

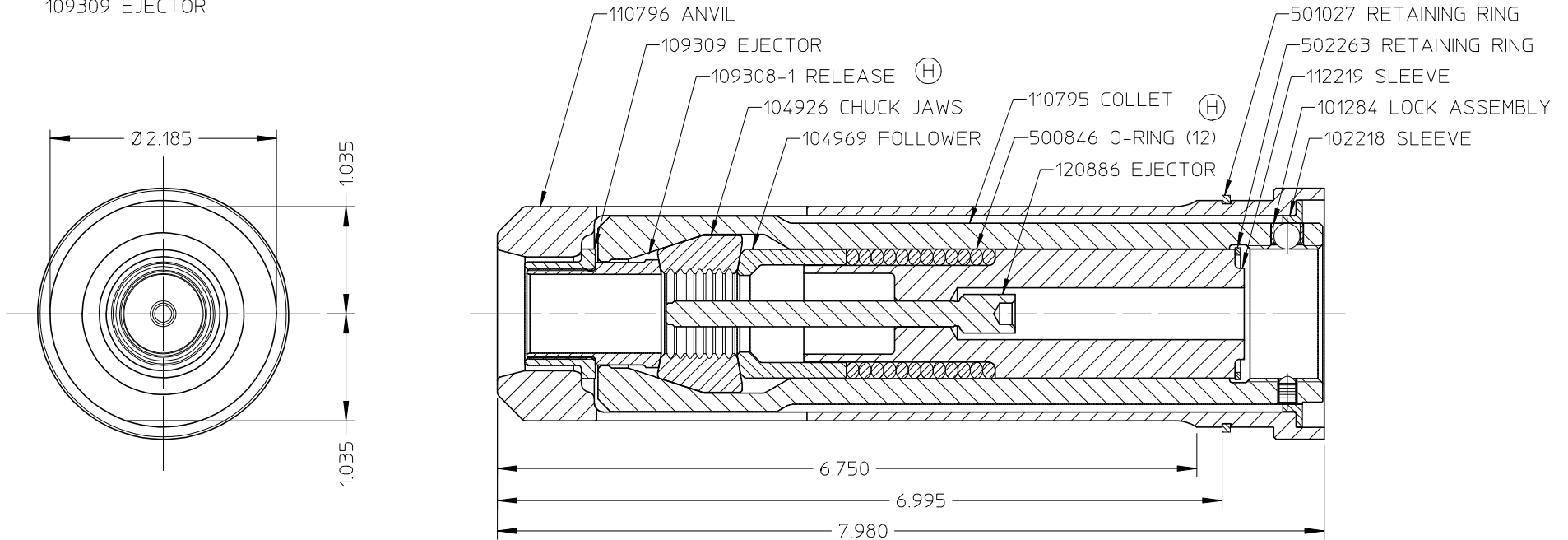
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REV	DESCRIPTION	DATE
H	REDRAWN, 109308-1 RELEASE WAS 109308	
	12 O-RINGS 500846 WAS 13, REFLECTED	
	ANVIL CHANGES	

NOTES:

- 1 COLLET AND LOCK ASSEMBLY 110798 CONSISTS OF:
COLLET 110795 (NOT AVAILABLE SEPARATELY).
LOCK ASSEMBLY 101284
109308-1 RELEASE
109309 EJECTOR

- (H) 2 RELEASE AND EJECTOR KIT 105966-1 CONSISTS OF:
109308-1 RELEASE
109309 EJECTOR



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY -24 C50L			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK: -	DATE:03-22-92	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		FOC.	B 99-1017		
SURFACES TO BE ◎, //, ⊕, ⊥, & ▽ WITHIN			T.I.R.	FINAL ASSY: USED ON 586 H.I.T.	FAC.			