

PRODUCT NUMBER
SEE TABLE

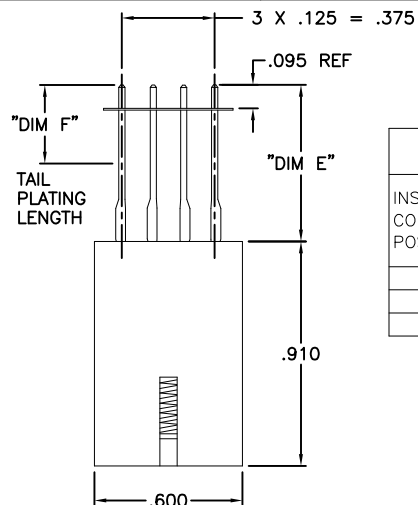
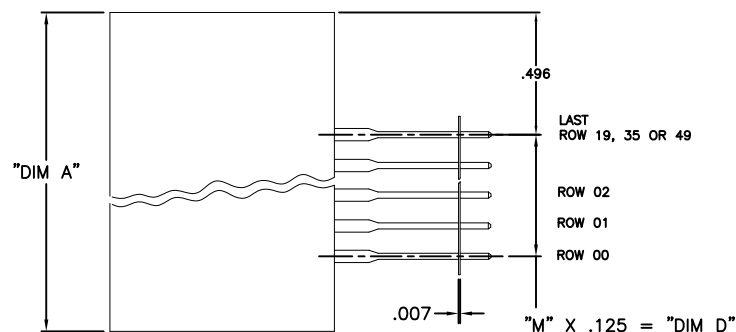
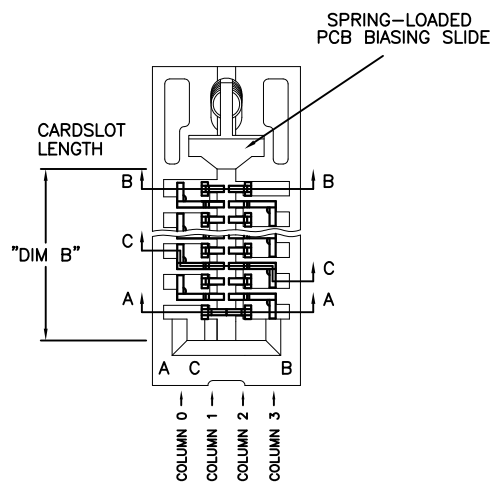


TABLE 1

TABLE 1								
INSULATOR CONTACT POSTIONS	OVERALL LENGTH DIM "A"	CARD SLOT LENGTH DIM "B"		TAIL SPAN DIM "C"	CIRCUIT CARD WIDTH DIM "D" +.000/- .010	SPACES "N"	SPACES "M"	FCI INSERTION TOOL
		MINIMUM (BIAS FREE)	MAXIMUM (BIAS BOTTOMED)					
198	6.918	6.325	6.355	6.125	6.350	98	49	413406-003
142	5.168	4.575	4.605	4.375	4.600	70	35	413406-002
78	3.168	2.575	2.605	2.375	2.600	38	19	413406-001

TABLE 2

TABLE 2		
WORKING TAIL LENGTH	DIM E TAIL LENGTH FROM INSULATOR	DIM F TAIL PLATING LENGTH
.466	.633	.275 MIN.
.258	.425	.275 MIN.
.060	.230	NONE



mat'l. code				surface ASME Y14.5 ☒		tolerance ASME Y14.5		projection 		product family FASTECH			
lfr	ecp no	dr	date	tolerances unless otherwise specified						title			
A	V12862	CGD	2002-01-07	angles	length				1200 TYPE DOUBLE DENSITY EDGECARD CONNECTORS				
B	V03-0771	HTB	2003-07-15										
C	V03-1024	TAB	2003-09-11										
D	V05-0149	HTB	2005-03-01	dr	R. CONRAD	1999-06-17			dwg no sheet 1 of 6 size A87KC4034 A				
E	V06-0647	JRV	2006-07-06	engr	R. CONRAD	1999-06-17							
F	V09-0537	HTB	2009-11-16	chr	R. CONRAD	1999-06-17							
				appd	R. CONRAD	1999-06-17							
sheet index		revision sheet		F	F	F	F	F	F				
				1	2	3	4	5	6				



