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				P LTR DESCRIPTION DATE DWN APVD			
				A1	ECR-13-014886	22SEP2013	XZ LZ

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2150238-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855151
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855151

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X.ZHAO		TE Connectivity	
DIMENSIONS:		CHK L.ZHANG			
		APVD L.ZHANG			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC			
0 PLC ±		APPLICATION SPEC			
1 PLC ±					
2 PLC ±					
3 PLC ±					
4 PLC ±					
ANGLES ±					
MATERIAL		WEIGHT		RESTRICTED TO	
		CUSTOMER DRAWING			
		DRAWING NO			
		A 3		C- 1855151	
		SCALE		SHEET 1 OF 2 REV A1	

8				7				6				5				4				3				2				1			
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE	MACHINE FRAME (REF)		RAM RETAINING PLATE (REF)		MACHINE GUARD (REF)		TERMINAL NAME: 0.250 SERIES FASTIN FASTON REC.		SPEC		TYCO PN	AMP TERMINAL - AMP CRIMP SPECS		REF SETTING*		LOC	DIST	REVISIONS							
1855151-1		A	122500-1	LEADMAKER & BENCH MODEL G		POST FEED	79		78		76		75		A		42100	CRIMP HEIGHT		WIRE SIZE	B7		A	66	P LTR		DESCRIPTION		DATE	DNW	APVD
1855151-2		A	565435-5	BENCH MODEL K		POST FEED	79		78		76		75		B		63089	.063±.002 [1.60±0.05mm]		14AWG or 2.5mm ²	D0				A		RELEASED		09NOV2006	LG	TE
7-1855151-7		A	-	SPARE PARTS		-	79		78		76		75		C		280098	.056±.002 [1.42±0.05mm]		1.5mm ²	D4				B						
															D		170092	.048±.002 [1.22±0.05mm]		18AWG or 0.75mm ²	E6				C						
															E		SEAL PN.	CRIMP	SIZE	TYPE	F		18-14 AWG		D						
															F		WIRE	.110 [2.79mm]		G		.120-.170		E							
															G		INSUL	.180 [4.57mm]		H		SET UP GAGE 458638-1		F							
															H		WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTIONS	I		408-8039		G						
															I		5	4	.845		J				F						
															J		5	4			K				E						
															K		5	4			L				D						
															L		5	4			M				C						
															M		5	4			N				B						
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															P		5	4			Q				I						
															Q		5	4			R				H						
															R		5	4			S				G						
															S		5	4			T				F						
															T		5	4			U				E						
															U		5	4			V				D						
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