

DO NOT  
SCALE FROM  
THIS PRINT

TABLE 1									
SOCKET SPECS			TYPE AND QUANTITY OF BODIES						
LEAD STYLE	USE SOCKET	# OF FINGER CLIPS	"B"	"C"	-SINGLE			-DOUBLE	
					ESS	SSB	TSW	DSB	RTSW
03	SC-1W1-XX-3	4	.300 [7.62]	.453 [11.51]	1	-	-	2	1
04	SC-1W1-XX-2	4	.400 [10.16]	.553 [14.05]	1	-	1	3	1
05	SC-1W1-XX-1	4	.500 [12.70]	.703 [17.86]	1	1	1	4	1
06	SC-1W1-XX-2	4	.300 [7.62]	.553 [14.05]	1	-	-	2	1
07	SC-1W1-XX-1	4	.400 [10.16]	.703 [17.86]	1	-	1	3	1
08	SC-1W1-XX-1	4	.300 [7.62]	.703 [17.86]	1	-	-	2	1
23	EZ-1W1-XX-3	6	.300 [7.62]	.453 [11.51]	1	-	-	2	1
24	EZ-1W1-XX-2	6	.400 [10.16]	.553 [14.05]	1	-	1	3	1
25	EZ-1W1-XX-1	6	.500 [12.70]	.703 [17.86]	1	1	1	4	1
26	EZ-1W1-XX-2	6	.300 [7.62]	.553 [14.05]	1	-	-	2	1
27	EZ-1W1-XX-1	6	.400 [10.16]	.703 [17.86]	1	-	1	3	1
28	EZ-1W1-XX-1	6	.300 [7.62]	.703 [17.86]	1	-	-	2	1

ESX-1XX-XX-XX-X

## ROW SPECIFICATION

-D: DOUBLE  
-S: SINGLE

## OPTION

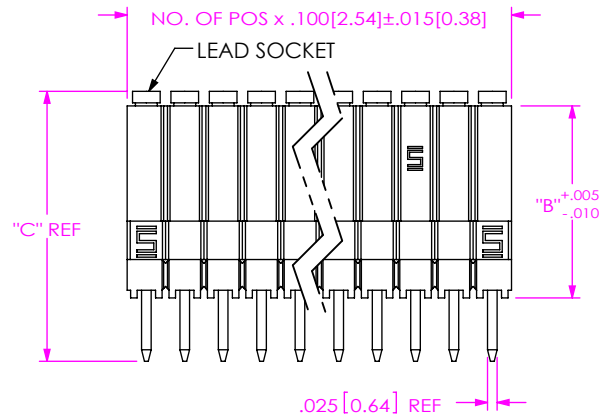
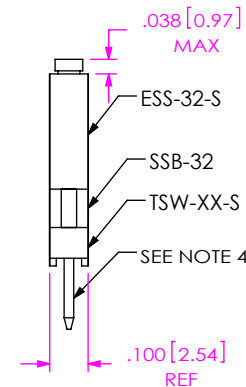
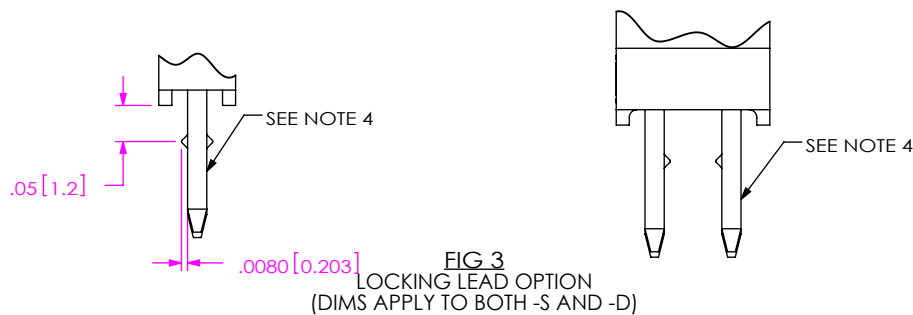
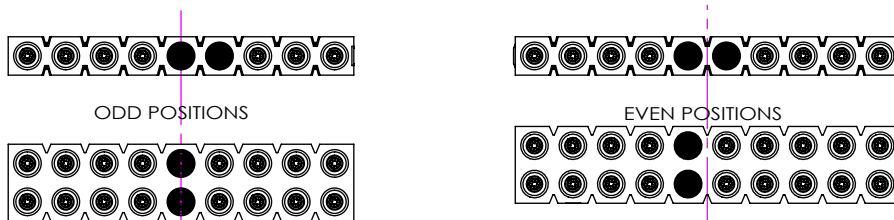
-L: LOCKING LEAD  
(SEE FIG 3)

## BODY LENGTH SPEC

-01 THRU -36 (-D)  
-01 THRU -32 (-S)

## PLATING SPECIFICATION

-G: 10μ" GOLD IN CONTACT AREA,  
10μ" GOLD ON TAIL. (SPECIFY -GG IN SOCKET)  
-T: 10μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN ON TAIL. (SPECIFY -GT IN SOCKET)  
-TT: MATTE TIN IN CONTACT AREA,  
MATTE TIN ON TAIL. (SPECIFY -TT IN SOCKET)  
(NOT AVAILABLE ON LEAD STYLES 23-28)

LEAD STYLE  
SEE TABLE 1FIG 1  
(ESS-1XX-XX-05 SHOWN)FIG 2  
(ESD-1XX-XX-05 SHOWN)  
(UNLESS OTHERWISE SPECIFIED, SAME AS FIG 1)FIG 3  
LOCKING LEAD OPTION  
(DIMS APPLY TO BOTH -S AND -D)

\* LOCATION OF POSITION TO BE CRIMPED

## NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM ALLOWABLE BOW: .009[0.23] IN/IN.
3. MINIMUM PUSHOUT FORCE: 5 LBS.
4. .025[0.64] SQ TAILS MUST BE ORIENTED SQUARE TO EACH OTHER ON -L OPTION ONLY.
5. TSW-XX-D TO BE USED IF RTSW-XX-D IS NOT AVAILABLE.
6. MAXIMUM CUT FLASH (LEAD SOCKET SIDE): .038 [0.97]  
MAXIMUM CUT FLASH (TAIL SIDE), WITH STANDOFF: .028 [0.71]  
NO STANDOFF: .010 [0.25]
7. ALL DSB TO BE FILLED WITH THE COUNTER BORE FACING DOWN.

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS

.XX: ±.01 [.3]

.XXX: ±.005 [.13]

.XXXX: ±.0020 [.051]

ANGLES

2°

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## MATERIAL:

DO NOT SCALE DRAWING  
INSULATOR: LCP, UL94VO, COLOR: BLACK  
CONTACT: BeCu  
SHELL: BRASS

SHEET SCALE: 2:1

## DESCRIPTION:

ELEVATED SOCKET STRIP

## DWG. NO.

ESX-1XX-XX-XX-X

BY: PURVIS

07/22/1987

SHEET 1 OF 1