

## 1 Microamp, +3V to +5.5V, 1Mbps, RS-232 Transceivers with Enhanced Automatic Powerdown

The Intersil ICL32XX devices are 3.0V to 5.5V powered RS-232 transmitters/receivers which meet EIA/TIA-232 and V.28/V.24 specifications, even at  $V_{CC} = 3.0V$ . Targeted applications are PDAs, Palmtops, and notebook and laptop computers where the low operational, and even lower standby, power consumption is critical. Efficient on-chip charge pumps, coupled with manual and enhanced automatic powerdown functions, reduce the standby supply current to a 1 $\mu A$  trickle. Small footprint packaging, and the use of small, low value capacitors ensure board space savings as well. Data rates greater than 1Mbps are guaranteed at worst case load conditions. This family is fully compatible with 3.3V only systems, mixed 3.3V and 5.0V systems, and 5.0V only systems.

The ICL3245 is a 3 driver, 5 receiver device that provides a complete serial port suitable for laptop or notebook computers. It also includes a noninverting always-active receiver for "wake-up" capability.

These devices, feature an **enhanced automatic powerdown** function which powers down the on-chip power-supply and driver circuits. This occurs when all receiver and transmitter inputs detect no signal transitions for a period of 30s. These devices power back up, automatically, whenever they sense a transition on any transmitter or receiver input.

Table 1 summarizes the features of the device represented by this data sheet, while Application Note AN9863 summarizes the features of each device comprising the ICL32XX 3V family.

## Features

- $\pm 15kV$  ESD Protected (Human Body Model)
- Manual and Enhanced Automatic Powerdown Features
- Drop in Replacements for MAX3225, MAX3245
- Meets EIA/TIA-232 and V.28/V.24 Specifications at 3V
- Latch-Up Free
- On-Chip Voltage Converters Require Only Four External 0.1 $\mu F$  Capacitors
- Guaranteed Mouse Driveability (ICL3245)
- "Ready to Transmit" Indicator Output (ICL3225)
- Receiver Hysteresis For Improved Noise Immunity
- Guaranteed Minimum Data Rate . . . . . 1Mbps
- Low Skew at Transmitter/Receiver Input Trip Points . . . 10ns
- Guaranteed Minimum Slew Rate . . . . . 24V/ $\mu s$
- Wide Power Supply Range. . . . . Single +3V to +5.5V
- Low Supply Current in Powerdown State . . . . . 1 $\mu A$
- Pb-Free Plus Anneal Available (RoHS Compliant)

## Applications

- Any System Requiring RS-232 Communication Ports
  - Battery Powered, Hand-Held, and Portable Equipment
  - Laptop Computers, Notebooks, Palmtops
  - Modems, Printers and other Peripherals
  - Digital Cameras
  - Cellular/Mobile Phones

## Related Literature

- Technical Brief TB363 "Guidelines for Handling and Processing Moisture Sensitive Surface Mount Devices (SMDs)"

**TABLE 1. SUMMARY OF FEATURES**

| PART NUMBER | NO. OF Tx. | NO. OF Rx. | NO. OF MONITOR Rx. (R <sub>OUTB</sub> ) | DATA RATE (kbps) | Rx. ENABLE FUNCTION? | READY OUTPUT? | MANUAL POWER-DOWN? | ENHANCED AUTOMATIC POWERDOWN FUNCTION? |
|-------------|------------|------------|-----------------------------------------|------------------|----------------------|---------------|--------------------|----------------------------------------|
| ICL3225     | 2          | 2          | 0                                       | 1000             | No                   | Yes           | Yes                | Yes                                    |
| ICL3245     | 3          | 5          | 1                                       | 1000             | No                   | No            | Yes                | Yes                                    |

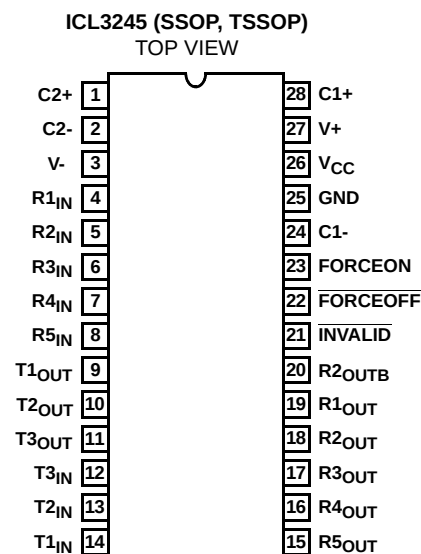
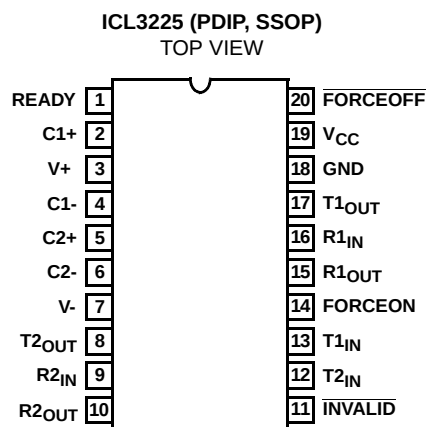
## Ordering Information

| PART NO.            | PART MARKING | TEMP. RANGE (°C) | PACKAGE                            | PKG. DWG. # |
|---------------------|--------------|------------------|------------------------------------|-------------|
| ICL3225CA           | ICL3225CA    | 0 to 70          | 20 Ld SSOP                         | M20.209     |
| ICL3225CA-T         | ICL3225CA    | 0 to 70          | 20 Ld SSOP Tape and Reel           | M20.209     |
| ICL3225CAZ (Note)   | ICL3225CAZ   | 0 to 70          | 20 Ld SSOP (Pb-free)               | M20.209     |
| ICL3225CAZ-T (Note) | ICL3225CAZ   | 0 to 70          | 20 Ld SSOP Tape and Reel (Pb-free) | M20.209     |
| ICL3225CP           | ICL3225CP    | 0 to 70          | 20 Ld PDIP                         | E20.3       |
| ICL3225CPZ (Note)   | ICL3225CPZ   | 0 to 70          | 20 Ld PDIP* (Pb-free)              | E20.3       |
| ICL3225IA           | ICL3225IA    | -40 to 85        | 20 Ld SSOP                         | M20.209     |
| ICL3225IA-T         | ICL3225IA    | -40 to 85        | 20 Ld SSOP Tape and Reel           | M20.209     |
| ICL3225IAZ (Note)   | ICL3225IAZ   | -40 to 85        | 20 Ld SSOP (Pb-free)               | M20.209     |
| ICL3225IAZ-T (Note) | ICL3225IAZ   | -40 to 85        | 20 Ld SSOP Tape and Reel (Pb-free) | M20.209     |
| ICL3245CA           | ICL3245CA    | 0 to 70          | 28 Ld SSOP                         | M28.209     |
| ICL3245CA-T         | ICL3245CA    | 0 to 70          | 28 Ld SSOP Tape and Reel           | M28.209     |
| ICL3245IV           | ICL3245IV    | -40 to 85        | 28 Ld TSSOP                        | M28.173     |
| ICL3245IV-T         | ICL3245IV    | -40 to 85        | 28 Ld TSSOP Tape and Reel          | M28.173     |

\*Pb-free PDIPs can be used for through hole wave solder processing only. They are not intended for use in Reflow solder processing applications.

NOTE: Intersil Pb-free plus anneal products employ special Pb-free material sets; molding compounds/die attach materials and 100% matte tin plate termination finish, which are RoHS compliant and compatible with both SnPb and Pb-free soldering operations. Intersil Pb-free products are MSL classified at Pb-free peak reflow temperatures that meet or exceed the Pb-free requirements of IPC/JEDEC J STD-020.

