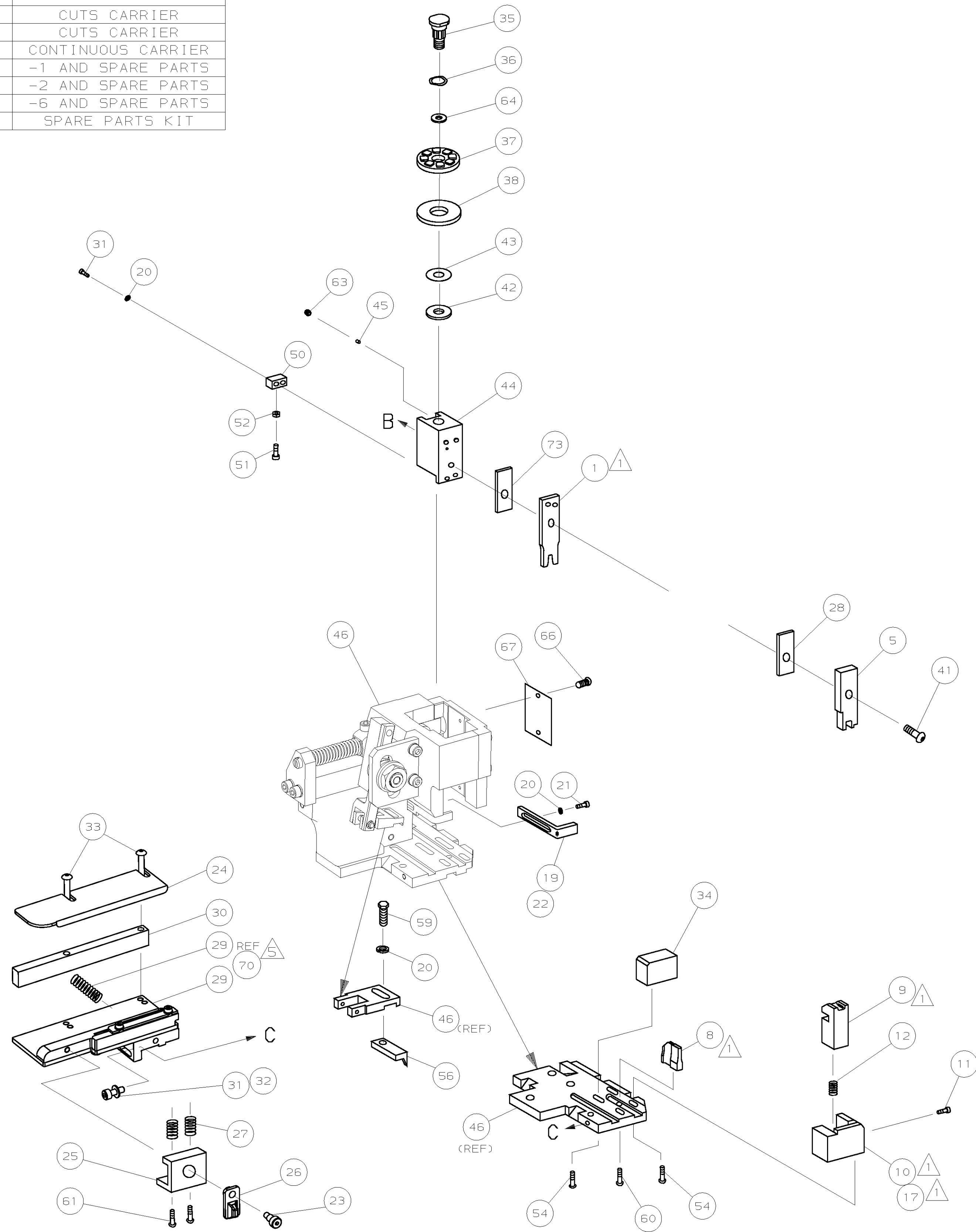




1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. PULL OFF FORCES 26AWG = 22N MIN  
