

CASE CODE
00779

CUSTOMER AND ASSEMBLY DRAWING

1281 (7/63)

APPLICATOR PARTS LIST

TYPE

LENGTHWISE

.250 SERIES
AMPLIVAR
FASTON RECEPT.AMP INCORPORATED
HARRISBURG, PENNA.AIR
BLAST

NO.	DESCRIPTION	REQ.	PART NO.	NO.	DESCRIPTION	REQ.	PART NO.	CRIMPING DATA				TERMINALS
1	WIRE CRIMPER	1	1-456406-0	42				TO APPLY TERMINAL SPEC				60863
2	INS. CRIMPER	1	374887	43				114-2144				61667-
3	ANVIL	1	465284-5	44	Hold Down	1	375826	WIRE SIZE	CRIMP HEIGHT			62069-
4	ANVIL SPACER			45	Spacer-Tubing Stop	2	377628	#22	.034			63623-1
5	SHEAR BLADE	1	373071	46	Tubing Stop	1	811923-2	#20	.035			
6	REAR SHEAR PLATE 385013-4	1	373071	47				#21	.036			
7	SHEAR BLADE SPACER	2	373072	48	Hold Down Assembly	1	811849-1	#20	.037			
8	FRONT SHEAR PLATE	1	810347-9	49	Holder		811850-1	#19	.040			
9	REAR ANVIL SPACER PLT.			50	Blade		811852-1	CRIMP	SIZE	TYPE	FEED	
10	FRONT ANVIL SPACER PLT.			51	Spring 6-22279-6		600199-1	WIRE	.090	F		
11	TOOL SPACER	1	387774	52	Cover REFERENCE		811851-1	INSUL.	.140	F	.760	
12	CRIMP SPACER	1	370691	53	SCREW FL HD.		1-21003-8	SLEIVED				
13	FRONT STRIP GUIDE	1	370976	54				INSULATION RANGE	WIRE RANGE			
14	REAR STRIP GUIDE	1	370976	55	ELBOW, METAL TUBING	1	22317-3	.050 or 2 .050	24-26 doubled			
15	RAM	1	471911	56	COPPER TUBE	1	689446-2	EXPLODED VIEW				
16	TOOL HOLDER			57	WASHER	3	371178	A-6000 A-6000-4				
17	ADJ. CRIMP MOUNT ASSY.	1	465392-1	58	I.D. TAG	1	452373-1	REMARKS:				
18	ADJ. BLOCK			59	SCR. DRIVE	3	21017-6	Top Tool Mounting Sequence				
19	APPLICATOR MOUNT ASSY.	1	570656	60				From Ram Outward: Items 5,				
20	BASE PLATE			61				48, 11, 1, 12, & 17. Special				
21	BASE BLOCK			62				insulation tubing stop				
22	STRIP GUIDE PLATE			63								
23	ANVIL HOLDER	1	452819-1	64								
24	AUX. ANVIL HOLDER	1	377515	65	TENSION ADJ. PLATE	1	374999					
25	STRIPPER	1	452631-1	66	Air Blast Assembly	1	565073-2					
26	STRIPPER MOUNT	2	379613	67			455350-2					
27	RETAINER PLATE	2	372251	68								
28	STRIPPER MOUNT BRACKET			69								
29	STRIPPER BUSHING			70								
30	STOCK DRAG	1	375381	71								
31	STOCK DRAG HANDLE	1	375382	72	MECH FEED ASSY	1	672140-2					
32	STOCK DRAG STUD 354045-1	2	370583	REV.	REVISION RECORD	DATE	BY	ECN				
33	STOCK DRAG SPRING 1-23847-1	2	370583	B	ITEM 23 WAS 370 526	12/15/65	RF					
34	STOCK DRAG ADJ. SCREW	2	372997	C	ITEM 1, 33, 65, 551 166	10-22-68	RB	L-6225				
35	FEED FINGER HOLDER			D	PER ECN	8-4-69	RF	L-6866				
36	FEED FINGER	1	375093	E	PER ECN	9-9-70	RF	L-7773				
37	FEED FINGER TIP			F	PER ECN	12-70	RF	L-7962				
38	FEED FINGER SPACER			G	ADD TERM. 62069 55, 551 166	5-15-72	RF	L-8878				
39	BASE CASTING	1	570238	H	REV PER ECN	3-20-73	RF	L-9583				
40	GUARD 457664-2	1	473009	J	REV. ITEM 6 PER	5-20	RF	L-9357				
41				K	REV. PER ECN R-5073	4/25/83	RF					
M	ECN A-395892	9-92	RF	KI	EC A-361892	4-8-92	JEG					
M1	ECR-06-019743	8-06	ML	L	ECN A-361892	6-92	TR					

THIS IS A CONTROLLED DOCUMENT.

2000

RELEASED FOR PUBLICATION

BY AMP INCORPORATED

ALL RIGHTS RESERVED

© COPYRIGHT 2000

AMP INCORPORATED

HARRISBURG, PENNA.

11-3-65

APP'D.

11-3-65

1 OF 1

OK

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[565663-2](#)