



FCIconnect.com

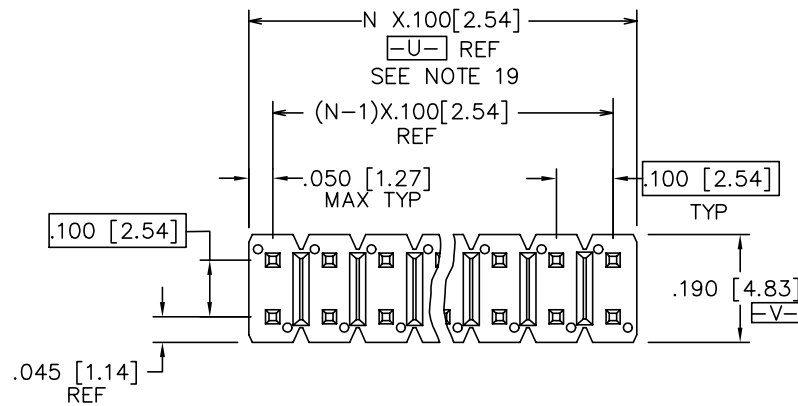
Copyright FCI

PRODUCT NUMBER
XXXXX-YYYHPLF

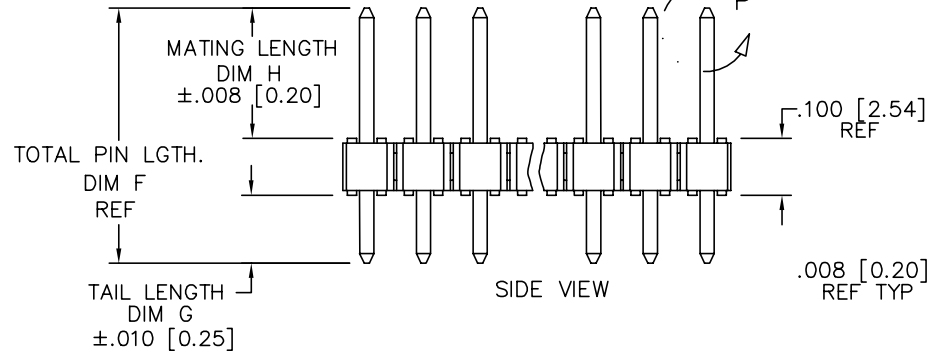
- LEAD FREE OPTION
SEE NOTE 1,13
- SPECIAL OPTIONS
SEE NOTE 1 OR 10
- HIGH TEMPERATURE PLASTIC
SEE NOTE 1
- NO OF
POSITIONS
SEE NOTE 1
- PIN PLATING
SEE SHEET 2
- BASE PART NO.

67996-X XX-XXX XXX LF

- TAIL LENGTH (EXAMPLE BELOW)
3.0mm=030 12.8mm=128
(SEE NOTE 16 & 17)
- MATING LENGTH (EXAMPLE BELOW)
5.0mm=050 25.5mm=255
(SEE NOTE 16 & 17)
- TOTAL NUMBER OF POSITIONS
FROM 2 (2X1) THRU 72 (2X36) POS.
- PIN PLATING (SEE NOTE 14)
1=0.76µm Au
4= PURE TIN
8=0.36µm Au
- BASE PART NO.
DOUBLE ROW

