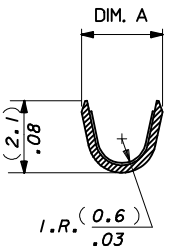
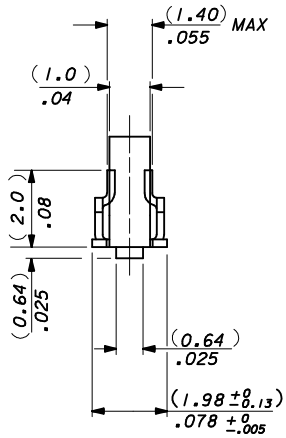
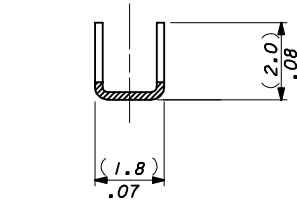


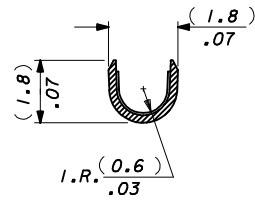
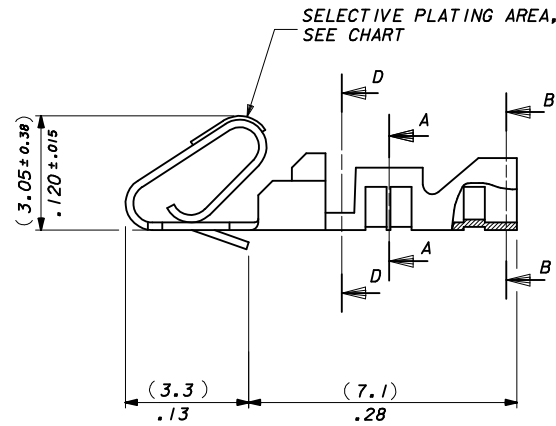
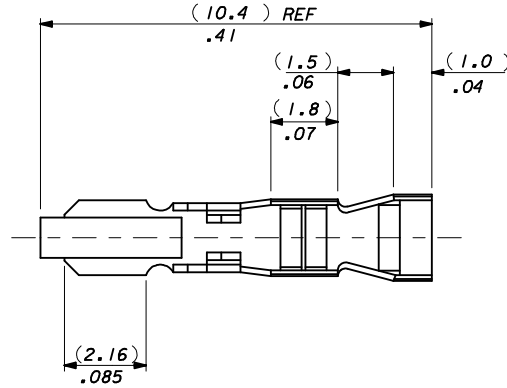
NOTES:

1. MATERIAL: (0.21)/.008 THICK BRASS.
2. FINISH: SEE SHEET 2.
3. THIS PART CONFORMS TO PRODUCT SPEC. 99020-0088.
4. TERMINAL MUST MEET BEND SPEC. SDES-219.
5. SUITABLE FOR 22-30 GA. WIRE, (1.57)/.062 MAX. INSULATION.
6. THIS PART CONFORMS TO CLASS B REQUIREMENTS OF COSMETIC SPECIFICATION PS-45499-002.

SECTION D-D
(4809-1T ONLY)