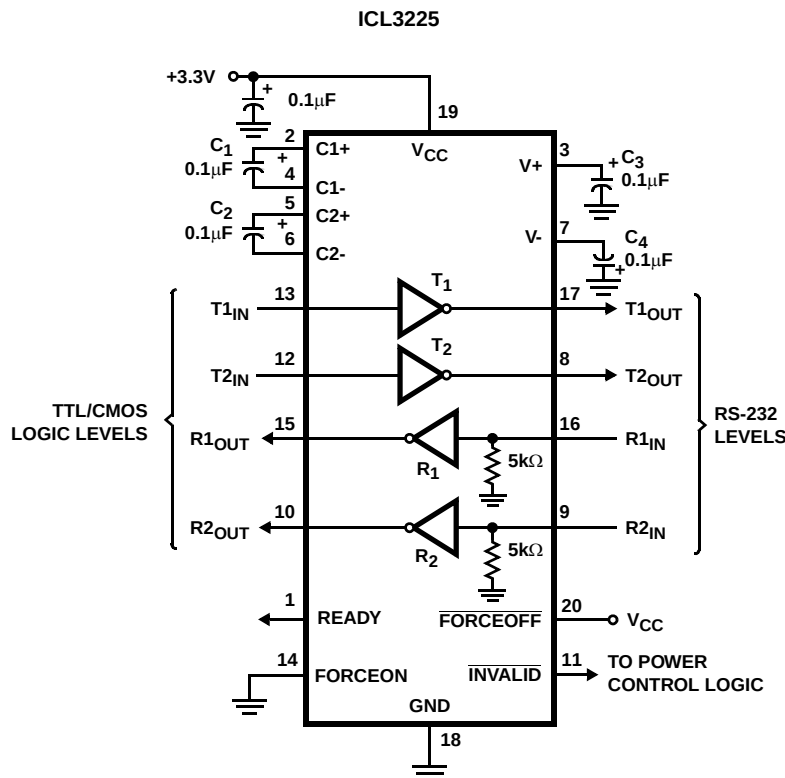
## Pinouts



## Pin Descriptions

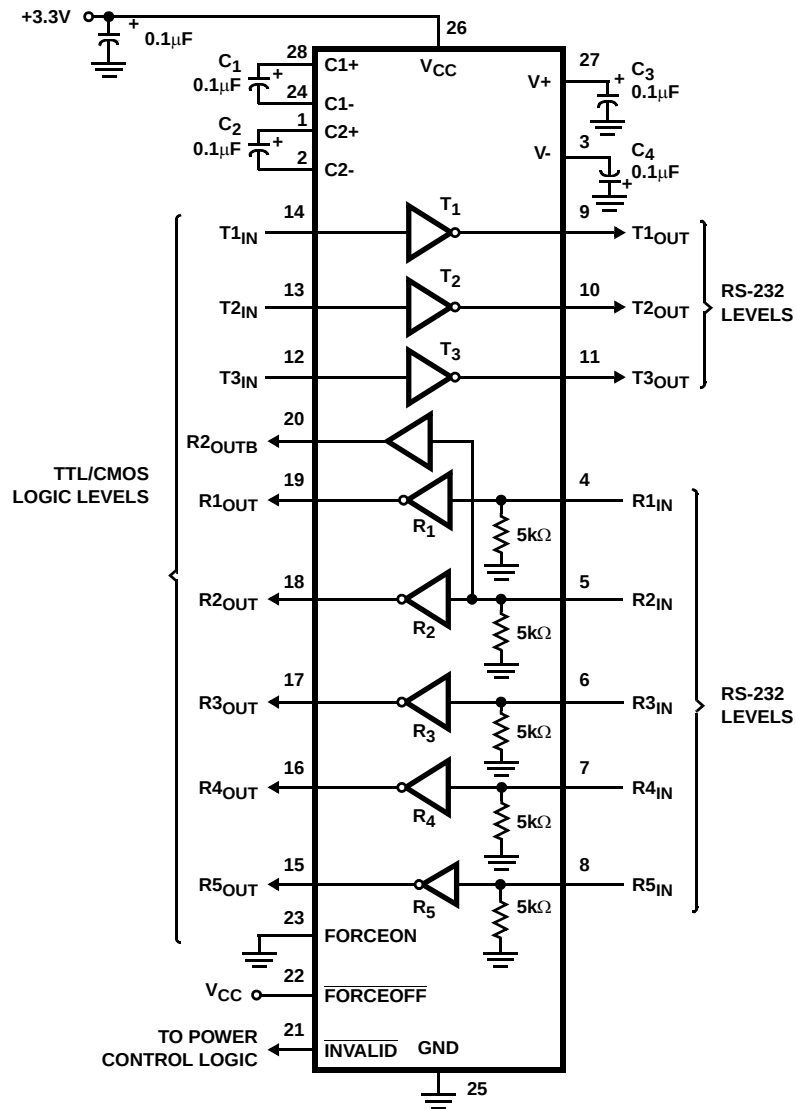
| PIN              | FUNCTION                                                                                                                                       |
|------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| V <sub>CC</sub>  | System power supply input (3.0V to 5.5V).                                                                                                      |
| V+               | Internally generated positive transmitter supply (+5.5V).                                                                                      |
| V-               | Internally generated negative transmitter supply (-5.5V).                                                                                      |
| GND              | Ground connection.                                                                                                                             |
| C1+              | External capacitor (voltage doubler) is connected to this lead.                                                                                |
| C1-              | External capacitor (voltage doubler) is connected to this lead.                                                                                |
| C2+              | External capacitor (voltage inverter) is connected to this lead.                                                                               |
| C2-              | External capacitor (voltage inverter) is connected to this lead.                                                                               |
| T <sub>IN</sub>  | TTL/CMOS compatible transmitter Inputs.                                                                                                        |
| T <sub>OUT</sub> | RS-232 level (nominally ±5.5V) transmitter outputs.                                                                                            |
| R <sub>IN</sub>  | RS-232 compatible receiver inputs.                                                                                                             |
| R <sub>OUT</sub> | TTL/CMOS level receiver outputs.                                                                                                               |
| ROUTB            | TTL/CMOS level, noninverting, always enabled receiver outputs.                                                                                 |
| INVALID          | Active low output that indicates if no valid RS-232 levels are present on any receiver input.                                                  |
| READY            | Active high output that indicates when the ICL32XXE is ready to transmit (i.e., V- ≤ -4V)                                                      |
| FORCEOFF         | Active low to shut down transmitters and on-chip power supply. This overrides any automatic circuitry and FORCEON (see Table 2).               |
| FORCEON          | Active high input to override automatic powerdown circuitry thereby keeping transmitters active. ( $\overline{\text{FORCEOFF}}$ must be high). |

## Typical Operating Circuits



Typical Operating Circuits (Continued)

ICL3245



## Absolute Maximum Ratings

|                                     |                                |
|-------------------------------------|--------------------------------|
| V <sub>CC</sub> to Ground           | -0.3V to 6V                    |
| V <sub>+</sub> to Ground            | -0.3V to 7V                    |
| V <sub>-</sub> to Ground            | +0.3V to -7V                   |
| V <sub>+</sub> to V <sub>-</sub>    | 14V                            |
| Input Voltages                      |                                |
| T <sub>IN</sub> , FORCEOFF, FORCEON | -0.3V to 6V                    |
| R <sub>IN</sub>                     | ±25V                           |
| Output Voltages                     |                                |
| T <sub>OUT</sub>                    | ±13.2V                         |
| R <sub>OUT</sub> , INVALID, READY   | -0.3V to V <sub>CC</sub> +0.3V |
| Short Circuit Duration              |                                |
| T <sub>OUT</sub>                    | Continuous                     |
| ESD Rating                          | See Specification Table        |

## Thermal Information

|                                                                                                                                                  |                        |
|--------------------------------------------------------------------------------------------------------------------------------------------------|------------------------|
| Thermal Resistance (Typical, Note 1)                                                                                                             | θ <sub>JA</sub> (°C/W) |
| 20 Ld PDIP Package*                                                                                                                              | 80                     |
| 20 Ld SSOP Package                                                                                                                               | 135                    |
| 28 Ld SSOP Package                                                                                                                               | 100                    |
| 28 Ld TSSOP Package                                                                                                                              | 125                    |
| Maximum Junction Temperature (Plastic Package)                                                                                                   | 150°C                  |
| Maximum Storage Temperature Range                                                                                                                | -65°C to 150°C         |
| Maximum Lead Temperature (Soldering 10s)                                                                                                         | 300°C                  |
| (SSOP, TSSOP - Lead Tips Only)                                                                                                                   |                        |
| *Pb-free PDIPs can be used for through hole wave solder processing only. They are not intended for use in Reflow solder processing applications. |                        |

## Operating Conditions

|                   |               |
|-------------------|---------------|
| Temperature Range |               |
| ICL32XXC          | 0°C to 70°C   |
| ICL32XXI          | -40°C to 85°C |

CAUTION: Stresses above those listed in "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress only rating and operation of the device at these or any other conditions above those indicated in the operational sections of this specification is not implied.

### NOTE:

1. θ<sub>JA</sub> is measured with the component mounted on a low effective thermal conductivity test board in free air. See Tech Brief TB379 for details.

