# X7R Dielectric, 6.3 – 250 VDC (Commercial Grade)

## Overview

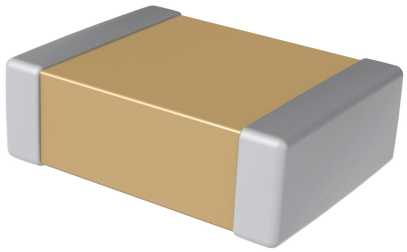
KEMET's X7R dielectric features a 125°C maximum operating temperature and is considered "temperature stable." The Electronics Components, Assemblies & Materials Association (EIA) characterizes X7R dielectric as a Class II material. Components of this classification are fixed, ceramic dielectric capacitors suited for bypass and decoupling applications or for frequency discriminating circuits where Q and stability of capacitance characteristics are not critical. X7R exhibits a predictable change in capacitance with respect to time and voltage and boasts a minimal change in capacitance with reference to ambient temperature. Capacitance change is limited to ±15% from -55°C to +125°C.

## Benefits

- -55°C to +125°C operating temperature range
- Lead (Pb)-Free, RoHS, and REACH Compliant
- Temperature stable dielectric
- EIA 0402, 0603, 0805, 1206, 1210, 1808, 1812, 1825, 2220, and 2225 case sizes
- DC voltage ratings of 6.3 V, 10 V, 16 V, 25 V, 50 V, 100 V, 200 V, and 250 V
- Capacitance offerings ranging from 10 pF to 47 µF
- Available capacitance tolerances of ±5%, ±10%, and ±20%
- Non-polar device, minimizing installation concerns
- 100% pure matte tin-plated termination finish allowing for excellent solderability
- SnPb termination finish option available upon request (5% minimum)

## Applications

Typical applications include decoupling, bypass, filtering and transient voltage suppression.



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## Ordering Information

| C | 1206 | C | 106 | M | 4 | R | A | C | TU |
|---|---|---|---|---|---|---|---|---|---|
| Ceramic | Case Size (L" x W") | Specification/ Series[1] | Capacitance Code (pF) | Capacitance Tolerance | Voltage | Dielectric | Failure Rate/ Design | Termination Finish[2] | Packaging/Grade (C-Spec)[3] |
| | 0402<br>0603<br>0805<br>1206<br>1210<br>1808<br>1812<br>1825<br>2220<br>2225 | C = Standard | 2 Significant Digits + Number of Zeros | J = ±5%<br>K = ±10%<br>M = ±20% | 9 = 6.3 V<br>8 = 10 V<br>4 = 16 V<br>3 = 25 V<br>6 = 35 V<br>5 = 50 V<br>1 = 100 V<br>2 = 200 V<br>A = 250 V | R = X7R | A = N/A | C = 100% Matte Sn | Blank = Bulk<br>TU = 7" Reel Unmarked<br>TM = 7" Reel Marked |

[1] *Flexible termination option is available. Please see FT-CAP product bulletin C1013_X7R_FT-CAP_SMD.*

[2] *Additional termination finish options may be available. Contact KEMET for details.*

[3] *Additional reeling or packaging options may be available. Contact KEMET for details.*



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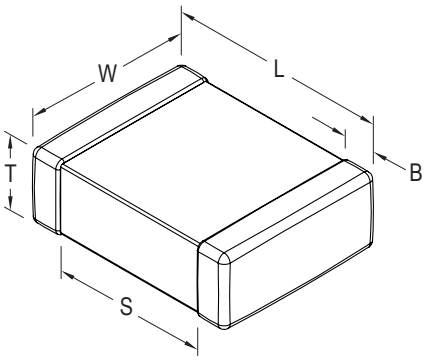
## Dimensions – Millimeters (Inches)




| EIA Size Code | Metric Size Code | L Length | W Width | T Thickness | B Bandwidth | S Separation Minimum | Mounting Technique |
|---|---|---|---|---|---|---|---|
| 0402 | 1005 | 1.00 (.040) ±0.05 (.002) | 0.50 (.020) ±0.05 (.002) | See Table 2 for Thickness | 0.30 (.012) ±0.10 (.004) | 0.30 (.012) | Solder Reflow Only |
| 0603 | 1608 | 1.60 (.063) ±0.15 (.006) | 0.80 (.032) ±0.15 (.006) | | 0.35 (.014) ±0.15 (.006) | 0.70 (.028) | Solder Wave or Solder Reflow |
| 0805 | 2012 | 2.00 (.079) ±0.20 (.008) | 1.25 (.049) ±0.20 (.008) | | 0.50 (0.02) ±0.25 (.010) | 0.75 (.030) | |
| 1206 | 3216 | 3.20 (.126) ±0.20 (.008) | 1.60 (.063) ±0.20 (.008) | | 0.50 (0.02) ±0.25 (.010) | N/A | |
| 1210[1] | 3225 | 3.20 (.126) ±0.20 (.008) | 2.50 (.098) ±0.20 (.008) | | 0.50 (0.02) ±0.25 (.010) | | Solder Reflow Only |
| 1808 | 4520 | 4.70 (.185) ±0.50 (.020) | 2.00 (.079) ±0.20 (.008) | | 0.60 (.024) ±0.35 (.014) | | |
| 1812 | 4532 | 4.50 (.177) ±0.30 (.012) | 3.20 (.126) ±0.30 (.012) | | 0.60 (.024) ±0.35 (.014) | | |
| 1825 | 4564 | 4.50 (.177) ±0.30 (.012) | 6.40 (.252) ±0.40 (.016) | | 0.60 (.024) ±0.35 (.014) | | |
| 2220 | 5650 | 5.70 (.224) ±0.40 (.016) | 5.00 (.197) ±0.40 (.016) | | 0.60 (.024) ±0.35 (.014) | | |
| 2225 | 5664 | 5.60 (.220) ±0.40 (.016) | 6.40 (.248) ±0.40 (.016) | | 0.60 (.024) ±0.35 (.014) | | |

*[1] For capacitance values ≥ 12 µF add 0.02 (0.001) to the width tolerance dimension and 0.10 (0.004) to the legth tolerance dimension.*

## Qualification/Certification

Commercial Grade products are subject to internal qualification. Details regarding test methods and conditions are referenced in Table 4, Performance & Reliability.

## Environmental Compliance

Lead (Pb)-Free, RoHS, and REACH compliant without exemptions (excluding SnPb termination finish option).

RoHS Compliant

## Electrical Parameters/Characteristics

| Item | Parameters/Characteristics |
|---|---|
| Operating Temperature Range | -55°C to +125°C |
| Capacitance Change with Reference to +25°C and 0 VDC Applied (TCC) | ±15% |
| Aging Rate (Maximum % Capacitance Loss/Decade Hour) | 3.0% |
| Dielectric Withstanding Voltage (DWV) | 250% of rated voltage<br>(5 ±1 second and charge/discharge not exceeding 50 mA) |
| Dissipation Factor (DF) Maximum Limit @ 25ºC | See Dissipation Factor (DF) Limits Table |
| Insulation Resistance (IR) Limit @ 25°C | See Insulation Resistance Limit Table<br>(Rated voltage applied for 120 ±5 seconds @ 25°C) |

*Regarding aging rate: Capacitance measurements (including tolerance) are indexed to a referee time of 48 or 1,000 hours. Please refer to a part number specific datasheet for referee time details.*
*To obtain IR limit, divide MΩ-µF value by the capacitance and compare to GΩ limit. Select the lower of the two limits.*
*Capacitance and dissipation factor (DF) measured under the following conditions:*

*1 kHz ±50 Hz and 1.0 ±0.2 Vrms if capacitance ≤ 10 µF*
*120 Hz ±10 Hz and 0.5 ±0.1 Vrms if capacitance > 10 µF*

*Note: When measuring capacitance it is important to ensure the set voltage level is held constant. The HP4284 and Agilent E4980 have a feature known as Automatic Level Control (ALC). The ALC feature should be switched to "ON."*

## Insulation Resistance Limit Table (X7R Dielectric)

| EIA Case Size | 1,000 Megohm Microfarads or 100 GΩ | 500 Megohm Microfarads or 10 GΩ |
|---|---|---|
| 0201 | N/A | ALL |
| 0402 | < 0.012 µF | ≥ 0.012 µF |
| 0603 | < 0.047 µF | ≥ 0.047 µF |
| 0805 | < 0.15 µF | ≥ 0.15 µF |
| 1206 | < 0.47 µF | ≥ 0.47 µF |
| 1210 | < 0.39 µF | ≥ 0.39 µF |
| 1808 | ALL | N/A |
| 1812 | < 2.2 µF | ≥ 2.2 µF |
| 1825 | ALL | N/A |
| 2220 | < 10 µF | ≥ 10 µF |
| 2225 | ALL | N/A |

## Dissipation Factor (DF) Limits Table

| EIA Case Size | Rated DC Voltage | Capacitance | Dissipation Factor |
|---|---|---|---|
| 0402 | < 16 | All | 5.0% |
| | 16/25 | | 3.5% |
| | > 25 | | 2.5% |
| 0603 | < 16 | < 1.0 uF | 5.0% |
| | 16/25 | | 3.5% |
| | > 25 | | 2.5% |
| | < 16 | ≥ 1.0 uF | 10.0% |
| | 16/25 | | |
| 0805 | < 16 | ≤ 2.2 µF | 5.0% |
| | 16/25 | | 3.5% |
| | > 25 | < 1.0 µF | 2.5% |
| | < 16 | > 2.2 µF | 10.0% |
| | 16/25 | | |
| | > 25 | ≥ 1.0 µF | |
| 1206 | < 16 | < 10 µF | 5.0% |
| | 16/25 | | 3.5% |
| | > 25 | | 2.5% |
| | 35/50 | ≥ 2.2 µF | 10.0% |
| | < 16 | ≥ 10 µF | 10.0% |
| | 16/25 | | |
| 1210 | < 16 | < 22 µF | 5.0% |
| | 16/25 | | 3.5% |
| | > 25 | | 2.5% |
| | < 16 | ≥ 22 µF | 10.0% |
| | 16/25 | | |
| 1812 – 2225 | < 16 | All | 5.0% |
| | 16/25 | | 3.5% |
| | > 25 | | 2.5% |

