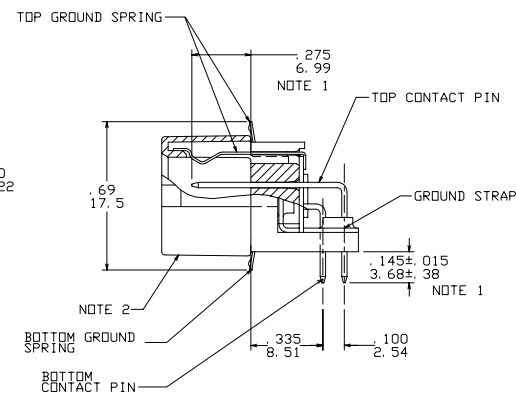
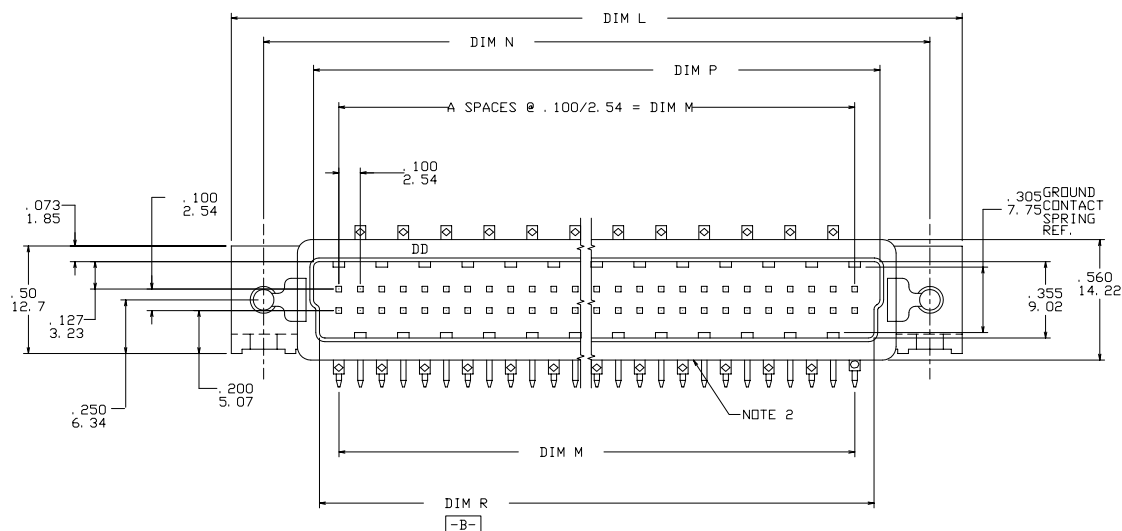
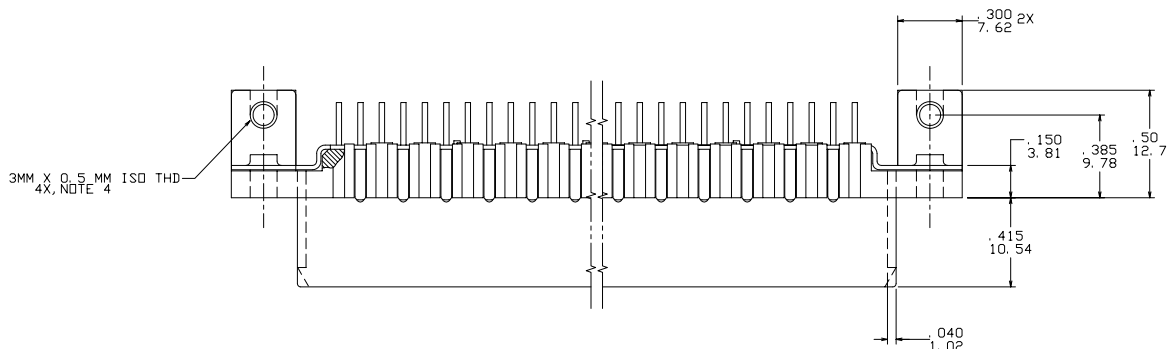




