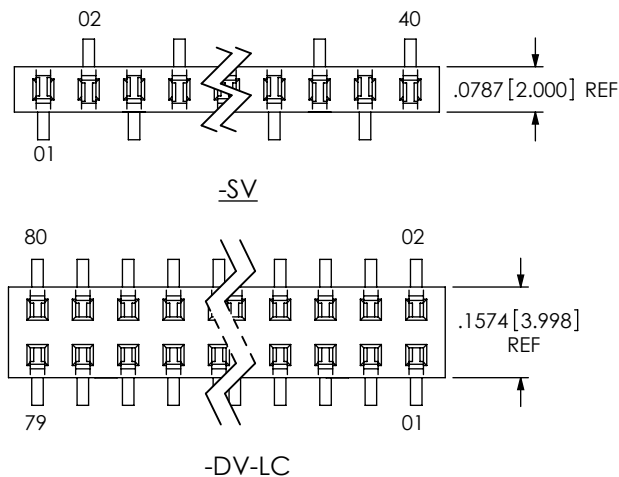


DO NOT  
SCALE FROM  
THIS PRINT



No OF POSITIONS

-02 THRU -40  
(PER ROW)

LEAD STYLE

-02: SURFACE MOUNT

POLARIZING OPTION

-XXX INDICATES POSITION No  
(USE PK-07-N)

OPTION

- LC: LOCKING CLIP  
(NOT AVAILABLE ON -SV)  
(USE LC-06-TM, SEE FIG 1,  
FIG 2 & 3, SHT 2 & NOTES 6 & 7)
- P: PICK & PLACE PAD  
(ONLY AVAILABLE ON -SV & -DV, 4 POS MIN)  
(-SV: USE PPP-09; -DV: USE PPP-03;  
SEE FIG 5, SHT 2)
- M: METAL PICK & PLACE PAD  
(ONLY AVAILABLE ON -DV)  
(USE LMP-03, SEE FIG 7, SHT 3)
- A: MOLDED ALIGNMENT PIN  
(AVAILABLE ON -DV ONLY)  
(USE MMS-XX-D-VXX, SEE FIG 4, SHT 3)
- K: POLYIMIDE FILM PAD  
(AVAILABLE ON 3 POS MIN,  
FOR -SV USE K-DOT-.118-.219-.005,  
FOR -DV USE K-DOT-.217-.313-.005)  
(SEE FIG 6, SHT 3)
- TR: TAPE & REEL PACKAGING  
(SEE FIG 8, SHT 4)  
(AVAILABLE ON 2-36 POS ONLY)

PLATING SPECIFICATION

- S: 30μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN TAIL
- L: 10μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN TAIL
- F: 3μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN TAIL
- \*\* -T: MATTE TIN OVER ENTIRE CONTACT
- LTL: 10μ" SELECTIVE GOLD IN CONTACT AREA,  
TIN LEAD (90/10 ±5%) TAIL
- SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN TAIL
- LM: 10μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN TAIL
- FM: 3μ" SELECTIVE GOLD IN CONTACT AREA,  
MATTE TIN TAIL
- \*\* -TM: MATTE TIN OVER ENTIRE CONTACT
- H: 30μ" GOLD IN CONTACT AREA,  
3μ" GOLD ON TAIL

ENTRY/ROW SPECIFICATION

- SH: SINGLE ROW, HORIZONTAL ENTRY
- DH: DOUBLE ROW, HORIZONTAL ENTRY
- SV: SINGLE ROW, VERTICAL (TOP) ENTRY
- DV: DOUBLE ROW, VERTICAL (TOP) ENTRY