## Post Environmental Limits

| High Temperature Life, Biased Humidity, Moisture Resistance | | | | | | |
|---|---|---|---|---|---|---|
| Dielectric | Case Size | Rated DC Voltage | Capacitance Value | Dissipation Factor (Maximum %) | Capacitance Shift | Insulation Resistance |
| X7R | 0402 | < 16 | All | 7.5 | ±20% | 10% of Initial Limit |
| | | 16/25 | | 5.0 | | |
| | | > 25 | | 3.0 | | |
| | 0603 | < 16 | < 1.0 uF | 7.5 | | |
| | | 16/25 | | 5.0 | | |
| | | > 25 | | 3.0 | | |
| | | < 16 | ≥ 1.0 uF | 20.0 | | |
| | | 16/25 | | | | |
| | 0805 | < 16 | ≤ 2.2 µF | 7.5 | | |
| | | 16/25 | | 5.0 | | |
| | | > 25 | < 1.0 µF | 3.0 | | |
| | | < 16 | > 2.2 µF | 20.0 | | |
| | | 16/25 | | | | |
| | | > 25 | ≥ 1.0 µF | | | |
| | 1206 | < 16 | < 10 µF | 7.5 | | |
| | | 16/25 | | 5.0 | | |
| | | > 25 | | 3.0 | | |
| | | < 16 | ≥ 10 µF | 20.0 | | |
| | | 16/25 | | | | |
| | 1210 | < 16 | < 22 µF | 7.5 | | |
| | | 16/25 | | 5.0 | | |
| | | > 25 | | 3.0 | | |
| | | < 16 | ≥ 22 µF | 20.0 | | |
| | | 16/25 | | | | |
| | 1808 – 2225 | < 16 | All | 7.5 | | |
| | | 16/25 | | 5.0 | | |
| | | > 25 | | 3.0 | | |

# Table 1A – Capacitance Range/Selection Waterfall (0402 – 1206 Case Sizes)

| Cap | Cap Code | Case Size/ Series | C0402C | | | | | C0603C | | | | | | | C0805C | | | | | | | | | C1206C | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 9 | 8 | 4 | 3 | 5 | 1 | 2 | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A |
| | | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 |
| | | Cap Tolerance | Product Availability and Chip Thickness Codes – See Table 2 for Chip Thickness Dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 – 91 pF* | 100 – 910* | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | | EB | EB | EB | EB | EB | EB | EB | EB | |
| 100 – 150 pF** | 101 – 151** | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | | EB | EB | EB | EB | EB | EB | EB | EB | |
| 180 – 820 pF** | 181 – 821** | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | |
| 1000pF | 102 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 1200 pF | 122 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 1500 pF | 152 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 1800 pF | 182 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 2200 pF | 222 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 2700 pF | 272 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 3300 pF | 332 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 3900 pF | 392 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 4700 pF | 472 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 5600 pF | 562 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 6800 pF | 682 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 8200 pF | 822 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 10000 pF | 103 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | CF | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 12000 pF | 123 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 15000 pF | 153 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 18000 pF | 183 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 22000 pF | 223 | J | K | M | BB | BB | BB | BB | BB | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DC | DC | DC | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 27000 pF | 273 | J | K | M | BB | BB | BB | BB | | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DD | DE | | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 33000 pF | 333 | J | K | M | BB | BB | BB | BB | | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DD | DE | | EB | EB | EB | EB | EB | EB | EB | EB | EB |
| 39000 pF | 393 | J | K | M | BB | BB | BB | BB | | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DD | DE | | EB | EB | EB | EB | EB | EB | EC | EB | EB |
| 47000 pF | 473 | J | K | M | BB[1] | BB[1] | BB[1] | BB[1] | | CF | CF | CF | CF | CF | CF | | DC | DC | DC | DC | DC | DC | DE | DG | | EB | EB | EB | EB | EB | EB | EC | ED | ED |
| 56000 pF | 563 | J | K | M | BB | BB | BB | | | CF | CF | CF | CF | CF | | | DD | DD | DD | DD | DD | DD | DE | DG | | EB | EB | EB | EB | EB | EB | EB | ED | ED |
| 68000 pF | 683 | J | K | M | BB | BB | BB | | | CF | CF | CF | CF | CF | | | DD | DD | DD | DD | DD | DD | DE | | | EB | EB | EB | EB | EB | EB | EB | ED | ED |
| 82000 pF | 823 | J | K | M | BB | BB | BB | | | CF | CF | CF | CF | CF | | | DD | DD | DD | DD | DD | DD | DE | | | EB | EB | EB | EB | EB | EB | EB | ED | ED |
| 0.1 µF | 104 | J | K | M | BB[1] | BB[1] | BB[1] | | | CF | CF | CF | CF | CF | | | DC | DC | DC | DC | DC | DC | DE | | | EB | EB | EB | EB | EB | EB | EB | EM | EM |
| 0.12 µF | 124 | J | K | M | | | | | | CF | CF | CF | CF | CF | | | DC | DC | DC | DC | DD | DD | DG | | | EC | EC | EC | EC | EC | EC | EC | EG | |
| 0.15 µF | 154 | J | K | M | | | | | | CF | CF | CF | CF | CF | | | DC | DC | DC | DC | DD | DD | DG | | | EC | EC | EC | EC | EC | EC | EC | EG | |
| 0.18 µF | 184 | J | K | M | | | | | | CF | CF | CF | CF | | | | DC | DC | DC | DC | DG | DG | DG | | | EC | EC | EC | EC | EC | EC | EC | | |
| 0.22 µF | 224 | J | K | M | | | | | | CF | CF | CF | CF | | | | DC | DC | DC | DC | DG | DG | DG | | | EC | EC | EC | EC | EC | EC | EC | | |
| 0.27 µF | 274 | J | K | M | | | | | | CF | CF | CF | | | | | DD | DD | DD | DD | DD | DD | | | | EB | EB | EB | EB | EC | EC | EM | | |
| 0.33 µF | 334 | J | K | M | | | | | | CF | CF | CF | | | | | DG | DG | DG | DG | DD | DD | | | | EB | EB | EB | EB | EC | EC | EG | | |
| 0.39 µF | 394 | J | K | M | | | | | | CF | CF | CF | | | | | DG | DG | DG | DG | DE | DE | | | | EB | EB | EB | EB | EC | EC | EG | | |
| 0.47 µF | 474 | J | K | M | | | | | | CF | CF | CF | | | | | DG | DG | DG | DG | DE | DE | | | | EC | EC | EC | EC | EC | EC | EG | | |
| 0.56 µF | 564 | J | K | M | | | | | | | | | | | | | DD | DD | DD | DG | DH | DH | | | | ED | ED | ED | ED | EC | EC | | | |
| 0.68 µF | 684 | J | K | M | | | | | | | | | | | | | DD | DD | DD | DG | DH | DH | | | | EE | EE | EE | EE | ED | ED | | | |
| 0.82 µF | 824 | J | K | M | | | | | | | | | | | | | DD | DD | DD | DG | | | | | | EF | EF | EF | EF | ED | ED | | | |
| 1 µF | 105 | J | K | M | | | | | | CG[1] | CG[1] | CG[1] | CD[1] | | | | DD | DD | DD | DG | DG[1] | DG[1] | | | | EF | EF | EF | EH | ED | ED | | | |
| 1.2 µF | 125 | J | K | M | | | | | | | | | | | | | DE | DE | DE | | | | | | | ED | ED | ED | EG | EH | EH | | | |
| 1.5 µF | 155 | J | K | M | | | | | | | | | | | | | DG | DG | DG | | | | | | | ED | ED | ED | EG | EH | EH | | | |
| 1.8 µF | 185 | J | K | M | | | | | | | | | | | | | DG | DG | DG | | | | | | | ED | ED | ED | EF | EH | EH | | | |
| 2.2 µF | 225 | J | K | M | | | | | | | | | | | | | DG | DG | DG | | | | | | | ED | ED | ED | EH | EH[1] | EH[1] | | | |
| 2.7 µF | 275 | J | K | M | | | | | | | | | | | | | | | | | | | | | | EN | EN | EN | EH | | | | | |
| 3.3 µF | 335 | J | K | M | | | | | | | | | | | | | | | | | | | | | | ED | ED | ED | EH | | | | | |
| 3.9 µF | 395 | J | K | M | | | | | | | | | | | | | | | | | | | | | | EF | EF | EF | EH | | | | | |
| 4.7 µF | 475 | J | K | M | | | | | | | | | | | | | DG[1] | DG[1] | DG[1] | | | | | | | EF | EF | EF | EH | | | | | |
| 5.6 µF | 565 | J | K | M | | | | | | | | | | | | | | | | | | | | | | EH | EH | EH | | | | | | |
| 6.8 µF | 685 | J | K | M | | | | | | | | | | | | | | | | | | | | | | EH | EH | EH | | | | | | |
| Cap | Cap Code | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 |
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 9 | 8 | 4 | 3 | 5 | 1 | 2 | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A |
| | | Case Size/ Series | C0402C | | | | | C0603C | | | | | | | C0805C | | | | | | | | | C1206C | | | | | | | | |

**Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91)*
***Capacitance range Includes E12 decade values only. (i.e., 10, 12, 15, 18, 22, 27, 33, 39, 47, 56, 68 and 82)*
*xx[1] Available only in K, M tolerance.*
*xx[2] Available only in M tolerance.*

## Table 1A – Capacitance Range/Selection Waterfall (0402 – 1206 Case Sizes) cont'd

| Cap | Cap Code | Case Size/ Series | C0402C | | | | | C0603C | | | | | | | C0805C | | | | | | | | | C1206C | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 9 | 8 | 4 | 3 | 5 | 1 | 2 | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A |
| | | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 |
| | | Cap Tolerance | Product Availability and Chip Thickness Codes – See Table 2 for Chip Thickness Dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8.2 µF | 825 | J K M | | | | | | | | | | | | | | | | | | | | | | EH | EH | EH | | | | | | |
| 10 µF | 106 | J K M | | | | | | | | | | | | | DG[1] | DG[1] | | | | | | | | EH | EH | EH | EH[1] | | | | | |
| 22 µF | 226 | J K M | | | | | | | | | | | | | | | | | | | | | | EH[2] | EH[2] | | | | | | | |
| Cap | Cap Code | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 | 6.3 | 10 | 16 | 25 | 35 | 50 | 100 | 200 | 250 |
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 9 | 8 | 4 | 3 | 5 | 1 | 2 | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A | 9 | 8 | 4 | 3 | 6 | 5 | 1 | 2 | A |
| | | Case Size/ Series | C0402C | | | | | C0603C | | | | | | | C0805C | | | | | | | | | C1206C | | | | | | | | |