PRODUCT NUMBER	1200 TYPE CODE	KS-22766 LIST#	INSULATOR SIZE	TOTAL I/O'S	INNERS	OUTERS	SHORTING	TAIL LENGTH	TAIL PLATING	CONTACT PLATING THICKNESS	SHORTING POSITIONS	POSITIONS WITH AU PLATED TAILS (WHEN SnPb TAILS ARE PRESENT)
1200-L1	A01	L1			U N A V A	I L A B L E						
1200-L2	A02	L2			U N A V A	I L A B L E						
1200-L5	A03	L5			U N A V A	I L A B L E						
1200-L6	A04	L6			U N A V A	I L A B L E						
1200-L10	A05	L10			U N A V A	I L A B L E						
1200-L11	A06	L11			U N A V A	I L A B L E						
1200-L16	A07	L16			U N A V A	I L A B L E						
1200-L17	A08	L17			U N A V A	I L A B L E						
1200-L18	A09	L18			U N A V A	I L A B L E						
1200-L19	A10	L19			U N A V A	I L A B L E						
1200-L20	A11	L20			U N A V A	I L A B L E						
1200-L24	A12	L24			U N A V A	I L A B L E						
1200-L25	A13	L25			U N A V A	I L A B L E						
1200-L26	A14	L26			U N A V A	I L A B L E						
1200-L27	A15	L27			U N A V A	I L A B L E						
1200-L28	A16	L28			U N A V A	I L A B L E						
1200-L31	A17	L31			U N A V A	I L A B L E						
1200-L34	A18	L34			U N A V A	I L A B L E						
1200-L38	A19	L38			U N A V A	I L A B L E						
1200-L39	A20	L39	198	198	94	98	6	0.258	SnPb	75uin	147-149, 247-249	
1200-L40	A21	L40			U N A V A	I L A B L E						
1200-L41	A22	L41			U N A V A	I L A B L E						
1200-L42	A23	L42			U N A V A	I L A B L E						
1200-L48	A24	L48			U N A V A	I L A B L E						
1200-L12	B01	L12			U N A V A	I L A B L E						
1200-L14	B02	L14			U N A V A	I L A B L E						
1200-L15	B03	L15			U N A V A	I L A B L E						
1200-L23	B04	L23			U N A V A	I L A B L E						
1200-L30	B05	L30			U N A V A	I L A B L E						
1200-L3	C01	L3	78	78	40	38		0.466	SnPb	75uin		
1200-L4	C02	L4			U N A V A	I L A B L E						
1200-L7	C03	L7			U N A V A	I L A B L E						
1200-L8	C04	L8			U N A V A	I L A B L E						
1200-L9	C05	L9	78	78	8	38	32	0.466	Au,SnPb	75uin	102-117, 202-217	102-117, 202-217
1200-L13	C06	L13			U N A V A	I L A B L E						
1200-L21	C07	L21			U N A V A	I L A B L E						
1200-L22	C08	L22			U N A V A	I L A B L E						
1200-L29	C09	L29			U N A V A	I L A B L E						
1200-L32	C10	L32			U N A V A	I L A B L E						
1200-L33	C11	L33			U N A V A	I L A B L E						
1200-L35	C12	L35			U N A V A	I L A B L E						
1200-L36	C13	L36	78	78	36	38	4	0.258	SnPb	75uin	118, 119, 218, 219	
1200-L37	C14	L37			U N A V A	I L A B L E						
1200-L43	C15	L43	78	78	8	38	32	0.258	SnPb	75uin	102-117, 202-217	
1200-L44	C16	L44			U N A V A	I L A B L E						
1200-L45	C17	L45			U N A V A	I L A B L E						
1200-L46	C18	L46			U N A V A	I L A B L E						
1200-L47	C19	L47			U N A V A	I L A B L E						
1200-L48	A24	L48			U N A V A	I L A B L E						

TABLE 3
DOUBLE DENSITY EDGE CARD
INFORMATION CHART

* 1200-L38 AU PLATED TAILS ARE .466 IN. LONG, ALL OTHER TAILS ARE .258 IN. LONG.