28AWG = 14N MIN
5. EXCHANGE TRACK, RAIL, FRONT PART NO. 1320931-1 FOR PART NO. 1333241-1 (ITEM 70).



|                                           |             |                           |              |                                                                                                                                     |         |             |
|-------------------------------------------|-------------|---------------------------|--------------|-------------------------------------------------------------------------------------------------------------------------------------|---------|-------------|
| DIMENSIONS: mm [INCHES]                   | MATL        | -                         | HT TR        | -                                                                                                                                   | FIN     | -           |
| DO NOT SCALE PRINT.                       |             |                           |              |                                                                                                                                     |         |             |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:    | DR          | 20N0V00                   | APP          | 20N0V00                                                                                                                             |         |             |
| 1 PLC DEC ±0.5 [0.2 IN]                   | M. CLIFFORD |                           | F. BACKHURST |  AMP Incorporated<br>Harrisburg, PA 17105-3608 |         |             |
| 2 PLC DEC ±                               | CHK         | -                         | REL 05/JAN01 |                                                                                                                                     |         |             |
| 3 PLC DEC ±                               |             |                           | L.OF THOUSE  |                                                                                                                                     |         |             |
| ANGLES =                                  | NAME        | SIDE FEED HD-I APPLICATOR |              |                                                                                                                                     |         | MACHINE REF |
| SURF TEXTURE: ✓                           | SCALE       | -                         | D            | DWG NO                                                                                                                              | 1426114 | HD-I APPL   |
| REMOVE BURRS, BREAK SHARP EDGES RO.3R MAX |             |                           |              |                                                                                                                                     |         |             |
|                                           |             |                           |              |                                                                                                                                     | SHEET   | REV         |
|                                           |             |                           |              |                                                                                                                                     | 1 of 1  | B           |

|     |     |     |     |    |    |    |                                                           |                                  |         |
|-----|-----|-----|-----|----|----|----|-----------------------------------------------------------|----------------------------------|---------|
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 455888-8                                                  | CRIMPER SPACER                   | 73      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 142614                                                    | PRINT, APPLICATOR LOG SHEET      | 72      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1338705-1                                                 | DOCUMENTATION PACKAGE            | 71      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1333241-1                                                 | TRACK, RAIL, FRONT, SPECIAL      | 70      |
|     |     |     |     |    |    |    |                                                           |                                  | 69      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 461264-1                                                  | PLATE, IDENTIFICATION            | 68      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 21017-2                                                   | SCR, DRIVE (#2x.19) ID PLATE     | 67      |
|     |     |     |     |    |    |    |                                                           |                                  | 65      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 986950-1                                                  | WASHER, FLAT PRECISION           | 64      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 3-18031-0                                                 | SCR, SKT SET (M6X6) RAM          | 63      |
|     |     |     |     |    |    |    |                                                           |                                  | 62      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 1-18024-5                                                 | SCR, BHC (M5X25) DRAG            | 61      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18024-7                                                   | SCR, BHC (M4X10) ANVIL           | 60      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 5-18022-2                                                 | SCR, HEX (M4X8) FEED FINGER      | 59      |
|     |     |     |     |    |    |    |                                                           |                                  | 58      |
|     |     |     |     |    |    |    |                                                           |                                  | 57      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1338685-1                                                 | PAWL, FEED                       | 56      |
|     |     |     |     |    |    |    |                                                           |                                  | 55      |
| -   | 4   | 4   | 4   | 4  | 4  | 4  | 18024-8                                                   | SCR, BHC (M4x12) SHEAR HOLDER    | 54      |
|     |     |     |     |    |    |    |                                                           |                                  | 53      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18030-1                                                   | NUT, HEX (M3) HOLD DOWN          | 52      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 811242-5                                                  | BUMPER, HOLDDOWN                 | 51      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690753-2                                                  | SPACER, TONKER                   | 50      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18024-3                                                   | SCR, BHC (M3X10) CAM             | 49      |
| -   | -   | 1   | -   | -  | 1  | -  | 1338675-1                                                 | CAM, PRE FEED 30 & 40 mm ST      | 48      |
