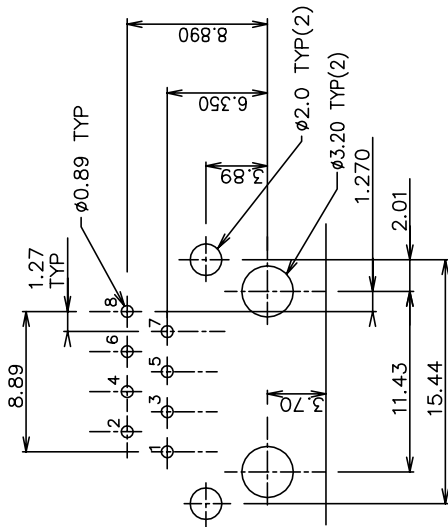
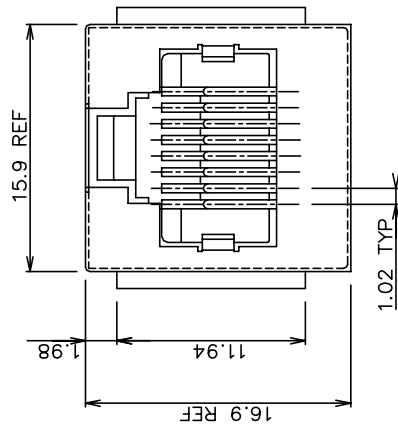
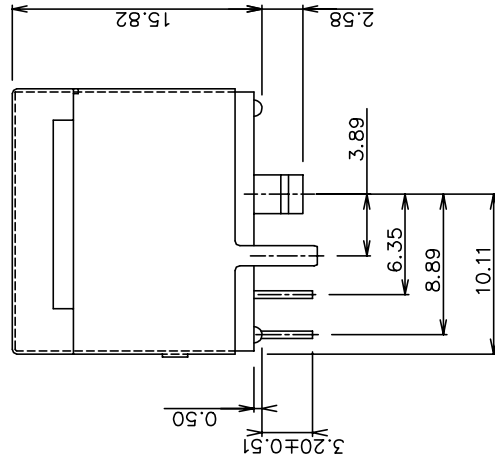
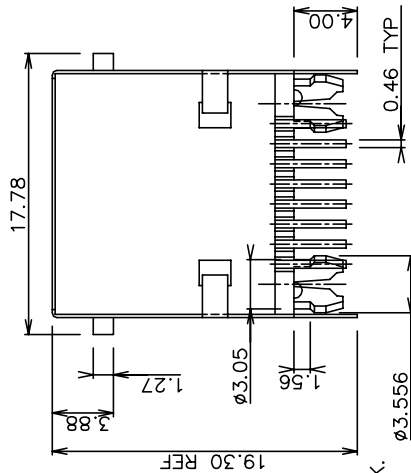
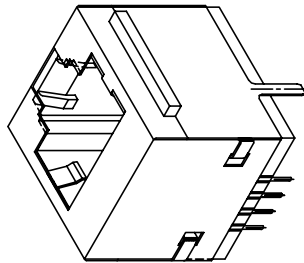




RECOMMENDED PC BOARD LAYOUT

NOTES:

1. RECOMMENDED P.C.B THICKNESS 1.60 MM
2. HOUSING MAT'L: NYLON 66, 25% G.F UL 94V-0, BLACK.
3. CONTACTS: PHOS BRONZE ALLOY UNS-C51000,
Ø 0.460 ROUND WIRE, PLATING SEE TABLE.
4. METAL SHELL MATERIAL:
COPPER ALLOY: 0.20mm THICK
FINISH:
FOR 94152-XXX TIN-LEAD 100u" THICK MIN.
FOR 94152-XXXLF PURE TIN 80u" THICK MIN.
5. PACKAGING: GES-14-351, USE TRAY
6. ALL DIMENSIONS IN MILLIMETER.
7. IF LF P/N THE PRODUCT MEETS EUROPEAN UNION
DIRECTIVES AND OTHER COUNTRY REGULATIONS AS
DESCRIBED IN GS-22-008.
8. THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C
PEAK TEMPERATURE FOR 10 SECONDS IN A WAVE
SOLDER APPLICATION WITH A 1.60mm MINIMUM THICK
CIRCUIT BOARD.
9. IF LF P/N PACKAGING MEETS GS-14-920
SPECIFICATION.



A cross-sectional view of the metal shield assembly. It shows a rectangular block labeled "METAL SHIELD" with a thickness of "0.20 THICK". Inside the shield, there is a "M/J ASSY FOR VERT." (Motor/Jack Assembly for Vertical) which includes a central vertical shaft with several horizontal pins or rods extending from it. The distance from the top of the shield to the top of the assembly is labeled "1.27 TYP".

mat'l. code		surface / ISO1302		tolerance		projection		product family	
		ISO1302 ✓		ISO1111 ISO406				MOD JACK	
l'tecn n°dr		date		tolerances unless otherwise specified					
B	T50378	Q1	12/18/95	0.X±0.3					
C	T03-0443	WL	10/06/03	0.XX±0.15					
D	N05-0030	YS	02/05/03	0'±2'					
E	N06-0319	WG	12/28/06	0.XXX±0.05					
F	ELX-N-01099SH	MMQ	3/14/12	KCHOU				sheet1 of 1 size	
G	ELX-N-15047H	Henry	09/13/13	CHEN TONY CHEN				A4	
				CHEN TONY CHEN				type Product Customer Drawing	
sheet revising		1							
index sheet		1							