\*\* = AVAILABLE TO EXISTING CUSTOMERS ONLY

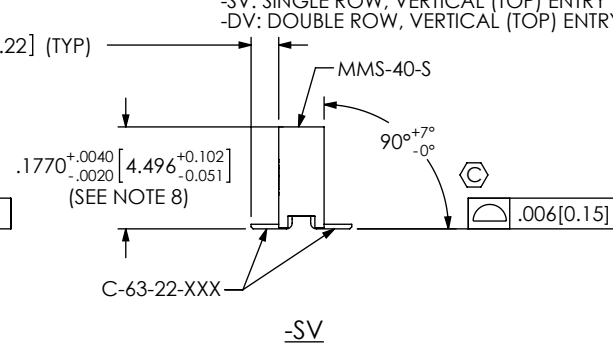
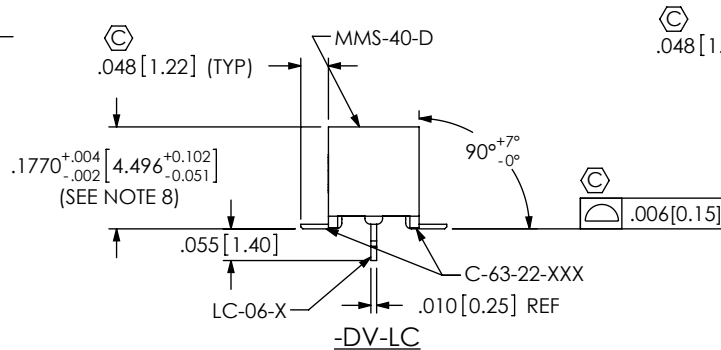
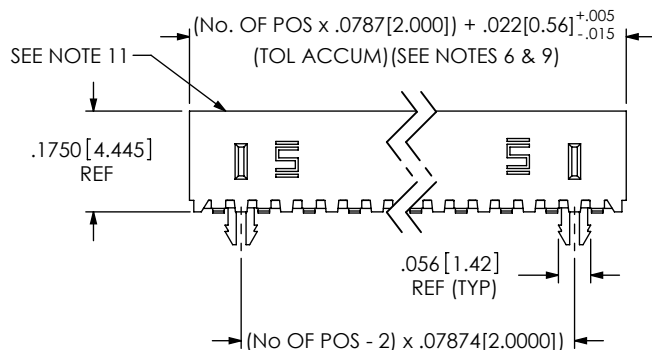
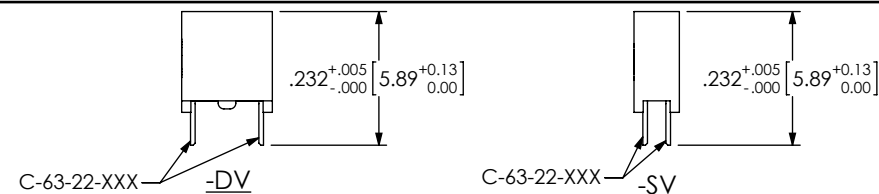


FIG 1  
MMS-140-02-XXX-XV-LC SHOWN

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM ALLOWABLE SWAY: 2° IN EITHER DIRECTION
3. MAXIMUM BURR ALLOWANCE: .003[0.08]
4. MAXIMUM CUT FLASH: .020[0.51]
5. MINIMUM RETENTION FORCE: SINGLE ROW: .5 LB, DOUBLE ROW: 1 LB
6. CUT BODIES FROM MMS-40-D OR MMS-40-S FOR ALL STYLES EXCEPT -LC.  
FOR -LC, USE POSITIONALIZED BODIES. 3 POSITION -DV-LC PARTS WILL HAVE 1 LOCKING CLIP.
7. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS  
NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL  
PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
8. THIS DIMENSION TO BE MEASURED AT BEND.
9. FOR -SV LEAD STYLE, EVEN POSITION CUTS LOSE 2 POSITIONS PER CUT; ODD  
POSITION CUTS LOSE 1 POSITION PER CUT.
10. LEAD STYLE -02-SH, POSITIONS 2 THRU 4 TO BE PACKAGED IN BOXES. ALL OTHER ROW  
SPECIFICATIONS SHOULD BE TUBED ACCORDING TO TABLE 2, REGARDLESS OF POSITION.
11. PK-07-N TO BE INSERTED FROM THIS SIDE.



