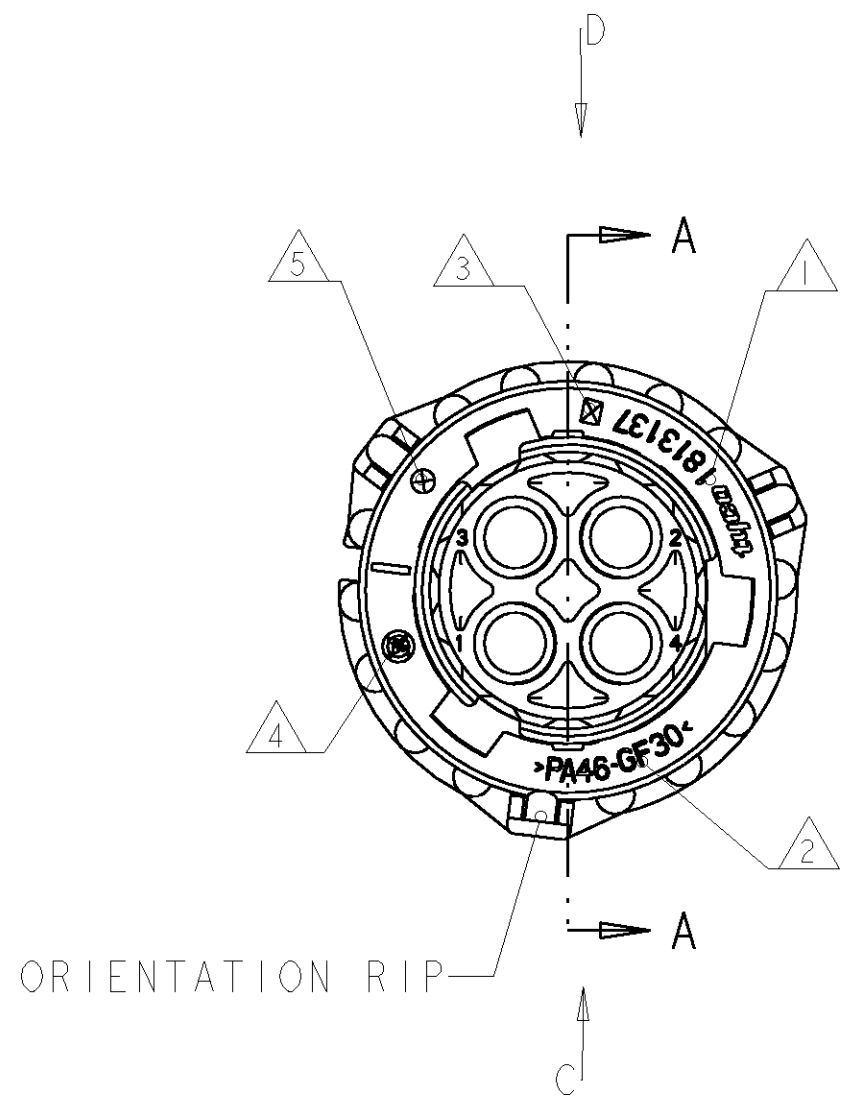
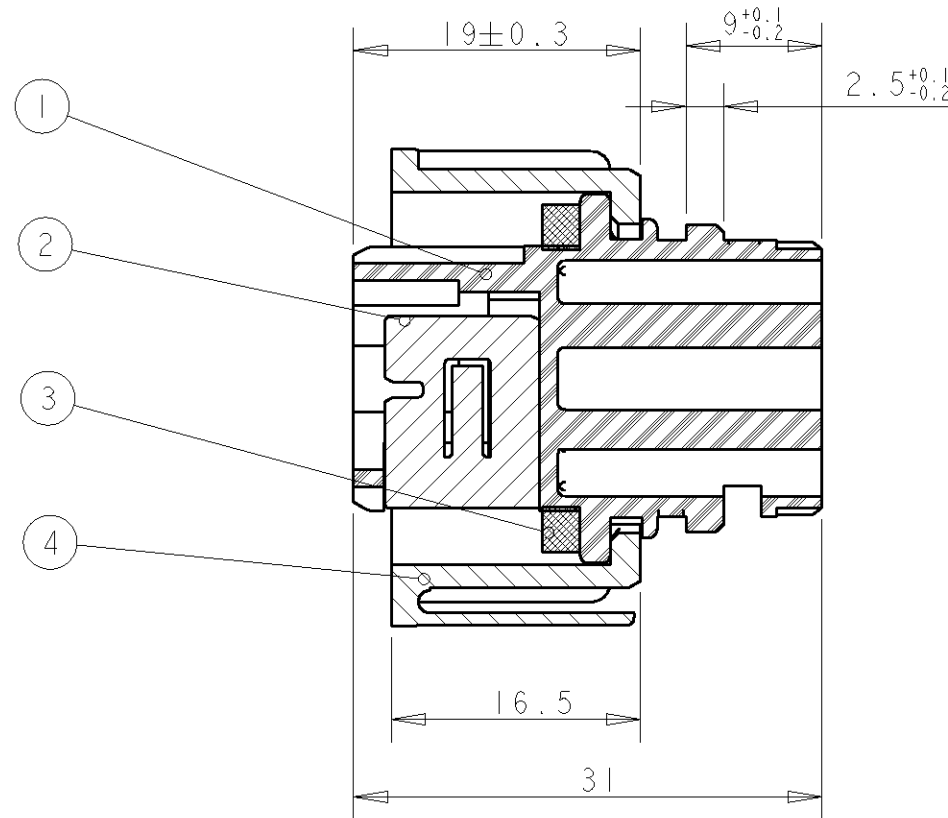


