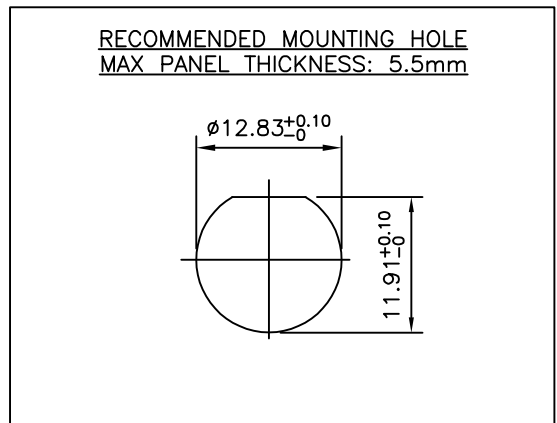


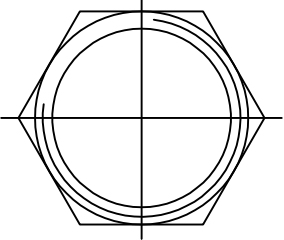
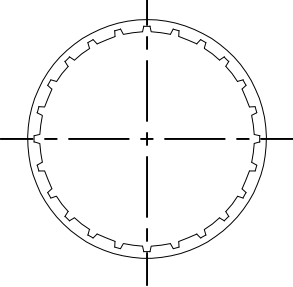
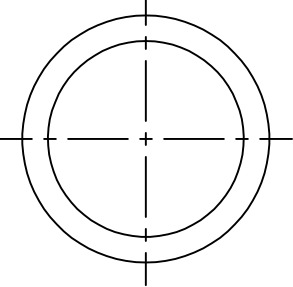
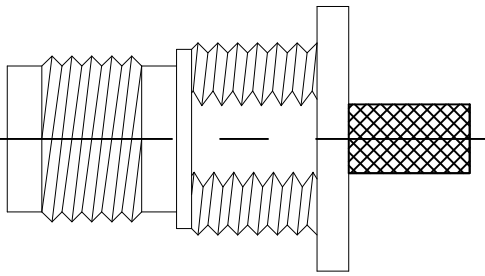
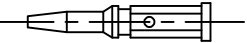
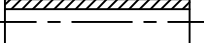
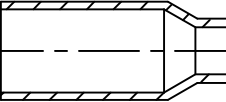
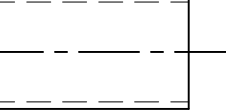
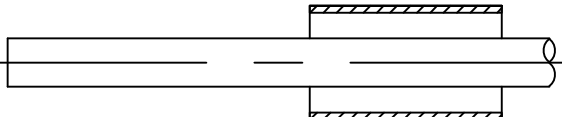
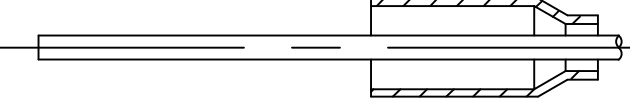
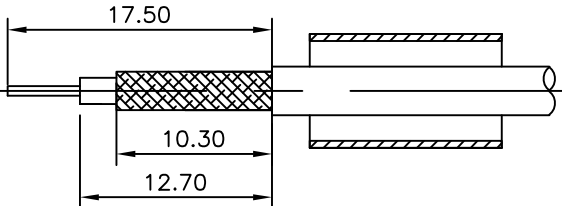
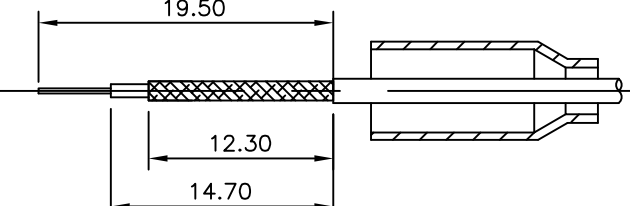
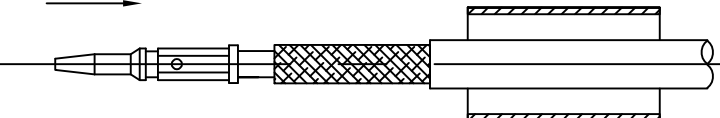
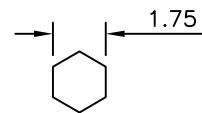
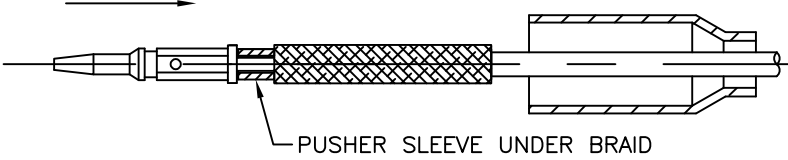
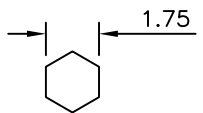
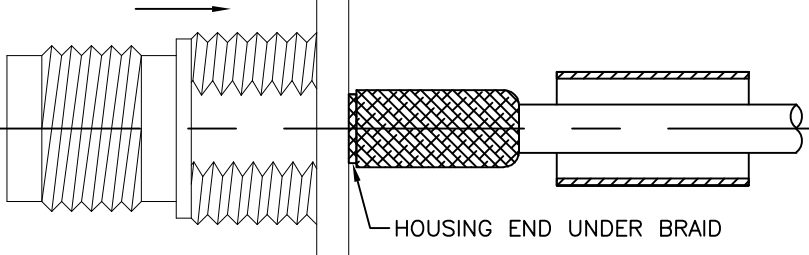
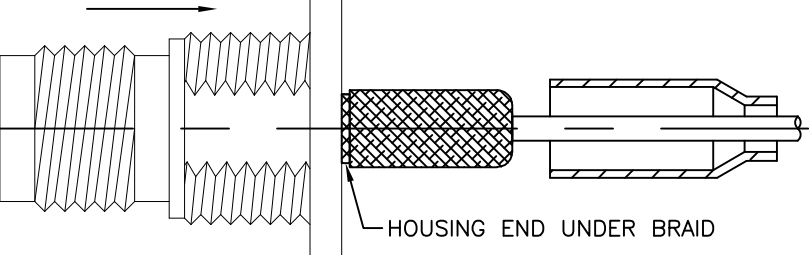
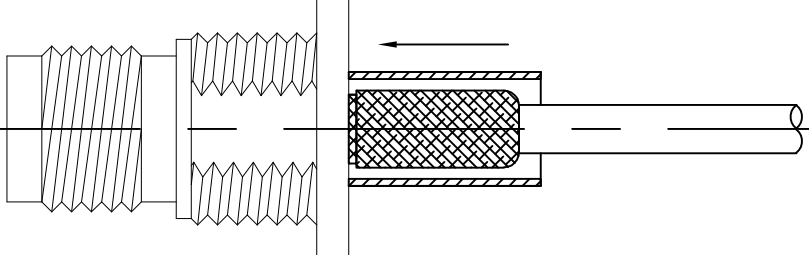
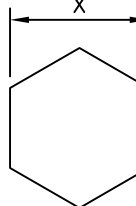
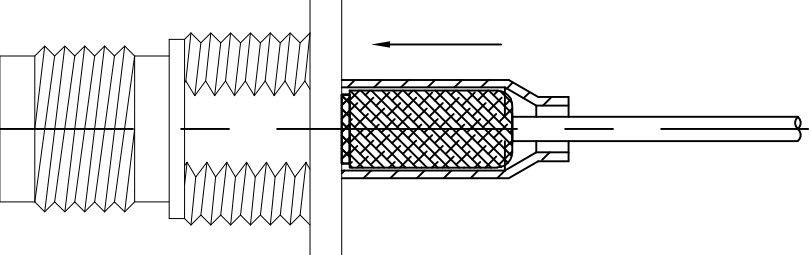
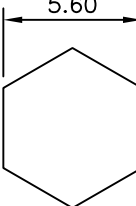
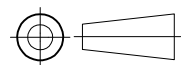
1	SINGLE PACK IN ACCORDANCE WITH AMP SPEC 107-3275
2	100 TRAY PACK IN ACCORDANCE WITH AMP SPEC 107-3275
3	Au PLATING
4	Ni PLATING
5	HAND TOOL: 9-1478240-0
6	DIE SET: SEE TABLE
7	FOR TECHNICAL DATA REFER TO YOUR LOCAL TYCO ELECTRONICS SALES OFFICE
8	ALL DIMENSIONS ARE NOMINAL FOR REFERENCE ONLY UNLESS OTHERWISE STATED



				1	1	1	1	BRASS	HEXAGON NUT	9
				1	1	1	1	PHOSPHOR BRONZE	WASHER	8
				1	1	1	1	SILCON RUBBER	GASKET	7
				-	-	1	1	BRASS	FERRULE	6
				-	-	1	1	NYLON	PUSHER SLEEVE	5
				1	1	-	-	BRASS	FERRULE	4
				1	1	1	1	DELRIN	INSULATOR	3
				1	1	1	1	PHOSPHOR BRONZE	CONTACT	2
				1	1	1	1	ZINC ALLOY	BODY	1
				5--35	--25	--15	--0	MATERIAL	DESCRIPTION	ITEM
QUANTITY PER ASSY								PARTS LIST		

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RITA ZUO 11 Mar 09		 Tyco Electronics Tyco Electronics Corporation Kunshan,Jiangsu,PRC 215312	
DIMENSIONS: MM		CHK ANSON MA 11 Mar 09			
		APVD BOB ZHAO 11 Mar 09		NAME TNC BULKHEAD CRIMP JACK - 50 OHM	
		PRODUCT SPEC 108-112000		-	
		APPLICATION SPEC SEE SHEET 2		-	
		MATERIAL SEE TABLE		FINISH SEE TABLE	
		WEIGHT -		CAGE CODE 00779	
		CUSTOMER DRAWING		DRAWING NO C-1814802	
				RESTRICTED TO -	
				SCALE NTS	
				SHEET 1 OF 2	
				REV B	

A

4		3		2		1			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION					
© COPYRIGHT 2006 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.				SEPTEMBER , 2004.					
LOC		DIST		REVISIONS					
E		B		P	LTR	DESCRIPTION	DATE	DWN	APVD
				-		SEE SHEET 1	-	-	-
COMPONENTS									
HEX NUT (ITEM 9)		LOCK WASHER (ITEM 8)		GASKET (ITEM 7)		MAIN BODY (ITEM 1,3,)		CENTRE CONTACT (ITEM 2)	
									
								PUSHER SLEEVE (ITEM 5)	
									
								CRIMP FERRULES (ITEM 4 & 6)	
								 	
ASSEMBLY INSTRUCTION									
CABLES: RG59B/U, 62A/U, 140/U, 210/U, URM90, KX 6A, KX 25, KX 52, KX 53, RG58C/U, 141A/U, URM43, 76, BELDEN 9907, KX 15					CABLES: RG179B/U, 187A/U, URM111				
STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE					STEP 1 1. SLIDE METAL CRIMP FERRULE OVER CABLE				
									
STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN					STEP 2 1. STRIP CABLE TO DIMENSIONS AS SHOWN				
									
STEP 3 1. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 2. CRIMP USING TOOL AS NOTES ON PAGE 1.					STEP 3 1. SLIDE ITEM 10 PUSHER SLEEVE OVER DIELECTRIC BEFORE FITTING THE CONTACT. 2. FIT CONTACT OVER CENTRE CONDUCTOR TO BUTT AGAINST DIELECTRIC. 3. CRIMP USING TOOL AS NOTES ON PAGE 1.				
 					 				
STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE DIELECTRIC AND CABLE BRAID.					STEP 4 1. PRESS SUB-ASSEMBLY INTO BODY, UNTIL CONTACT IS FULLY LOCATED BY AN AUDIBLE CLICK. 2. ENSURE THAT KNURLED HOUSING INSERTS BETWEEN THE PUSHER SLEEVE AND CABLE BRAID.				
 					 				
STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE HOUSING BODY. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION X IS:- RG59B (SEE PAGE 1 FOR FULL CABLE LIST) = 6.50 RG58C/U (SEE PAGE 1 FOR FULL CABLE LIST) = 5.60					STEP 5 1. SLIDE CRIMP FERRULE ALONG THE CABLE UNTIL IT BUTTS AGAINST THE BODY HOUSING. 2. CRIMP USING TOOL AS NOTED ON PAGE 1. 3. CRIMP DIMENSION AS SHOWN.				
 					 				
THIS DRAWING IS A CONTROLLED DOCUMENT.					DWN RITA ZUO 11 Mar 09 CHK ANSON MA 11 Mar 09 APVD BOB ZHAO 11 Mar 09 PRODUCT SPEC 108-112000 APPLICATION SPEC SEE SHEET 2 WEIGHT - CUSTOMER DRAWING				
DIMENSIONS: MM					TOLERANCES UNLESS OTHERWISE SPECIFIED				
					0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH				
MATERIAL SEE TABLE					SEE TABLE				
Tyco Electronics Tyco Electronics Corporation Kunshan,Jiangsu,PRC 215312					NAME TNC BULKHEAD CRIMP JACK - 50 OHM - - SIZE CAGE CODE DRAWING NO RESTRICTED TO A2 00779 C=1814802 - SCALE NTS SHEET 2 OF 2 REV B				