## Electrical Specifications

Test Conditions: V<sub>CC</sub> = 3V to 5.5V, C<sub>1</sub> - C<sub>4</sub> = 0.1μF; Unless Otherwise Specified.  
Typicals are at T<sub>A</sub> = 25°C

| PARAMETER                                         | TEST CONDITIONS                                                                       |                                  | TEMP (°C) | MIN                  | TYP                  | MAX  | UNITS |
|---------------------------------------------------|---------------------------------------------------------------------------------------|----------------------------------|-----------|----------------------|----------------------|------|-------|
| DC CHARACTERISTICS                                |                                                                                       |                                  |           |                      |                      |      |       |
| Supply Current, Automatic Powerdown               | All R <sub>IN</sub> Open, FORCEON = GND, $\overline{\text{FORCEOFF}} = V_{\text{CC}}$ |                                  | 25        | -                    | 1.0                  | 10   | μA    |
| Supply Current, Powerdown                         | $\overline{\text{FORCEOFF}} = \text{GND}$                                             |                                  | 25        | -                    | 1.0                  | 10   | μA    |
| Supply Current, Automatic Powerdown Disabled      | All Outputs Unloaded, FORCEON = $\overline{\text{FORCEOFF}} = V_{\text{CC}}$          | ICL3245, V <sub>CC</sub> = 3.0V  | 25        | -                    | 0.3                  | 1.0  | mA    |
|                                                   |                                                                                       | ICL322X, V <sub>CC</sub> = 3.15V | 25        | -                    | 0.3                  | 1.0  | mA    |
| LOGIC AND TRANSMITTER INPUTS AND RECEIVER OUTPUTS |                                                                                       |                                  |           |                      |                      |      |       |
| Input Logic Threshold Low                         | T <sub>IN</sub> , FORCEON, $\overline{\text{FORCEOFF}}$                               |                                  | Full      | -                    | -                    | 0.8  | V     |
| Input Logic Threshold High                        | T <sub>IN</sub> , FORCEON, $\overline{\text{FORCEOFF}}$                               | V <sub>CC</sub> = 3.3V           | Full      | 2.0                  | -                    | -    | V     |
|                                                   |                                                                                       | V <sub>CC</sub> = 5.0V           | Full      | 2.4                  | -                    | -    | V     |
| Transmitter Input Hysteresis                      |                                                                                       |                                  | 25        | -                    | 0.5                  | -    | V     |
| Input Leakage Current                             | T <sub>IN</sub> , FORCEON, $\overline{\text{FORCEOFF}}$                               |                                  | Full      | -                    | ±0.01                | ±1.0 | μA    |
| Output Leakage Current                            | $\overline{\text{FORCEOFF}} = \text{GND}$                                             |                                  | Full      | -                    | ±0.05                | ±10  | μA    |
| Output Voltage Low                                | I <sub>OUT</sub> = 1.6mA                                                              |                                  | Full      | -                    | -                    | 0.4  | V     |
| Output Voltage High                               | I <sub>OUT</sub> = -1.0mA                                                             |                                  | Full      | V <sub>CC</sub> -0.6 | V <sub>CC</sub> -0.1 | -    | V     |
| RECEIVER INPUTS                                   |                                                                                       |                                  |           |                      |                      |      |       |
| Input Voltage Range                               |                                                                                       |                                  | Full      | -25                  | -                    | 25   | V     |
| Input Threshold Low                               | V <sub>CC</sub> = 3.3V                                                                |                                  | 25        | 0.6                  | 1.2                  | -    | V     |
|                                                   | V <sub>CC</sub> = 5.0V                                                                |                                  | 25        | 0.8                  | 1.5                  | -    | V     |
| Input Threshold High                              | V <sub>CC</sub> = 3.3V                                                                |                                  | 25        | -                    | 1.5                  | 2.4  | V     |
|                                                   | V <sub>CC</sub> = 5.0V                                                                |                                  | 25        | -                    | 1.8                  | 2.4  | V     |
| Input Hysteresis                                  |                                                                                       |                                  | 25        | -                    | 0.5                  | -    | V     |
| Input Resistance                                  |                                                                                       |                                  | 25        | 3                    | 5                    | 7    | kΩ    |
| TRANSMITTER OUTPUTS                               |                                                                                       |                                  |           |                      |                      |      |       |
| Output Voltage Swing                              | All Transmitter Outputs Loaded with 3kΩ to Ground                                     |                                  | Full      | ±5.0                 | ±5.4                 | -    | V     |
| Output Resistance                                 | V <sub>CC</sub> = V+ = V- = 0V, Transmitter Output = ±2V                              |                                  | Full      | 300                  | 10M                  | -    | Ω     |
| Output Short-Circuit Current                      |                                                                                       |                                  | Full      | -                    | ±35                  | ±60  | mA    |

# ICL3225, ICL3245

## Electrical Specifications

Test Conditions:  $V_{CC} = 3V$  to  $5.5V$ ,  $C_1 - C_4 = 0.1\mu F$ ; Unless Otherwise Specified.  
Typicals are at  $T_A = 25^\circ C$  (Continued)

| PARAMETER                                                                                  | TEST CONDITIONS                                                                                                                                                                             | TEMP<br>(°C)                                               | MIN                  | TYP  | MAX  | UNITS |      |
|--------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------|----------------------|------|------|-------|------|
| Output Leakage Current                                                                     | V <sub>OUT</sub> = ±12V, V <sub>CC</sub> = 0V or 3V to 5.5V<br>Automatic Powerdown or FORCEOFF = GND                                                                                        | Full                                                       | -                    | -    | ±25  | μA    |      |
| MOUSE DRIVEABILITY                                                                         |                                                                                                                                                                                             |                                                            |                      |      |      |       |      |
| Transmitter Output Voltage<br>(See Figure 11)                                              | T1 <sub>IN</sub> = T2 <sub>IN</sub> = GND, T3 <sub>IN</sub> = V <sub>CC</sub> , T3 <sub>OUT</sub> Loaded with 3kΩ to GND,<br>T1 <sub>OUT</sub> and T2 <sub>OUT</sub> Loaded with 2.5mA Each | Full                                                       | ±5                   | -    | -    | V     |      |
| ENHANCED AUTOMATIC POWERDOWN (FORCEON = GND, FORCEOFF = V <sub>CC</sub> )                  |                                                                                                                                                                                             |                                                            |                      |      |      |       |      |
| Receiver Input Thresholds to<br>INVALID High                                               | See Figure 6                                                                                                                                                                                | Full                                                       | -2.7                 | -    | 2.7  | V     |      |
| Receiver Input Thresholds to<br>INVALID Low                                                | See Figure 6                                                                                                                                                                                | Full                                                       | -0.3                 | -    | 0.3  | V     |      |
| INVALID, READY Output Voltage<br>Low                                                       | I <sub>OUT</sub> = 1.6mA                                                                                                                                                                    | Full                                                       | -                    | -    | 0.4  | V     |      |
| INVALID, READY Output Voltage<br>High                                                      | I <sub>OUT</sub> = -1.0mA                                                                                                                                                                   | Full                                                       | V <sub>CC</sub> -0.6 | -    | -    | V     |      |
| Receiver Positive or Negative<br>Threshold to INVALID High Delay<br>(t <sub>INVH</sub> )   |                                                                                                                                                                                             | 25                                                         | -                    | 1    | -    | μs    |      |
| Receiver Positive or Negative<br>Threshold to INVALID Low Delay<br>(t <sub>INVL</sub> )    |                                                                                                                                                                                             | 25                                                         | -                    | 30   | -    | μs    |      |
| Receiver or Transmitter Edge to<br>Transmitters Enabled Delay (t <sub>WU</sub> )           | Note 2                                                                                                                                                                                      | 25                                                         | -                    | 100  | -    | μs    |      |
| Receiver or Transmitter Edge to<br>Transmitters Disabled Delay<br>(t <sub>AUTOPWDN</sub> ) | Note 2                                                                                                                                                                                      | Full                                                       | 15                   | 30   | 60   | sec   |      |
| TIMING CHARACTERISTICS                                                                     |                                                                                                                                                                                             |                                                            |                      |      |      |       |      |
| Maximum Data Rate                                                                          | R <sub>L</sub> = 3kΩ, One Transmitter<br>Switching                                                                                                                                          | C <sub>L</sub> = 1000pF                                    | Full                 | 250  | -    | -     | kbps |
|                                                                                            |                                                                                                                                                                                             | V <sub>CC</sub> = 3V to 4.5V, C <sub>L</sub> = 250pF       | Full                 | 1000 | -    | -     | kbps |
|                                                                                            |                                                                                                                                                                                             | V <sub>CC</sub> = 4.5V to 5.5V,<br>C <sub>L</sub> = 1000pF | Full                 | 1000 | -    | -     | kbps |
| Receiver Propagation Delay                                                                 | Receiver Input to Receiver Output,<br>C <sub>L</sub> = 150pF                                                                                                                                | t <sub>PHL</sub>                                           | 25                   | -    | 0.15 | -     | μs   |
|                                                                                            |                                                                                                                                                                                             | t <sub>PLH</sub>                                           | 25                   | -    | 0.15 | -     | μs   |
| Receiver Output Enable Time                                                                | Normal Operation                                                                                                                                                                            | 25                                                         | -                    | 200  | -    | ns    |      |
| Receiver Output Disable Time                                                               | Normal Operation                                                                                                                                                                            | 25                                                         | -                    | 200  | -    | ns    |      |
| Transmitter Skew                                                                           | t <sub>PHL</sub> - t <sub>PLH</sub> (Note 3)                                                                                                                                                | 25                                                         | -                    | 25   | -    | ns    |      |
| Receiver Skew                                                                              | t <sub>PHL</sub> - t <sub>PLH</sub> (Note 3)                                                                                                                                                | 25                                                         | -                    | 50   | -    | ns    |      |
| Transition Region Slew Rate                                                                | V <sub>CC</sub> = 3.3V, R <sub>L</sub> = 3kΩ to 7kΩ, Measured from 3V to -3V or -3V to 3V, C <sub>L</sub> = 150pF to 1000pF                                                                 | 25                                                         | 24                   | -    | 150  | V/μs  |      |
| ESD PERFORMANCE                                                                            |                                                                                                                                                                                             |                                                            |                      |      |      |       |      |
| RS-232 Pins (T <sub>OUT</sub> , R <sub>IN</sub> )                                          | Human Body Model                                                                                                                                                                            | 25                                                         | -                    | ±15  | -    | kV    |      |
|                                                                                            | IEC61000-4-2 Contact Discharge                                                                                                                                                              | 25                                                         | -                    | ±8   | -    | kV    |      |
|                                                                                            | IEC61000-4-2 Air Gap Discharge                                                                                                                                                              | 25                                                         | -                    | >±8  | -    | kV    |      |
| All Other Pins                                                                             | Human Body Model                                                                                                                                                                            | 25                                                         | -                    | ±2.5 | -    | kV    |      |

### NOTES:

- An "edge" is defined as a transition through the transmitter or receiver input thresholds.
- Skews are measured at the receiver input switching points (1.4V).



