

100731/730/723/720

J O B B E R D R I L L S

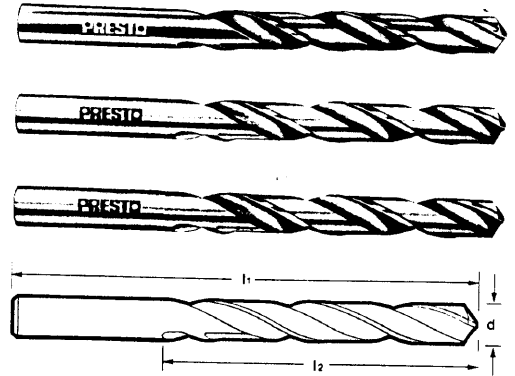
Straight Shank

Standard Helix

BS 328 DIN 338 ISO 235/1

	Range	Finish
01 000 HSS	1/16"-3/4" 1.55mm-25.00mm	P1 Blue P1 Blue
01 030 HSS	1/64"-3/4" 0.30mm-25.00mm	Bright Bright
01 005 HSS	3/64"-3/4" 1.00mm-20.00mm	TiN TiN

Point Angle 118° General Purpose



Dia	Flute Length	Overall Length	01000	01005
in	mm	mm	01030	Availability
d	l ₂	l ₁		

Dia	Flute Length	Overall Length	01000	01005
in	mm	mm	01030	Availability
d	l ₂	l ₁		

Dia	Flute Length	Overall Length	01000	01005
in	mm	mm	01030	Availability
d	l ₂	l ₁		

*0.30	4	19	•	-	1.80	22	46	•	•	5/32	3.95	43	75	•	•
*0.32	4	19	•	-	1.85	22	46	•	•			43	75	•	•
*0.35	4	19	•	-	1.90	22	46	•	•		4.00	43	75	•	•
*0.38	4	19	•	-	1.95	24	49	•	•		4.05	43	75	•	•
*1/64	5	20	•	-		24	49	•	•		4.10	43	75	•	•
*0.40	5	20	•	-	2.00	24	49	•	•		4.15	43	75	•	•
*0.42	5	20	•	-	2.05	24	49	•	•		4.20	43	75	•	•
*0.45	5	20	•	-	2.10	24	49	•	•		4.25	43	75	•	•
*0.48	5	20	•	-	2.15	27	53	•	•		4.30	47	80	•	•
*0.50	6	22	•	-	2.20	27	53	•	•		4.35	47	80	•	•
*0.52	6	22	•	-	2.25	27	53	•	•	11/64		47	80	•	•
*0.55	7	24	•	-	2.30	27	53	•	•		4.40	47	80	•	•
*0.58	7	24	•	-	2.35	27	53	•	•		4.45	47	80	•	•
*0.60	7	24	•	-		30	57	•	•		4.50	47	80	•	•
*0.62	8	26	•	-	2.40	30	57	•	•		4.55	47	80	•	•
*0.65	8	26	•	-	2.45	30	57	•	•		4.60	47	80	•	•
*0.68	9	28	•	-	2.50	30	57	•	•		4.65	47	80	•	•
*0.70	9	28	•	-	2.55	30	57	•	•		4.70	47	80	•	•
*0.72	9	28	•	-	2.60	30	57	•	•		4.75	47	80	•	•
*0.75	9	28	•	-	2.65	30	57	•	•	3/16		52	86	•	•
*0.78	10	30	•	-	2.70	33	61	•	•		4.80	52	86	•	•
*1/32	10	30	•	-	2.75	33	61	•	•		4.85	52	86	•	•
*0.80	10	30	•	-		33	61	•	•		4.90	52	86	•	•
*0.82	10	30	•	-	2.80	33	61	•	•		4.95	52	86	•	•
*0.85	10	30	•	-	2.85	33	61	•	•		5.00	52	86	•	•
*0.88	11	32	•	-	2.90	33	61	•	•		5.10	52	86	•	•
*0.90	11	32	•	-	2.95	33	61	•	•		5.15	52	86	•	•
*0.92	11	32	•	-	3.00	33	61	•	•	13/64		52	86	•	•
*0.95	11	32	•	-	3.05	36	65	•	•		5.20	52	86	•	•
*0.98	12	34	•	-	3.10	36	65	•	•		5.25	52	86	•	•
*1.00	12	34	•	•	3.15	36	65	•	•		5.30	52	86	•	•
*1.05	12	34	•	•		36	65	•	•		5.35	57	93	•	•
*1.10	14	36	•	•	3.20	36	65	•	•		5.40	57	93	•	•
*1.15	14	36	•	•	3.25	36	65	•	•		5.45	57	93	•	•
*3/64	16	38	•	•	3.30	36	65	•	•		5.50	57	93	•	•
*1.20	16	38	•	•	3.35	36	65	•	•	7/32		57	93	•	•
*1.25	16	38	•	•	3.40	39	70	•	•		5.60	57	93	•	•
*1.30	16	38	•	•	3.45	39	70	•	•		5.65	57	93	•	•
*1.35	18	40	•	•	3.50	39	70	•	•		5.70	57	93	•	•
*1.40	18	40	•	•	3.55	39	70	•	•		5.75	57	93	•	•
*1.45	18	40	•	•		39	70	•	•		5.80	57	93	•	•
*1.50	18	40	•	•	3.60	39	70	•	•		5.85	57	93	•	•
1/16	20	43	•	•	3.65	39	70	•	•		5.90	57	93	•	•
	20	43	•	•	3.70	39	70	•	•	15/64		57	93	•	•
	20	43	•	•	3.75	39	70	•	•		6.00	57	93	•	•
	20	43	•	•	3.80	43	75	•	•		6.05	63	101	•	•
	20	43	•	•	3.85	43	75	•	•		6.10	63	101	•	•
	22	46	•	•	3.90	43	75	•	•		6.15	63	101	•	•

