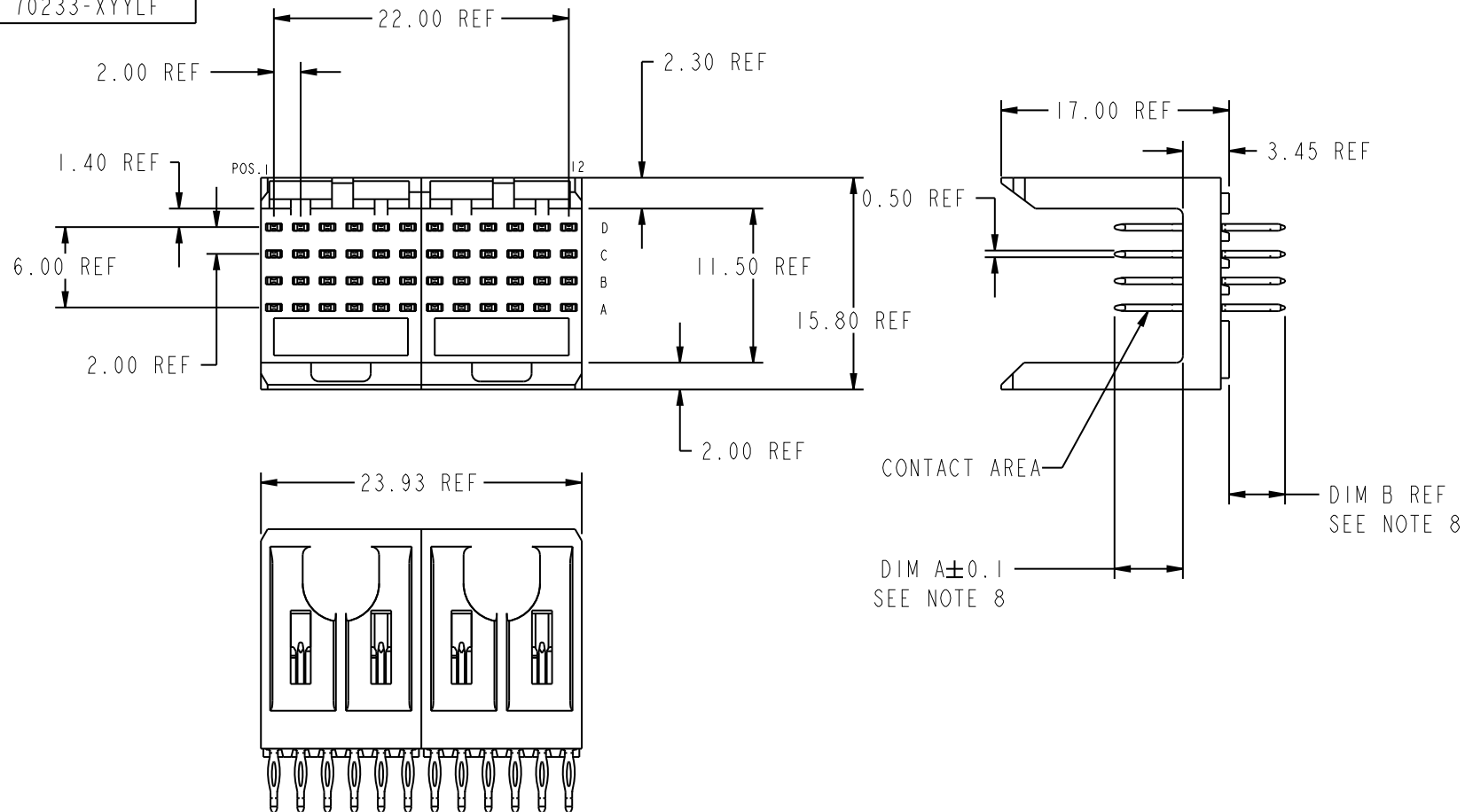
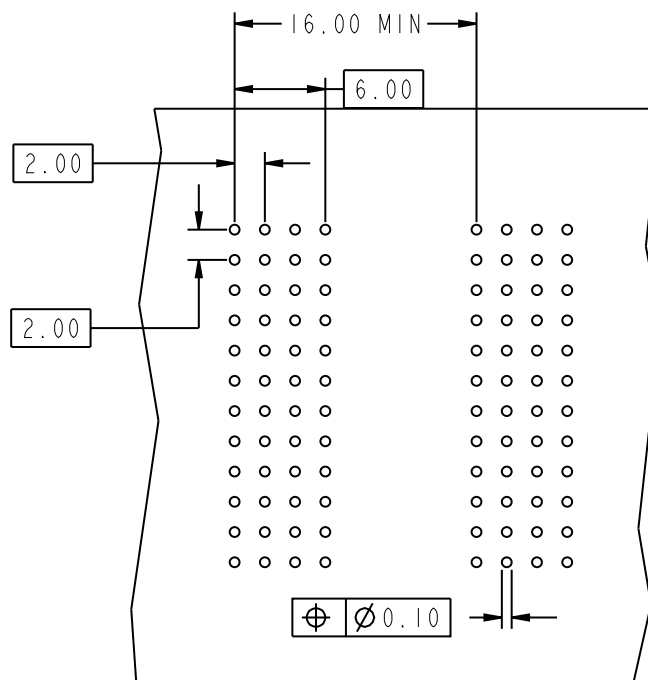