TABLE 2. POWERDOWN LOGIC TRUTH TABLE

| RCVR OR<br>XMTR<br>EDGE<br>WITHIN<br>30s?                                                                             | $\overline{\text{FORCEOFF}}$<br>INPUT | FORCEON<br>INPUT | TRANSMITTER<br>OUTPUTS | RECEIVER<br>OUTPUTS | (NOTE 4)<br>$R_{\text{OUTB}}$<br>OUTPUTS | RS-232<br>LEVEL<br>PRESENT<br>AT<br>RECEIVER<br>INPUT? | $\overline{\text{INVALID}}$<br>OUTPUT | MODE OF OPERATION                                      |
|-----------------------------------------------------------------------------------------------------------------------|---------------------------------------|------------------|------------------------|---------------------|------------------------------------------|--------------------------------------------------------|---------------------------------------|--------------------------------------------------------|
| ICL3225                                                                                                               |                                       |                  |                        |                     |                                          |                                                        |                                       |                                                        |
| NO                                                                                                                    | H                                     | H                | Active                 | Active              | N.A.                                     | No                                                     | L                                     | Normal Operation (Enhanced<br>Auto Powerdown Disabled) |
| NO                                                                                                                    | H                                     | H                | Active                 | Active              | N.A.                                     | Yes                                                    | H                                     |                                                        |
| YES                                                                                                                   | H                                     | L                | Active                 | Active              | N.A.                                     | No                                                     | L                                     | Normal Operation (Enhanced<br>Auto Powerdown Enabled)  |
| YES                                                                                                                   | H                                     | L                | Active                 | Active              | N.A.                                     | Yes                                                    | H                                     |                                                        |
| NO                                                                                                                    | H                                     | L                | High-Z                 | Active              | N.A.                                     | No                                                     | L                                     | Powerdown Due to Enhanced<br>Auto Powerdown Logic      |
| NO                                                                                                                    | H                                     | L                | High-Z                 | Active              | N.A.                                     | Yes                                                    | H                                     |                                                        |
| X                                                                                                                     | L                                     | X                | High-Z                 | Active              | N.A.                                     | No                                                     | L                                     | Manual Powerdown                                       |
| X                                                                                                                     | L                                     | X                | High-Z                 | Active              | N.A.                                     | Yes                                                    | H                                     |                                                        |
| ICL322X - $\overline{\text{INVALID}}$ DRIVING FORCEON AND $\overline{\text{FORCEOFF}}$ (EMULATES AUTOMATIC POWERDOWN) |                                       |                  |                        |                     |                                          |                                                        |                                       |                                                        |
| X                                                                                                                     | NOTE 5                                | NOTE 5           | Active                 | Active              | N.A.                                     | Yes                                                    | H                                     | Normal Operation                                       |
| X                                                                                                                     | NOTE 5                                | NOTE 5           | High-Z                 | Active              | N.A.                                     | No                                                     | L                                     | Forced Auto Powerdown                                  |
| ICL3245                                                                                                               |                                       |                  |                        |                     |                                          |                                                        |                                       |                                                        |
| NO                                                                                                                    | H                                     | H                | Active                 | Active              | Active                                   | No                                                     | L                                     | Normal Operation (Enhanced<br>Auto Powerdown Disabled) |
| NO                                                                                                                    | H                                     | H                | Active                 | Active              | Active                                   | Yes                                                    | H                                     |                                                        |
| YES                                                                                                                   | H                                     | L                | Active                 | Active              | Active                                   | No                                                     | L                                     | Normal Operation (Enhanced<br>Auto Powerdown Enabled)  |
| YES                                                                                                                   | H                                     | L                | Active                 | Active              | Active                                   | Yes                                                    | H                                     |                                                        |
| NO                                                                                                                    | H                                     | L                | High-Z                 | Active              | Active                                   | No                                                     | L                                     | Powerdown Due to Enhanced<br>Auto Powerdown Logic      |
| NO                                                                                                                    | H                                     | L                | High-Z                 | Active              | Active                                   | Yes                                                    | H                                     |                                                        |
| X                                                                                                                     | L                                     | X                | High-Z                 | High-Z              | Active                                   | No                                                     | L                                     | Manual Powerdown                                       |
| X                                                                                                                     | L                                     | X                | High-Z                 | High-Z              | Active                                   | Yes                                                    | H                                     |                                                        |
| ICL3245 - $\overline{\text{INVALID}}$ DRIVING FORCEON AND $\overline{\text{FORCEOFF}}$ (EMULATES AUTOMATIC POWERDOWN) |                                       |                  |                        |                     |                                          |                                                        |                                       |                                                        |
| X                                                                                                                     | NOTE 5                                | NOTE 5           | Active                 | Active              | Active                                   | Yes                                                    | H                                     | Normal Operation                                       |
| X                                                                                                                     | NOTE 5                                | NOTE 5           | High-Z                 | High-Z              | Active                                   | No                                                     | L                                     | Forced Auto Powerdown                                  |

NOTES:

- Applies only to the ICL3245.
- Input is connected to  $\overline{\text{INVALID}}$  Output.

## Powerdown Functionality

This 3V family of RS-232 interface devices requires a nominal supply current of 0.3mA during normal operation (not in powerdown mode). This is considerably less than the 5mA to 11mA current required of 5V RS-232 devices. The already low current requirement drops significantly when the device enters powerdown mode. In powerdown, supply current drops to 1 $\mu$ A, because the on-chip charge pump turns off (V+ collapses to V<sub>CC</sub>, V- collapses to GND), and the transmitter outputs three-state. Inverting receiver outputs may or may not disable in powerdown; refer to Table 2 for details. This micro-power mode makes these devices ideal for battery powered and portable applications.

### Software Controlled (Manual) Powerdown

These three devices allow the user to force the IC into the low power, standby state, and utilize a two pin approach

where the FORCEON and  $\overline{\text{FORCEOFF}}$  inputs determine the IC's mode. For always enabled operation, FORCEON and  $\overline{\text{FORCEOFF}}$  are both strapped high. To switch between active and powerdown modes, under logic or software control, only the  $\overline{\text{FORCEOFF}}$  input need be driven. The FORCEON state isn't critical, as  $\overline{\text{FORCEOFF}}$  dominates over FORCEON. Nevertheless, if strictly manual control over powerdown is desired, the user must strap FORCEON high to disable the enhanced automatic powerdown circuitry. ICL3245 inverting (standard) receiver outputs also disable when the device is in powerdown, thereby eliminating the possible current path through a shutdown peripheral's input protection diode (see Figures 2 and 3).

Connecting  $\overline{\text{FORCEOFF}}$  and FORCEON together disables the enhanced automatic powerdown feature, enabling them to function as a manual SHUTDOWN input (see Figure 4).

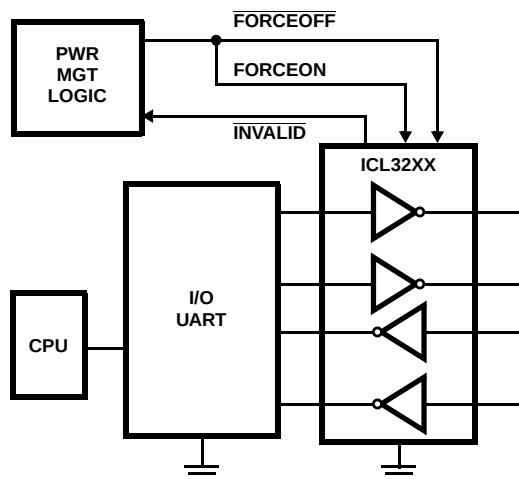


FIGURE 4. CONNECTIONS FOR MANUAL POWERDOWN WHEN NO VALID RECEIVER SIGNALS ARE PRESENT

With any of the above control schemes, the time required to exit powerdown, and resume transmission is only 100µs.

When using both manual and enhanced automatic powerdown ( $\overline{\text{FORCEON}} = 0$ ), the ICL32XX won't power up from manual powerdown until both  $\overline{\text{FORCEOFF}}$  and  $\overline{\text{FORCEON}}$  are driven high, or until a transition occurs on a receiver or transmitter input. Figure 5 illustrates a circuit for ensuring that the ICL32XX powers up as soon as  $\overline{\text{FORCEOFF}}$  switches high. The rising edge of the Master Powerdown signal forces the device to power up, and the ICL32XX returns to enhanced automatic powerdown mode an RC time constant after this rising edge. The time constant isn't critical, because the ICL32XX remains powered up for 30 seconds after the  $\overline{\text{FORCEON}}$  falling edge, even if there are no signal transitions. This gives slow-to-wake systems (e.g., a mouse) plenty of time to start transmitting, and as long as it starts transmitting within 30 seconds both systems remain enabled.