SEE SHEET 5 FOR CONTACT POSITION REFERENCE

mat'l. code				surface ASME Y14.5		tolerance ASME Y14.5		projection 		product family FASTECH	
ltr	ecr no	dr	date	tolerances unless otherwise specified				title 1200 TYPE DOUBLE DENSITY EDGE CARD CONNECTORS		sheet 2 of 6	
F				angles	to inch	scale 1:1		dwg no A87KC4034		size A4	
				dr	R. CONRAD	1999-06-17			type CUSTOMER Drawing		
				enrg	R. CONRAD	1999-06-17					
				chr	R. CONRAD	1999-06-17					
				appd	R. CONRAD	1999-06-17					
sheet index		revision sheet									

PRODUCT NUMBER

SEE TABLE

DOUBLE DENSITY EDGE CARD PRODUCT FEATURES

DOUBLE DENSITY EDGE CARD CONNECTORS PROVIDE 50 – 198 I/O'S WITH A CIRCUIT CARD FINGER SPACING OF 1/16" (.0625) CENTERS. CONTACT TAILS ARE AVAILABLE IN 3 LENGTHS WITH GOLD PLATING FOR REAR PLUG UP OR SOLDER PLATING FOR WIRE WRAP. THE CONNECTOR ALSO UTILIZES A SPRING LOADED BIASING FEATURE THAT MAINTAINS PROPER CARD POSITION DURING INSERTION AND WITHDRAWAL OF THE CIRCUIT CARD.

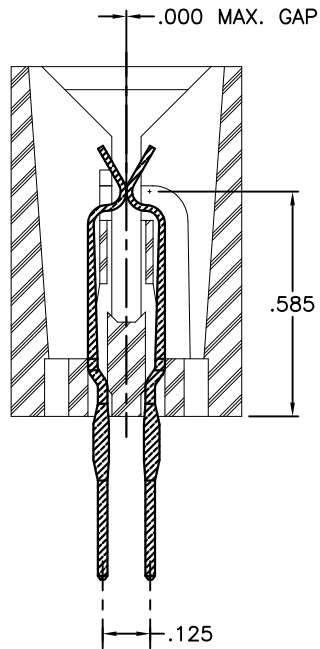
THE CONNECTOR IS TERMINATED TO THE PCB BY INSERTION OF COMPLIANT PRESS-FIT TAILS.

DOUBLE DENSITY EDGE CARD TECHNICAL DATA

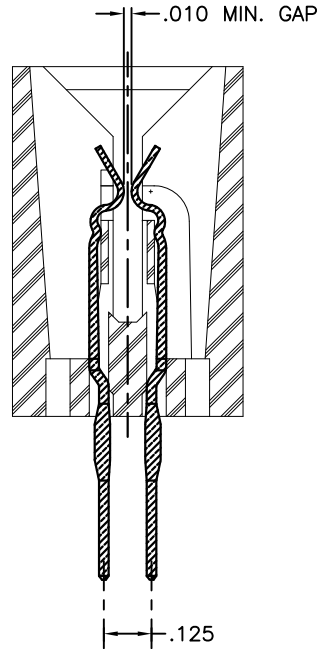
ALL DIMENSIONS ARE IN INCHES.
 CONNECTOR INSTALLATION FORCE: 30 LBS/CONTACT TYPICAL, 65 LBS MAX.
 CONNECTOR RETENTION FORCE: 10 LBS/CONTACT MINIMUM
 CIRCUIT CARD INSERTION FORCE: INNER CONTACTS
 INNER CONTACTS – .5 LBS/CONTACT TYPICAL
 OUTER CONTACTS – .8 LBS/CONTACT TYPICAL
 SHORTING CONTACTS – 1 LB/CONTACT TYPICAL
 DURABILITY: 200 CYCLES
 LONG TERM OPERATING TEMPERATURE: -55 TO 70 C.
 SHORT TERM OPERATING TEMPERATURE: -55 TO 85 C.
 WITHSTANDING VOLTAGE: 1000 VAC RMS
 CONTACT AREA PLATING: 75 MICROINCHES HARD GOLD MIN. OVER 100 MICROINCHES MIN NICKEL
 CONTACT NORMAL FORCE: 100 GRAMS MINIMUM
 CONTACT RESISTANCE: 9 MILLIOHMS TYPICAL
 MAX CONTACT CURRENT: 1 AMP/CONTACT
 INSULATOR MATERIAL: POLYBUTYLENE TEREPHTHALATE (PBT)
 FLAMMABILITY RATING: UL-94 V0

mat'l. code				surface ASME Y14.5		tolerance ASME Y14.5		projection 		product family FASTECH	
ltr	ecr no	dr	date	tolerances unless otherwise specified						title 1200 TYPE DOUBLE DENSITY EDGE CARD CONNECTORS	
F				angles	to	from		scale NTS		dwg no	
										sheet 3 of 6	
				dr	R. CONRAD	1999-06-17				size A4	
				enr	R. CONRAD	1999-06-17				type CUSTOMER Drawing	
				chr	R. CONRAD	1999-06-17					
				appd	R. CONRAD	1999-06-17					
sheet index		revision sheet									