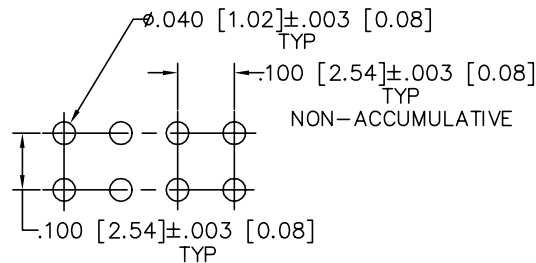


TOP VIEW

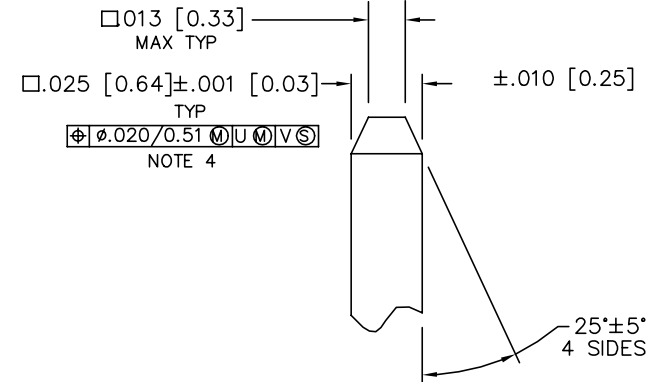


SIDE VIEW

END VIEW



RECOMMENDED HOLE PATTERN



DETAIL P
SCALE 5:1
TYP BOTH ENDS

NOTE 6

mat'l. code				surface		tolerance		projection		product family			
NOTE 2 & 3				ISO 1302 ✓		ISO 406 ISO 1101				BERGSTIK			
ltr	ecn no	dr	date	tolerances unless otherwise specified				INCH/MM		title			
DF	N11-0180	J.Z	2011-05-31	angles	linear	.XX±.01/.X±.3		scale 2:1		BERGSTIK II HEADER D/R .100/2.54cc STRAIGHT			
DG	ELX-N-13471	J.Z	2011-11-16			.XXX±.005/.XX±.13							
DH	ELX-N-16105	ZK	2013-10-22			.XXX±.0020/.XXX±.051							
				dr	T.BREWBAKER	12/21/94				dwg no		sheet 1 of 8	size
				enrg	T.HANNA	12/21/94				67996		A3	
				chr	J.MURPHY	12/21/94							
				appd	T.HANNA	12/21/94				type		Product	Customer
sheet index	revision sheet	DH	...	DH									
		1	...	8									

PIN PLATING CODES:	
XXXX-1YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 15)
XXXX-4YYHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN (SEE NOTE 14) OVER 50u"/1.27u MIN Ni

NOTES

1. PART NUMBER OPTIONS:
PIN PLATING CODES (SEE ABOVE)

HIGH TEMPERATURE MATERIAL:

PART NUMBERS WITH AND WITHOUT "H" WILL BE SUPPLIED WITH HIGH TEMPERATURE PLASTIC.

NUMBER OF POSITIONS :

EVEN NUMBER OF POSITIONS FROM 2 (2X1) THROUGH 72 (2X36).
-X00H INDICATES BERGSTRIIP PRODUCT. SEE PAGE 3
FOR SPECIAL GEOMETRY OF THIS CONTINUOUS STRIP PRODUCT.
AUTOMATED REELS WILL CONTAIN 45,000 PINS.
SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

PACKAGING:

PACKAGED IN POLY BAGS.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED
IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "G" ARE PACKAGED
IN GPAX FOR IBM ONLY. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.
PART NUMBERS FOLLOWED BY A "C" ARE PACKAGED IN TUBES
WITH A PICKUP CAP APPLIED.
EIGHT DIGIT PART NUMBERS FOLLOWED BY A "A" ARE PACKAGED 
IN TAPE/REEL WITH PICKUP CAP P/N 95730-003 APPLIED, PER BUS-14-345.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE
OPTION, NOT AVAILABLE FOR -5YY,-5YYH, -6YY & -6YYH

2. BODY MATERIAL:

BODY MATERIAL : MANUFACTURER'S OPTION OF NYLON, PCT GLASS FIBER
REINFORCED OR MINERAL FILLED LCP FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK

BERGSTRIIP™ PRODUCED WITH HIGH TEMPERATURE LCP
THERMOPLASTIC, FLAME RETARDENT PER UL-94V-0.
COLOR: BLACK

PART NUMBERS WITH "H" AND WITHOUT SUFFIX WILL WITHSTAND EXPOSURE
TO 260° C PEAK TEMPERATURE FOR 20 SECONDS IN
WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

3. PIN MATERIAL: PHOS BRONZE.
4. MEASURED WITH PART IN RESTRAINED CONDITION.
5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.
6. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.
7. MILITARY BERGSTIK HEADER
P/N XXXXX-XY-MIL
NOT AVAILABLE.
8. ±.010/0.25 TOL APPLIES TO ALL "G" TAILS EXCEPT
INDICATED PARTS ON TABLE WHERE +.010/0.25 -.000/0.00
APPLIES.
9. NOTCH CONFIGURATION WILL VARY PER VENDOR'S DISCRETION.
10. BERGSTRIIP™ PART NUMBERS FOLLOWED BY
BY A "B" ARE BULK PRICED.
11. TAIL LENGTH (DIM. G) TO BE ±.008/.020.
12. POSITIONS PER ROW 37 TO 50 CAN BE PRODUCED,
BUT FLATNESS AND CURVATURE MAY NOT BE
HELD AS CLOSE AS 36 POSITIONS.
13. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER
COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
14. PLATING OPTIONS:
PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON POST OR TAIL,
OPTIONALLY (78~295u"/2~7.5u) TIN ON TAIL.
15. "THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND
HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT
ENVIRONMENTS."
16. THE OAL DON'T EXCEED 34.5mm
17. INCREMENTS BY 0.1mm IN LENGTHS ONLY
18. FOR SPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY
19. TO DETERMINE DIMENSIONS:
N=NUMBER OF POSITION PER ROW
EXAMPLE: 10 POS. N X .100/2.54