SECTION B-B

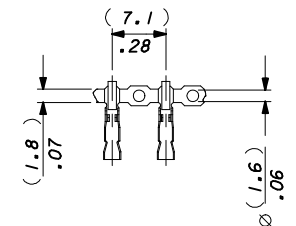


SECTION A-A

4809-(*) * *

PLATING CODE

BLANK : DIM. A = (2.1) / 1.083 REF.
M: DIM A = (2.2) / .087 REF.
BLANK=CHAIN FORM TOP
FEEDING REEL
L=LOOSE FORM



CARRIER STRIP DETAIL
SCALE 2:1

SELECT GOLD AREA EC NO: UCP2013-5411 DRWN:KIPPER CHKD:JBELL APPR:FSMITH AN	2013/06/14 2013/06/17 2013/06/28	DESCRIPTION REV	QUALITY SYMBOLS ▽=0 ▽=0 ▽=0	GENERAL TOLERANCES (UNLESS SPECIFIED)		DIMENSION STYLE MM/IN		SCALE 10:1	DESIGN UNITS METRIC	THIRD ANGLE PROJECTION		
					mm	INCH	DRAWN BY MCC	DATE 1986/07/30	TITLE ANTI-FISH HOOKING TERMINAL KK,(2.50)/.100			
				4 PLACES	± ---	± ---	CHECKED BY DMORIARTY	DATE 2004/10/18				
				3 PLACES	± ---	± .010	APPROVED BY JDENNEY	DATE 2004/10/19				
				2 PLACES	± 0.25	± .014	MATERIAL NO. SEE CHART		DOCUMENT NO. SD-4809-*		SHEET NO. 1 OF 2	
				1 PLACE	± 0.35	± ---						
				0 PLACE	±	±	THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
				ANGULAR ± ---°								
				DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS								

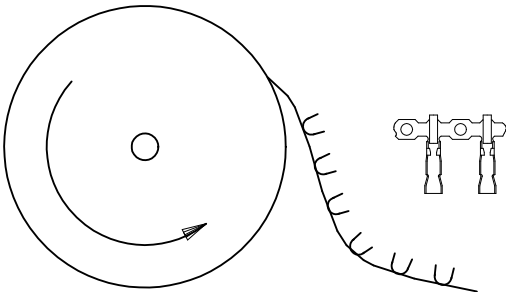
FINISH NOTES*

(550) GOLD PLATE (0.00038)/(0.00015 MIN. OVER (0.00076)/(0.00030 MIN. NICKEL

IN CONTACT AREA WITH (0.00005)/(0.00002 MIN. GOLD FLASH OVERALL.

(555) SELECTIVE GOLD (0.00038)/(0.00015 MIN. OVER (0.00076)/(0.00030 MIN. NICKEL IN CONTACT AREA ONLY.

(P918) HOT TIN DIP (0.00102-0.00305)/(0.00040-.000120



TERMINALS FEEDING FROM THE TOP
OF THE REEL ARE STANDARD WOUND

08-55-0110	4809-(555)	CHAIN	(555)	(2.45 - 1.75)/ .096 - .069
08-55-0111	↑ -(555)L	LOOSE		
08-56-0120	-(550)	CHAIN	(550)	(2.45 - 1.75)/ .096 - .069
08-56-0115	↓ -(550)L	LOOSE		
08-50-0135	↓ -(P918)	CHAIN	(P918)	(2.45 - 1.75)/ .096 - .069
08-50-0136	4809 - (P918) L	LOOSE		
PART No	ENG No	FORM	FINISH	DIM . A
TOP FEEDING REELS ONLY				

CORRECT PLATING

EC NO: UCP2011-2131

DRWN:STEWART

CHKD:HKIPPER

APPR:FSMITH

2011/01/18

2011/01/26

2011/02/04

REV

DESCRIPTION

QUALITY SYMBOLS

▽=0

▽=0

▽=0

GENERAL TOLERANCES (UNLESS SPECIFIED)

	mm	INCH
4 PLACES	± ---	± ---
3 PLACES	± ---	± .010
2 PLACES	± 0.25	± .014
1 PLACE	± 0.35	± ---

ANGULAR ± ---°

DRAFT WHERE APPLICABLE MUST REMAIN WITHIN DIMENSIONS

DIMENSION STYLE

MM/IN

DRAWN BY	DATE
MCC	1986/07/30
CHECKED BY	DATE
DMORIART	2004/10/18
APPROVED BY	DATE
JDENNEHY	2004/10/19

MATERIAL NO.

SEE CHART

SIZE

C

SCALE

NTS

TITLE

ANTI-FISH HOOKING
TERMINAL KK,(2.50)/(100

MOLEX

MOLEX INCORPORATED

DOCUMENT NO.

SD-4809-*

SHEET NO.

2 OF 2

DESIGN UNITS

METRIC

THIRD ANGLE PROJECTION

THIS DRAWING CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INCORPORATED AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION