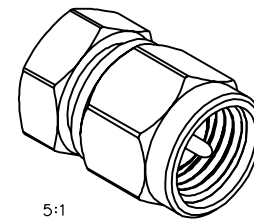
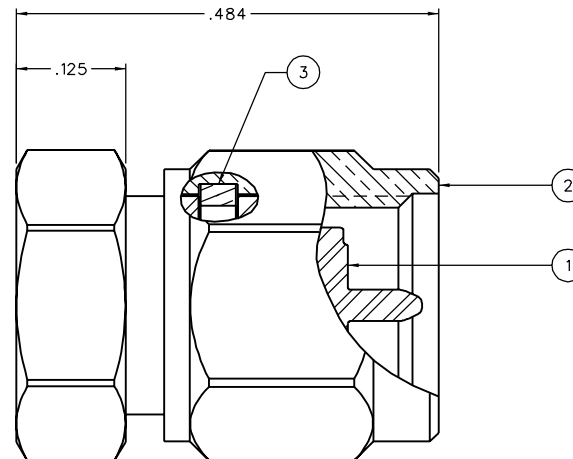
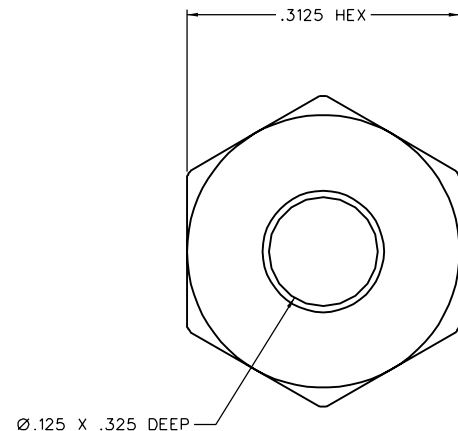


PART NUMBER	ITEM ① BODY	ITEM ② COUPLING NUT	ITEM ③ RETENTION SPRING
140-0000-973	STAINLESS STEEL PASSIVATED	BRASS NICKEL PL .0001 MIN OVER COPPER PL .0005 MIN	BERYLLIUM COPPER UNPLATED



NOTES:

- THIS FIXTURE IS TO BE USED AS AN AID DURING THE SOLDERING PROCESS OF ATTACHING AN SMA JACK CONNECTOR TO A PC BOARD. THE FIXTURE PROTECTS THE MATING END OF THE CONNECTOR FROM DAMAGE AND ALSO MAINTAINS THE PROPER LOCATION OF THE CONNECTOR INSULATOR AND CONTACT WHILE HEAT IS APPLIED DURING SOLDERING. TO USE THE FIXTURE, THREAD THE COUPLING NUT ONTO THE MATING END OF THE SMA JACK CONNECTOR AND HAND TIGHTEN TO A MAXIMUM OF 5 IN-LBS MATING TORQUE. THIS ASSEMBLY CAN NOW BE HELD IN A VICE OR SIMILAR CLAMPING DEVICE. ALLOW THE CONNECTOR TO COOL DOWN AFTER SOLDERING BEFORE REMOVING THE FIXTURE.

DRAWING NO.									
C - 140-0000-973									
0	REVISIONS								
ENGINEERING RELEASE									
1	7-12-04	J R K					9-29-04	ECN 49361	

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED
PER ANSI Y 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED		DRAWN BY JRK	DATE 7-7-04	JOHNSON. 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS	mm	CHECKED BY	DATE		
.XX		APPROVED BY JRK	DATE 9-29-04	TITLE SMA JACK END LAUNCH ASSEMBLY LOCATION SOLDERING TOOL	
MATL		APPROVED BY	DATE	CODE NO.	DRAWING NO.
FINISH		RELEASE DATE	9-29-04	SCALE 10:1	U/M INCH
				SHEET 2	OF 2