## Table 1B – Capacitance Range/Selection Waterfall (1210 – 2225 Case Sizes)

| Cap | Cap Code | Case Size/ Series | C1210C | | | | | | | | C1808C | | | C1812C | | | | | C1825C | | | | C2220C | | | | | C2225C | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A |
| | | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 |
| | | Cap Tolerance | Product Availability and Chip Thickness Codes – See Table 2 for Chip Thickness Dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 – 91 pF* | 100 – 910* | J K M | FB | FB | FB | FB | FB | FB | FB | | | | | | | | | | | | | | | | | | | | | | |
| 100 – 270 pF** | 101 – 271** | J K M | FB | FB | FB | FB | FB | FB | FB | | | | | | | | | | | | | | | | | | | | | | |
| 330 pF | 331 | J K M | FB | FB | FB | FB | FB | FB | FB | | LF | LF | LF | | | | | | | | | | | | | | | | | | |
| 390 pF | 391 | J K M | FB | FB | FB | FB | FB | FB | FB | | LF | LF | LF | | | | | | | | | | | | | | | | | | |
| 470 – 1,200 pF** | 471 – 122** | J K M | FB | FB | FB | FB | FB | FB | FB | | LF | LF | LF | GB | GB | GB | GB | | | | | | | | | | | | | | |
| 1,500 pF | 152 | J K M | FB | FB | FB | FB | FB | FB | FE | | LF | LF | LF | GB | GB | GB | GB | | | | | | | | | | | | | | |
| 1,800 pF | 182 | J K M | FB | FB | FB | FB | FB | FB | FE | | LF | LF | LF | GB | GB | GB | GB | | | | | | | | | | | | | | |
| 2,200 pF | 222 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LF | LF | LF | GB | GB | GB | GB | | | | | | | | | | | | | | |
| 2,700 pF | 272 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LF | LF | LF | GB | GB | GB | GB | | | | | | | | | | | | | | |
| 3,300 pF | 332 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LF | LF | | GB | GB | GB | GB | | | | | | | | | | | | | | |
| 3,900 pF | 392 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LF | LF | | GB | GB | GB | GB | | HB | HB | HB | | | | | | | | | | |
| 4,700 pF | 472 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GD | | HB | HB | HB | | | | | | | KE | KE | KE | |
| 5,600 pF | 562 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GH | | HB | HB | HB | | | | | | | KE | KE | KE | |
| 6,800 pF | 682 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GB | GB | HB | HB | HB | | JE | JE | JE | | | KE | KE | KE | |
| 8,200 pF | 822 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GB | GB | HB | HB | HB | | JE | JE | JE | | | KE | KE | KE | |
| 10,000 pF | 103 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GB | GB | HB | HB | HE | | JE | JE | JE | | | KE | KE | KE | |
| 12,000 pF | 123 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GB | GB | HB | HB | HE | | JE | JE | JE | | | KE | KE | KE | |
| 15,000 pF | 153 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GB | GB | HB | HB | | | JE | JE | JE | | | KE | KE | KE | |
| 18,000 pF | 183 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | LD | GB | GB | GB | GB | GB | HB | HE | | | JE | JE | JE | | | KE | KE | | |
| 22,000 pF | 223 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JE | JE | JE | | | KE | KE | | |
| 27,000 pF | 273 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JE | JE | JE | | | KE | KE | | |
| 33,000 pF | 333 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JB | JB | JB | | | KE | | | |
| 39,000 pF | 393 | J K M | FB | FB | FB | FB | FB | FB | FB | FB | LD | LD | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JB | JB | JB | | | | | | |
| 47,000 pF | 473 | J K M | FB | FB | FB | FB | FB | FB | FC | FC | LD | LD | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JB | JB | JB | | | | | | |
| 56,000 pF | 563 | J K M | FB | FB | FB | FB | FB | FB | FC | FC | LD | LD | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JB | JB | JB | | | | | | |
| 68,000 pF | 683 | J K M | FB | FB | FB | FB | FB | FB | FC | FC | LD | | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JB | JB | JB | | | | | | |
| 82,000 pF | 823 | J K M | FB | FB | FB | FB | FB | FC | FF | FF | LD | | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JC | JC | JC | JC | JC | | | | |
| 0.10 µF | 104 | J K M | FB | FB | FB | FB | FB | FD | FG | FG | LD | | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JC | JC | JC | JC | JC | KC | KC | KC | KC |
| Cap | Cap Code | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 |
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A |
| | | Case Size/ Series | C1210C | | | | | | | | C1808C | | | C1812C | | | | | C1825C | | | | C2220C | | | | | C2225C | | | |

**Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91)*
***Capacitance range Includes E12 decade values only. (i.e., 10, 12, 15, 18, 22, 27, 33, 39, 47, 56, 68 and 82)*
*xx[1] Available only in K, M tolerance.*
*xx[2] Available only in M tolerance.*

# Table 1B – Capacitance Range/Selection Waterfall (1210 – 2225 Case Sizes) cont'd

| Cap | Cap Code | Case Size/ Series | C1210C | | | | | | | | C1808C | | | C1812C | | | | | C1825C | | | | C2220C | | | | | C2225C | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A |
| | | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 |
| | | Cap Tolerance | Product Availability and Chip Thickness Codes – See Table 2 for Chip Thickness Dimensions | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0.12 µF | 124 | J K M | FB | FB | FB | FB | FB | FD | | | LD | | | GB | GB | GB | GB | GB | HB | HB | HB | HB | JC | JC | JC | JC | JC | KC | KC | KC | KC |
| 0.15 µF | 154 | J K M | FC | FC | FC | FC | FC | FD | | | LD | | | GB | GB | GB | GE | GE | HB | HB | HB | HB | JC | JC | JC | JC | JC | KC | KC | KC | KC |
| 0.18 µF | 184 | J K M | FC | FC | FC | FC | FC | FD | | | LD | | | GB | GB | GB | GG | GG | HB | HB | HB | HB | JC | JC | JC | JC | JC | KC | KC | KC | KC |
| 0.22 µF | 224 | J K M | FC | FC | FC | FC | FC | FD | | | | | | GB | GB | GB | GG | GG | HB | HB | HB | HB | JC | JC | JC | JC | JC | KC | KC | KC | KC |
| 0.27 µF | 274 | J K M | FC | FC | FC | FC | FC | FD | | | | | | GB | GB | GG | GG | GG | HB | HB | HB | HB | JC | JC | JC | JC | JC | KB | KC | KC | KC |
| 0.33 µF | 334 | J K M | FD | FD | FD | FD | FD | FD | | | | | | GB | GB | GG | GG | GG | HB | HB | HB | HB | JC | JC | JC | JC | JC | KB | KC | KC | KC |
| 0.39 µF | 394 | J K M | FD | FD | FD | FD | FD | FD | | | | | | GB | GB | GG | GG | GG | HB | HB | HD | HD | JC | JC | JC | JC | JC | KB | KC | KC | KC |
| 0.47 µF | 474 | J K M | FD | FD | FD | FD | FD | FD | | | | | | GB | GB | GG | GJ | GJ | HB | HB | HD | HD | JC | JC | JC | JC | JC | KB | KC | KD | KD |
| 0.56 µF | 564 | J K M | FD | FD | FD | FD | FD | FF | | | | | | GC | GC | GG | | | HB | HD | HD | HD | JC | JC | JC | JD | JD | KB | KC | KD | KD |
| 0.68 µF | 684 | J K M | FD | FD | FD | FD | FD | FG | | | | | | GC | GC | GG | | | HB | HD | HD | HD | JC | JC | JD | JD | JD | KB | KC | KD | KD |
| 0.82 µF | 824 | J K M | FF | FF | FF | FF | FF | FL | | | | | | GE | GE | GG | | | HB | HF | HF | HF | JC | JC | JF | JF | JF | KB | KC | KE | KE |
| 1.0 µF | 105 | J K M | FH | FH | FH | FH | FH | FM | | | | | | GE | GE | GG | | | HB | HF | HF | HF | JC | JC | JF | JF | JF | KB | KD | KE | KE |
| 1.2 µF | 125 | J K M | FH | FH | FH | FH | FG | | | | | | | | | | | | HB | | | | JC | JC | | | | KB | KE | KE | KE |
| 1.5 µF | 155 | J K M | FH | FH | FH | FH | FG | | | | | | | | | | | | HC | | | | JC | JC | | | | KC | | | |
| 1.8 µF | 185 | J K M | FH | FH | FH | FH | FG | | | | | | | | | | | | HD | | | | JD | JD | | | | KD | | | |
| 2.2 µF | 225 | J K M | FJ | FJ | FJ | FJ | FG | FT[1] | | | | | | GO | GO | GO[1] | | | HF | | | | JF | JF | | | | KD | | | |
| 2.7 µF | 275 | J K M | FE | FE | FE | FG | FH | | | | | | | | | | | | | | | | | | | | | | | | |
| 3.3 µF | 335 | J K M | FF | FF | FF | FM | FM | | | | | | | | | | | | | | | | | | | | | | | | |
| 3.9 µF | 395 | J K M | FG | FG | FG | FG | FK | | | | | | | | | | | | | | | | | | | | | | | | |
| 4.7 µF | 475 | J K M | FC | FC | FC | FG | FS | | | | | | | GK | GK | | | | | | | | JF | JF | | | | | | | |
| 5.6 µF | 565 | J K M | FF | FF | FF | FH | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6.8 µF | 685 | J K M | FG | FG | FG | FM | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8.2 µF | 825 | J K M | FH | FH | FH | FK | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 µF | 106 | J K M | FY[1] | FY[1] | FY[1] | FS | | | | | | | | GK | | | | | | | | | JF | JO | | | | | | | |
| 12 µF | 126 | J K M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 15 µF | 156 | J K M | FM | FM | | | | | | | | | | | | | | | | | | | JO | JO | | | | | | | |
| 18 µF | 186 | J K M | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 22 µF | 226 | J K M | FS[1] | FS[1] | FS[2] | FS[2] | | | | | | | | | | | | | | | | | JO | | | | | | | | |
| 47 µF | 476 | J K M | FS[2] | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Cap | Cap Code | Rated Voltage (VDC) | 6.3 | 10 | 16 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 | 25 | 50 | 100 | 200 | 250 | 50 | 100 | 200 | 250 |
| | | Voltage Code | 9 | 8 | 4 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A | 3 | 5 | 1 | 2 | A | 5 | 1 | 2 | A |
| | | Case Size/ Series | C1210C | | | | | | | | C1808C | | | C1812C | | | | | C1825C | | | | C2220C | | | | | C2225C | | | |

**Capacitance range Includes E24 decade values only. (i.e., 10, 11, 12, 13, 15, 16, 18, 20, 22, 24, 27, 30, 33, 36, 39, 43, 47, 51, 56, 62, 68, 75, 82 and 91)*