Project No CA05-007		LOC	DIST	REVISIONS					
		ES	-	P	LTR	DESCRIPTION	DATE	DWN	APVD
				0		NEW RELEASE	25OCT2005	A. Z	K. O

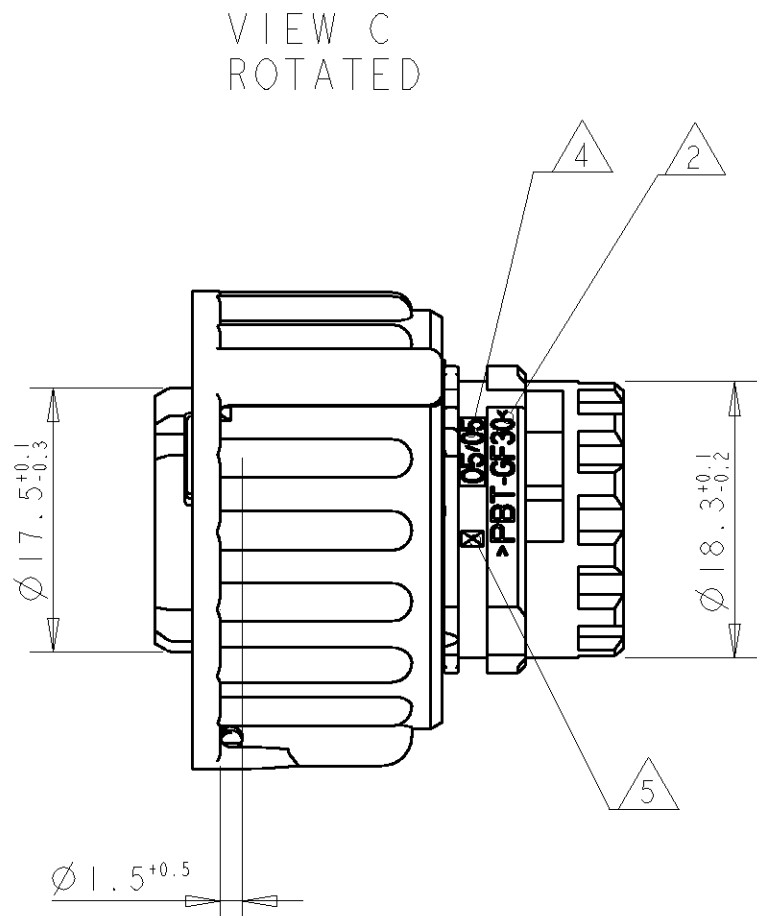
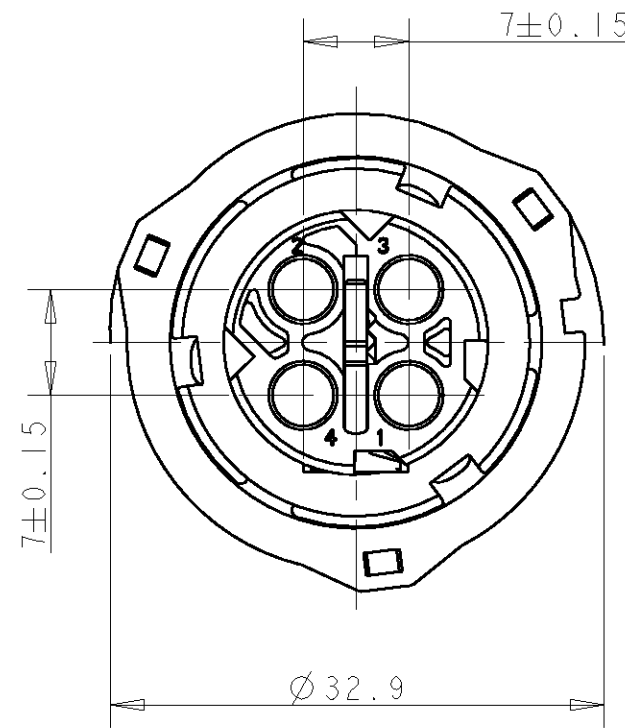