PRODUCT NUMBER
70233-XYX
70233-XYXLF



mat'l code				--		tolerances unless otherwise specified				CUSTOMER				www.fciconnect.com			
ltr	ecn no.	dr	date		0.X ±0.3				COPY			title METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT					
AF	V06-0498	DCH	2006-05-30		0.XX ±0.13												
AG	DG09-0256	TER	2009-08-19		.XXX ±.051												
-	-	-	-	angles	0° ±2°												
AB	V04-0554	TAB	06/07/04	dr	T.BRUNGARD		11/19/99				product family		METRAL		code		
AC	V05-0079	HTB	02/03/05	enrg	M.STRAWER		11/19/99				size		dwg no		213		
AD	V05-0030	DAI	02/10/05	chr	M.STRAWER		11/19/99		scale		A		70233		sheet		
AE	V05-1030	LP	11/18/05	appd	M.STRAWER		02/29/00		2:1						1 of 9		
sheet		revision		AG	AG	AG	AG	AG	AG	AG	AG						
index		sheet		1	2	3	4	5	6	7	8	9					

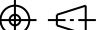
This document is the property of and embodies
CONFIDENTIAL and PROPRIETARY information of FCI.
No part of the information shown on this
document may be used in any way or disclosed
to others without the written consent of FCI.
Copyright FCI.



REQUIRED PC BOARD LAYOUT
COMPONENT SIDE

SEE PRINT 58351 FOR
ADDITIONAL PCB INFORMATION

KEY		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

mat'l code				tolerances unless otherwise specified		CUSTOMER		 www.fciconnect.com				
lfr	ecn no.	dr	date	linear	0.X ± 0.3		COPY					
AG					0.XX ± 0.13		projection					
					.XXX $\pm .051$							
				angles	0° $\pm 2^\circ$				title METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT			
				dr	T.BRUNGARD	11/19/99	 MM scale		product family		code	
				enrg	M.STRAWSE	11/19/99			METRAL		213	
				chr	M.STRAWSE	11/19/99			size		sheet	
				appd	M.STRAWSE	02/29/00	1:1		A		70233	2
sheet	revision											
index	sheet											



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X10 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X11 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X12 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X13 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X14 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X15 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X16 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X17 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X18 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	3	3
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X19 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X20 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X21 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X22 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X23 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X24 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8	8	8

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCJ				
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	www.fciconnect.com				
AG			0.XX ±0.13		title							
			.XXX ±0.051		METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT							
				angles	0° ±2°	 MM	product family	METRAL	code			
			dr	T.BRUNGARD	11/19/99					size	dwg no	213
			enrg	M.STRAWSE	11/19/99							
			chr	M.STRAWSE	11/19/99	scale	1:1	3				
			appd	M.STRAWSE	02/29/00				cage code	22526	4	
sheet	revision											
index	sheet											



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X25 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X26 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X27 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	5	5	5	5	5	5	5	5	5	5
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X28 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X29 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X30 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X31 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X32 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X33 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X34 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X35 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X36 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X37 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	9	9	9	9	9	9	9	9	9	9
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X38 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11	11	11	11	11
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X39 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCJ www.fciconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT
AG					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°	MM	scale	product family	METRAL
				dr	T.BRUNGARD 11/19/99				
				engr	M.STRAWSE 11/19/99				
				chr	M.STRAWSE 11/19/99	A	70233	code	213
				appd	M.STRAWSE 02/29/00				
sheet	revision							size	dwg no
index	sheet								



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X40 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X45 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2	2	2
	B	3	3	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X50 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	8	8	8	8	8	8	8	8	8	8
	A	6	6	6	6	6	6	6	6	6	6

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com		
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT	
AG					0.XX ±0.13					
					.XXX ±.051					
					0° ±2°					
				angles		MM scale 1:1	product family	METRAL	code	
				dr	T.BRUNGARD					11/19/99
				enrg	M.STRAWSE					11/19/99
				chr	M.STRAWSE					11/19/99
				appd	M.STRAWSE	02/29/00	size	dwg no	213	
sheet	revision									
index	sheet									



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X55 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6	6	6
	B	7	7	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X60 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	12	12	12	12	12	12	12	12	12	12
	A	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X65 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10	10	10
	B	11	11	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X56 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20	20	20	20	20
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X61 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X66 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21	21	21	21	21
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X57 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8
	B	14	14	14	14	14	14	14	14	14	14
	A	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X62 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X67 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12
	B	15	15	15	15	15	15	15	15	15	15
	A	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X58 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20	20	20	20	20
	C	20	20	20	20	20	20	20	20	20	20
	B	20	20	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X63 SEE NOTE 11 LEAD FREE OPTION	D	15	15	15	15	15	15	15	15	15	15
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X68 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21	21	21	21	21
	C	21	21	21	21	21	21	21	21	21	21
	B	21	21	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X59 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X64 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11
	B	12	12	12	12	12	12	12	12	12	12
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X69 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

mat'l code				tolerances unless otherwise specified				CUSTOMER		FCI www.fciconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.3			COPY		title	
AG					0.XX ±0.13			projection		METRAL SIGNAL HEADER	
					.XXX ±0.051					2 MOD, 4 ROW PRESS-FIT	
				angles	0° ±2°					product family	
				dr	T.BRUNGARD 11/19/99			scale		METRAL	
				enrg	M.STRAWSE 11/19/99			A		code	
				chr	M.STRAWSE 11/19/99			1:1		213	
				appd	M.STRAWSE 02/29/00					sheet	
sheet index		revision sheet								6	



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X70 SEE NOTE 11 LEAD FREE OPTION	D	4	4	4	4	4	4	4	4	4	4
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X71 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X72 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4
	A	19	19	19	19	19	19	19	19	19	19
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X73 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X74 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X75 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X76 SEE NOTE 11 LEAD FREE OPTION	D	19	19	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19	19	19
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X77 SEE NOTE 11 LEAD FREE OPTION	D	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3	3	3
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X78 SEE NOTE 11 LEAD FREE OPTION	D	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1
	B	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X79 SEE NOTE 11 LEAD FREE OPTION	D	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X80 SEE NOTE 11 LEAD FREE OPTION	D	8	8	8	8	8	8	8	8	8	8
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X81 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7
	B	5	5	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7	7	7
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X82 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6
	C	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8
	A	20	20	20	20	20	20	20	20	20	20
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X83 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X84 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCJ www.fciconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT
AG					0.XX ±0.13				
					.XXX ±0.051				
				angles	0° ±2°	MM	scale	product family	METRAL
				dr	T.BRUNGARD 11/19/99				
				enrg	M.STRAWSE 11/19/99				
				chr	M.STRAWSE 11/19/99	A	70233	code	213
				appd	M.STRAWSE 02/29/00				
sheet	revision							size	dwg no
index	sheet								



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X85 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7
70233-X86 SEE NOTE 11 LEAD FREE OPTION	D	20	20	20	20	20	20	20	20	20	20
	C	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20	20	20
70233-X87 SEE NOTE 11 LEAD FREE OPTION	D	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7
	B	20	20	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7	7	7
70233-X88 SEE NOTE 11 LEAD FREE OPTION	D	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5
	B	7	7	7	7	7	7	7	7	7	7
	A	5	5	5	5	5	5	5	5	5	5
70233-X89 SEE NOTE 11 LEAD FREE OPTION	D	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X90 SEE NOTE 11 LEAD FREE OPTION	D	12	12	12	12	12	12	12	12	12	12
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10
70233-X91 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11
	B	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11
70233-X92 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12
	A	21	21	21	21	21	21	21	21	21	21
70233-X93 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11
	B	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11
70233-X94 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2				
		1	2	3	4	5	6	7	8	9	10
70233-X95 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11
70233-X96 SEE NOTE 11 LEAD FREE OPTION	D	21	21	21	21	21	21	21	21	21	21
	C	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9
	A	21	21	21	21	21	21	21	21	21	21
70233-X97 SEE NOTE 11 LEAD FREE OPTION	D	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11
	B	21	21	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11	11	11
70233-X98 SEE NOTE 11 LEAD FREE OPTION	D	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9
	B	11	11	11	11	11	11	11	11	11	11
	A	9	9	9	9	9	9	9	9	9	9
70233-X99 SEE NOTE 11 LEAD FREE OPTION	D	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10