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mat'l. code				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection INCH/MM	product family BERGCON HDR.		
ltr	ec n	no	dr	date	tolerances unless otherwise specified		title		
C	REDRAW	MRC		3/29/90	angles	.XX±.01/.3	BERGCON RIGHT ANGLE HEADER ASS'Y		
D	V60812	LSS		5/31/96	linear	.XXX±.005/.13	sheet 1 of 3		
E	M06-0289	AGS		7/29/06	0°±2'	.XXXX±.0020/.051	size A3		
					dr	M. CORNMANN	3/29/90	dwg no	
					enr	D. LAISEY	3/29/90	69448	
					chr	D. LEISEY	3/29/90	type	
					appd	D. LEISEY	3/29/90	Product Customer Drawing	
sheet	revision	E	E	E					
index	sheet	1	2	3					

form: A3



- ① THIS LENGTH OF PIN TO BE FREE OF SLIVERS.
PLATING 30u"/.76u MIN Au OVER 50u"/1.27u
MIN Ni. PIN RETENTION TO BE SL6/2.27
- ② P/N AND DATE CODE MARKED ON BOTTOM APPROX
LOCATION SHOWN.
- ③ MOLDING MATERIAL: MIN. 20% GLASS FILLED
POLYETHERIMIDE PER 94V-0. COLOR: BLACK.
- ④ RETENTION TORQUE 3 IN-LBS MIN.
ASSEMBLY TORQUE 5 IN-LBS MAX.

[illegible]