COUPLING RING IN PRE-LOCKED POSITION
(FITTING POSITION WITH PIN HOUSING)



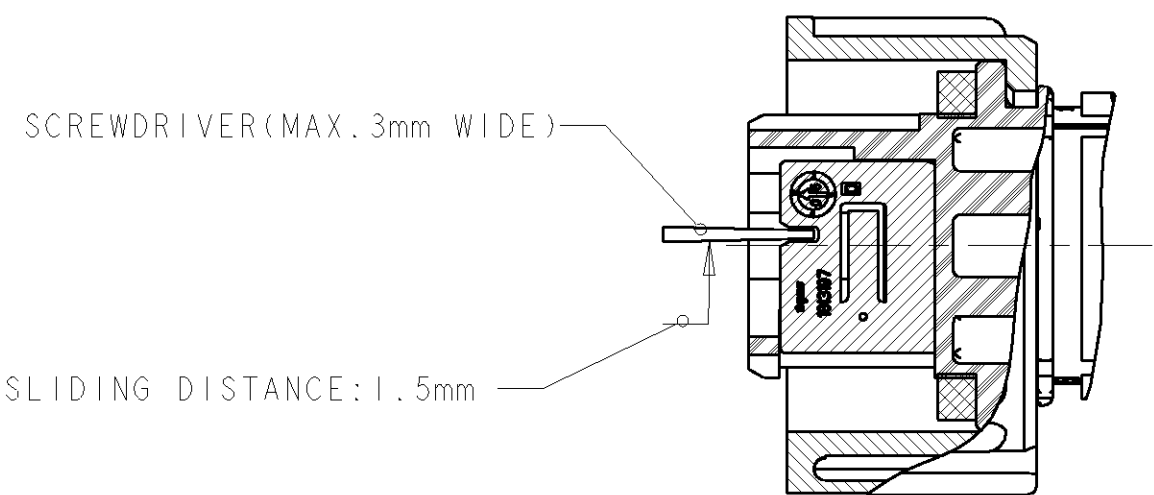
SECTION A-A

SECOND LOCKING DEVICE
IN PRE-LOCKED POSITION

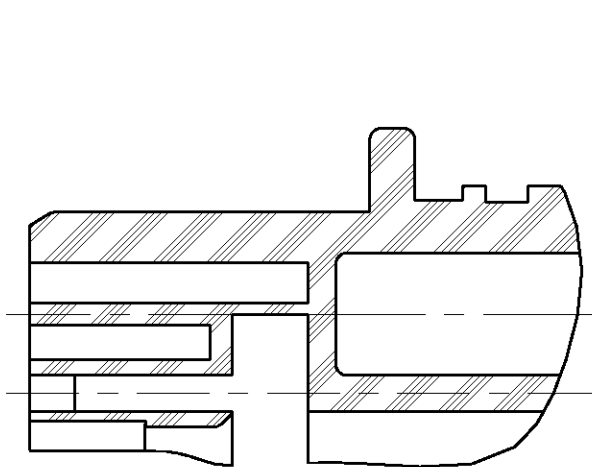


VIEW C
ROTATED

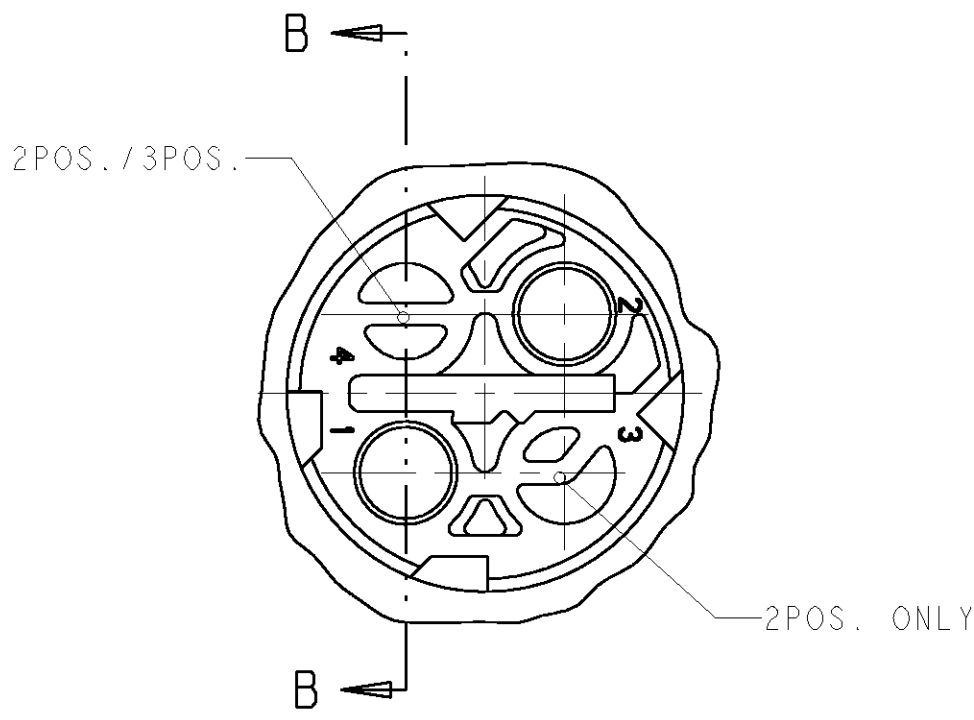
SECOND LOCKING DEVICE
IN LOCKED POSITION



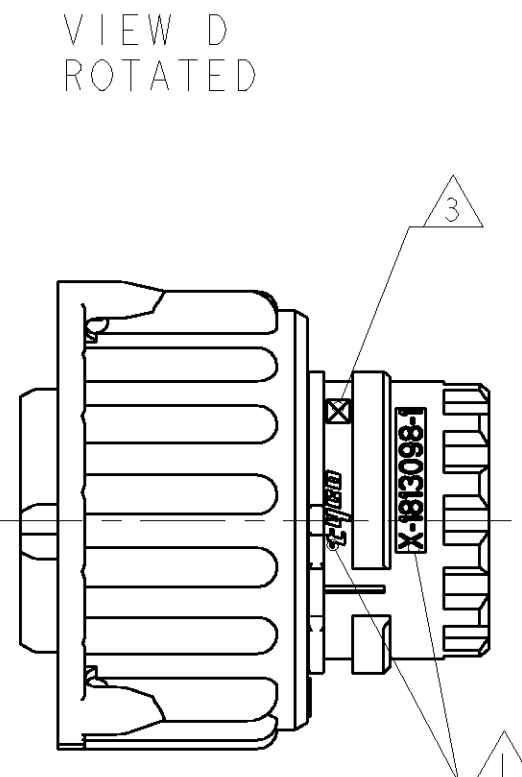
SECTION A-A



SECTION B-B



CLOSED CAVITY OF THE
2POS./3POS. SOCKET HOUSING



VIEW D
ROTATED

NOTES:

- 1 TYCO LOGO AND TYCO NUMBER OF SINGLE PART
- 2 MATERIAL MARKING
- 3 REVISION OF THE MOULD
- 4 PRODUCTION DATE
- 5 CAVITY MARKING
- 6. FITS TO CONNECTORS ACC. TO
DIN 72585/ISO 15170 FORM A AND B AND
PIN-HOUSING 2-4POS. TYCO-PN 967402
- 7. FOR SUITABLE CONTACTS SEE DRAWING:
TYCO-PN:1355065
MAX. WIRE THICKNESS:2.5qmm FLR
FOR SUITABLE SEALS SEE DRAWING:
TYCO-PN:1355070
- 8. BULK PACKING IN CARDBOARD BOX
- 9 COLOR OF SOCKET HOUSING ACC.TO CODING.

CODING ACC.TO DIN 72585/ISO15170			
4 BLUE	3 GREEN	2 GREY	1 BLACK
4-1813099-3	3-1813099-3	2-1813099-3	1-1813099-3
4-1813099-2	3-1813099-2	2-1813099-2	1-1813099-2
4-1813099-1	3-1813099-1	2-1813099-1	1-1813099-1
TYCO ORDER NO	TYCO ORDER-NO	TYCO ORDER-NO	TYCO ORDER-NO

1, 2 (2POS)	4	I	PA46-GF30	BLACK	COUPLING RING
	3	I	SILICONE RUBBER	ORANGE	SEAL
	2	I	PA6/6T-GF25	YELLOW	SECOND LOCKING DEVICE
1-3 (3POS)	1	I	PBT-GF30	9	2POS SOCKET HSG
	4	I	PA46-GF30	BLACK	COUPLING RING
	3	I	SILICONE RUBBER	ORANGE	SEAL
1-4 (4POS)	2	I	PA6/6T-GF25	YELLOW	SECOND LOCKING DEVICE