IN-PROCESS

UNLESS OTHERWISE SPECIFIED,  
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES  
.XX: ±.01 [.3] 2°  
.XXX: ±.005 [.13]  
.XXXX: ±.0020 [.051]

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520 PARK EAST BLVD, NEW ALBANY, IN 47150  
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e-Mail: info@SAMTEC.com code 55322

MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:1

INSULATOR: VECTRA E130I, COLOR: BLACK  
CONTACT: PHOS BRONZE

DESCRIPTION:

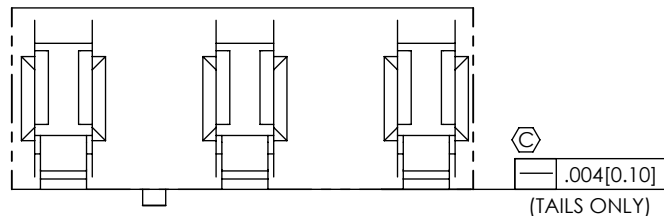
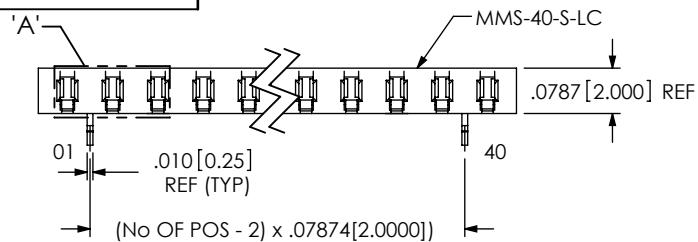
2mm SURFACE MOUNT BOX CONNECTOR STRIP ASM

DWG. NO.

MMS-1XX-02-XXX-XX-XX-XXX

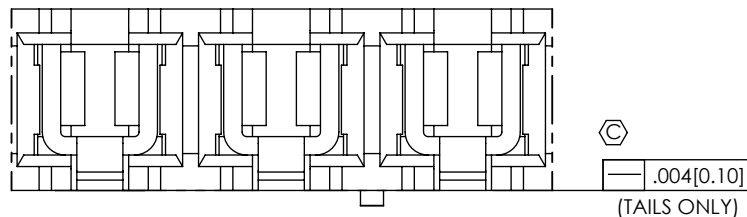
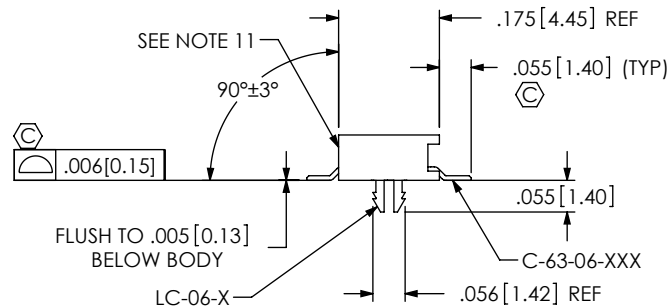
BY: BRATCHER 04/01/1994 SHEET 1 OF 4

# REVISION CL

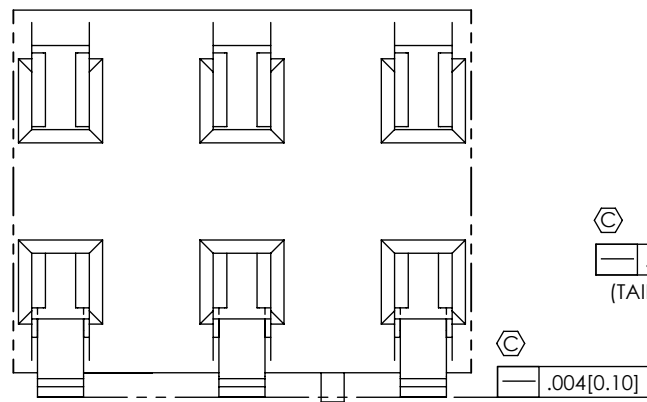
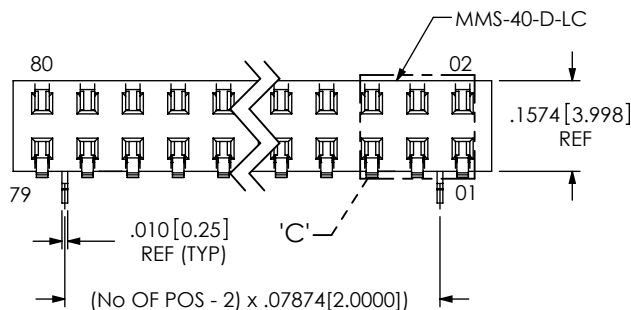
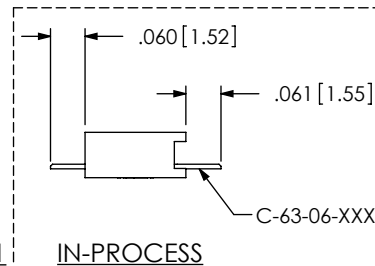


