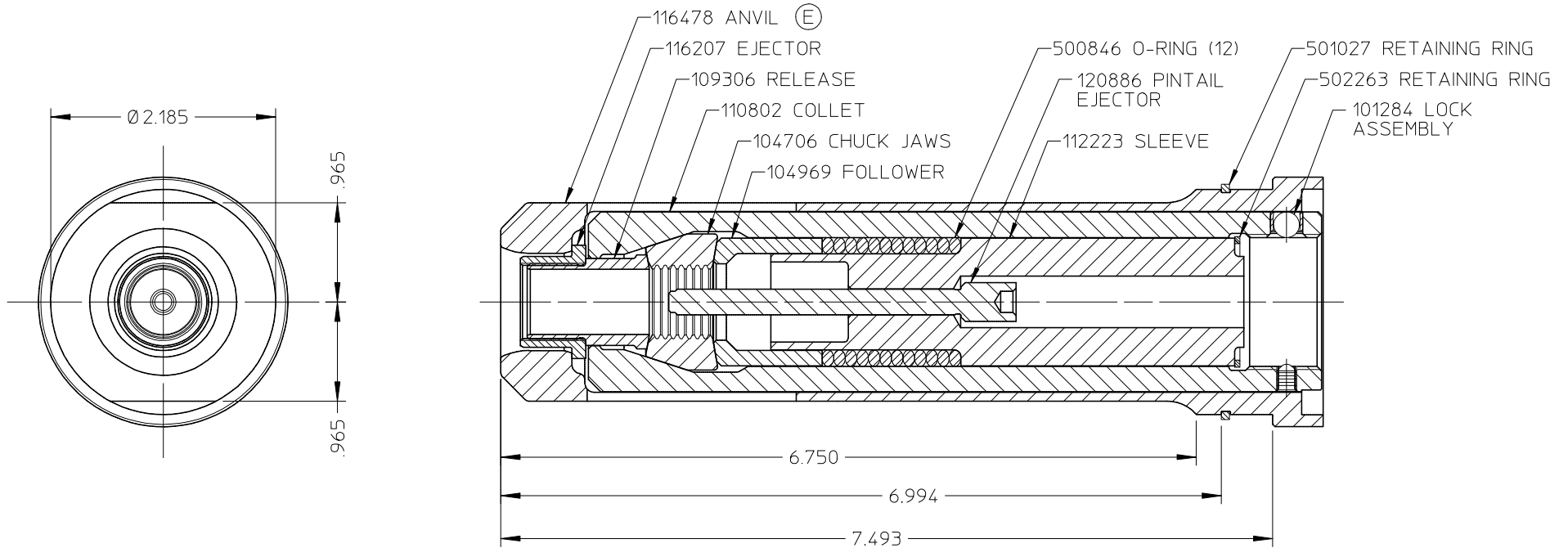


REV	DESCRIPTION	DATE
E	REDRAWN, REFLECTED ANVIL REVISIONS.	

NOTES:

- COLLET AND LOCK ASSEMBLY 116479 CONSISTS OF:
COLLET 110802, NOT AVAILABLE SEPARATLY
LOCK ASSEMBLY 101284,
RELEASE 109306,
EJECTOR 116207.
- RELEASE AND EJECTOR KIT 116210 CONSISTS OF:
RELEASE 109306,
EJECTOR 116207.



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.E.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±		NOSE ASSEMBLY -20 HP8			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII					
SURFACE FINISH NOT TO EXCEED		Ra	BREAK EDGES		DET: T.L.	CK: -	DATE:03-17-92	SCALE: 1/1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±		FOC.	B	99-1485	
SURFACES TO BE ◎, //, ⊕, ⊥, & ▽ WITHIN			T.I.R.	FINAL ASSY: -	FAC.			