

REV. N

PLOT SCALE 1=.3

DIMENSIONS ARE IN INCHES

UNLESS OTHERWISE NOTED

TOLERANCES ARE:

ONE PLACE DECIMALS $\pm .1$
TWO PLACE DECIMALS $\pm .01$ THREE PLACE DECIMALS $\pm .005$
FOUR PLACE DECIMALS $\pm .0020$ ANGLES
 $\pm 2^\circ$

TITLE:

ZST-ASSEMBLY

DWG NO:

ZST-1XX-XX-XX-X-XXXX-XX-XX

SHEET 1 OF 1

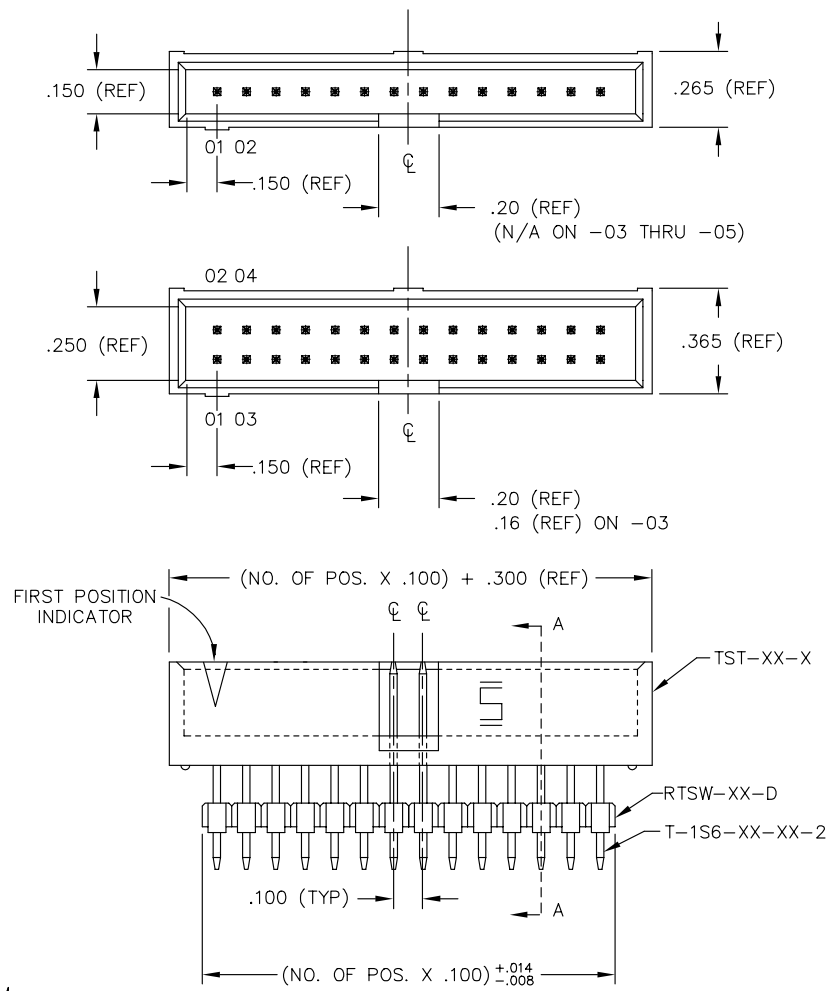
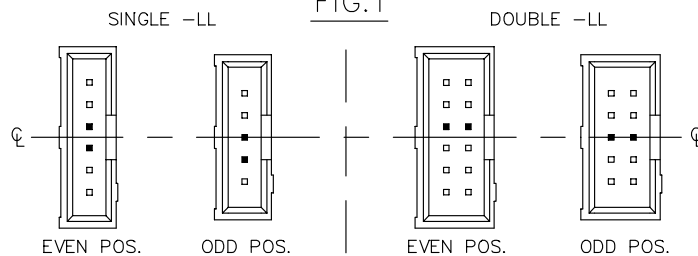


FIG. 1



■ = CRIMP LOCATION

ZST-1XX-XX-XX-X-XXXX-XX-XX

NO. OF POSITIONS
(3 THRU 18,20,24,
25,28,30,32,36)LEAD STYLE
SEE TABLE 1

PLATING OPTION

-G: GOLD
-T: TIN
-S: SELECTIVE HEAVY GOLD
-H: HEAVY GOLD
-L: SELECTIVE LIGHT GOLD
-F: FLASH SELECTIVE GOLD
-P: GOLD FLASHED PALLADIUM NICKEL
-SM: HEAVY GOLD SELECTIVE, MATTE TIN TAIL
-TM: MATTE TIN
-LM: LIGHT GOLD SELECTIVE, MATTE TIN TAIL
-FM: FLASH GOLD SELECTIVE, MATTE TIN TAIL

ROW OPTION
-D DOUBLE
-S SINGLE

STACKING HEIGHT

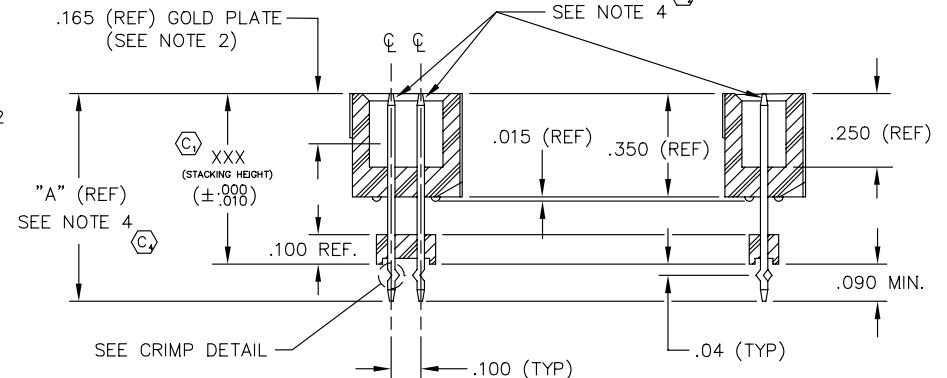
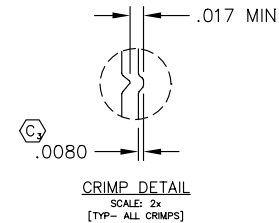
.450 MIN. STACKING HEIGHT
(.535 MIN. BOARD SPACING
WHEN MATED WITH SAMTEC SSW)POLARIZED OPTION
SPECIFY POSITION TO
BE REMOVED (XX)

OPTION

-LL: LOCKING LEAD
(SEE SECT. 'A-A' & FIG. 1)

TABLE 1

LEAD STYLE	TERMINAL	MAX STACKING HEIGHT	"A"
-01	T-1S6-15-XX-2	.540	.630
-02	T-1S6-09-XX-2	.640	.730
-03	T-1S6-10-XX-2	.740	.830
-04	T-1S6-11-XX-2	.840	.930
-05	T-1S6-12-XX-2	.940	1.030
-06	T-1S6-20-XX-2	1.040	1.130
-07	T-1S6-13-XX-2	1.140	1.230
-08	T-1S6-19-XX-2	1.240	1.330
-09	T-1S6-14-XX-2	1.340	1.430



SECTION 'A-A'

NOTES:

1. TERMINAL PUSHOUT FORCE 3 LBS.
2. ASSEMBLE GOLD PLATE END AS SHOWN.
3. (C) REPRESENTS CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL.
4. TERMINALS TO BE FLUSH TO .010 BELOW TOP OF SHROUD.

PROPRIETARY NOTE

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MADE BY:

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ZST-1XX-XX-XX-X-XXXX-XX-XX

SHEET 1 OF 1