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PRODUCT NUMBER	NO. OF POS	A SPACES	DIM L	DIM M	DIM N	DIM P	DIM R	DIM S	DIM T	DIM U
69448-006	12	5	1.500/38.1	.500/12.70	1.200/30.48	.735/18.67	.680/17.27	1.200/30.48	.900/22.86	.500/12.70
-007	14	6	1.600/40.64	.600/15.24	1.300/33.02	.835/21.21	.780/19.81	1.300/33.02	1.000/25.4	.600/15.24
-008	16	7	1.700/43.18	.700/17.78	1.400/35.56	.935/23.75	.880/22.35	1.400/35.56	1.100/27.94	.700/17.78
-009	18	8	1.800/45.72	.800/20.32	1.500/38.1	1.035/26.29	.980/24.89	1.500/38.1	1.200/30.48	.800/20.32
-010	20	9	1.900/48.26	.900/22.86	1.600/40.64	1.135/28.83	1.080/27.43	1.600/40.64	1.300/33.02	.900/22.86
-011	22	10	2.000/50.8	1.000/25.4	1.700/43.18	1.235/31.37	1.180/29.97	1.700/43.18	1.400/35.56	1.000/25.4
-012	24	11	2.100/53.34	1.100/27.94	1.800/45.72	1.335/33.91	1.280/32.51	1.800/45.72	1.500/38.1	1.100/27.94
-013	26	12	2.200/55.88	1.200/30.48	1.900/48.26	1.435/36.45	1.380/35.05	1.900/48.26	1.600/40.64	1.200/30.48
-014	28	13	2.300/58.42	1.300/33.02	2.000/50.8	1.535/38.99	1.480/37.59	2.000/50.8	1.700/43.18	1.300/33.02
-015	30	14	2.400/60.96	1.400/35.56	2.100/53.34	1.635/41.53	1.580/40.13	2.100/53.34	1.800/45.72	1.400/35.56
-016	32	15	2.500/63.5	1.500/38.1	2.200/55.88	1.735/44.07	1.680/42.67	2.200/55.88	1.900/48.26	1.500/38.1
-017	34	16	2.600/66.04	1.600/40.64	2.300/58.42	1.835/46.61	1.780/45.21	2.300/58.42	2.000/50.8	1.600/40.64
-018	36	17	2.700/68.58	1.700/43.18	2.400/60.96	1.935/49.15	1.880/47.75	2.400/60.96	2.100/53.34	1.700/43.18
-019	38	18	2.800/71.12	1.800/45.72	2.500/63.5	2.035/51.69	1.980/50.29	2.500/63.5	2.200/55.88	1.800/45.72
-020	40	19	2.900/73.66	1.900/48.26	2.600/66.04	2.135/54.23	2.080/52.83	2.600/66.04	2.300/58.42	1.900/48.26
-021	42	20	3.000/76.2	2.000/50.8	2.700/68.58	2.235/56.77	2.180/55.37	2.700/68.58	2.400/60.96	2.000/50.8
-022	44	21	3.100/78.74	2.100/53.34	2.800/71.12	2.335/59.31	2.280/57.91	2.800/71.12	2.500/63.5	2.100/53.34
-023	46	22	3.200/81.28	2.200/55.88	2.900/73.66	2.435/61.85	2.380/60.45	2.900/73.66	2.600/66.04	2.200/55.88
-024	48	23	3.300/83.82	2.300/58.42	3.000/76.2	2.535/64.39	2.480/62.99	3.000/76.2	2.700/68.58	2.300/58.42
-025	50	24	3.400/86.36	2.400/60.96	3.100/78.74	2.635/66.93	2.580/65.53	3.100/78.74	2.800/71.12	2.400/60.96
-026	52	25	3.500/88.9	2.500/63.5	3.200/81.28	2.735/69.47	2.680/68.07	3.200/81.28	2.900/73.66	2.500/63.5
-027	54	26	3.600/91.44	2.600/66.04	3.300/83.82	2.835/72.01	2.780/70.61	3.300/83.82	3.000/76.2	2.600/66.04
-028	56	27	3.700/93.98	2.700/68.58	3.400/86.36	2.935/74.55	2.880/73.15	3.400/86.36	3.100/78.74	2.700/68.58
-029	58	28	3.800/96.52	2.800/71.12	3.500/88.9	3.035/77.09	2.980/75.69	3.500/88.9	3.200/81.28	2.800/71.12
-030	60	29	3.900/99.06	2.900/73.66	3.600/91.44	3.135/79.63	3.080/78.23	3.600/91.44	3.300/83.82	2.900/73.66
-031	62	30	4.000/101.6	3.000/76.2	3.700/93.98	3.235/82.17	3.180/80.77	3.700/93.98	3.400/86.36	3.000/76.2
-032	64	31	4.100/104.14	3.100/78.74	3.800/96.52	3.335/84.71	3.280/83.31	3.800/96.52	3.500/88.9	3.100/78.74
-033	66	32	4.200/106.68	3.200/81.28	3.900/99.06	3.435/87.25	3.380/85.85	3.900/99.06	3.600/91.44	3.200/81.28
-034	68	33	4.300/109.22	3.300/83.82	4.000/101.6	3.535/89.79	3.480/88.39	4.000/101.6	3.700/93.98	3.300/83.82
-035	70	34	4.400/111.76	3.400/86.36	4.100/104.14	3.635/92.33	3.580/90.93	4.100/104.14	3.800/96.52	3.400/86.36
69448-036	72	35	4.500/114.3	3.500/88.9	4.200/106.68	3.735/94.87	3.680/93.47	4.200/106.68	3.900/99.06	3.500/88.9

mat'l. code				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family BERGCON HDR.					
ltr ecn no dr date				tolerances unless otherwise specified								title			
E				angles		linear		.XX±.01/.3		INCH/MM		BERGCON RIGHT ANGLE HEADER ASS'Y			
				0°±2'				.XXXX±.0020/.051		scale 1:1		dwg no sheet 3 of 3 size			
				dr		M. CORNMANN		3/29/90				A3			
				enr		D. LAISEY		3/29/90							
				chr		D. LEISEY		3/29/90							
				appd		D. LEISEY		3/29/90				type Product Customer Drawing			
sheet index		revision sheet													

form: A3