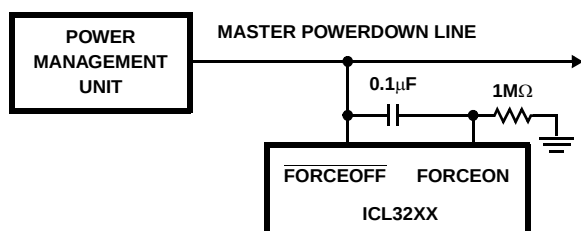


FIGURE 5. CIRCUIT TO ENSURE IMMEDIATE POWER UP WHEN EXITING FORCED POWERDOWN

### INVALID Output

The  $\overline{\text{INVALID}}$  output always indicates (see Table 2) whether or not 30µs have elapsed with invalid RS-232 signals (see Figures 6 and 8) persisting on all of the receiver inputs, giving the user an easy way to determine when the interface block should power down. Invalid receiver levels occur whenever the driving peripheral's outputs are shut off (powered down) or when the RS-232 interface cable is disconnected. In the case of a disconnected interface cable where all the receiver inputs are

floating (but pulled to GND by the internal receiver pull down resistors), the  $\overline{\text{INVALID}}$  logic detects the invalid levels and drives the output low. The power management logic then uses this indicator to power down the interface block. Reconnecting the cable restores valid levels at the receiver inputs,  $\overline{\text{INVALID}}$  switches high, and the power management logic wakes up the interface block.  $\overline{\text{INVALID}}$  can also be used to indicate the DTR or RING INDICATOR signal, as long as the other receiver inputs are floating, or driven to GND (as in the case of a powered down driver).

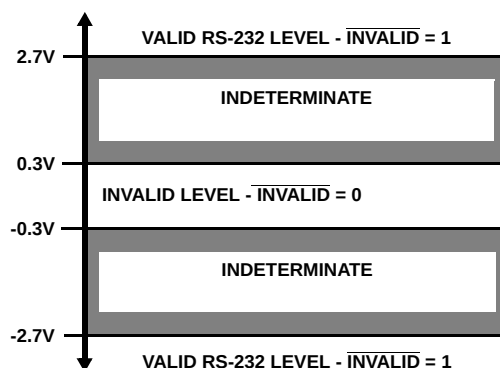


FIGURE 6. DEFINITION OF VALID RS-232 RECEIVER LEVELS

### Enhanced Automatic Powerdown

Even greater power savings is available by using these devices which feature an *enhanced automatic* powerdown function. When the enhanced powerdown logic determines that no transitions have occurred on any of the transmitter nor receiver inputs for 30 seconds, the charge pump and transmitters powerdown, thereby reducing supply current to 1µA. The ICL32XX automatically powers back up whenever it detects a transition on one of these inputs. This automatic powerdown feature provides additional system power savings without changes to the existing operating system.

Enhanced automatic powerdown operates when the  $\overline{\text{FORCEON}}$  input is low, and the  $\overline{\text{FORCEOFF}}$  input is high. Tying  $\overline{\text{FORCEON}}$  high disables automatic powerdown, but manual powerdown is always available via the overriding  $\overline{\text{FORCEOFF}}$  input. Table 2 summarizes the enhanced automatic powerdown functionality.

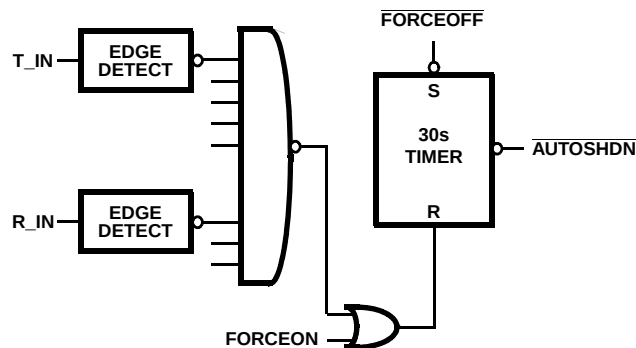


FIGURE 7. ENHANCED AUTOMATIC POWERDOWN LOGIC



The time to recover from automatic powerdown mode is typically 100 $\mu$ s.

If enhanced automatic powerdown isn't desired, the user can implement the standard automatic powerdown feature (mimics the function on the ICL3221/ICL3223/ICL3243) by connecting the  $\overline{\text{INVALID}}$  output to the FORCEON and  $\overline{\text{FORCEOFF}}$  inputs, as shown in Figure 9. After 30 $\mu\text{s}$  of invalid receiver levels,  $\overline{\text{INVALID}}$  switches low and drives the ICL32XX into a forced powerdown condition.  $\overline{\text{INVALID}}$  switches high as soon as a receiver input senses a valid RS-232 level, forcing the ICL32XX to power on. See the "INVALID DRIVING FORCEON AND FORCEOFF" section of Table 2 for an operational summary. This operational mode is perfect for handheld devices that communicate with

The diagram shows a CPU connected to an I/O UART, which is connected to an ICL32XX device. The ICL32XX has four input pins, each with an inverter symbol. Timing constraints are indicated by arrows: 'INVALID' for the first input, 'FORCEON' for the second input, and 'FORCEOFF' for the third input. The ICL32XX is also connected to ground.

For devices which communicate only through a detachable cable, connecting  $\overline{\text{INVALID}}$  to  $\overline{\text{FORCEOFF}}$  (with  $\text{FORCEON} = 0$ ) may be a desirable configuration. While the cable is attached  $\overline{\text{INVALID}}$  and  $\overline{\text{FORCEOFF}}$  remain high, so the enhanced automatic powerdown logic powers down the RS-232 device whenever there is 30 seconds of inactivity on the

receiver and transmitter inputs. Detaching the cable allows the receiver inputs to drop to an invalid level (GND), so  $\overline{\text{INVALID}}$  switches low and forces the RS-232 device to power down. The ICL32XX remains powered down until the cable is reconnected ( $\overline{\text{INVALID}} = \overline{\text{FORCEOFF}} = 1$ ) and a transition occurs on a receiver or transmitter input (see Figure 7). For immediate power up when the cable is reattached, connect FORCEON to  $\overline{\text{FORCEOFF}}$  through a network similar to that shown in Figure 5.

### Ready Output (ICL3225 Only)

The Ready output indicates that the ICL322X is ready to transmit. Ready switches low whenever the device enters powerdown, and switches back high during power-up when  $V_-$  reaches -4V or lower.

### Capacitor Selection

The charge pumps require 0.1 $\mu\text{F}$  capacitors for 3.3V operation. For other supply voltages refer to Table 3 for capacitor values. Do not use values smaller than those listed in Table 3. Increasing the capacitor values (by a factor of 2) reduces ripple on the transmitter outputs and slightly reduces power consumption.  $C_2$ ,  $C_3$ , and  $C_4$  can be increased without increasing  $C_1$ 's value, however, do not increase  $C_1$  without also increasing  $C_2$ ,  $C_3$ , and  $C_4$  to maintain the proper ratios ( $C_1$  to the other capacitors).

When using minimum required capacitor values, make sure that capacitor values do not degrade excessively with temperature. If in doubt, use capacitors with a larger nominal value. The capacitor's equivalent series resistance (ESR) usually rises at low temperatures and it influences the amount of ripple on  $V_+$  and  $V_-$ .

TABLE 3. REQUIRED CAPACITOR VALUES

| $V_{CC}$ (V) | $C_1$ ( $\mu\text{F}$ ) | $C_2, C_3, C_4$ ( $\mu\text{F}$ ) |
|--------------|-------------------------|-----------------------------------|
| 3.0 to 3.6   | 0.1                     | 0.1                               |
| 4.5 to 5.5   | 0.047                   | 0.33                              |
| 3.0 to 5.5   | 0.1                     | 0.47                              |

### Power Supply Decoupling

In most circumstances a 0.1 $\mu\text{F}$  bypass capacitor is adequate. In applications that are particularly sensitive to power supply noise, decouple  $V_{CC}$  to ground with a capacitor of the same value as the charge-pump capacitor  $C_1$ . Connect the bypass capacitor as close as possible to the IC.

### Operation Down to 2.7V

ICL32XXE transmitter outputs meet RS-562 levels ( $\pm 3.7\text{V}$ ), at full data rate, with  $V_{CC}$  as low as 2.7V. RS-562 levels typically ensure interoperability with RS-232 devices.

### Transmitter Outputs when Exiting Powerdown

Figure 10 shows the response of two transmitter outputs when exiting powerdown mode. As they activate, the two transmitter outputs properly go to opposite RS-232 levels, with no glitching, ringing, nor undesirable transients. Each transmitter is loaded with 3k $\Omega$  in parallel with 2500pF. Note that the transmitters enable only when the magnitude of the supplies exceed approximately 3V.