* Available Bright Finish Only

J O B B E R D R I L L S

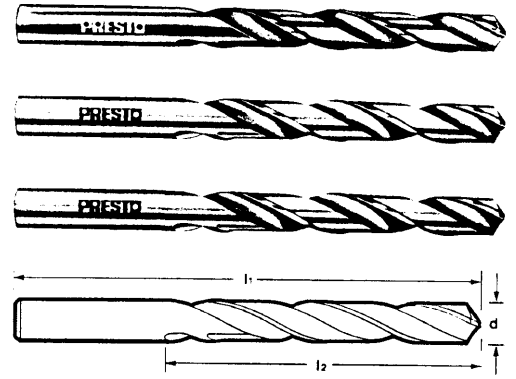
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BS 328 DIN 338 ISO 235/1

	Range	Finish
01 000 HSS	1/16"-3/4" 1.55mm-25.00mm	P1 Blue P1 Blue
01 030 HSS	1/64"-3/4" 0.30mm-25.00mm	Bright Bright
01 005 HSS	3/64"-3/4" 1.00mm-20.00mm	TiN TiN

Point Angle 118° General Purpose



Dia						Dia						Dia						
in		mm	Flute Length	Overall Length	01000	in		mm	Flute Length	Overall Length	01000	in		mm	Flute Length	Overall Length	01000	
d			mm	mm	Availability	d			mm	mm	Availability	d			mm	mm	Availability	
1/4	6.20	63	101	●	●	11/32	8.40	75	117	●	●	27/64	10.65	87	133	●	●	
	6.25	63	101	●	●		8.50	75	117	●	●		10.70	94	142	●	●	
	6.30	63	101	●	●		8.55	75	117	●	●		94	142	●	●		
	6.35	63	101	●	●		8.60	81	125	●	●		10.75	94	142	●	●	
	6.40	63	101	●	●		8.65	81	125	●	●		10.80	94	142	●	●	
	6.45	63	101	●	●		8.70	81	125	●	●		10.85	94	142	●	●	
	6.50	63	101	●	●		8.75	81	125	●	●		10.90	94	142	●	●	
	6.55	63	101	●	●		8.80	81	125	●	●		10.95	94	142	●	●	
17/64	6.60	63	101	●	●	23/64	8.85	81	125	●	●	7/16	11.00	94	142	●	●	
	6.65	63	101	●	●		8.90	81	125	●	●		11.05	94	142	●	●	
	6.70	63	101	●	●		9.00	81	125	●	●		11.10	94	142	●	●	
	6.75	69	109	●	●		9.05	81	125	●	●		94	142	●	●		
	6.80	69	109	●	●		9.10	81	125	●	●		11.15	94	142	●	●	
	6.90	69	109	●	●		3/8	81	125	●	●		11.20	94	142	●	●	
	6.95	69	109	●	●			9.15	81	125	●		●	11.25	94	142	●	●
	7.00	69	109	●	●			9.20	81	125	●		●	11.30	94	142	●	●
9/32	7.05	69	109	●	●	9.25		81	125	●	●	11.35	94	142	●	●		
	7.10	69	109	●	●	9.30	81	125	●	●	11.40	94	142	●	●			
	7.15	69	109	●	●	9.35	81	125	●	●	11.45	94	142	●	●			
	7.20	69	109	●	●	29/64	9.40	81	125	●	●	94	142	●	●			
	7.25	69	109	●	●		9.45	81	125	●	●	11.55	94	142	●	●		
	7.30	69	109	●	●		9.50	81	125	●	●	11.60	94	142	●	●		
	7.35	69	109	●	●		15/32	87	133	●	●	11.65	94	142	●	●		
	7.40	69	109	●	●	9.55		87	133	●	●	11.70	94	142	●	●		
19/64	7.50	69	109	●	●	9.60		87	133	●	●	11.75	94	142	●	●		
	7.55	75	117	●	●	9.65		87	133	●	●	11.80	94	142	●	●		
	7.60	75	117	●	●	9.70	87	133	●	●	11.85	101	151	●	●			
	7.65	75	117	●	●	9.75	87	133	●	●	11.90	101	151	●	●			
	7.70	75	117	●	●	25/64	9.80	87	133	●	●	101	151	●	●			
	7.75	75	117	●	●		9.85	87	133	●	●	11.95	101	151	●	●		
	7.80	75	117	●	●		9.90	87	133	●	●	12.00	101	151	●	●		
	7.85	75	117	●	●		9.95	87	133	●	●	12.10	101	151	●	●		
5/16	7.90	75	117	●	●	13/32	10.00	87	133	●	●	12.20	101	151	●	●		
	7.95	75	117	●	●		10.05	87	133	●	●	12.25	101	151	●	●		
	8.00	75	117	●	●		10.10	87	133	●	●	12.30	101	151	●	●		
	8.05	75	117	●	●		10.15	87	133	●	●	101	151	●	●			
	8.10	75	117	●	●	1/2	10.20	87	133	●	●	12.40	101	151	●	●		
	8.15	75	117	●	●		10.25	87	133	●	●	12.50	101	151	●	●		
	8.20	75	117	●	●		10.30	87	133	●	●	12.60	101	151	●	●		
	8.25	75	117	●	●		87	133	●	●	101	151	●	●				
21/64	8.30	75	117	●	●	33/64	10.35	87	133	●	●	12.70	101	151	●	●		
	8.35	75	117	●	●		10.40	87	133	●	●	12.75	101	151	●	●		
	10.45	87	133	●	●		12.80	101	151	●	●							
	10.50	87	133	●	●		12.90	101	151	●	●							
						10.55	87	133	●	●	13.00	101	151	●	●			
						10.60	87	133	●	●	13.10	101	151	●	●			