DETAIL 'A'  
SCALE 12 : 1

FIG 2  
MMS-140-02-XXX-SH-LC SHOWN

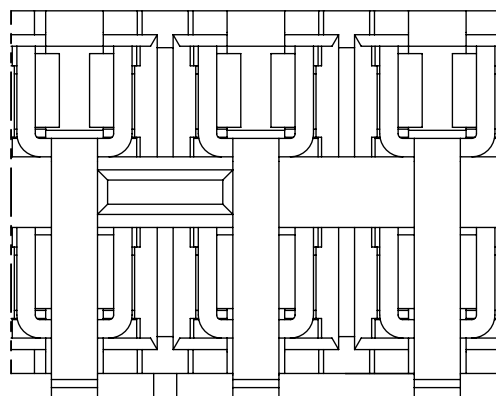
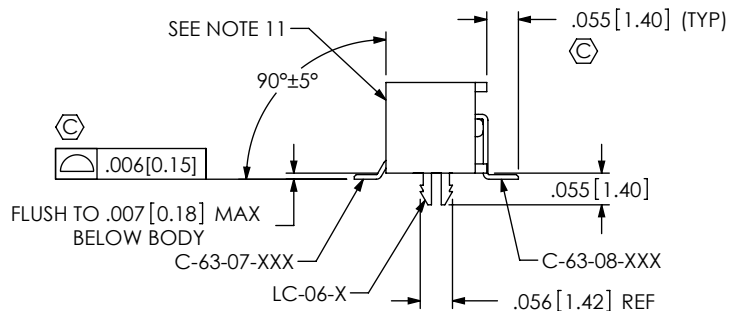


DETAIL 'B'  
SCALE 12 : 1

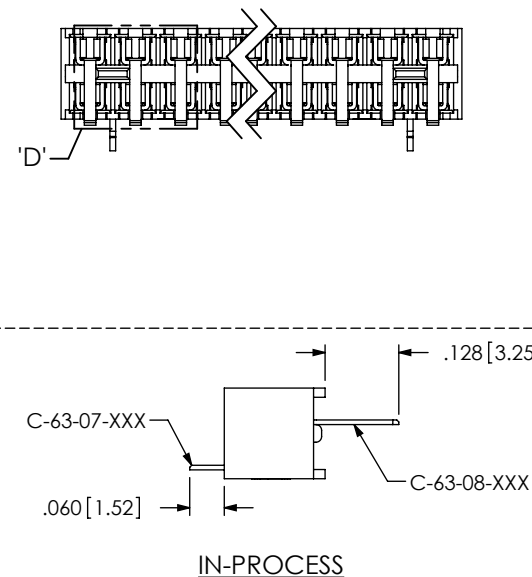


DETAIL 'C'  
SCALE 12 : 1

FIG 3  
MMS-140-02-XXX-DH-LC SHOWN



DETAIL 'D'  
SCALE 12 : 1



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e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:  
2mm SURFACE MOUNT BOX CONNECTOR STRIP ASM