mat'l. code NOTE 2 & 3				surface ISO 1302 ✓	tolerance ISO 406 ISO 1101	projection 	product family BERGSTIK
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title
DG					angles	linear XX±01/XX±3 XXX±0.005/XXX±.13 XXXX±0020/XXX±.05	INCH/MM
					0°±2'		scale 2:1
				dr	T.BREWBAKER	12/21/94	
				enrg	T.HANNA	12/21/94	
				chr	J.MURPHY	12/21/94	
				appd	T.HANNA	12/21/94	
sheet index	revision sheet						dwg no 67996
							sheet 2 of 8 size A3
							type Product Customer Drawing

Copyright FCI



FCIconnect.com

A

B

C

D

form: A3

1

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58

59

60

61

62

63

64

65

66

67

68

69

70

71

72

73

74

75

76

77

78

79

80

81

82

83

84

85

86

87

88

89

90

91

92

93

94

95

96

97

98

99

100

101

102

103

104

105

106

107

108

109

110

111

112

113

114

115

116

117

118

119

120

121

122

123

124

125

126

127

128

129

130

131

132

133

134

135

136

137

138

139

140

141

142

143

144

145

146

147

148

149

150

151

152

153

154

155

156

157

158

159

160

161

162

163

164

165

166

167

168

169

170

171

172

173

174

175

176

177

178

179

180

181

182

183

184

185

186

187

188

189

190

191

192

193

194

195

196

197

198

199

200

201

202

203

204

205

206

207

208

209

210

211

212

213

214

215

216

217

218

219

220

221

222

223

224

225

226

227

228

229

230

231

232

233

234

235

236

237

238

239

240

241

242

243

244

245

246

247

248

249

250

251

252

253

254

255

256

257

258

259

260

261

262

263

264

265

266

267

268

269

270

271

272

273

274

275

276

277

278

279

280

281

282

283

284

285

286

287

288

289

290

291

292

293

294

295

296

297

298

299

300

301

302

303

304

305

306

307

308

309

310

311

312

313

314

315

316

317

318

319

320

321

322

323

324

325

326

327

328

329

330

331

332

333

334

335

336

337

338

339

34

()

A

()

B

()

()

C

Copyright FCI

D

PRODUCT NUMBER	TOT. PIN LGTH.		TAIL LENGTH		MATING LENGTH				BERGSTRIPT™	LF OPTION	
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	PACKAGING	NOTES	AVAILABLE		
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC					
69132-YYY	0.760	19.30	0.120	3.05	0.540	13.72	POLY BAGS/TUBES	---	NO	OB NOTE 1,13	
69133-YYY	0.615	15.62	0.285	7.24	0.230	5.84	POLY BAGS	---	NO		
69157-YYY	0.410	10.41	0.110	2.79	0.200	5.08	POLY BAGS	---	NO		
71217-YYYH	1.000	25.40	0.450	11.43	0.450	11.43	POLY BAGS	---	NO		OB
71222-YYYH	0.850	21.59	0.250	6.35	0.500	12.70	POLY BAGS	---	NO		OB
72273-YYYH	0.725	18.42	0.110	2.79	0.515	13.08	POLY BAGS	---	NO		OB
72448-YYYH	0.658	16.71	0.172	4.37	0.386	9.80	POLY BAGS	---	NO		OB
72455-YYYH	0.598	15.19	0.180	4.57	0.318	8.08	POLY BAGS	---	NO		OB
72455-632HG	0.598	15.19	0.180	4.57	0.318	8.08	GPAX	NOTE 1	NO		OB
73503-YYYH	0.420	10.67	0.120	3.05	0.200	5.08	POLY BAGS	---	NO		OB
73596-YYYH	0.795	20.19	0.110	2.79	0.585	14.86	POLY BAGS	---	NO		OB
74317-YYYH	0.532	13.51	0.309	7.85	0.123	3.12	POLY BAGS	NOTE 11	NO		OB
74318-YYYH	0.592	15.04	0.369	9.37	0.123	3.12	POLY BAGS	NOTE 11	NO		OB
74999-YYYH	0.508	12.90	0.090	2.29	0.318	8.08	POLY BAGS	---	NO		OB
78212-YYY	0.710	18.03	0.350	8.89	0.260	6.60	POLY BAGS	---	NO		OB
78233-YYY	0.568	14.43	0.150	3.81	0.318	8.08	POLY BAGS	---	NO		
78269-YYY	0.385	9.78	0.095	2.41	0.190	4.83	POLY BAGS	---	NO		OB
78286-YYY	0.500	12.70	0.160	4.06	0.240	6.10	POLY BAGS/TUBES	---	NO		OB
78932-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			---	---		
78933-YYY	0.695	17.65	0.285	7.24	0.310	7.87	POLY BAGS	---	NO		OB
78988-YYY	0.540	13.72	0.135	3.43	0.305	7.75	POLY BAGS	---	NO		OB
78989-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			---	---		
78990-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			---	---		
78991-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			---	---		
78992-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			---	---		
78993-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			---	---		
78994-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			---	---		NOTE 1,13