	1	I	PBT-GF30	9	4POS SOCKET HSG
	4	I	PA46-GF30	BLACK	COUPLING RING
1-4 (4POS)	3	I	SILICONE RUBBER	ORANGE	SEAL
	2	I	PA6/6T-GF25	YELLOW	SECOND LOCKING DEVICE
	1	I	PBT-GF30	9	4POS SOCKET HSG
USABLE CONTACT-CAVITIES	POS	QTY	MATERIAL	COLOR	DESCRIPTION OF SLNGLE PARTS

THIS IS A PRELIMINARY DRAWING. IT IS SUBJECT TO CHANGE. THE CUSTOMER SHOULD BE CONTACTED FOR THE LATEST VERSION.		DWN A. ZHANG	03JUN2005	Tyco Electronics AMP Shanghai, China	
		CHK R. ZHOU	25OCT2005		
		APVD K. QDA	03NOV2005		
		PRODUCT SPEC		NAME	
		108-101006		2.5mm SOCKET CONNECTOR, 2-4POS WITH SECONDARY LOCKING	
		APPLICATION SPEC		SIZE	
		114-18255-0		CAGE CODE	
		WEIGHT		DRAWING NO	
		-		A 00779	
		SCALE		SHEET	
		2:1		OF 1	
				REV	
				0	