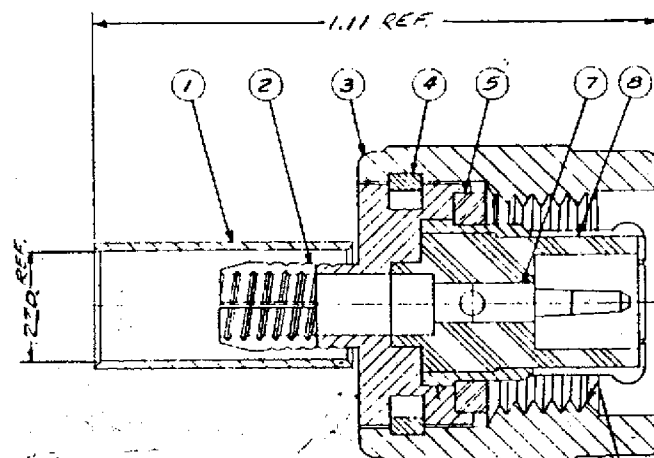




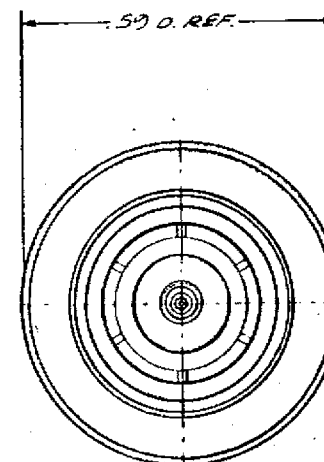
STAMP KINGS KA-59-103

NOTES:

1. FOR USE WITH RG-58 & 141/U CABLE GROUPS.
2. FOR CABLE TRIMMING USE KTD-25 & KTJ-57
3. FOR CRIMPING USE DIE SIZE D1.
4. FOR CABLING INSTRUCTIONS SEE CP-401
5. INTERFACE PER MIL-STD-348, FIG. 313-1.

UNLESS OTHERWISE SPECIFIED:

- | | |
|---|--|
| <p>1. TOLERANCES:
FRACTIONS & .010 DECIMALS & .004 ANGLES $\pm 30^\circ$
1:1 R CONCENTRICITY OF ANY 2 DIAMETERS MAY NOT
EXCEED THE SUM OF THEIR TOLERANCES</p> | <p>2. REMOVE ALL BURRS. BREAK SHARP EDGES .003 MAX.
3. NO FILLETS PERMITTED.
4. SURFACE ROUGHNESS 63 MICROINCHES RMS MAX.
5. ALL DIMENSIONS PRIOR TO PLATING</p> |
|---|--|



ITEM	REQ'D	DESCRIPTION	DRAWING No.
8	1	INSULATOR	
7	1	TNC CRIMP CONTACT M	1-552-18MA9
5	1	GASKET	
4	1	C-RING	
3	1	COUPLING NUT	
2	1	K-GRIP BODY ASS'Y	
1	1	K-GRIP SLEEVE	N-59-29-2-NOC

S-D

KA-59-103

REVISIONS

ISSUE	CHANGES
0	ER16170 RFC 15 JULY 68
1	CN-19901A QC 21 NOV 79
2	CN20329C M.A. 9 APR 80
3	CN 23426 C MO 21 MAY 82
4	CN 35213C KH 23 FEB 94

S-D

S-D

REF.	
FINISH	
SPEC. KER-10004	
MATL.	
SPEC.	
TNC PLUG	
DRAWN JCA	DATE 12 OCT 88
APPR.	DATE
KINGS ELECTRONICS	
40 MARLBOROUGH ROAD	
LUXFORD, N. Y.	
KA-59-103	