NOTE 1,13

mat'l. code NOTE 2 & 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101		projection 		product family BERGSTIK							
ltr	ecn	no	dr	date	tolerances unless otherwise specified			title		BERGSTIK II HEADER D/R .100/2.54cc STRAIGHT							
DH					angles	linear	.XX±.01/.XX±.3	INCH/MM									
							.XXX±0.005/.XXX±.13	scale 2:1									
					0°±2'		.XXXX±.0020/.XXX±.05										
					dr	T.BREWBAKER	12/21/94			dwg no		sheet 5 of 8	size				
					enr	T.HANNA	12/21/94			67996		A3					
					chr	J.MURPHY	12/21/94			type Product Customer Drawing							
					appd	T.HANNA	12/21/94										
sheet index	revision		sheet														

D

PRODUCT NUMBER	TOT. PIN LGTH.		TAIL LENGTH		MATING LENGTH		PACKAGING	NOTES	BERGSTRIPTM AVAILABLE	LF OPTION
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H				
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC				
78995-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			-	-	NOTE 1,13
78996-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			-	-	
79242-YYY	0.930	23.62	0.340	8.64	0.490	12.45	POLY BAGS	-	NO	OB
79243-YYY	1.230	31.24	0.390	9.91	0.740	18.80	POLY BAGS	-	NO	OB
79244-YYY	UNAVAILABLE		UNAVAILABLE		UNAVAILABLE			-	-	
79268-YYY	1.020	25.91	0.120	3.05	0.800	20.32	POLY BAGS	-	NO	OB
79271-YYY	1.100	27.94	0.500	12.70	0.500	12.70	POLY BAGS	-	NO	OB
79425-YYY	0.410	10.41	0.120	3.05	0.190	4.83	POLY BAGS	-	NO	
79821-YYY	0.730	18.54	0.200	5.08	0.430	10.92	POLY BAGS	-	NO	
84610-YYYH	0.380	9.65	0.120	3.05	0.160	4.06	POLY BAGS	-	NO	OB
84760-YYYH	0.870	22.09	0.150	3.81	0.620	15.74	POLY BAGS	-	NO	OB
84784-YYYH	1.130	28.70	0.122	3.09	0.908	23.06	POLY BAGS	-	NO	OB
84934-YYYH	1.375	34.93	0.625	15.88	0.650	16.51	POLY BAGS	-	NO	OB
84976-YYYH	0.730	18.54	0.400	10.16	0.230	5.84	POLY BAGS	-	NO	OB
86503-YYY	0.470	11.94	0.120	3.05	0.250	6.35	POLY BAGS	-	NO	
86581-YYY	0.450	11.43	0.120	3.05	0.230	5.84	POLY BAGS	NOTE 8	NO	OB
86817-YYY	0.925	23.50	0.120	3.05	0.705	17.91	POLY BAGS	-	NO	OB
86827-YYY	0.700	17.78	0.120	3.05	0.480	12.19	POLY BAGS	-	NO	OB
86832-YYY	0.525	13.34	0.100	2.54	0.325	8.26	POLY BAGS	-	NO	
86834-YYY	1.335	33.91	0.585	14.86	0.650	16.51	POLY BAGS	-	NO	OB
86836-YYY	0.870	22.10	0.120	3.05	0.650	16.51	POLY BAGS	-	NO	OB
86837-YYY	0.600	15.24	0.120	3.05	0.380	9.65	POLY BAGS	-	NO	
87037-YYY	1.240	31.50	0.120	3.05	1.020	25.91	POLY BAGS	-	NO	OB
87052-YYY	0.990	25.15	0.120	3.05	0.770	19.56	POLY BAGS	-	NO	
87203-YYY	0.545	13.84	0.150	3.81	0.295	7.49	POLY BAGS	-	NO	
87344-YYY	1.375	34.93	0.219	5.56	1.056	26.82	POLY BAGS	-	NO	OB