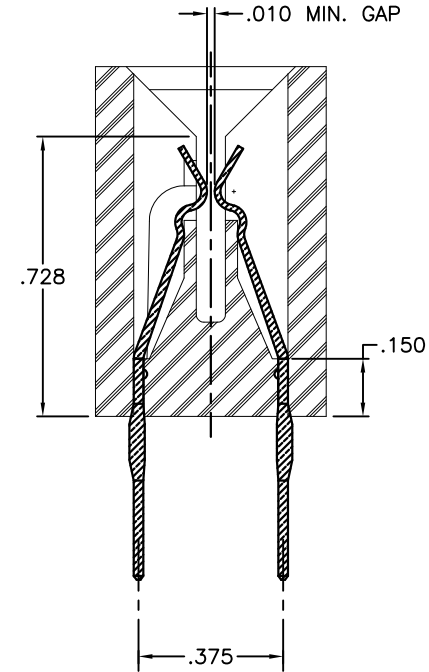
PRODUCT NUMBER
SEE TABLE



SHORTING CONTACTS
SECTION A-A



INNER CONTACTS
SECTION B-B



OUTER CONTACTS
SECTION C-C

mat'l. code				surface ASME Y14.5 ✓		tolerance ASME Y14.5		projection 		product family FASTECH				
ltr	ecn no	dr	date	tolerances unless otherwise specified					title					
F				angles		linear			1200 TYPE DOUBLE DENSITY EDGE CARD CONNECTORS					
								scale	2:1		dwg no sheet 4 of 6 size A87KC4034 A4			
				dr	R. CONRAD	1999-06-17								
				enrg	R. CONRAD	1999-06-17								
				chr	R. CONRAD	1999-06-17								
				appd	R. CONRAD	1999-06-17								
sheet index	revision sheet							type				CUSTOMER Drawing		

PRODUCT NUMBER
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 DOUBLE DENSITY EDGE CARD BACKPLANE LAYOUT AND CONTACT PLACEMENT
 VIEW FROM CIRCUIT CARD SIDE
BIAS
SLIDE
END

