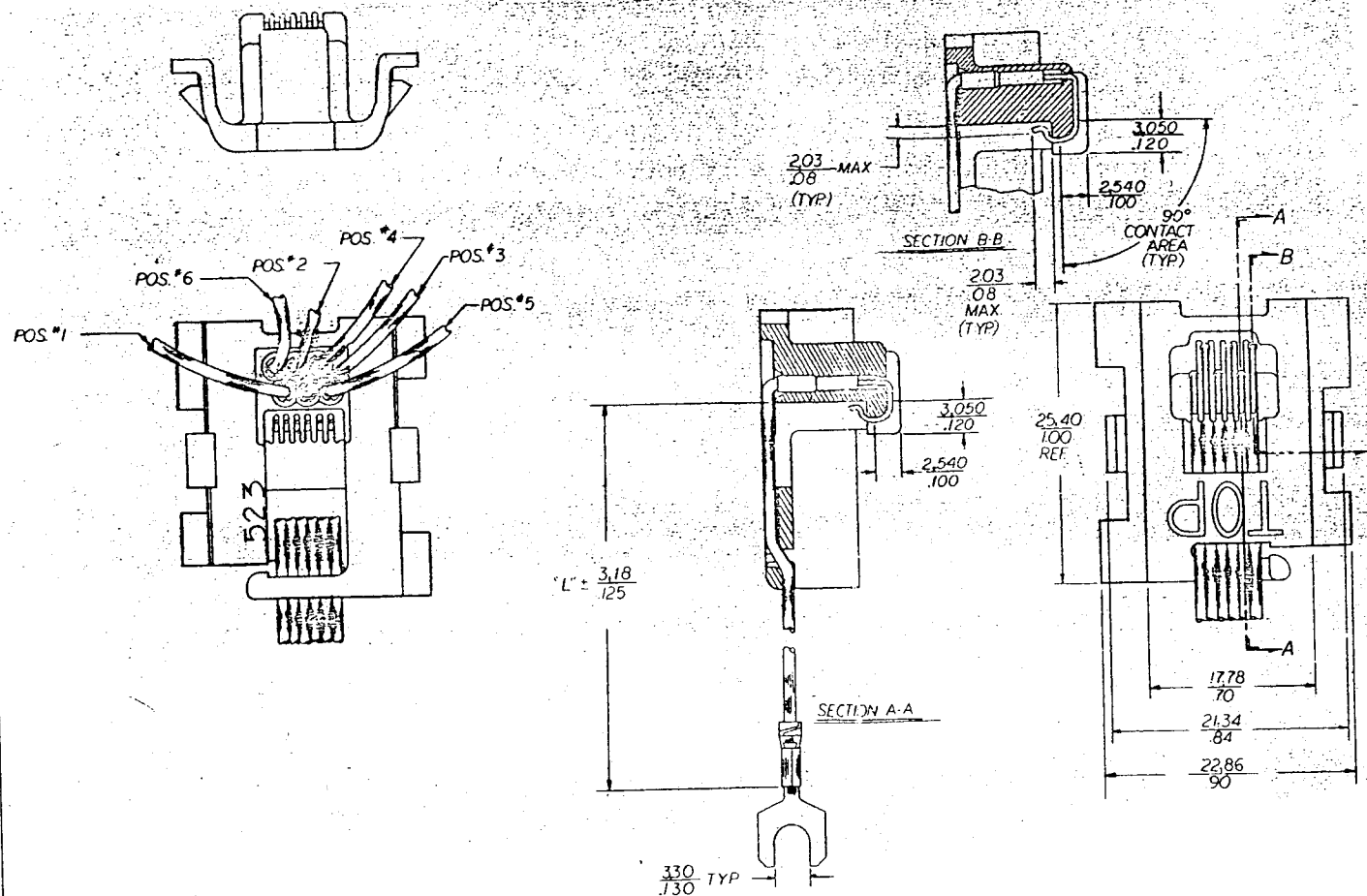




product no
SEE CHART



NOTES:



1. WIRE SPLICE TERMINAL SHALL NOT EXTEND MORE THAN .0760/.030" BEYOND TERMINAL CAVITY IN PLUG FRAME.
2. PLASTIC MAT'L: POLYCARBONATE MOLDING COMPOUND. COLOR: MEDIUM GRAY.
3. TERMINAL MAT'L: 3/4 HARD BRASS. ALLOY-UNS C26000. PFE PLATED WITH 254 μ /100 μ TO 762 μ /300 μ TIN LEAD.
4. GOLD WIRE CONTACT MAT'L: PHOS. BRONZE, ALLOY-UNS C51000; TENSILE-135M-150M PSI. PLATING-0.76 μ /50 μ GOLD OVER 254 μ /100 μ NICKEL.

5. INSULATED WIRE:
 STYLE A: 27 AWG, 7 STRANDS OF TINNED COPPER WIRE, PVC INSULATION.
 STYLE B: 27 AWG, 7 STRANDS OF TINNED COPPER WIRE, TOP COATED, PVC INSULATION.
 STYLE C: 26 AWG, 7 STRANDS OF TINNED COPPER WIRE, TOP COATED, PVC INSULATION.
 STYLE D: 26 AWG, 7 STRANDS OF TINNED COPPER WIRE, PVC INSULATION.

mat'l code SEE NOTE 1				tolerances unless otherwise specified		CUSTOMER COPY		BERG ELECTRONICS		
hr	ecn no	dr	date	linear	0.0-0.25 / .00+-0.01	projection 		title 523 PLUG ASS'Y		
H	T10065	KC	5/24/91		0.00+-0.13 / .000+-0.005					
J	T20074	KC	3/29/92		0.000+-0.05 / .0000+-0.002					
K	T40255	TC	11/19/94	angles	+0°30'	product family MOD JACK		code TWN		
L	N00002	TC	3/4/95	dr	T. CHIEN 090793	mm inch		scale N/A	size dwg no	
				engr	T. CHIEN 090793	A4			sheet	
				chr	J. TSAO 090893				66018	1 of 3
				appd	J. TSAO 090893					
sheet index	revision sheet	L	L	L						
		1	2	3						

product no
SEE CHART

PRODUCT NO.	POS. NO.	WIRE COLOR	WIRE LGTH "L"	WIRE STYLE NOTE 5	HOUSING	SPLICE FINISH	GOLD WIRE PLATED	FINISH ON WIRE END	REMARKS
66018-008	1 2 3 4	YELLOW GREEN RED BLACK	234.95/9.25 ↑ 234.95/9.25	D	POLYCARBONATE UL 94V-0 MEDIUM GRAY	TIN-LEAD PLATED	30U"GXT	SPADE TERMINAL	

mat'l code SEE NOTE 1				tolerances unless otherwise specified		CUSTOMER COPY		BERG ELECTRONICS		
tr	ecn no	dr	date	linear	0.0+-0.25 / .00+-01	projection 	title			
L					0.00+-0.13 / .000+-005		523 PLUG ASS'Y			
					0.000+-0.05 / .0000+-002					
				angles	+0°30'					
		dr	T. CHIEN	090793	mm inch		product family		MOD JACK	
		enr	T. CHIEN	090793			size		dwg no	code
		chr	J. TSAO	090893			A4		66018	TWN
		appd	J. TSAO	090893	scale	N/A	sheet		3 of	
sheet index	revision sheet	1								