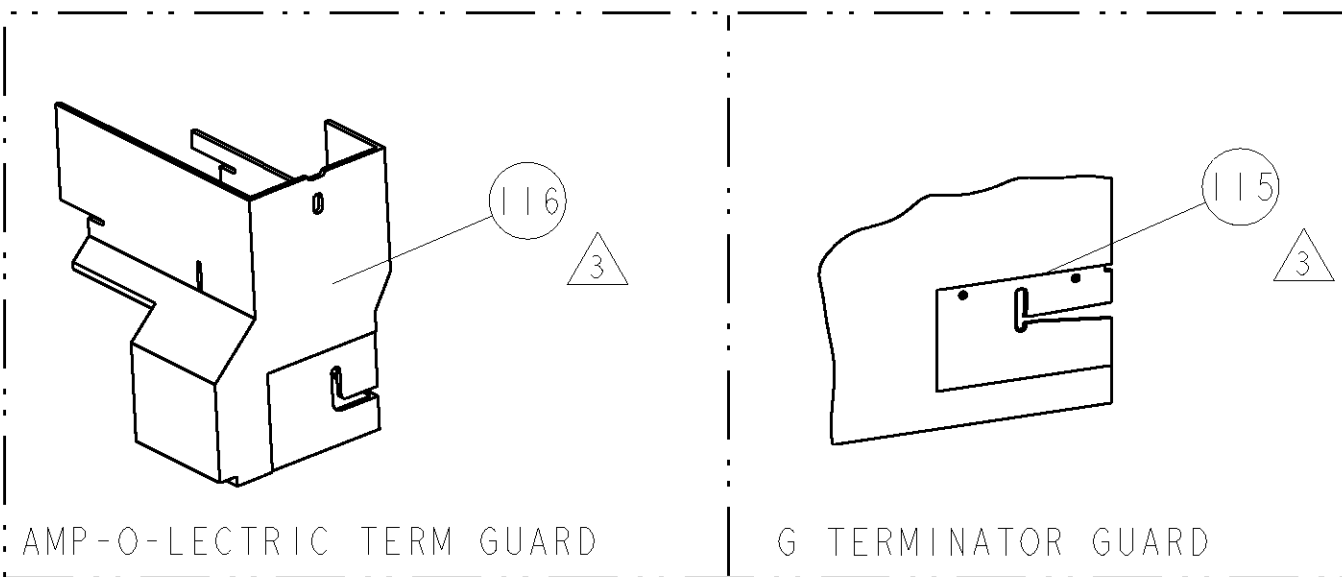
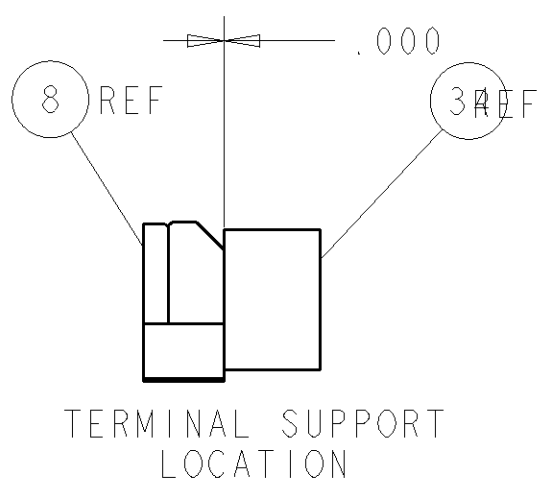
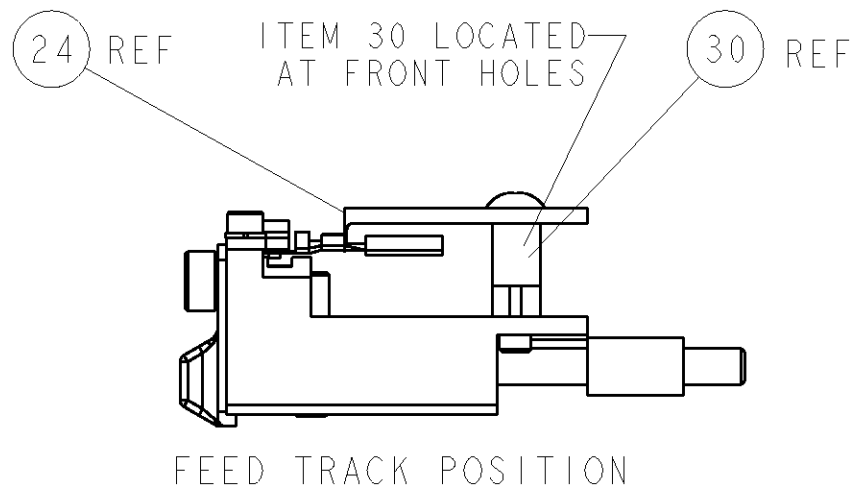