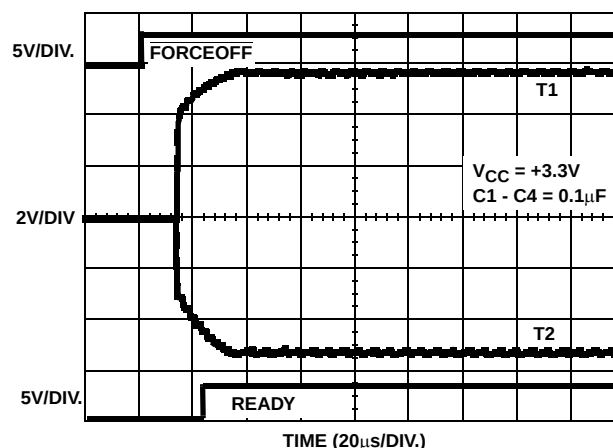


FIGURE 10. TRANSMITTER OUTPUTS WHEN EXITING POWERDOWN

### Mouse Driveability

The ICL3245 is specifically designed to power a serial mouse while operating from low voltage supplies. Figure 11 shows the transmitter output voltages under increasing load current. The on-chip switching regulator ensures the transmitters will supply at least  $\pm 5\text{V}$  during worst case conditions (15mA for paralleled  $V_+$  transmitters, 7.3mA for single  $V_-$  transmitter).

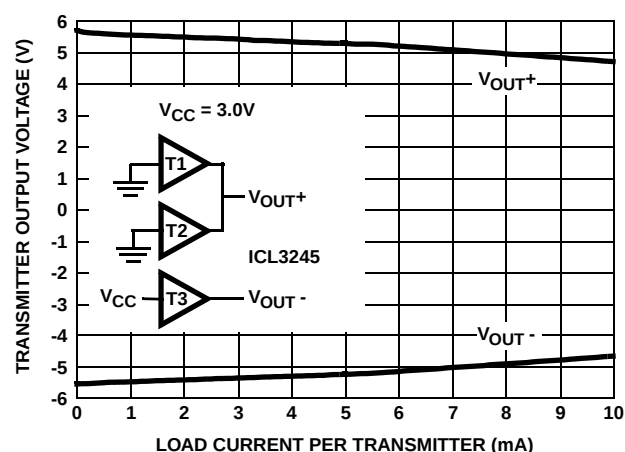


FIGURE 11. TRANSMITTER OUTPUT VOLTAGE vs LOAD CURRENT (PER TRANSMITTER, i.e., DOUBLE CURRENT AXIS FOR TOTAL  $V_{OUT+}$  CURRENT)

## High Data Rates

The ICL32XX maintain the RS-232  $\pm 5V$  minimum transmitter output voltages even at high data rates. Figure 12 details a transmitter loopback test circuit, and Figure 13 illustrates the loopback test result at 250kbps. For this test, all transmitters were simultaneously driving RS-232 loads in parallel with 1000pF, at 250kbps. Figure 14 shows the loopback results for a single transmitter driving 250pF and an RS-232 load at 1Mbps. The static transmitters were also loaded with an RS-232 receiver.

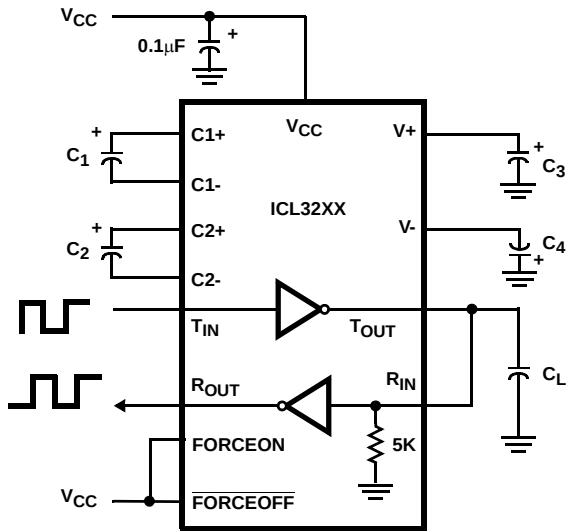


FIGURE 12. TRANSMITTER LOOPBACK TEST CIRCUIT

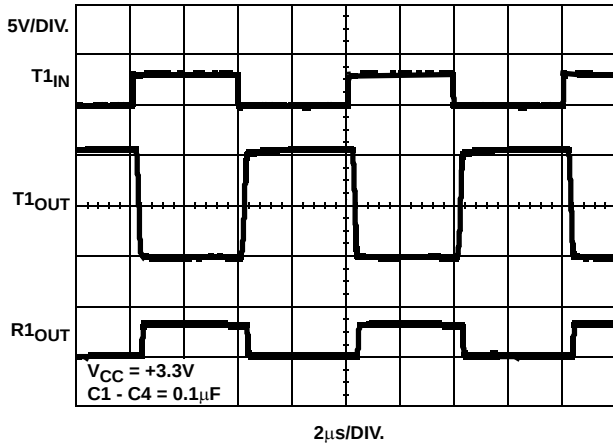


FIGURE 13. LOOPBACK TEST AT 250kbps ( $C_L = 1000pF$ )

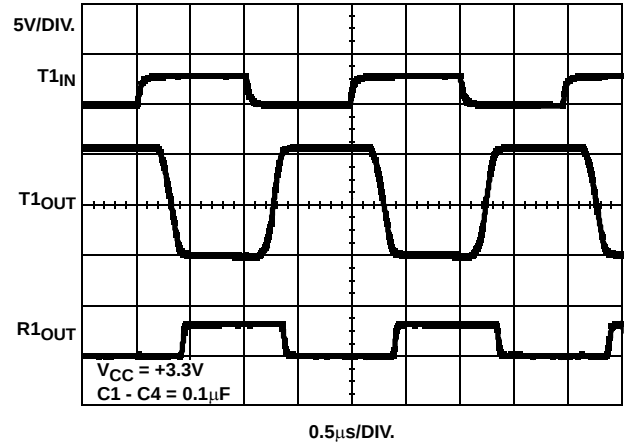


FIGURE 14. LOOPBACK TEST AT 1Mbps ( $C_L = 250pF$ )

## Interconnection with 3V and 5V Logic

The ICL32XXE directly interfaces with 5V CMOS and TTL logic families. Nevertheless, with the ICL32XX at 3.3V, and the logic supply at 5V, AC, HC, and CD4000 outputs can drive ICL32XX inputs, but ICL32XX outputs do not reach the minimum  $V_{IH}$  for these logic families. See Table 4 for more information.

TABLE 4. LOGIC FAMILY COMPATIBILITY WITH VARIOUS SUPPLY VOLTAGES

| SYSTEM POWER-SUPPLY VOLTAGE (V) | V <sub>CC</sub> SUPPLY VOLTAGE (V) | COMPATIBILITY                                                                                                         |
|---------------------------------|------------------------------------|-----------------------------------------------------------------------------------------------------------------------|
| 3.3                             | 3.3                                | Compatible with all CMOS families.                                                                                    |
| 5                               | 5                                  | Compatible with all TTL and CMOS logic families.                                                                      |
| 5                               | 3.3                                | Compatible with ACT and HCT CMOS, and with TTL. ICL32XX outputs are incompatible with AC, HC, and CD4000 CMOS inputs. |