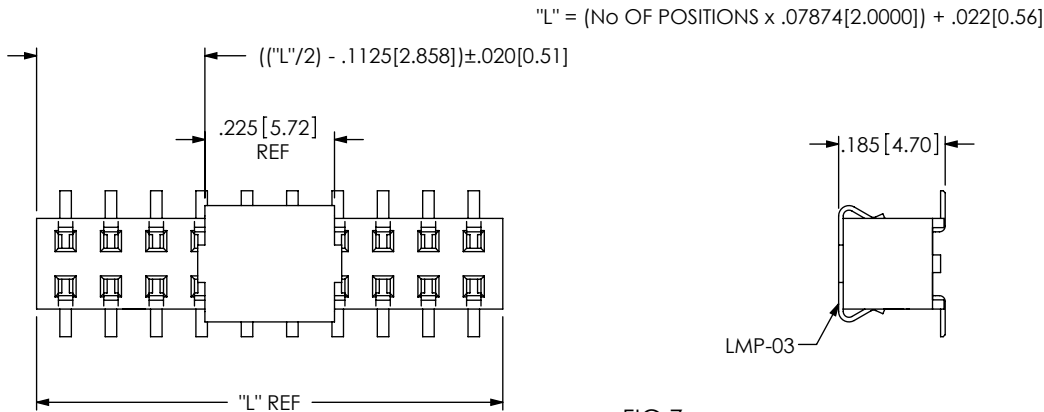
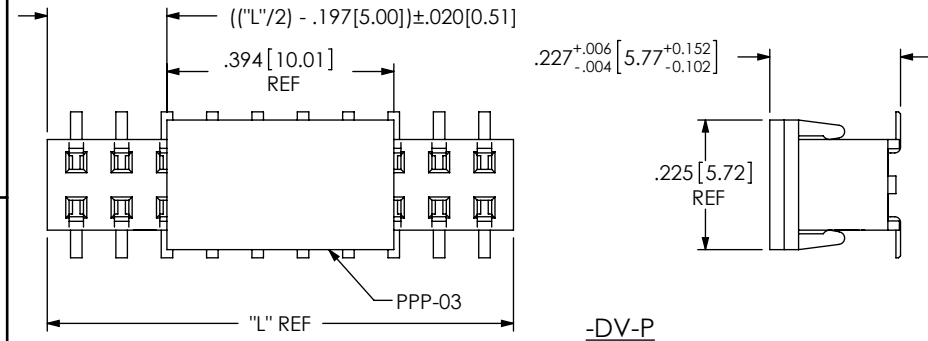
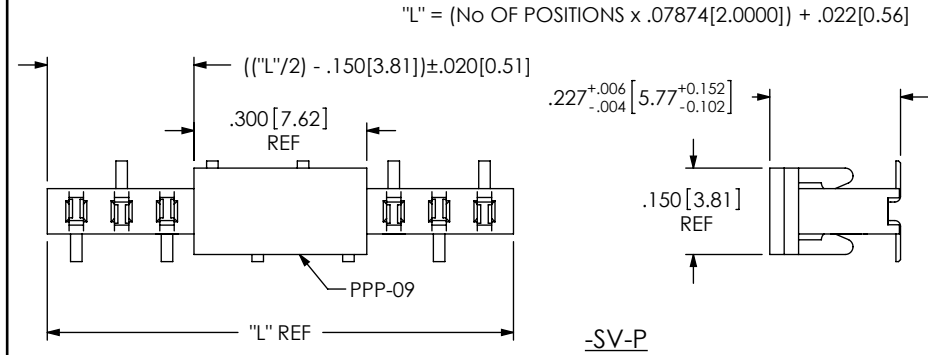