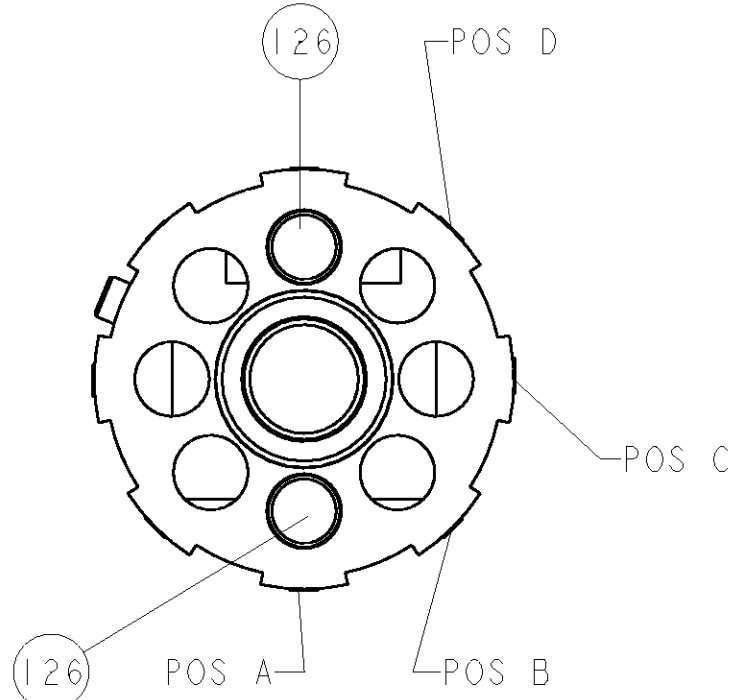
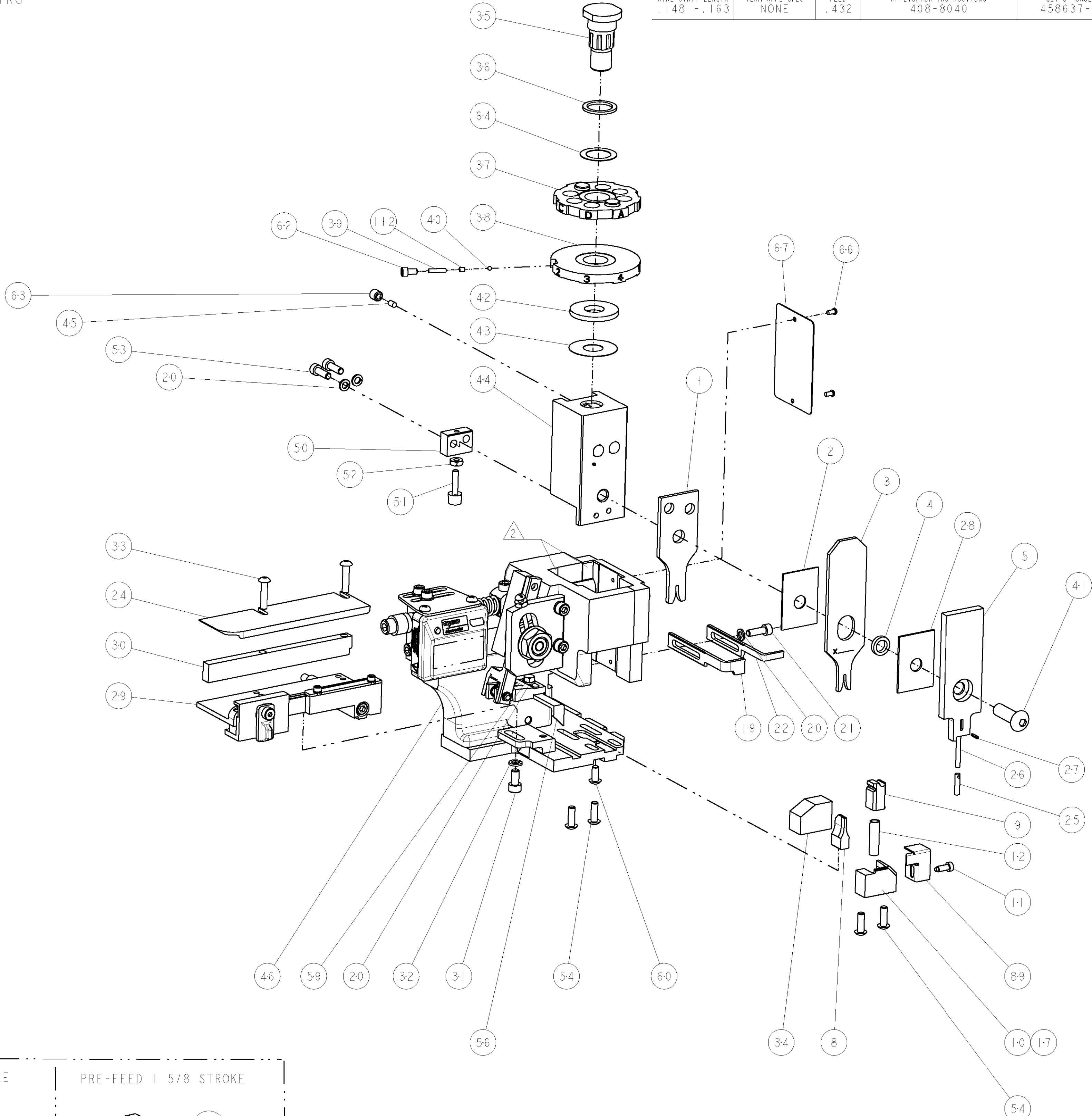