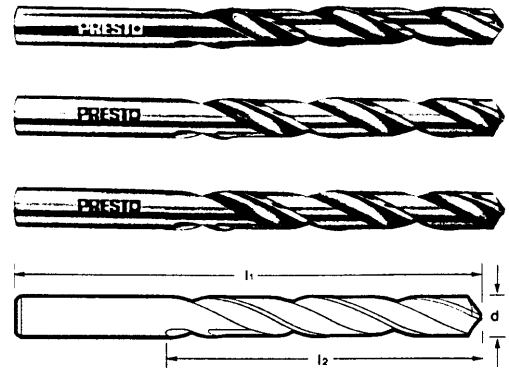
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Straight Shank

Standard Helix

BS 328 DIN 338 ISO 235/1

	Range	Finish
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01 005 HSS	3/64"-3/4" 1.00mm-20.00mm	TiN TiN



Point Angle 118° General Purpose

Dia in d	Flute Length mm l ₂	Overall Length mm l ₁	01000 01030 Availability	01005
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	13.20	101	151	•	•
	13.25	108	160	•	•
	13.30	108	160	•	•
	13.40	108	160	•	•
17/32		108	160	•	•
	13.50	108	160	•	•
	13.60	108	160	•	•
	13.70	108	160	•	•
	13.75	108	160	•	•
	13.80	108	160	•	•
35/64		108	160	•	•
	13.90	108	160	•	•
	14.00	108	160	•	•
	14.25	114	169	•	•
9/16		114	169	•	•
	14.50	114	169	•	•
37/64		114	169	•	•
	14.75	114	169	•	•
	15.00	114	169	•	•
19/32		120	178	•	•
	15.25	120	178	•	•
39/64		120	178	•	•
	15.50	120	178	•	•
	15.75	120	178	•	•
5/8		120	178	•	•
	16.00	120	178	•	•
41/64		125	184	•	•
	16.50	125	184	•	•
21/32		125	184	•	•
	17.00	125	184	•	•
43/64		130	191	•	•
11/16		130	191	•	•
	17.50	130	191	•	•
	18.00	130	191	•	•
23/32		135	198	•	•
	18.50	135	198	•	•
	19.00	135	198	•	•
3/4		140	205	•	•
	19.50	140	205	•	•
25/32		140	205	•	•
	20.00	140	205	•	•
	21.00	145	213	•	-
	22.00	150	221	•	-
	23.00	155	229	•	-
	24.00	160	236	•	-
	25.00	160	236		