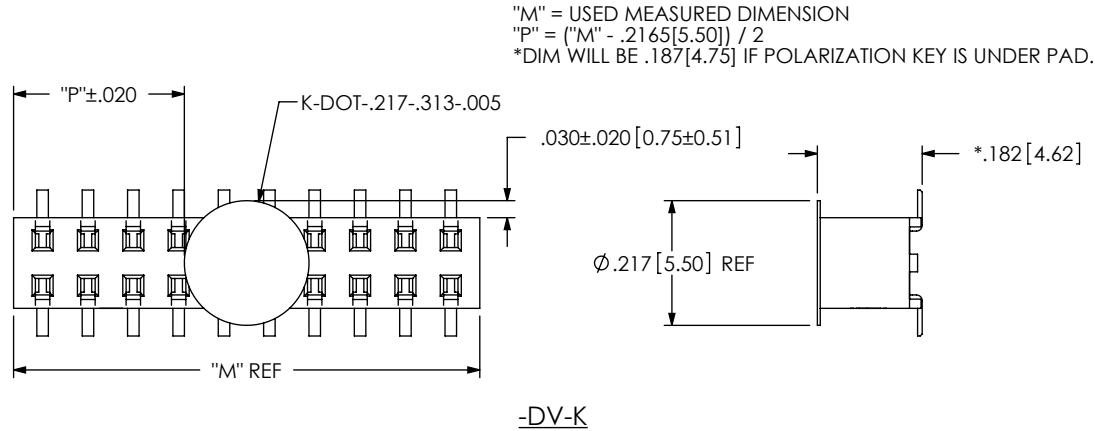
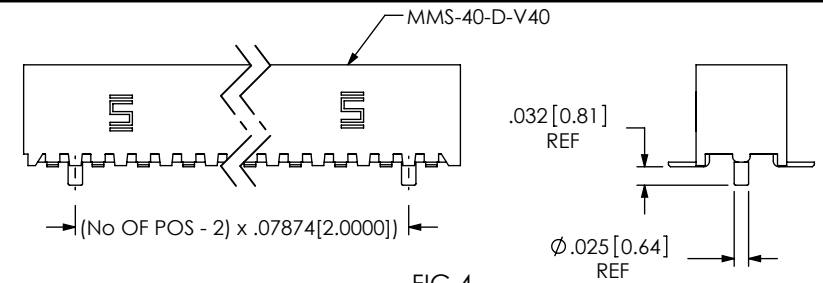
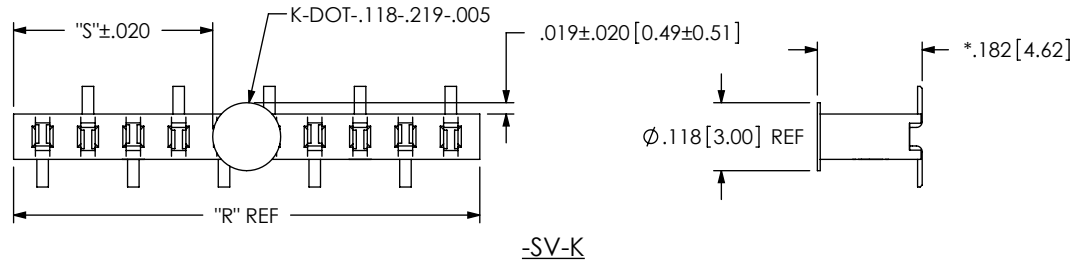
DWG. NO.  
**MMS-1XX-02-XXX-XX-XX-XXX**