***Capacitance range Includes E12 decade values only. (i.e., 10, 12, 15, 18, 22, 27, 33, 39, 47, 56, 68 and 82)*

*xx[1] Available only in K, M tolerance.*

*xx[2] Available only in M tolerance.*

## Table 2 – Chip Thickness/Packaging Quantities

| Thickness Code | Case Size | Thickness ± Range (mm) | Paper Quantity | | Plastic Quantity | |
|---|---|---|---|---|---|---|
| | | | 7" Reel | 13" Reel | 7" Reel | 13" Reel |
| BB | 0402 | 0.50 ± 0.05 | 10,000 | 50,000 | 0 | 0 |
| CF | 0603 | 0.80 ± 0.07 | 4,000 | 15,000 | 0 | 0 |
| CG | 0603 | 0.80 ± 0.10 | 4,000 | 15,000 | 0 | 0 |
| CD | 0603 | 0.80 ± 0.15 | 4,000 | 10,000 | 0 | 0 |
| DC | 0805 | 0.78 ± 0.10 | 4,000 | 10,000 | 0 | 0 |
| DD | 0805 | 0.90 ± 0.10 | 4,000 | 10,000 | 0 | 0 |
| DE | 0805 | 1.00 ± 0.10 | 0 | 0 | 2,500 | 10,000 |
| DG | 0805 | 1.25 ± 0.15 | 0 | 0 | 2,500 | 10,000 |
| DH | 0805 | 1.25 ± 0.20 | 0 | 0 | 2,500 | 10,000 |
| EB | 1206 | 0.78 ± 0.10 | 4,000 | 10,000 | 4,000 | 10,000 |
| EC | 1206 | 0.90 ± 0.10 | 0 | 0 | 4,000 | 10,000 |
| EN | 1206 | 0.95 ± 0.10 | 0 | 0 | 4,000 | 10,000 |
| ED | 1206 | 1.00 ± 0.10 | 0 | 0 | 2,500 | 10,000 |
| EE | 1206 | 1.10 ± 0.10 | 0 | 0 | 2,500 | 10,000 |
| EF | 1206 | 1.20 ± 0.15 | 0 | 0 | 2,500 | 10,000 |
| EM | 1206 | 1.25 ± 0.15 | 0 | 0 | 2,500 | 10,000 |
| EG | 1206 | 1.60 ± 0.15 | 0 | 0 | 2,000 | 8,000 |
| EH | 1206 | 1.60 ± 0.20 | 0 | 0 | 2,000 | 8,000 |
| FB | 1210 | 0.78 ± 0.10 | 0 | 0 | 4,000 | 10,000 |
| FC | 1210 | 0.90 ± 0.10 | 0 | 0 | 4,000 | 10,000 |
| FD | 1210 | 0.95 ± 0.10 | 0 | 0 | 4,000 | 10,000 |
| FE | 1210 | 1.00 ± 0.10 | 0 | 0 | 2,500 | 10,000 |
| FF | 1210 | 1.10 ± 0.10 | 0 | 0 | 2,500 | 10,000 |
| FG | 1210 | 1.25 ± 0.15 | 0 | 0 | 2,500 | 10,000 |
| FL | 1210 | 1.40 ± 0.15 | 0 | 0 | 2,000 | 8,000 |
| FH | 1210 | 1.55 ± 0.15 | 0 | 0 | 2,000 | 8,000 |
| FM | 1210 | 1.70 ± 0.20 | 0 | 0 | 2,000 | 8,000 |
| FJ | 1210 | 1.85 ± 0.20 | 0 | 0 | 2,000 | 8,000 |
| FT | 1210 | 1.90 ± 0.20 | 0 | 0 | 1,500 | 4,000 |
| FY | 1210 | 2.00 ± 0.20 | 0 | 0 | 2,000 | 8,000 |
| FK | 1210 | 2.10 ± 0.20 | 0 | 0 | 2,000 | 8,000 |
| FS | 1210 | 2.50 ± 0.30 | 0 | 0 | 1,000 | 4,000 |
| NA | 1706 | 0.90 ± 0.10 | 0 | 0 | 4,000 | 10,000 |
| NC | 1706 | 1.00 ± 0.15 | 0 | 0 | 4,000 | 10,000 |
| LD | 1808 | 0.90 ± 0.10 | 0 | 0 | 2,500 | 10,000 |
| LF | 1808 | 1.00 ± 0.15 | 0 | 0 | 2,500 | 10,000 |
| GB | 1812 | 1.00 ± 0.10 | 0 | 0 | 1,000 | 4,000 |
| GC | 1812 | 1.10 ± 0.10 | 0 | 0 | 1,000 | 4,000 |
| GD | 1812 | 1.25 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| GE | 1812 | 1.30 ± 0.10 | 0 | 0 | 1,000 | 4,000 |
| GH | 1812 | 1.40 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| GG | 1812 | 1.55 ± 0.10 | 0 | 0 | 1,000 | 4,000 |
| GK | 1812 | 1.60 ± 0.20 | 0 | 0 | 1,000 | 4,000 |
| GJ | 1812 | 1.70 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| GO | 1812 | 2.50 ± 0.20 | 0 | 0 | 500 | 2,000 |
| HB | 1825 | 1.10 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| HC | 1825 | 1.15 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| HD | 1825 | 1.30 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| HE | 1825 | 1.40 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| HF | 1825 | 1.50 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| JB | 2220 | 1.00 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| JC | 2220 | 1.10 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| JD | 2220 | 1.30 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| **Thickness Code** | **Case Size** | **Thickness ± Range (mm)** | **7" Reel** | **13" Reel** | **7" Reel** | **13" Reel** |
| | | | **Paper Quantity** | | **Plastic Quantity** | |

*Package quantity based on finished chip thickness specifications.*

## Table 2 – Chip Thickness/Packaging Quantities cont'd

| Thickness Code | Case Size | Thickness ± Range (mm) | Paper Quantity | | Plastic Quantity | |
|---|---|---|---|---|---|---|
| | | | 7" Reel | 13" Reel | 7" Reel | 13" Reel |
| JE | 2220 | 1.40 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| JF | 2220 | 1.50 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| JO | 2220 | 2.40 ± 0.15 | 0 | 0 | 500 | 2,000 |
| KB | 2225 | 1.00 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| KC | 2225 | 1.10 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| KD | 2225 | 1.30 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| KE | 2225 | 1.40 ± 0.15 | 0 | 0 | 1,000 | 4,000 |
| **Thickness Code** | **Case Size** | **Thickness ± Range (mm)** | **7" Reel** | **13" Reel** | **7" Reel** | **13" Reel** |
| | | | **Paper Quantity** | | **Plastic Quantity** | |

*Package quantity based on finished chip thickness specifications.*

## Table 3 – Chip Capacitor Land Pattern Design Recommendations per IPC–7351

| EIA Size Code | Metric Size Code | Density Level A: Maximum (Most) Land Protrusion (mm) | | | | | Density Level B: Median (Nominal) Land Protrusion (mm) | | | | | Density Level C: Minimum (Least) Land Protrusion (mm) | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | C | Y | X | V1 | V2 | C | Y | X | V1 | V2 | C | Y | X | V1 | V2 |
| 0402 | 1005 | 0.50 | 0.72 | 0.72 | 2.20 | 1.20 | 0.45 | 0.62 | 0.62 | 1.90 | 1.00 | 0.40 | 0.52 | 0.52 | 1.60 | 0.80 |
| 0603 | 1608 | 0.90 | 1.15 | 1.10 | 4.00 | 2.10 | 0.80 | 0.95 | 1.00 | 3.10 | 1.50 | 0.60 | 0.75 | 0.90 | 2.40 | 1.20 |
| 0805 | 2012 | 1.00 | 1.35 | 1.55 | 4.40 | 2.60 | 0.90 | 1.15 | 1.45 | 3.50 | 2.00 | 0.75 | 0.95 | 1.35 | 2.80 | 1.70 |
| 1206 | 3216 | 1.60 | 1.35 | 1.90 | 5.60 | 2.90 | 1.50 | 1.15 | 1.80 | 4.70 | 2.30 | 1.40 | 0.95 | 1.70 | 4.00 | 2.00 |
| 1210 | 3225 | 1.60 | 1.35 | 2.80 | 5.65 | 3.80 | 1.50 | 1.15 | 2.70 | 4.70 | 3.20 | 1.40 | 0.95 | 2.60 | 4.00 | 2.90 |
| 1210[1] | 3225 | 1.50 | 1.60 | 2.90 | 5.60 | 3.90 | 1.40 | 1.40 | 2.80 | 4.70 | 3.30 | 1.30 | 1.20 | 2.70 | 4.00 | 3.00 |
| 1808 | 4520 | 2.30 | 1.75 | 2.30 | 7.40 | 3.30 | 2.20 | 1.55 | 2.20 | 6.50 | 2.70 | 2.10 | 1.35 | 2.10 | 5.80 | 2.40 |
| 1812 | 4532 | 2.15 | 1.60 | 3.60 | 6.90 | 4.60 | 2.05 | 1.40 | 3.50 | 6.00 | 4.00 | 1.95 | 1.20 | 3.40 | 5.30 | 3.70 |
| 1825 | 4564 | 2.15 | 1.60 | 6.90 | 6.90 | 7.90 | 2.05 | 1.40 | 6.80 | 6.00 | 7.30 | 1.95 | 1.20 | 6.70 | 5.30 | 7.00 |
| 2220 | 5650 | 2.75 | 1.70 | 5.50 | 8.20 | 6.50 | 2.65 | 1.50 | 5.40 | 7.30 | 5.90 | 2.55 | 1.30 | 5.30 | 6.60 | 5.60 |
| 2225 | 5664 | 2.70 | 1.70 | 6.90 | 8.10 | 7.90 | 2.60 | 1.50 | 6.80 | 7.20 | 7.30 | 2.50 | 1.30 | 6.70 | 6.50 | 7.00 |

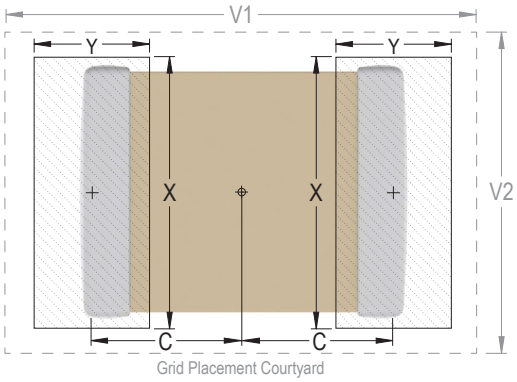
[1] *Only for capacitance values ≥ 22 µF*

***Density Level A:*** *For low-density product applications. Recommended for wave solder applications and provides a wider process window for reflow solder processes. KEMET only recommends wave soldering of EIA 0603, 0805, and 1206 case sizes.*

***Density Level B:*** *For products with a moderate level of component density. Provides a robust solder attachment condition for reflow solder processes.*

***Density Level C:*** *For high component density product applications. Before adapting the minimum land pattern variations the user should perform qualification testing based on the conditions outlined in IPC Standard 7351 (IPC–7351).*

*Image below based on Density Level B for an EIA 1210 case size.*



## Soldering Process

**Recommended Soldering Technique:**

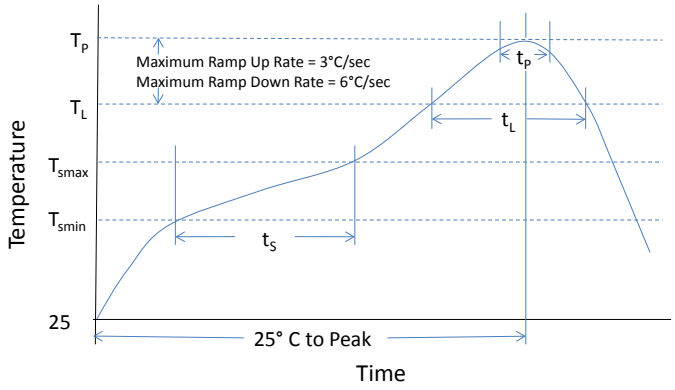
- Solder wave or solder reflow for EIA case sizes 0603, 0805 and 1206
- All other EIA case sizes are limited to solder reflow only