**Typical Performance Curves**  $V_{CC} = 3.3V$ ,  $T_A = 25^\circ C$

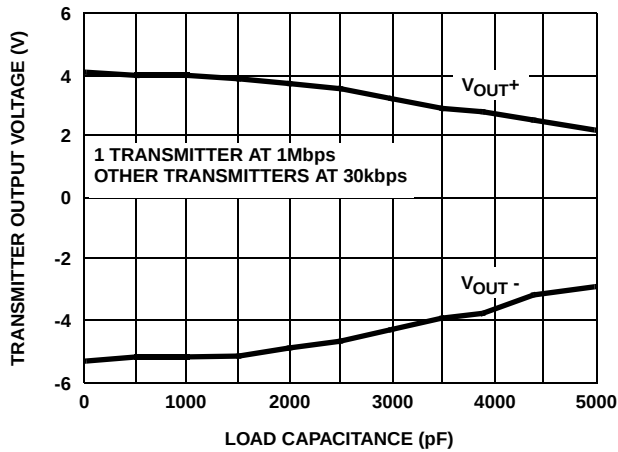


FIGURE 15. TRANSMITTER OUTPUT VOLTAGE vs LOAD CAPACITANCE

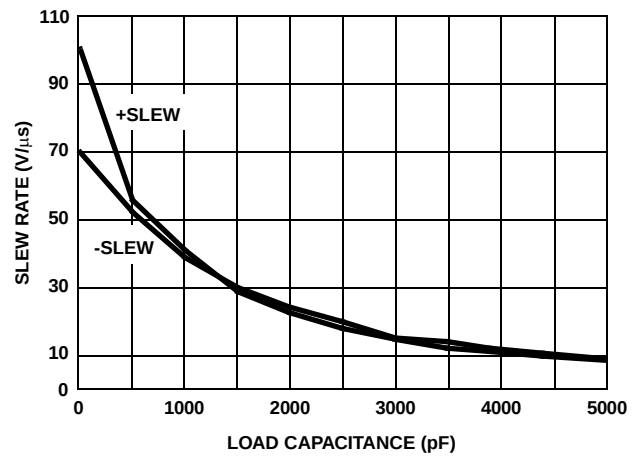


FIGURE 16. SLEW RATE vs LOAD CAPACITANCE

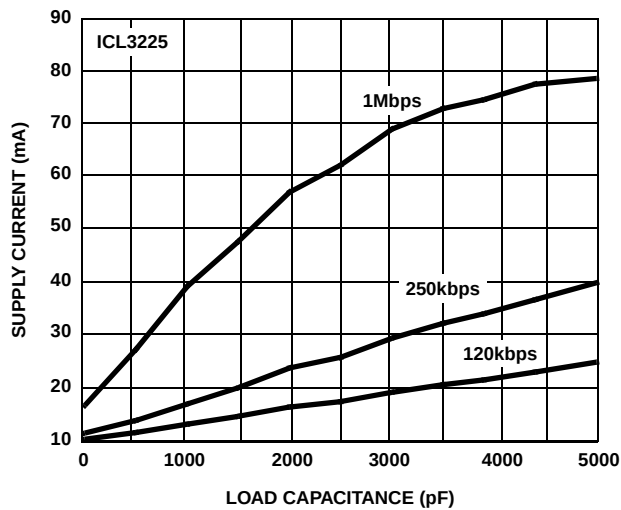


FIGURE 17. SUPPLY CURRENT vs LOAD CAPACITANCE WHEN TRANSMITTING DATA

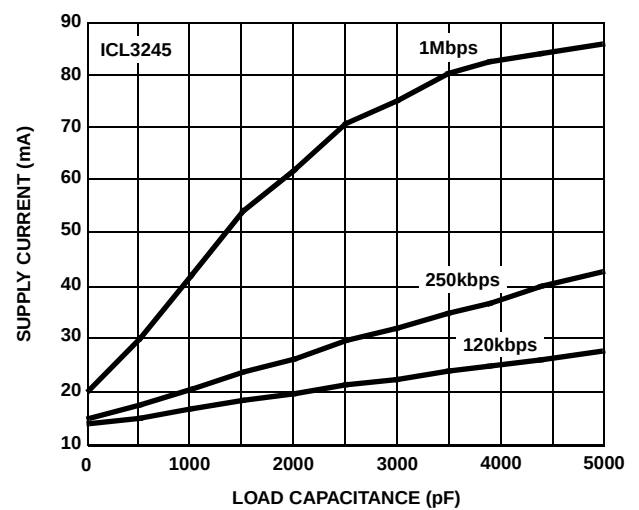


FIGURE 18. SUPPLY CURRENT vs LOAD CAPACITANCE WHEN TRANSMITTING DATA

**Typical Performance Curves**  $V_{CC} = 3.3V$ ,  $T_A = 25^\circ C$  (Continued)

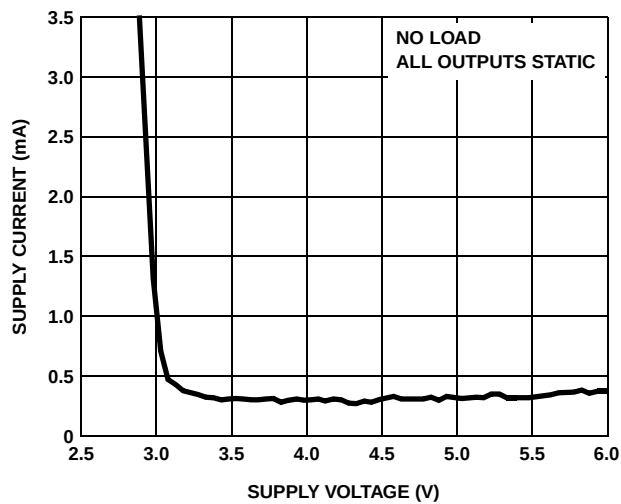


FIGURE 19. SUPPLY CURRENT vs SUPPLY VOLTAGE

**Die Characteristics**

**SUBSTRATE POTENTIAL (POWERED UP)**

GND

**TRANSISTOR COUNT**

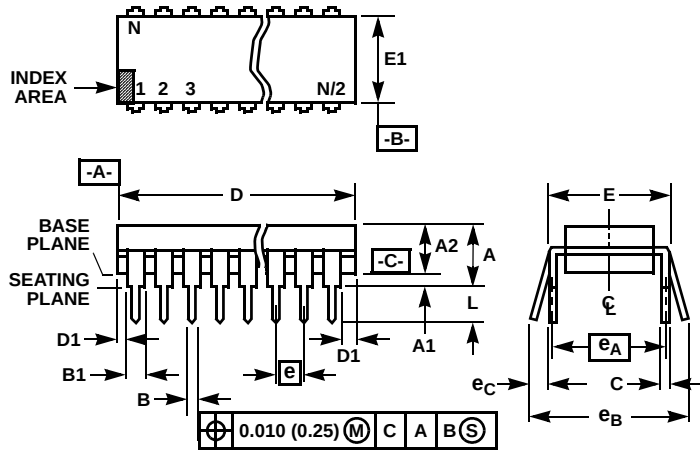
ICL3225: 937

ICL3245: 1109

**PROCESS**

Si Gate CMOS

## Dual-In-Line Plastic Packages (PDIP)



### NOTES:

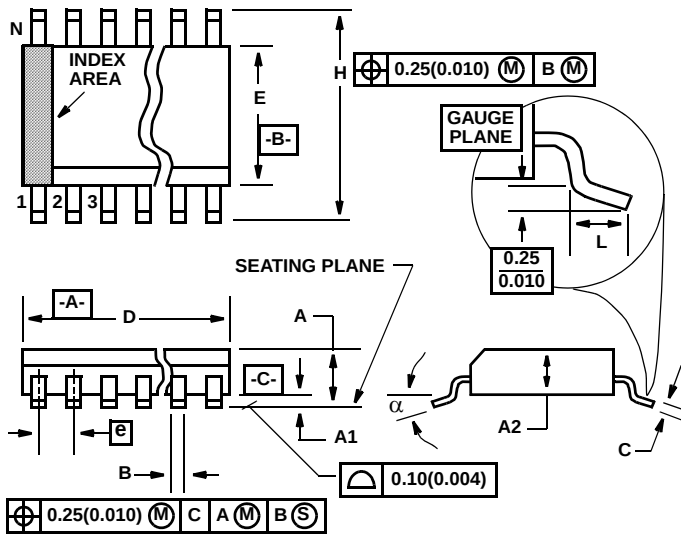
1. Controlling Dimensions: INCH. In case of conflict between English and Metric dimensions, the inch dimensions control.
2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
3. Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication No. 95.
4. Dimensions A, A1 and L are measured with the package seated in JEDEC seating plane gauge GS-3.
5. D, D1, and E1 dimensions do not include mold flash or protrusions. Mold flash or protrusions shall not exceed 0.010 inch (0.25mm).
6. E and  $e_A$  are measured with the leads constrained to be perpendicular to datum  $-C-$ .
7.  $e_B$  and  $e_C$  are measured at the lead tips with the leads unconstrained.  $e_C$  must be zero or greater.
8. B1 maximum dimensions do not include dambar protrusions. Dambar protrusions shall not exceed 0.010 inch (0.25mm).
9. N is the maximum number of terminal positions.
10. Corner leads (1, N, N/2 and N/2 + 1) for E8.3, E16.3, E18.3, E28.3, E42.6 will have a B1 dimension of 0.030 - 0.045 inch (0.76 - 1.14mm).

### E20.3 (JEDEC MS-001-AD ISSUE D) 20 LEAD DUAL-IN-LINE PLASTIC PACKAGE

| SYMBOL | INCHES    |       | MILLIMETERS |       | NOTES |
|--------|-----------|-------|-------------|-------|-------|
|        | MIN       | MAX   | MIN         | MAX   |       |
| A      | -         | 0.210 | -           | 5.33  | 4     |
| A1     | 0.015     | -     | 0.39        | -     | 4     |
| A2     | 0.115     | 0.195 | 2.93        | 4.95  | -     |
| B      | 0.014     | 0.022 | 0.356       | 0.558 | -     |
| B1     | 0.045     | 0.070 | 1.55        | 1.77  | 8     |
| C      | 0.008     | 0.014 | 0.204       | 0.355 | -     |
| D      | 0.980     | 1.060 | 24.89       | 26.9  | 5     |
| D1     | 0.005     | -     | 0.13        | -     | 5     |
| E      | 0.300     | 0.325 | 7.62        | 8.25  | 6     |
| E1     | 0.240     | 0.280 | 6.10        | 7.11  | 5     |
| e      | 0.100 BSC |       | 2.54 BSC    |       | -     |
| $e_A$  | 0.300 BSC |       | 7.62 BSC    |       | 6     |
| $e_B$  | -         | 0.430 | -           | 10.92 | 7     |
| L      | 0.115     | 0.150 | 2.93        | 3.81  | 4     |
| N      | 20        |       | 20          |       | 9     |

