

REVISION

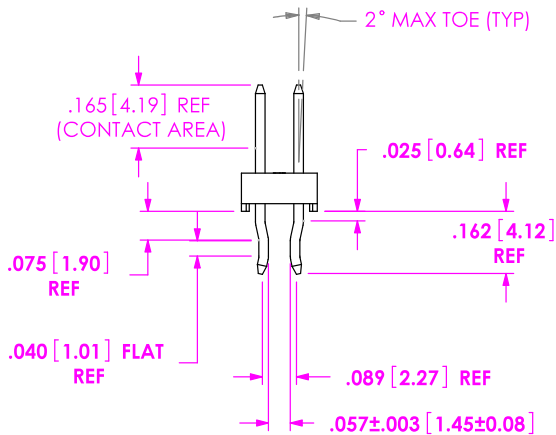
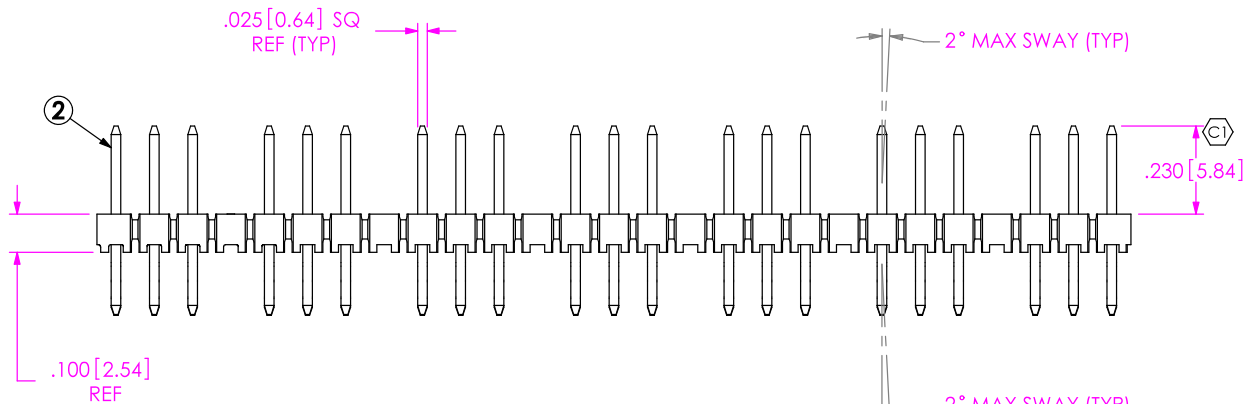
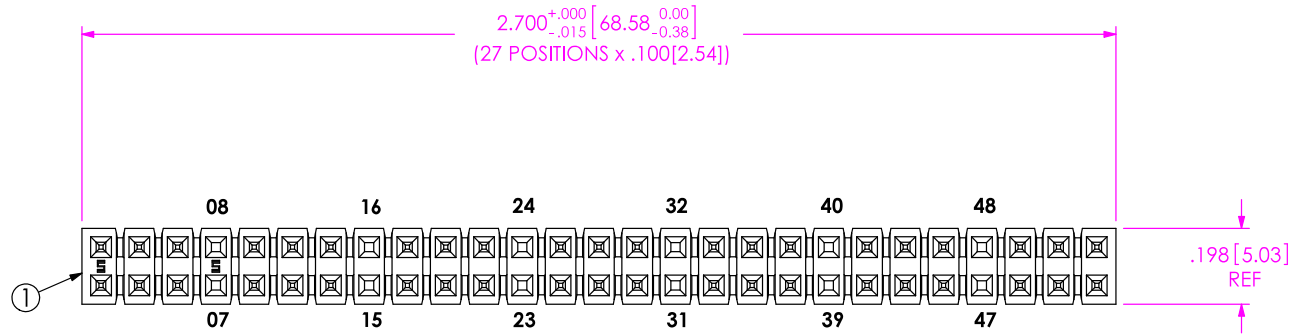
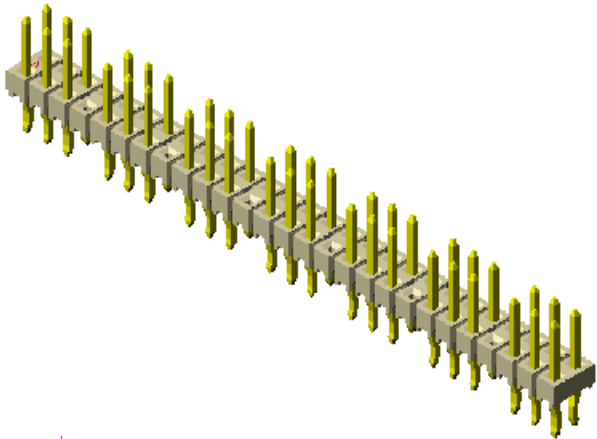
A	LK	A HOFMANN
11/16/2005	ECN-52938	
RELEASE FOR PRODUCTION.		
B	TW	T WILD
1/25/2007	ECN-70499	
CHG. PLATING ON ITEM 2 FROM -LM TO -L.		

NOTES:

1. FILL WITH T-1S6-22-L-2 TO FORM EDGE MOUNT TAILS; DO NOT FILL POSITIONS 07, 08, 15, 16, 23, 24, 31, 32, 39, 40, 47 & 48.
2.  REPRESENTS A CRITICAL DIMENSION.
3. MAXIMUM CUT FLASH: .005[.13].
4. MINIMUM PUSHOUT FORCE: 3 LB.
5. MAXIMUM HEIGHT VARIATION BETWEEN ANY TWO POSTS: .005[.13].
6. MAXIMUM ALLOWABLE BOW: .002[.05] INCH/INCH AFTER ASSEMBLY.
7. PARTS TO BE BULK PACKAGED.

 = FILLED

 = UNFILLED



UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS ANGLES
.XX: ±.01[.3] 2°
.XXX: ±.005[.13]
.XXXX: ±.0020[.051]

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DO NOT SCALE DRAWING

SHEET SCALE: 2:1

DESCRIPTION:
.100[2.54] EDGE MOUNT TERMINAL STRIP

DWG. NO. ASP-104956-02

BY: LENNY K. 11/16/05 SHEET 1 OF 1

ITEM NO.	PART NUMBER	QUANTITY	MATERIAL
1	HTSW-50-D-LCP	1.0000	VECTRA E130i, COLOR: NATURAL
2	T-1S6-22-L-2	42.000	PHOS BRONZE, 510 3/4 HARD TEMPER

PLATING:
CONTACT AREA: .000010 GOLD OVER .000050 NICKEL
REMAINDER: .000200 TIN OVER .000050 NICKEL

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