**Recommended Reflow Soldering Profile:**

KEMET's families of surface mount multilayer ceramic capacitors (SMD MLCCs) are compatible with wave (single or dual), convection, IR or vapor phase reflow techniques. Preheating of these components is recommended to avoid extreme thermal stress. KEMET's recommended profile conditions for convection and IR reflow reflect the profile conditions of the IPC/J-STD-020 standard for moisture sensitivity testing. These devices can safely withstand a maximum of three reflow passes at these conditions.

| Profile Feature | Termination Finish | |
|---|---|---|
| | SnPb | 100% Matte Sn |
| **Preheat/Soak** | | |
| Temperature Minimum ($T_{Smin}$) | 100°C | 150°C |
| Temperature Maximum ($T_{Smax}$) | 150°C | 200°C |
| Time ($t_S$) from $T_{Smin}$ to $T_{Smax}$ | 60 – 120 seconds | 60 – 120 seconds |
| Ramp-Up Rate ($T_L$ to $T_P$) | 3°C/second maximum | 3°C/second maximum |
| Liquidous Temperature ($T_L$) | 183°C | 217°C |
| Time Above Liquidous ($t_L$) | 60 – 150 seconds | 60 – 150 seconds |
| Peak Temperature ($T_P$) | 235°C | 260°C |
| Time Within 5°C of Maximum Peak Temperature ($t_P$) | 20 seconds maximum | 30 seconds maximum |
| Ramp-Down Rate ($T_P$ to $T_L$) | 6°C/second maximum | 6°C/second maximum |
| Time 25°C to Peak Temperature | 6 minutes maximum | 8 minutes maximum |

*Note 1: All temperatures refer to the center of the package, measured on the capacitor body surface that is facing up during assembly reflow.*



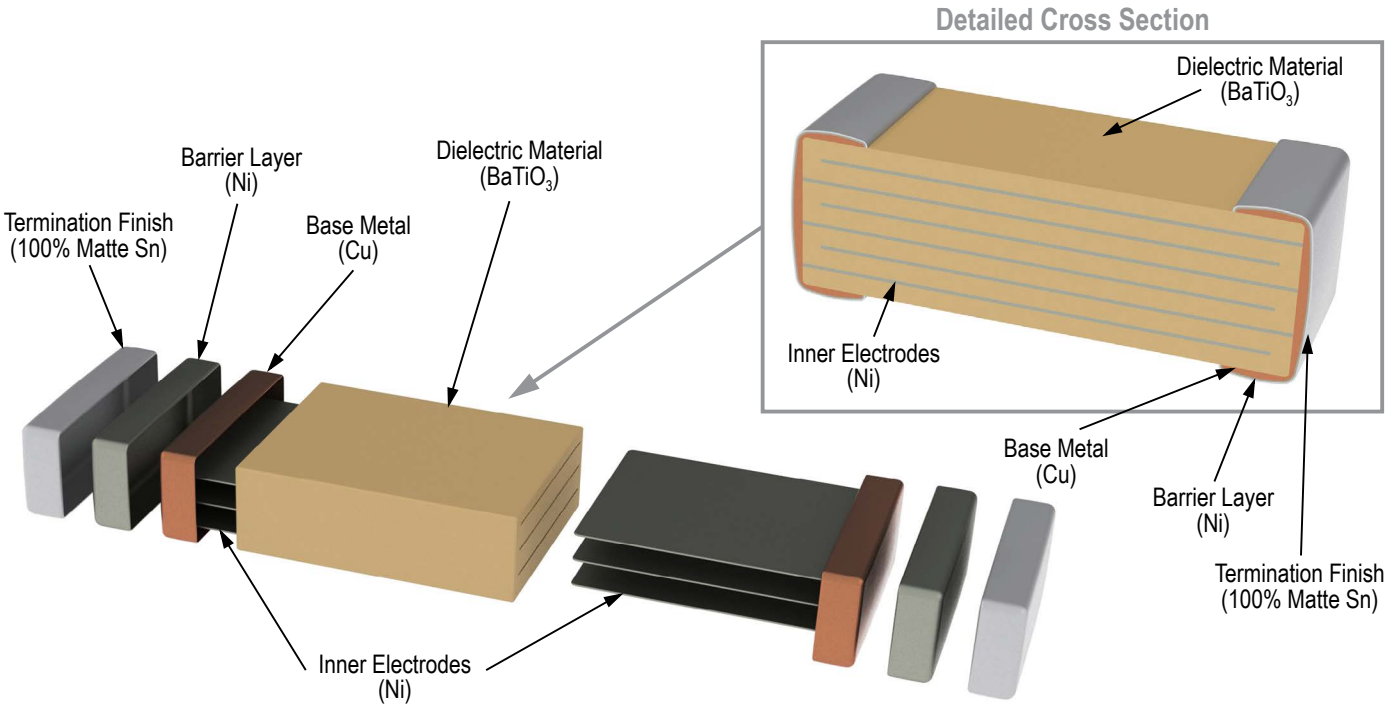
## Table 4 – Performance & Reliability: Test Methods and Conditions

<table>
<tr><th>Stress</th><th>Reference</th><th>Test or Inspection Method</th></tr>
<tr><td>Terminal Strength</td><td>JIS–C–6429</td><td>Appendix 1, Note: Force of 1.8 kg for 60 seconds.</td></tr>
<tr><td>Board Flex</td><td>JIS–C–6429</td><td>Appendix 2, Note: Standard termination system – 2.0 mm (minimum) for all except 3 mm for C0G. Flexible termination system – 3.0 mm (minimum).</td></tr>
<tr><td rowspan="4">Solderability</td><td rowspan="4">J–STD–002</td><td>Magnification 50 X. Conditions:</td></tr>
<tr><td>a) Method B, 4 hours @ 155°C, dry heat @ 235°C</td></tr>
<tr><td>b) Method B @ 215°C category 3</td></tr>
<tr><td>c) Method D, category 3 @ 260°C</td></tr>
<tr><td>Temperature Cycling</td><td>JESD22 Method JA–104</td><td>1,000 Cycles (-55°C to +125°C). Measurement at 24 hours +/- 2 hours after test conclusion.</td></tr>
<tr><td rowspan="2">Biased Humidity</td><td rowspan="2">MIL–STD–202 Method 103</td><td>Load Humidity: 1,000 hours 85°C/85% RH and rated voltage. Add 100 K ohm resistor. Measurement at 24 hours +/- 2 hours after test conclusion.</td></tr>
<tr><td>Low Volt Humidity: 1,000 hours 85°C/85% RH and 1.5 V. Add 100 K ohm resistor. Measurement at 24 hours +/- 2 hours after test conclusion.</td></tr>
<tr><td>Moisture Resistance</td><td>MIL–STD–202 Method 106</td><td>t = 24 hours/cycle. Steps 7a and 7b not required. Unpowered. Measurement at 24 hours +/- 2 hours after test conclusion.</td></tr>
<tr><td>Thermal Shock</td><td>MIL–STD–202 Method 107</td><td>-55°C/+125°C. Note: Number of cycles required – 300. Maximum transfer time – 20 seconds. Dwell time – 15 minutes. Air – Air.</td></tr>
<tr><td>High Temperature Life</td><td>MIL–STD–202 Method 108 /EIA–198</td><td>1,000 hours at 125°C with 2 X rated voltage applied excluding the following:
<table>
<tr><th>Case Size</th><th>Capacitance</th><th>Applied Voltage</th></tr>
<tr><td>0603 & 0805</td><td>≥ 1.0 µF</td><td rowspan="2">1.5 X</td></tr>
<tr><td>1206 & 1210</td><td>≥ 10 µF</td></tr>
</table></td></tr>
<tr><td>Storage Life</td><td>MIL–STD–202 Method 108</td><td>150°C, 0 VDC for 1,000 hours.</td></tr>
<tr><td>Vibration</td><td>MIL–STD–202 Method 204</td><td>5 g's for 20 minutes, 12 cycles each of 3 orientations. Note: Use 8" X 5" PCB 0.031" thick 7 secure points on one long side and 2 secure points at corners of opposite sides. Parts mounted within 2" from any secure point. Test from 10 – 2,000 Hz</td></tr>
<tr><td>Mechanical Shock</td><td>MIL–STD–202 Method 213</td><td>Figure 1 of Method 213, Condition F.</td></tr>
<tr><td>Resistance to Solvents</td><td>MIL–STD–202 Method 215</td><td>Add aqueous wash chemical, OKEM Clean or equivalent.</td></tr>
</table>

## Storage & Handling

Ceramic chip capacitors should be stored in normal working environments. While the chips themselves are quite robust in other environments, solderability will be degraded by exposure to high temperatures, high humidity, corrosive atmospheres, and long term storage. In addition, packaging materials will be degraded by high temperature– reels may soften or warp and tape peel force may increase. KEMET recommends that maximum storage temperature not exceed 40ºC and maximum storage humidity not exceed 70% relative humidity. Temperature fluctuations should be minimized to avoid condensation on the parts and atmospheres should be free of chlorine and sulfur bearing compounds. For optimized solderability chip stock should be used promptly, preferably within 1.5 years of receipt.

## Construction



## Capacitor Marking (Optional):

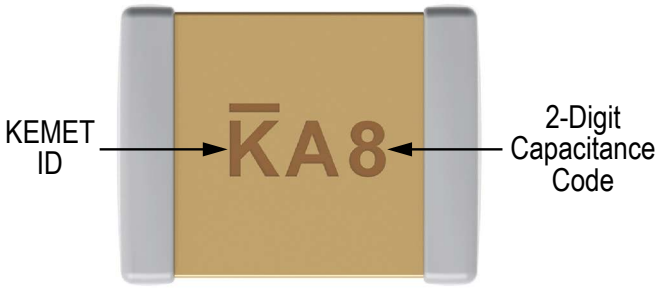
These surface mount multilayer ceramic capacitors are normally supplied unmarked. If required, they can be marked as an extra cost option. Marking is available on most KEMET devices but must be requested using the correct ordering code identifier(s). If this option is requested, two sides of the ceramic body will be laser marked with a "K" to identify KEMET, followed by two characters (per EIA–198 - see table below) to identify the capacitance value. EIA 0603 case size devices are limited to the "K" character only.