mat'l code				tolerances unless otherwise specified		CUSTOMER		FCJ www.fcjconnect.com	
lfr	ecn no.	dr	date	linear	0.X ±0.3	projection	COPY	title	METRAL SIGNAL HEADER 2 MOD, 4 ROW PRESS-FIT
AG					0.XX ±0.13				
					.XXX ±.051				
				angles	0° ±2°	MM	scale	product family	METRAL
				dr	T.BRUNGARD 11/19/99				
				enrg	M.STRAWSE 11/19/99				
				chr	M.STRAWSE 11/19/99	A	70233	code	213
				appd	M.STRAWSE 02/29/00				
sheet	revision							size	dwg no
index	sheet								



PRODUCT NUMBER
70233-XYX
70233-XYLX

NOTES:

- FOR DIM A AND B SEE SHEET 2 AND UP.
- BODY MATERIAL: LIQUID CRYSTAL
POLYMER 30 % GLASS.
FLAME RETARDANT ACC. UL 94-V0.
- PIN MATERIAL:
PHOSPHOR BRONZE.
- PLATING ON PRESS-FIT TAIL:
55422 -XYX IS SnPb
55422-XYLX IS SN (LEAD FREE)
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE
LEVEL SHOWN IN TABLE.

- PRODUCT MARKING:
PART NUMBER DESIGNATION & BATCH I.D.
- ALL PRODUCTS WITH PART NUMBERS SHOWN IN
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"
WILL BE ADDED TO THE END OF THE PART NUMBER.
EXAMPLE: XXXXX-XXXP OR XXXXX-XXXPL

- AFTER INSERTION INTO CIRCUIT BOARD WITH
QUALIFIED TOOL.
- A PLATING HAS Au FLASH IN PRESS FIT
AREA (LEAD FREE).
- THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS
AS DESCRIBED IN GS-22-008.

ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---
AND (DRAWINGS NO.)-N5--WILL NOT WITHSTAND REFLOW AND Au CONTACT
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.

- FOR LEAD FREE PART NUMBERS, ADD AN "LF" SUFFIX.
EXAMPLE: 70233-X01LF

PLATING IN CONTACT AREA		
DASH NUMBER	PERFORMANCE LEVEL	NOTES
-AYX	TELCORDIA CO	SEE NOTE 9
-N1YX	TELCORDIA CO (NXT)	-
-N5YX	TELCORDIA UE (NXT)	-
-1YX	TELCORDIA CO	-
-2YX	TELECOM CLASS	-
-3YX	IEC CLASS I	-
-5YX	TELCORDIA UE	-
-AYLX	TELCORDIA CO	SEE NOTE 10
-N1YLX	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 10
-N5YLX	TELCORDIA UE (NXT)	SEE NOTE 10
-1YLX	TELCORDIA CO IEC CLASS I	SEE NOTE 10
-2YLX	TELECOM CLASS	SEE NOTE 10
-5YLX	TELCORDIA UE	SEE NOTE 10

mat'l code		--		tolerances unless otherwise specified		CUSTOMER		FCI www.fciconnect.com			
lfr	ecn no.	dr	date	linear	0.X ±0.3		COPY		projection 		
AG					0.XX ±0.13						
					.XXX ±.051						
				angles	0° ±2°						
				dr	T.BRUNGARD	11/19/99	MM		product family METRAL		
				enrg	M.STRAWSE	11/19/99	scale 1:1			size A	
				chr	M.STRAWSE	11/19/99					dwg no 70233
				appd	M.STRAWSE	02/29/00					
sheet index		revision sheet							sheet 9		

cage code 22526

Pro/E

PDM: Rev:AG

STATUS:Released

Printed: Feb 20, 2010