Rev. 0 12/93

# Shrink Small Outline Plastic Packages (SSOP)



## NOTES:

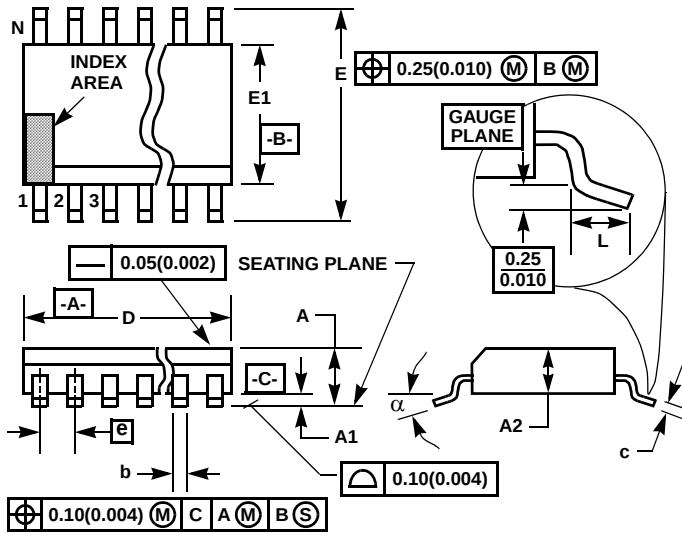
1. Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication Number 95.
2. Dimensioning and tolerancing per ANSI Y14.5M-1982.
3. Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion and gate burrs shall not exceed 0.20mm (0.0078 inch) per side.
4. Dimension "E" does not include interlead flash or protrusions. Interlead flash and protrusions shall not exceed 0.20mm (0.0078 inch) per side.
5. The chamfer on the body is optional. If it is not present, a visual index feature must be located within the crosshatched area.
6. "L" is the length of terminal for soldering to a substrate.
7. "N" is the number of terminal positions.
8. Terminal numbers are shown for reference only.
9. Dimension "B" does not include dambar protrusion. Allowable dambar protrusion shall be 0.13mm (0.005 inch) total in excess of "B" dimension at maximum material condition.
10. Controlling dimension: MILLIMETER. Converted inch dimensions are not necessarily exact.

## M20.209 (JEDEC MO-150-AE ISSUE B) 20 LEAD SHRINK SMALL OUTLINE PLASTIC PACKAGE

| SYMBOL | INCHES    |        | MILLIMETERS |        | NOTES |
|--------|-----------|--------|-------------|--------|-------|
|        | MIN       | MAX    | MIN         | MAX    |       |
| A      | 0.068     | 0.078  | 1.73        | 1.99   |       |
| A1     | 0.002     | 0.008  | 0.05        | 0.21   |       |
| A2     | 0.066     | 0.070  | 1.68        | 1.78   |       |
| B      | 0.010     | 0.015  | 0.25        | 0.38   | 9     |
| C      | 0.004     | 0.008  | 0.09        | 0.20   |       |
| D      | 0.278     | 0.289  | 7.07        | 7.33   | 3     |
| E      | 0.205     | 0.212  | 5.20        | 5.38   | 4     |
| e      | 0.026 BSC |        | 0.65 BSC    |        |       |
| H      | 0.301     | 0.311  | 7.65        | 7.90   |       |
| L      | 0.025     | 0.037  | 0.63        | 0.95   | 6     |
| N      | 20        |        | 20          |        | 7     |
| α      | 0 deg.    | 8 deg. | 0 deg.      | 8 deg. |       |

Rev. 3 11/02

# Thin Shrink Small Outline Plastic Packages (TSSOP)



## NOTES:

- These package dimensions are within allowable dimensions of JEDEC MO-153-AE, Issue E.
- Dimensioning and tolerancing per ANSI Y14.5M-1982.
- Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion and gate burrs shall not exceed 0.15mm (0.006 inch) per side.
- Dimension "E1" does not include interlead flash or protrusions. Interlead flash and protrusions shall not exceed 0.15mm (0.006 inch) per side.
- The chamfer on the body is optional. If it is not present, a visual index feature must be located within the crosshatched area.
- "L" is the length of terminal for soldering to a substrate.
- "N" is the number of terminal positions.
- Terminal numbers are shown for reference only.
- Dimension "b" does not include dambar protrusion. Allowable dambar protrusion shall be 0.08mm (0.003 inch) total in excess of "b" dimension at maximum material condition. Minimum space between protrusion and adjacent lead is 0.07mm (0.0027 inch).
- Controlling dimension: MILLIMETER. Converted inch dimensions are not necessarily exact. (Angles in degrees)

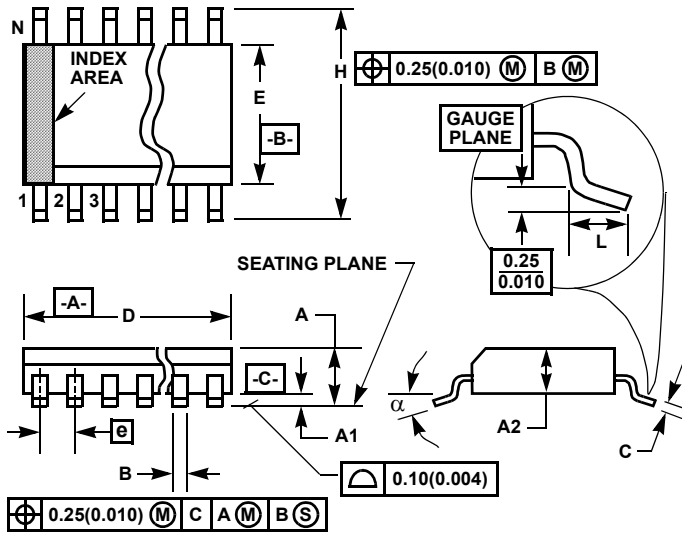
## M28.173

### 28 LEAD THIN SHRINK SMALL OUTLINE PLASTIC PACKAGE

| SYMBOL   | INCHES    |        | MILLIMETERS |      | NOTES |
|----------|-----------|--------|-------------|------|-------|
|          | MIN       | MAX    | MIN         | MAX  |       |
| A        | -         | 0.047  | -           | 1.20 | -     |
| A1       | 0.002     | 0.006  | 0.05        | 0.15 | -     |
| A2       | 0.031     | 0.051  | 0.80        | 1.05 | -     |
| b        | 0.0075    | 0.0118 | 0.19        | 0.30 | 9     |
| c        | 0.0035    | 0.0079 | 0.09        | 0.20 | -     |
| D        | 0.378     | 0.386  | 9.60        | 9.80 | 3     |
| E1       | 0.169     | 0.177  | 4.30        | 4.50 | 4     |
| e        | 0.026 BSC |        | 0.65 BSC    |      | -     |
| E        | 0.246     | 0.256  | 6.25        | 6.50 | -     |
| L        | 0.0177    | 0.0295 | 0.45        | 0.75 | 6     |
| N        | 28        |        | 28          |      | 7     |
| $\alpha$ | 0°        | 8°     | 0°          | 8°   | -     |

Rev. 0 6/98

# Shrink Small Outline Plastic Packages (SSOP)



## NOTES:

- Symbols are defined in the "MO Series Symbol List" in Section 2.2 of Publication Number 95.
- Dimensioning and tolerancing per ANSI Y14.5M-1982.
- Dimension "D" does not include mold flash, protrusions or gate burrs. Mold flash, protrusion and gate burrs shall not exceed 0.20mm (0.0078 inch) per side.
- Dimension "E" does not include interlead flash or protrusions. Interlead flash and protrusions shall not exceed 0.20mm (0.0078 inch) per side.
- The chamfer on the body is optional. If it is not present, a visual index feature must be located within the crosshatched area.
- "L" is the length of terminal for soldering to a substrate.
- "N" is the number of terminal positions.
- Terminal numbers are shown for reference only.
- Dimension "B" does not include dambar protrusion. Allowable dambar protrusion shall be 0.13mm (0.005 inch) total in excess of "B" dimension at maximum material condition.
- Controlling dimension: MILLIMETER. Converted inch dimensions are not necessarily exact.

## M28.209 (JEDEC MO-150-AH ISSUE B) 28 LEAD SHRINK SMALL OUTLINE PLASTIC PACKAGE

| SYMBOL   | INCHES    |       | MILLIMETERS |       | NOTES |
|----------|-----------|-------|-------------|-------|-------|
|          | MIN       | MAX   | MIN         | MAX   |       |
| A        | -         | 0.078 | -           | 2.00  | -     |
| A1       | 0.002     | -     | 0.05        | -     | -     |
| A2       | 0.065     | 0.072 | 1.65        | 1.85  | -     |
| B        | 0.009     | 0.014 | 0.22        | 0.38  | 9     |
| C        | 0.004     | 0.009 | 0.09        | 0.25  | -     |
| D        | 0.390     | 0.413 | 9.90        | 10.50 | 3     |
| E        | 0.197     | 0.220 | 5.00        | 5.60  | 4     |
| e        | 0.026 BSC |       | 0.65 BSC    |       | -     |
| H        | 0.292     | 0.322 | 7.40        | 8.20  | -     |
| L        | 0.022     | 0.037 | 0.55        | 0.95  | 6     |
| N        | 28        |       | 28          |       | 7     |
| $\alpha$ | 0°        | 8°    | 0°          | 8°    | -     |

Rev. 2 6/05

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