Laser marking option is not available on:

- C0G, Ultra Stable X8R and Y5V dielectric devices
- EIA 0402 case size devices
- EIA 0603 case size devices with Flexible Termination option.
- KPS Commercial and Automotive Grade stacked devices.
- X7R dielectric products in capacitance values outlined below

| EIA Case Size | Metric Size Code | Capacitance |
|---|---|---|
| 0603 | 1608 | ≤ 170 pF |
| 0805 | 2012 | ≤ 150 pF |
| 1206 | 3216 | ≤ 910 pF |
| 1210 | 3225 | ≤ 2,000 pF |
| 1808 | 4520 | ≤ 3,900 pF |
| 1812 | 4532 | ≤ 6,700 pF |
| 1825 | 4564 | ≤ 0.018 µF |
| 2220 | 5650 | ≤ 0.027 µF |
| 2225 | 5664 | ≤ 0.033 µF |

Marking appears in legible contrast. Illustrated below is an example of an MLCC with laser marking of "KA8", which designates a KEMET device with rated capacitance of 100 µF. Orientation of marking is vendor optional.

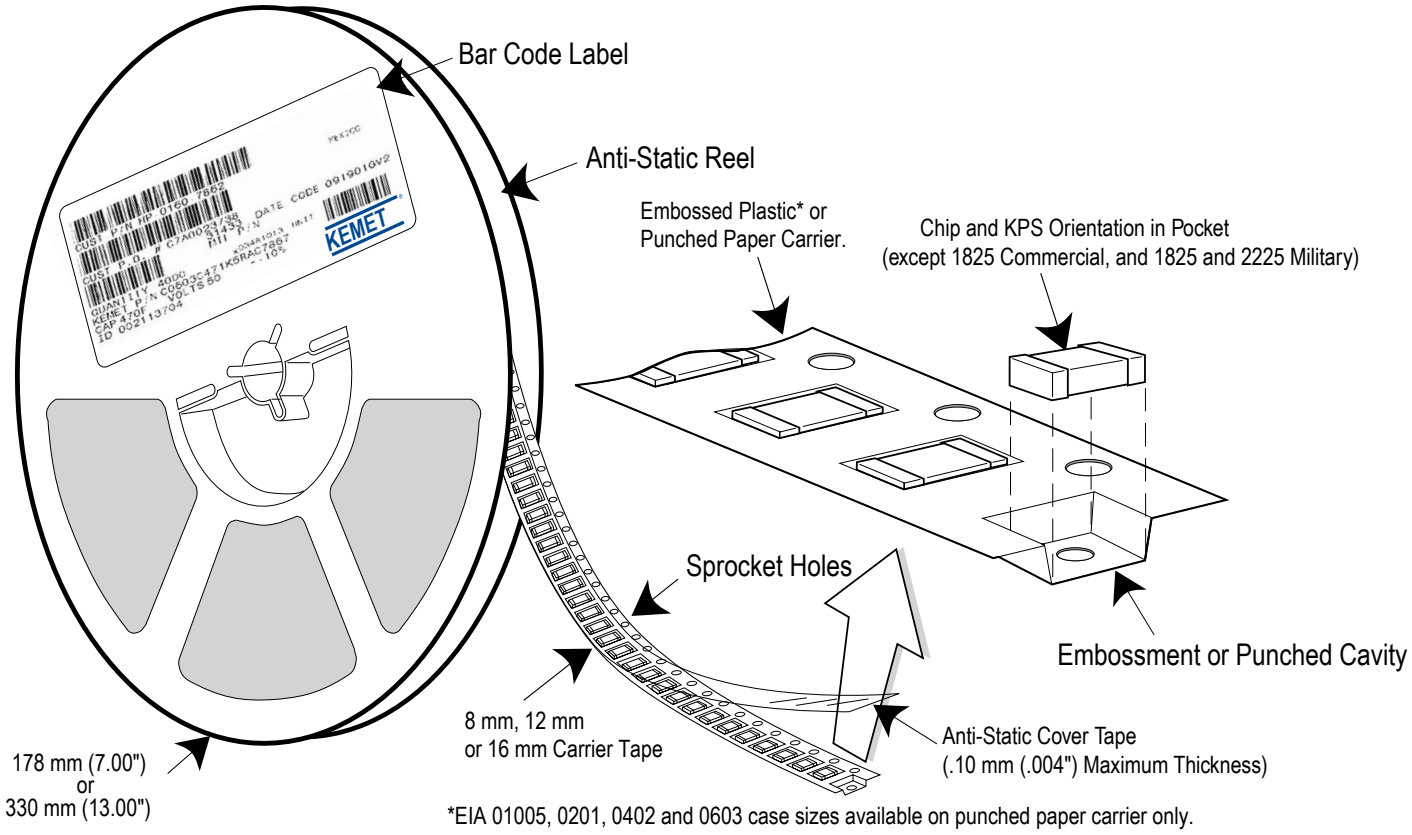


## Capacitor Marking (Optional) cont'd

| Capacitance (pF) For Various Alpha/Numeral Identifiers | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|
| Alpha Character | Numeral | | | | | | | | | |
| | 9 | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 |
| | Capacitance (pF) | | | | | | | | | |
| A | 0.1 | 1 0 | 10 | 100 | 1,000 | 10,000 | 100,000 | 1,000,000 | 10,000,000 | 100,000,000 |
| B | 0.11 | 1.1 | 11 | 110 | 1,100 | 11,000 | 110,000 | 1,100,000 | 11,000,000 | 110,000,000 |
| C | 0.12 | 1 2 | 12 | 120 | 1,200 | 12,000 | 120,000 | 1,200,000 | 12,000,000 | 120,000,000 |
| D | 0.13 | 1 3 | 13 | 130 | 1,300 | 13,000 | 130,000 | 1,300,000 | 13,000,000 | 130,000,000 |
| E | 0.15 | 1 5 | 15 | 150 | 1,500 | 15,000 | 150,000 | 1,500,000 | 15,000,000 | 150,000,000 |
| F | 0.16 | 1 6 | 16 | 160 | 1,600 | 16,000 | 160,000 | 1,600,000 | 16,000,000 | 160,000,000 |
| G | 0.18 | 1 8 | 18 | 180 | 1,800 | 18,000 | 180,000 | 1,800,000 | 18,000,000 | 180,000,000 |
| H | 0.2 | 2 0 | 20 | 200 | 2,000 | 20,000 | 200,000 | 2,000,000 | 20,000,000 | 200,000,000 |
| J | 0.22 | 2 2 | 22 | 220 | 2,200 | 22,000 | 220,000 | 2,200,000 | 22,000,000 | 220,000,000 |
| K | 0.24 | 2.4 | 24 | 240 | 2,400 | 24,000 | 240,000 | 2,400,000 | 24,000,000 | 240,000,000 |
| L | 0.27 | 2.7 | 27 | 270 | 2,700 | 27,000 | 270,000 | 2,700,000 | 27,000,000 | 270,000,000 |
| M | 0.3 | 3 0 | 30 | 300 | 3,000 | 30,000 | 300,000 | 3,000,000 | 30,000,000 | 300,000,000 |
| N | 0.33 | 3 3 | 33 | 330 | 3,300 | 33,000 | 330,000 | 3,300,000 | 33,000,000 | 330,000,000 |
| P | 0.36 | 3 6 | 36 | 360 | 3,600 | 36,000 | 360,000 | 3,600,000 | 36,000,000 | 360,000,000 |
| Q | 0.39 | 3 9 | 39 | 390 | 3,900 | 39,000 | 390,000 | 3,900,000 | 39,000,000 | 390,000,000 |
| R | 0.43 | 4 3 | 43 | 430 | 4,300 | 43,000 | 430,000 | 4,300,000 | 43,000,000 | 430,000,000 |
| S | 0.47 | 4.7 | 47 | 470 | 4,700 | 47,000 | 470,000 | 4,700,000 | 47,000,000 | 470,000,000 |
| T | 0.51 | 5.1 | 51 | 510 | 5,100 | 51,000 | 510,000 | 5,100,000 | 51,000,000 | 510,000,000 |
| U | 0.56 | 5 6 | 56 | 560 | 5,600 | 56,000 | 560,000 | 5,600,000 | 56,000,000 | 560,000,000 |
| V | 0.62 | 6 2 | 62 | 620 | 6,200 | 62,000 | 620,000 | 6,200,000 | 62,000,000 | 620,000,000 |
| W | 0.68 | 6 8 | 68 | 680 | 6,800 | 68,000 | 680,000 | 6,800,000 | 68,000,000 | 680,000,000 |
| X | 0.75 | 7 5 | 75 | 750 | 7,500 | 75,000 | 750,000 | 7,500,000 | 75,000,000 | 750,000,000 |
| Y | 0.82 | 8 2 | 82 | 820 | 8,200 | 82,000 | 820,000 | 8,200,000 | 82,000,000 | 820,000,000 |
| Z | 0.91 | 9.1 | 91 | 910 | 9,100 | 91,000 | 910,000 | 9,100,000 | 91,000,000 | 910,000,000 |
| a | 0.25 | 2 5 | 25 | 250 | 2,500 | 25,000 | 250,000 | 2,500,000 | 25,000,000 | 250,000,000 |
| b | 0.35 | 3 5 | 35 | 350 | 3,500 | 35,000 | 350,000 | 3,500,000 | 35,000,000 | 350,000,000 |
| d | 0.4 | 4 0 | 40 | 400 | 4,000 | 40,000 | 400,000 | 4,000,000 | 40,000,000 | 400,000,000 |
| e | 0.45 | 4 5 | 45 | 450 | 4,500 | 45,000 | 450,000 | 4,500,000 | 45,000,000 | 450,000,000 |
| f | 0.5 | 5 0 | 50 | 500 | 5,000 | 50,000 | 500,000 | 5,000,000 | 50,000,000 | 500,000,000 |
| m | 0.6 | 6 0 | 60 | 600 | 6,000 | 60,000 | 600,000 | 6,000,000 | 60,000,000 | 600,000,000 |
| n | 0.7 | 7 0 | 70 | 700 | 7,000 | 70,000 | 700,000 | 7,000,000 | 70,000,000 | 700,000,000 |
| t | 0.8 | 8 0 | 80 | 800 | 8,000 | 80,000 | 800,000 | 8,000,000 | 80,000,000 | 800,000,000 |
| y | 0.9 | 9 0 | 90 | 900 | 9,000 | 90,000 | 900,000 | 9,000,000 | 90,000,000 | 900,000,000 |

## Tape & Reel Packaging Information

KEMET offers multilayer ceramic chip capacitors packaged in 8, 12 and 16 mm tape on 7" and 13" reels in accordance with EIA Standard 481. This packaging system is compatible with all tape-fed automatic pick and place systems. See Table 2 for details on reeling quantities for commercial chips.