NOTE 1,13



FCJ  FCJconnect.com

Copyright FCI

mat'l. code					surface		tolerance		projection		product family									
NOTE 2 & 3					ISO 1302 ✓		ISO 406 ISO 1101				BERGSTIK									
ltr		ecn no		dr	date	tolerances unless otherwise specified						title								
DH						angles		linear				INCH/MM		BERGSTIK II HEADER D/R						
														.100/2.54cc STRAIGHT						
						Ø±.2"						scale 2:1								
						dr		T.BREWBAKER		12/21/94				dwg no		sheet 6 of 8		size		
						enrg		T.HANNA		12/21/94				67996		A3				
						chr		J.MURPHY		12/21/94										
						appd		T.HANNA		12/21/94				type Product Customer Drawing						
sheet index		revision sheet																		

PRODUCT NUMBER	TOT. PIN	LGTH.	TAIL LENGTH	MATING LENGTH					BERGSTRIPTM	
	DIM F	DIM F	DIM G	DIM G	DIM H	DIM H	PACKAGING	NOTES	AVAILABLE	LF OPTION
	ENGLISH	METRIC	ENGLISH	METRIC	ENGLISH	METRIC				
87345-YYY	1.218	30.94	0.406	10.31	0.712	18.08	POLY BAGS		NO	NOTE 1,13
87348-YYY	0.930	23.62	0.100	2.54	0.730	18.54	POLY BAGS		NO	
87349-YYY	0.890	22.61	0.110	2.79	0.680	17.27	POLY BAGS		NO	
87381-YYY	0.645	16.38	0.100	2.54	0.445	11.30	POLY BAGS		NO	
87382-YYY	0.675	17.15	0.100	2.54	0.475	12.07	POLY BAGS		NO	
87503-YYYH	0.630	16.00	0.110	2.79	0.420	10.67	POLY BAGS		NO	
87869-YYY	0.690	17.53	0.230	5.84	0.360	9.14	POLY BAGS		NO	
87894-YYY	0.588	14.94	0.170	4.32	0.318	8.08	POLY BAGS	-	NO	
87900-YYY	0.940	23.88	0.120	3.05	0.720	18.29	POLY BAGS	-	NO	
87901-YYY	1.040	26.42	0.120	3.05	0.820	20.83	POLY BAGS	-	NO	
87903-YYY	0.963	24.46	0.337	8.56	0.526	13.36	POLY BAGS		NO	OB
88797-YYY	0.950	24.13	0.320	8.13	0.530	13.46	POLY BAGS		NO	OB
88812-YYY	0.415	10.54	0.085	2.16	0.230	5.84	POLY BAGS/TUBES	NOTE 8	NO	OB
88886-YYY	1.306	33.17	0.276	7.01	0.930	23.62	POLY BAGS		NO	OB
89446-YYY	0.930	23.62	0.120	3.05	0.710	18.03	POLY BAGS		NO	OB
89540-YYY	0.760	19.30	0.280	7.11	0.380	9.65	POLY BAGS		NO	OB
89542-YYY	1.065	27.05	0.125	3.18	0.840	21.34	POLY BAGS		NO	OB
89639-YYY	1.260	32.00	0.118	3.00	1.042	26.47	POLY BAGS		NO	OB
91828-YYY	0.450	11.43	0.120	3.05	0.230	5.84	TUBES		NO	OB
92417-YYY	0.530	13.46	0.110	2.79	0.320	8.13	POLY BAGS	-	NO	
93216-YYYH	0.573	14.55	0.155	3.94	0.318	8.08	POLY BAGS/TUBES		NO	OB
93216-632HG	0.573	14.55	0.155	3.94	0.318	8.08	GPAX	NOTE 1	NO	OB
93217-YYYH	0.395	10.03	0.095	2.41	0.200	5.08	POLY BAGS		NO	OB
93254-YYY	0.563	14.30	0.110	2.79	0.353	8.97	POLY BAGS	-	NO	NOTE 1,13



FCIconnect.com

Copyright FCI

form: A3

1

2

(2)

4

JS

[illegible][illegible]