| -   | 1   | -   | 1   | 1  | -  | 1  | 1338676-1                                                 | CAM, POST FEED 30 & 40 mm ST     | 47      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1320999-3                                                 | APPLICATOR BASIC SUBASSY         | 46      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690191-1                                                  | PLUG, NYLON                      | 45      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1338660-1                                                 | RAM                              | 44      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690125-1                                                  | WASHER, LAMINATED                | 43      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-690124-1                                                | WASHER, RAM                      | 42      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 2-18024-6                                                 | SCR, BHC (M8X25) RAM             | 41      |
|     |     |     |     |    |    |    |                                                           |                                  | 40      |
|     |     |     |     |    |    |    |                                                           |                                  | 39      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690223-2                                                  | SPACER, INSULATION DISC          | 38      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 354777-1                                                  | WIRE DISC, PLASTIC               | 37      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 22480-5                                                   | WASHER, SPRING                   | 36      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 690212-1                                                  | POST, RAM                        | 35      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1320934-1                                                 | SUPPORT, TERMINAL                | 34      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 1-18024-0                                                 | SCR, BHC (M4X20) STRIP GUIDE     | 33      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 18027-2                                                   | WASHER, FLAT (M4)                | 32      |
| -   | 3   | 3   | 3   | 3  | 3  | 3  | 1-18023-2                                                 | SCR, SKT CAP (M4X12) MOUNT BLOCK | 31      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1320908-5                                                 | SPACER, STRIP GUIDE              | 30      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1633073-1                                                 | STRIP GUIDE PLATE ASSY           | 29      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 455888-1                                                  | SPACER, FRONT SHEAR DEP          | 28      |
| -   | 2   | 2   | 2   | 2  | 2  | 2  | 1-22284-0                                                 | SPRING, DRAG                     | 27      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 356835-1                                                  | LEVER, DRAG RELEASE              | 26      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 240792-1                                                  | DRAG, TERMINAL                   | 25      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1320928-1                                                 | PLATE, STRIP GUIDE               | 24      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 980371-4                                                  | SCR, SHC SHLD                    | 23      |
| -   | 1   | -   | 1   | 1  | -  | 1  | 690472-2                                                  | STRIPPER                         | 22      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 1-18023-1                                                 | SCR, SHC (M4X10) STRIPPER        | 21      |
| -   | 4   | 4   | 4   | 4  | 4  | 4  | 18025-2                                                   | WASHER, LOCK (M4) STRIPPER       | 20      |
| -   | -   | 1   | -   | -  | 1  | -  | 1-690472-9                                                | STRIPPER                         | 19      |
|     |     |     |     |    |    |    |                                                           |                                  | 18      |
| -   | 1   | -   | -   | 1  | -  | -  | 1338684-1                                                 | HOLDER, SHEAR, FRONT (NO-CUT)    | 17      |
|     |     |     |     |    |    |    |                                                           |                                  | 16      |
|     |     |     |     |    |    |    |                                                           |                                  | 15      |
|     |     |     |     |    |    |    |                                                           |                                  | 14      |
|     |     |     |     |    |    |    |                                                           |                                  | 13      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 5-22280-0                                                 | SPRING, SHEAR                    | 12      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 356885-4                                                  | STOP, SHEAR                      | 11      |
| -   | -   | 1   | 1   | -  | 1  | 1  | 1320921-1                                                 | HOLDER, SHEAR, FRONT (CUT)       | 10      |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 462006-1                                                  | SHEAR, FLOAT (FRONT)             | 9       |
| 1   | 2   | 2   | 2   | 1  | 1  | 1  | 1333227-3                                                 | ANVIL                            | 8       |
|     |     |     |     |    |    |    |                                                           |                                  | 7       |
|     |     |     |     |    |    |    |                                                           |                                  | 6       |
| -   | 1   | 1   | 1   | 1  | 1  | 1  | 2-455889-0                                                | DEPRESSOR, SHEAR (FRONT)         | 5       |
|     |     |     |     |    |    |    |                                                           |                                  | 4       |
|     |     |     |     |    |    |    |                                                           |                                  | 3       |
|     |     |     |     |    |    |    |                                                           |                                  | 2       |
| 1   | 2   | 2   | 2   | 1  | 1  | 1  | 6-568176-5                                                | CRIMPER, WIRE                    | 1       |
| -77 | -76 | -72 | -71 | -6 | -2 | -1 | PART NO                                                   | DESCRIPTION                      | ITEM NO |
|     |     |     |     |    |    |    | ← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                                  |         |