49 ○○○○	49 +○○○	35 ○○○○	19 ○○○○	19 ○○○○	19 ○○○○	19 ○○○○	19 +○○○
48 ○○○○	48 +○○○	34 ○○○○	18 ○○○○	18 ○○○○	18 ○○○○	18 ○○○○	18 +○○○
47 ○○○○	47 +○○○	33 ○○○○	17 ○○○○	17 ○○○○	17 ○○○○	17 ○○○○	17 +○○○
46 ○○○○	46 +○○○	32 ○○○○	16 ○○○○	16 ○○○○	16 ○○○○	16 ○○○○	16 +○○○
45 ○○○○	45 +○○○	31 ○○○○	15 ○○○○	15 ○○○○	15 ○○○○	15 +○○○	15 +○○○
44 ○○○○	44 +○○○	30 ○○○○	14 ○○○○	14 ○○○○	14 ○○○○	14 +○○○	14 +○○○
43 ○○○○	43 +○○○	29 ○○○○	13 ○○○○	13 ○○○○	13 ○○○○	13 +○○○	13 +○○○
42 ○○○○	42 +○○○	28 ○○○○	12 ○○○○	12 ○○○○	12 ○○○○	12 +○○○	12 +○○○
41 ○○○○	41 +○○○	27 ○○○○	11 ○○○○	11 ○○○○	11 +○○○	11 +○○○	11 +○○○
40 ○○○○	40 +○○○	26 ○○○○	10 ○○○○	10 +○○○	10 +○○○	10 +○○○	10 +○○○
39 ○○○○	39 +○○○	25 ○○○○	09 ○○○○	09 +○○○	09 +○○○	09 +○○○	09 +○○○
38 ○○○○	38 +○○○	24 ○○○○	08 ○○○○	08 +○○○	08 +○○○	08 +○○○	08 +○○○
37 ○○○○	37 +○○○	23 ○○○○	07 ○○○○	07 ○○○○	07 ○○○○	07 +○○○	07 +○○○
36 ○○○○	36 +○○○	22 ○○○○	06 ○○○○	06 ○○○○	06 ○○○○	06 +○○○	06 +○○○
35 ○○○○	35 +○○○	21 ○○○○	05 ○○○○	05 ○○○○	05 ○○○○	05 +○○○	05 +○○○
34 ○○○○	34 +○○○	20 ○○○○	04 ○○○○	04 ○○○○	04 ○○○○	04 +○○○	04 +○○○
33 ○○○○	33 +○○○	19 ○○○○	03 ○○○○	03 ○○○○	03 ○○○○	03 +○○○	03 +○○○
32 ○○○○	32 +○○○	18 ○○○○	02 ○○○○	02 ○○○○	02 ○○○○	02 +○○○	02 +○○○
31 ○○○○	31 +○○○	17 ○○○○	01 ○○○○	01 ○○○○	01 ○○○○	01 +○○○	01 +○○○
30 ○○○○	30 +○○○	16 ○○○○	00 ○○○○	00 ○○○○	00 ○○○○	00 +○○○	00 +○○○
29 ○○○○	29 +○○○	15 ○○○○	0 1 2 3	0 1 2 3	0 1 2 3	0 1 2 3	0 1 2 3
28 ○○○○	28 +○○○	14 ○○○○	COLUMN	COLUMN	COLUMN	COLUMN	COLUMN
27 ○○○○	27 +○○○	13 ○○○○	78 CONTACTS	70 CONTACTS	54 CONTACTS	52 CONTACTS	40 CONTACTS
26 ○○○○	26 +○○○	12 ○○○○					
25 ○○○○	25 +○○○	11 ○○○○					
24 ○○○○	24 +○○○	10 ○○○○					
23 ○○○○	23 +○○○	09 ○○○○					
22 ○○○○	22 +○○○	08 ○○○○					
21 ○○○○	21 +○○○	07 ○○○○					
20 ○○○○	20 +○○○	06 ○○○○					
19 ○○○○	19 +○○○	05 ○○○○					
18 ○○○○	18 +○○○	04 ○○○○					
17 ○○○○	17 +○○○	03 ○○○○					
16 ○○○○	16 +○○○	02 ○○○○					
15 ○○○○	15 +○○○	01 ○○○○					
14 ○○○○	14 +○○○	00 ○○○○					
13 ○○○○	13 +○○○	0 1 2 3					
12 ○○○○	12 +○○○	COLUMN					
11 ○○○○	11 +○○○	142 CONTACTS					
10 ○○○○	10 +○○○						
09 ○○○○	09 +○○○						
08 ○○○○	08 +○○○						
07 ○○○○	07 +○○○						
06 ○○○○	06 +○○○						
05 ○○○○	05 +○○○						
04 ○○○○	04 +○○○						
03 ○○○○	03 +○○○						
02 ○○○○	02 +○○○						
01 ○○○○	01 +○○○						
00 ○○○○	00 +○○○						
0 1 2 3	0 1 2 3						
COLUMN	COLUMN						
198 CONTACTS	100 CONTACTS						

BACKPLANE LAYOUT NOTES:

RECOMMENDED HOLE SIZE: .039 - .044 PLATED THROUGH HOLE

.0465 DRILL RECOMMENDED

BACKPLANE THICKNESS: .086 MINIMUM

ALL HOLES ARE ON A .125 GRID

CONTACT POSITIONS ARE DENOTED BY A 3 DIGIT NUMBER AS SHOWN IN THE LAYOUTS.

THE FIRST NUMBER IS THE COLUMN NUMBER FOLLOWED BY THE 2 DIGIT ROW NUMBER.
EXAMPLE: POSITION 019 IS IN COLUMN 0 AND ROW 19.

"+" = UNFILLED INSULATOR CONTACT POSITIONS

ALL CONTACT TAILS ARE
.0N A .125" GRID

mat'l. code				surface ASME Y14.5	tolerance ASME Y14.5	projection 	product family FASTECH
ltr	ecr no	dr	date	tolerances unless otherwise specified		INCH	1200 TYPE DOUBLE DENSITY EDGE CARD CONNECTORS
F				angles	fin		
						scale NTS	dwg no
				dr	R. CONRAD	1999-06-17	sheet 5 of 6
				engr	R. CONRAD	1999-06-17	size
				chr	R. CONRAD	1999-06-17	A4
				appd	R. CONRAD	1999-06-17	type
sheet index	revision sheet						CUSTOMER Drawing