8			7		
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20			20		
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1852355-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1852355-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1852355-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1852355-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1852355-7	A	-	-	-	SPARE PARTS

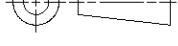
- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: TERMINAL CONNECTOR					
TYCO PN	MANUF PN	G&H TERMINAL - AMP CRIMP SPECS			
1949189	26591-331-185	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	.039±.002[.99±0.05mm]	22AWG	
-	-	B	-	-	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.062 [1.57mm]	F	22 AWG
-	-	INSUL	.070 [1.78mm]	O	Ø.060 MAX
WIRE STRIP LENGTH .148 - .163	TERM APPL SPEC NONE	FEED .432	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



- 2		2	2	2	-	3-354779-2	PIN, WIRE DISC, .3150	126
- -		REF	-	-	..	455749-1	GUARD WINDOW	116
- -		REF	-	-	..	679532-1	INSERT, GUARD	115
- 1		1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
- 1		1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
- 1		1	1	1	-	318563-1	GUARD, FRONT CHIP	89
- 1		1	1	1	-	4088040	SF APPL INST 408-8040	72
- 1		1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
- 1		1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
- 2		2	2	2	-	21017-2	SCREW, DRIVE	66
- 1		1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
- 1		1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
- 1		1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
- 1		1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
- 1		1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
- 1		1	1	1	-	458537-2	PAWL, FEED	56
- 4		4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
- 2		2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
- 1		1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
- 1		1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
- 1		1	1	1	-	690753-1	SPACER, TONKER	50
- -		1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
- -		1	-	1	-	690602-5	CAM, PRE FEED, 1 1/8	48
- 1		-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
- 1		1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
- 1		1	1	1	-	690191-1	PLUG,NYLON	45
- 1		1	1	1	-	455673-1	RAM, SIDE FEED	44
- 1		1	1	1	-	690125-1	SHIM SUB-ASSY	43
- 1		1	1	1	-	1-690124-4	WASHER, RAM (.120)	42
- 1		1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
- 1		1	1	1	-	23241-6	BALL, STEEL	40
- 1		1	1	1	-	690170-1	SPRING, COMPRESSION	39
- 1		1	1	1	-	690142-1	DISC, INSULATION	38
- 1		1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
- 1		1	1	1	-	22480-5	SPRING, COMPRESSION	36
- 1		1	1	1	-	690212-1	POST, RAM	35
- 1		1	1	1	-	3-690786-5	TERMINAL SUPPORT	34
- 2		2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
- 1		1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
- 1		1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
- 1		1	1	1	-	1-1320908-5	SPACER, STRIP GUIDE	30
- 1		1	1	1	-	1633091-4	ASSEMBLY, STRIP GUIDE	29
- 1		1	1	1	-	1-455888-0	SPACER, CRIMPER	28
- 1		1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
- 1		1	1	1	-	5-547505-2	SPRING, COMPRESSION	26
- 1		1	1	1	-	854769-1	HOLDER, INS	25
- 1		1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
- 1		-	-	1	-	690472-2	STRIPPER	22
- 1		1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
- 4		4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
- -		1	1	-	-	691353-1	STRIPPER	19
- 1		-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
- 1		1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
- 1		1	1	1	-	690461-1	STOP, SHEAR	11
- -		1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
- 1		1	1	1	-	1-462006-6	FLOATING SHEAR, FRONT	9
1		1	1	1	-	2-1633107-8	ANVIL, COMBINATION .062	8
- 1		1	1	1	-	854772-1	DEPRESSOR, SHEAR	5
- 1		1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
1		1	1	1	-	4-683454-1	CRIMPER, INSULATION O	3
- 1		1	1	1	-	455888-7	SPACER, CRIMPER	2
1		1	1	1	-	1-456403-2	CRIMPER, WIRE PREMIUM	1

-77 -6 -3 -2 -1 U/M		PART NO	DESCRIPTION		ITEM NO
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DIMENSIONS: INCHES 		DWN M. HERR 260CT2006		tyco Tyco Electronics	
		CHR S. BAILEY 260CT2006		Electronics Harrisburg, PA 17105-3608	
		APVD T. BENCHOFF 260CT2006		NAME	
		PRODUCT SPEC		SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPLICATION SPEC		-	
0 PLC ±.01		SIZE		CAGE CODE	
1 PLC ±.01		DRAWING NO		RESTRICTED TO	
2 PLC ±.01		A		00779	
3 PLC ±.001		C		1852355	
4 PLC ±.0001		SCALE		3:5	
ANGLES ±.001		SHEET		OF	
MATERIAL		REV		A	
FINISH		CUSTOMER DRAWING			

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