BY: BRATCHER 04/01/1994 SHEET 2 OF 4

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# REVISION CL

"R" = USED MEASURED DIMENSION  
 "S" = ("R" - .118[3.00]) / 2  
 \*DIM WILL BE .187[4.75] IF POLARIZATION KEY IS UNDER PAD.



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 e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:

2mm SURFACE MOUNT BOX CONNECTOR STRIP ASM

DWG. NO.

MMS-1XX-02-XXX-XX-XX-XXX

BY: BRATCHER 04/01/1994

SHEET 3 OF 4

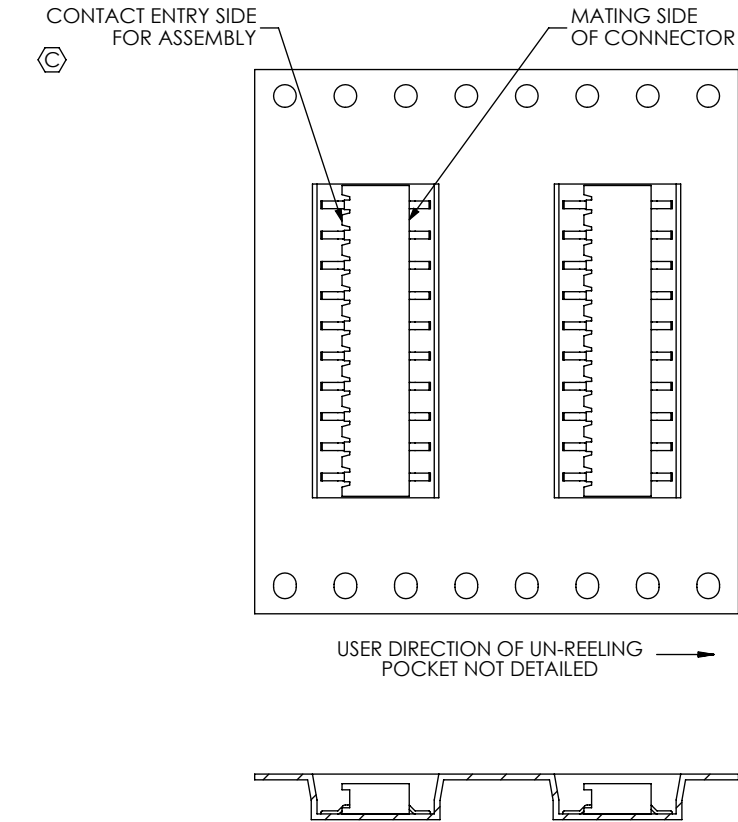
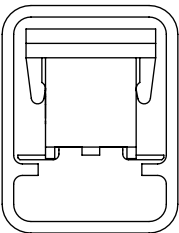
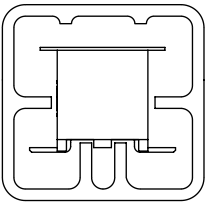
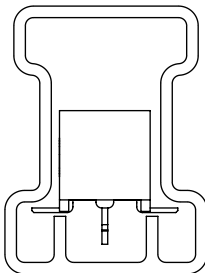
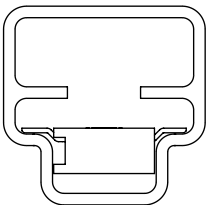


FIG 8  
-TR: TAPE & REEL PACKAGING  
MMS-110-02-XXX-SH SHOWN FOR ORIENTATION OF -SH & -DH STYLES  
(MMS-103-02-X-LC, POS 1 TO FACE ROUND HOLES)

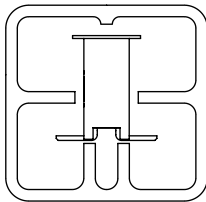
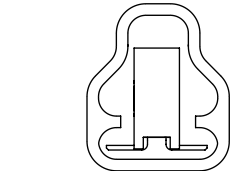
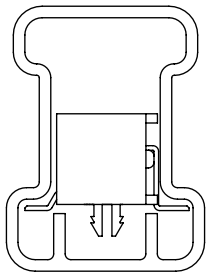
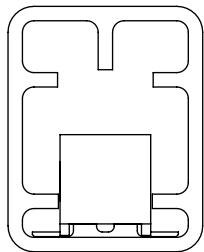
FIG 9  
TUBE PACKAGING OPTIONS



-DV-P, -DV-LC-P, -DV-A-P  
-DV-P STYLE SHOWN

| TABLE 2 (#1 POSITION TO BE TUBED IN DIRECTION OF ARROW) |                |       |
|---------------------------------------------------------|----------------|-------|
| LEAD STYLE                                              | PACKAGING TUBE | PLUG  |
| -DV (NOT 4 POS), -DV-LC, -DV-A                          | PT-1-24-02-17  | TP-09 |
| -DV (4 POS ONLY)                                        | PT-1-24-01-118 | TP-09 |
| -DV-M, -DV-LC-M, -DV-A-M                                | PT-1-24-01-63  | TP-24 |
| -DV-K, -DV-LC-K, -DV-A-K                                | PT-1-24-02-63  | TP-24 |
| -DV-P, -DV-LC-P, -DV-A-P                                | PT-BKT001      | TP-09 |
| **SH, -SH-LC                                            | PT-1-24-02-16  | TP-24 |
| -DH                                                     | PT-1-24-02-17  | TP-03 |
| -DH-P, -DH-K                                            | PT-1-24-06-17  | TP-24 |
| -DH-LC                                                  | PT-1-24-02-17  | TP-09 |
| -SV (NOT -02 THRU -04 POS)                              | PT-1-24-01-16  | TP-12 |
| -SV (-02 THRU -04 POS ONLY)                             | PT-1-24-01-68  | TP-12 |
| -SV-P                                                   | PT-1-24-02-16  | TP-24 |
| -SV-K                                                   | PT-1-24-03-63  | TP-24 |

\*\*SEE NOTE 10



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MMS-1XX-02-XXX-XX-XX-XXX  
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