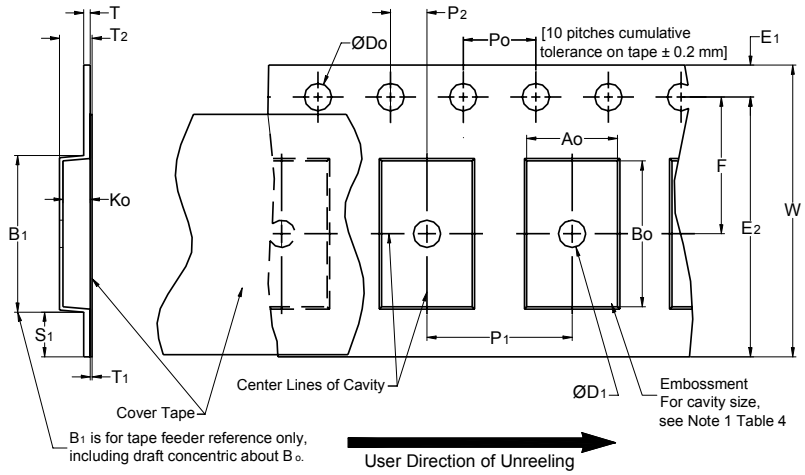



## Table 5 – Carrier Tape Configuration – Embossed Plastic & Punched Paper (mm)

| EIA Case Size | Tape Size (W)* | Pitch ($P_1$)* |
|---|---|---|
| 01005 – 0402 | 8 | 2 |
| 0603 – 1210 | 8 | 4 |
| 1805 – 1808 | 12 | 4 |
| ≥ 1812 | 12 | 8 |
| KPS 1210 | 12 | 8 |
| KPS 1812 & 2220 | 16 | 12 |
| Array 0508 & 0612 | 8 | 4 |

**Refer to Figures 1 & 2 for W and $P_1$ carrier tape reference locations.*
**Refer to Tables 6 & 7 for tolerance specifications.*

## Figure 1 – Embossed (Plastic) Carrier Tape Dimensions




## Table 6 – Embossed (Plastic) Carrier Tape Dimensions

Metric will govern

| Constant Dimensions — Millimeters (Inches) | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| Tape Size | $D_0$ | $D_1$ Minimum Note 1 | $E_1$ | $P_0$ | $P_2$ | R Reference Note 2 | $S_1$ Minimum Note 3 | T Maximum | $T_1$ Maximum |
| 8 mm | 1.5 +0.10/-0.0 (0.059 +0.004/-0.0) | 1.0 (0.039) | 1.75 ±0.10 (0.069 ±0.004) | 4.0 ±0.10 (0.157 ±0.004) | 2.0 ±0.05 (0.079 ±0.002) | 25.0 (0.984) | 0.600 (0.024) | 0.600 (0.024) | 0.100 (0.004) |
| 12 mm | | 1.5 (0.059) | | | | 30 (1.181) | | | |
| 16 mm | | | | | | | | | |

| Variable Dimensions — Millimeters (Inches) | | | | | | | | |
|---|---|---|---|---|---|---|---|---|
| Tape Size | Pitch | $B_1$ Maximum Note 4 | $E_2$ Minimum | F | $P_1$ | $T_2$ Maximum | W Maximum | $A_0$,$B_0$ & $K_0$ |
| 8 mm | Single (4 mm) | 4.35 (0.171) | 6.25 (0.246) | 3.5 ±0.05 (0.138 ±0.002) | 4.0 ±0.10 (0.157 ±0.004) | 2.5 (0.098) | 8.3 (0.327) | Note 5 |
| 12 mm | Single (4 mm) & Double (8 mm) | 8.2 (0.323) | 10.25 (0.404) | 5.5 ±0.05 (0.217 ±0.002) | 8.0 ±0.10 (0.315 ±0.004) | 4.6 (0.181) | 12.3 (0.484) | |
| 16 mm | Triple (12 mm) | 12.1 (0.476) | 14.25 (0.561) | 7.5 ±0.05 (0.138 ±0.002) | 12.0 ±0.10 (0.157 ±0.004) | 4.6 (0.181) | 16.3 (0.642) | |

*1. The embossment hole location shall be measured from the sprocket hole controlling the location of the embossment. Dimensions of embossment location and hole location shall be applied independent of each other.*

*2. The tape with or without components shall pass around R without damage (see Figure 6).*

*3. If $S_1$ < 1.0 mm, there may not be enough area for cover tape to be properly applied (see EIA Standard 481 paragraph 4.3 section b).*

*4. $B_1$ dimension is a reference dimension for tape feeder clearance only.*

*5. The cavity defined by $A_0$, $B_0$ and $K_0$ shall surround the component with sufficient clearance that:*

*(a) the component does not protrude above the top surface of the carrier tape.*

*(b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.*

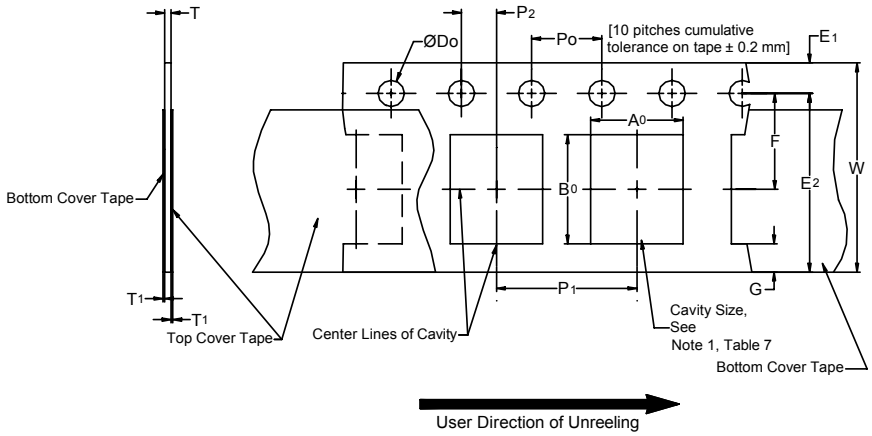
*(c) rotation of the component is limited to 20° maximum for 8 and 12 mm tapes and 10° maximum for 16 mm tapes (see Figure 3).*

*(d) lateral movement of the component is restricted to 0.5 mm maximum for 8 and 12 mm wide tape and to 1.0 mm maximum for 16 mm tape (see Figure 4).*

*(e) for KPS Series product, $A_0$ and $B_0$ are measured on a plane 0.3 mm above the bottom of the pocket.*

*(f) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.*

## Figure 2 – Punched (Paper) Carrier Tape Dimensions




## Table 7 – Punched (Paper) Carrier Tape Dimensions

Metric will govern

| Constant Dimensions — Millimeters (Inches) | | | | | | | |
|---|---|---|---|---|---|---|---|
| Tape Size | $D_0$ | $E_1$ | $P_0$ | $P_2$ | $T_1$ Maximum | G Minimum | R Reference Note 2 |
| 8 mm | 1.5 +0.10 -0.0 (0.059 +0.004 -0.0) | 1.75 ±0.10 (0.069 ±0.004) | 4.0 ±0.10 (0.157 ±0.004) | 2.0 ±0.05 (0.079 ±0.002) | 0.10 (0.004) Maximum | 0.75 (0.030) | 25 (0.984) |

| Variable Dimensions — Millimeters (Inches) | | | | | | | |
|---|---|---|---|---|---|---|---|
| Tape Size | Pitch | E2 Minimum | F | $P_1$ | T Maximum | W Maximum | $A_0$ $B_0$ |
| 8 mm | Half (2 mm) | 6.25 (0.246) | 3.5 ±0.05 (0.138 ±0.002) | 2.0 ±0.05 (0.079 ±0.002) | 1.1 (0.098) | 8.3 (0.327) | Note 1 |
| 8 mm | Single (4 mm) | | | 4.0 ±0.10 (0.157 ±0.004) | | 8.3 (0.327) | |

*1. The cavity defined by $A_0$, $B_0$ and T shall surround the component with sufficient clearance that:*
*a) the component does not protrude beyond either surface of the carrier tape.*
*b) the component can be removed from the cavity in a vertical direction without mechanical restriction, after the top cover tape has been removed.*
*c) rotation of the component is limited to 20° maximum (see Figure 3).*
*d) lateral movement of the component is restricted to 0.5 mm maximum (see Figure 4).*
*e) see Addendum in EIA Standard 481 for standards relating to more precise taping requirements.*
*2. The tape with or without components shall pass around R without damage (see Figure 6).*

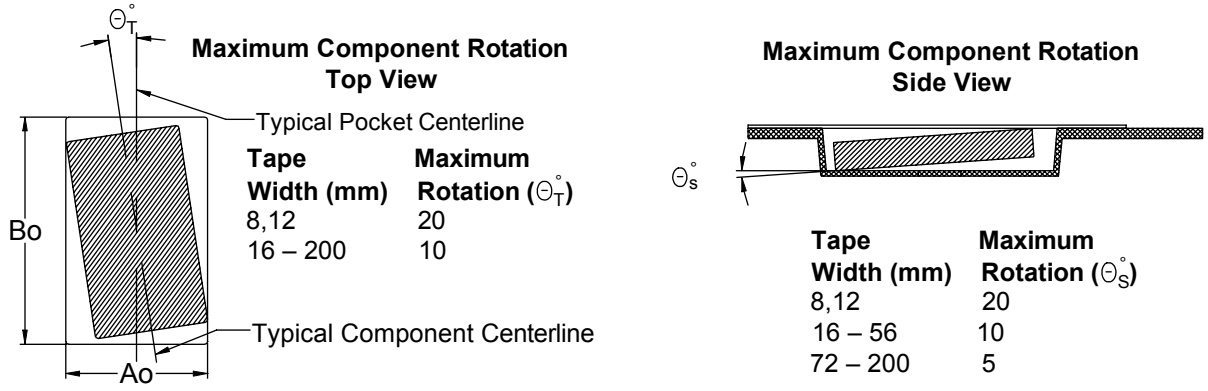
## Packaging Information Performance Notes

**1. Cover Tape Break Force:** 1.0 Kg minimum.
**2. Cover Tape Peel Strength:** The total peel strength of the cover tape from the carrier tape shall be:

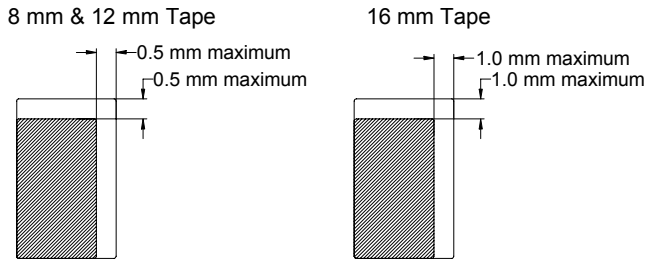
| Tape Width | Peel Strength |
|---|---|
| 8 mm | 0.1 to 1.0 Newton (10 to 100 gf) |
| 12 and 16 mm | 0.1 to 1.3 Newton (10 to 130 gf) |

The direction of the pull shall be opposite the direction of the carrier tape travel. The pull angle of the carrier tape shall be 165° to 180° from the plane of the carrier tape. During peeling, the carrier and/or cover tape shall be pulled at a velocity of 300 ±10 mm/minute.
**3. Labeling:** Bar code labeling (standard or custom) shall be on the side of the reel opposite the sprocket holes. *Refer to EIA Standards 556 and 624.*

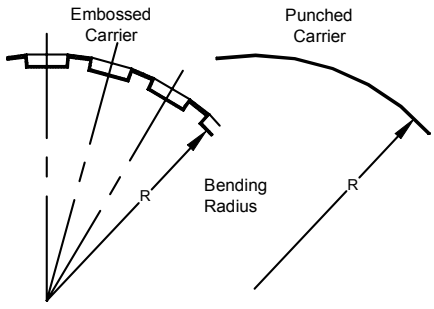
## Figure 3 – Maximum Component Rotation



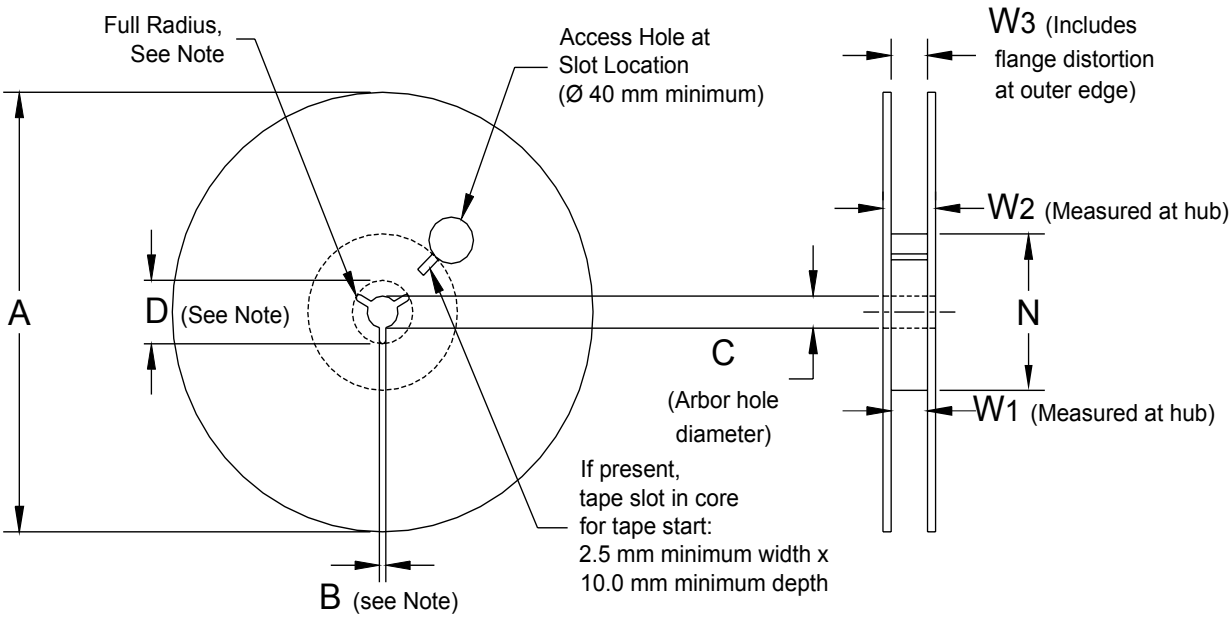

## Figure 4 – Maximum Lateral Movement




## Figure 5 – Bending Radius



## Figure 6 – Reel Dimensions




Note: Drive spokes optional; if used, dimensions B and D shall apply.

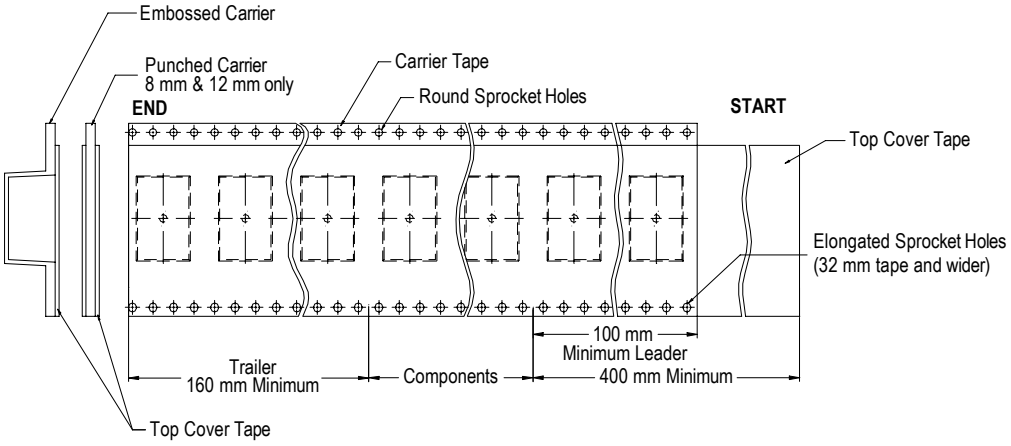
## Table 8 – Reel Dimensions

Metric will govern

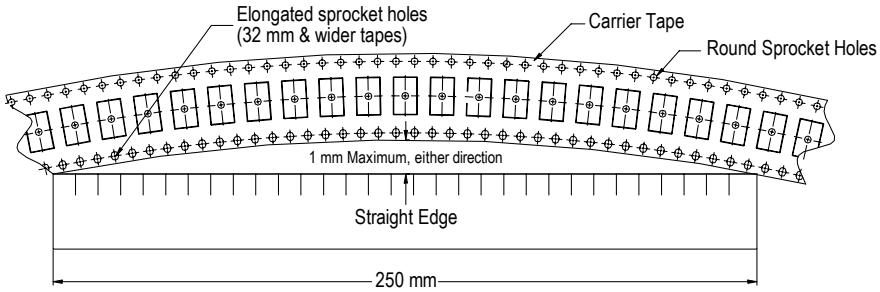
| Constant Dimensions — Millimeters (Inches) | | | | |
|---|---|---|---|---|
| Tape Size | A | B Minimum | C | D Minimum |
| 8 mm | 178 ±0.20 (7.008 ±0.008) or 330 ±0.20 (13.000 ±0.008) | 1.5 (0.059) | 13.0 +0.5/-0.2 (0.521 +0.02/-0.008) | 20.2 (0.795) |
| 12 mm | | | | |
| 16 mm | | | | |

| Variable Dimensions — Millimeters (Inches) | | | | |
|---|---|---|---|---|
| Tape Size | N Minimum | $W_1$ | $W_2$ Maximum | $W_3$ |
| 8 mm | 50 (1.969) | 8.4 +1.5/-0.0 (0.331 +0.059/-0.0) | 14.4 (0.567) | Shall accommodate tape width without interference |
| 12 mm | | 12.4 +2.0/-0.0 (0.488 +0.078/-0.0) | 18.4 (0.724) | |
| 16 mm | | 16.4 +2.0/-0.0 (0.646 +0.078/-0.0) | 22.4 (0.882) | |

## Figure 7 – Tape Leader & Trailer Dimensions



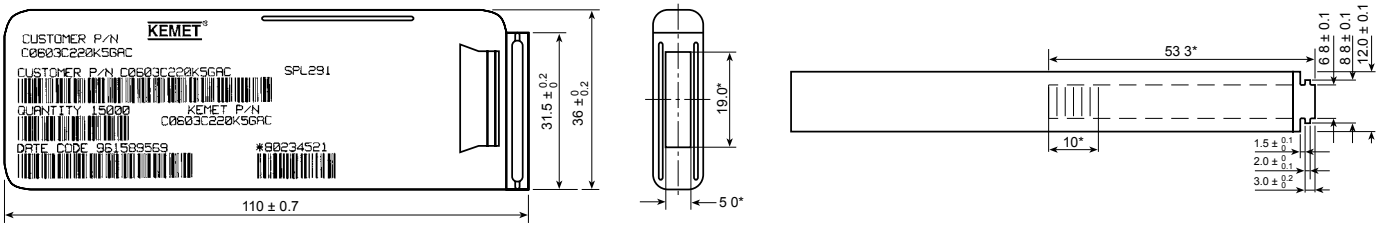

## Figure 8 – Maximum Camber




## Bulk Cassette Packaging (Ceramic Chips Only)

Meets Dimensional Requirements IEC–286 and EIAJ 7201

*Unit mm *Reference*




## Capacitor Dimensions for Bulk Cassette

Cassette Packaging – Millimeters

| EIA Size Code | Metric Size Code | L Length | W Width | B Bandwidth | S Separation Minimum | T Thickness | Number of Pieces/Cassette |
|---|---|---|---|---|---|---|---|
| 0402 | 1005 | 1.0 ±0.05 | 0.5 ±0.05 | 0.2 to 0.4 | 0.3 | 0.5 ±0.05 | 50,000 |
| 0603 | 1608 | 1.6 ±0.07 | 0.8 ±0.07 | 0.2 to 0.5 | 0.7 | 0.8 ±0.07 | 15,000 |

## KEMET Corporation World Headquarters

2835 KEMET Way
Simpsonville, SC 29681

Mailing Address:
P.O. Box 5928
Greenville, SC 29606

www.kemet.com
Tel: 864-963-6300
Fax: 864-963-6521

**Corporate Offices**
Fort Lauderdale, FL
Tel: 954-766-2800

## North America

**Southeast**
Lake Mary, FL
Tel: 407-855-8886

**Northeast**
Wilmington, MA
Tel: 978-658-1663

**Central**
Novi, MI
Tel: 248-306-9353

**West**
Milpitas, CA
Tel: 408-433-9950

**Mexico**
Guadalajara, Jalisco
Tel: 52-33-3123-2141

## Europe

**Southern Europe**
Paris, France
Tel: 33-1-4646-1006

Sasso Marconi, Italy
Tel: 39-051-939111

**Central Europe**
Landsberg, Germany
Tel: 49-8191-3350800

Kamen, Germany
Tel: 49-2307-438110

**Northern Europe**
Bishop's Stortford, United Kingdom
Tel: 44-1279-460122

Espoo, Finland
Tel: 358-9-5406-5000

## Asia

**Northeast Asia**
Hong Kong
Tel: 852-2305-1168

Shenzhen, China
Tel: 86-755-2518-1306

Beijing, China
Tel: 86-10-5829-1711

Shanghai, China
Tel: 86-21-6447-0707

Taipei, Taiwan
Tel: 886-2-27528585

**Southeast Asia**
Singapore
Tel: 65-6586-1900

Penang, Malaysia
Tel: 60-4-6430200

Bangalore, India
Tel: 91-806-53-76817

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